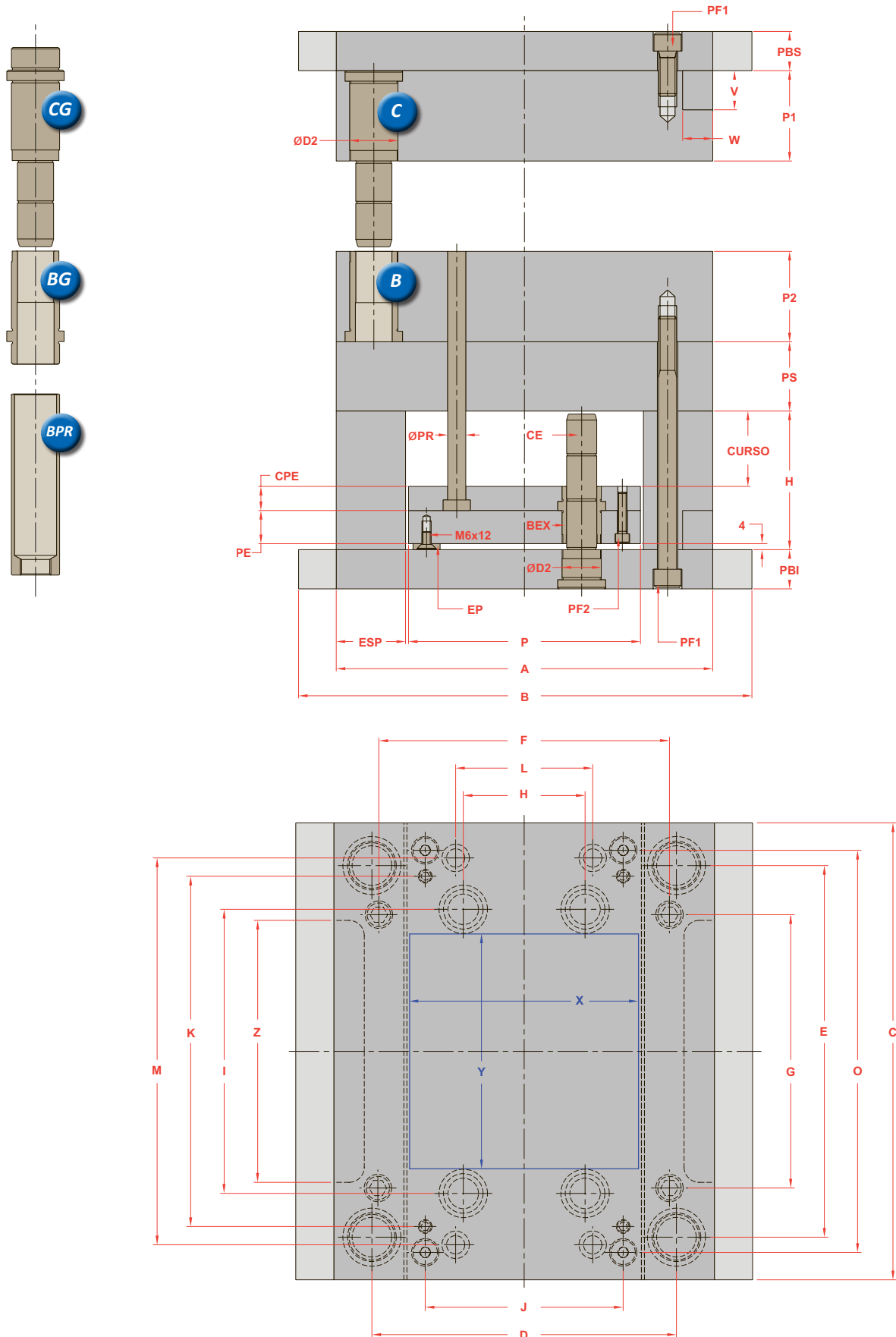


## Catálogo de Moldes 2 Placas



## Opção de Colunamento

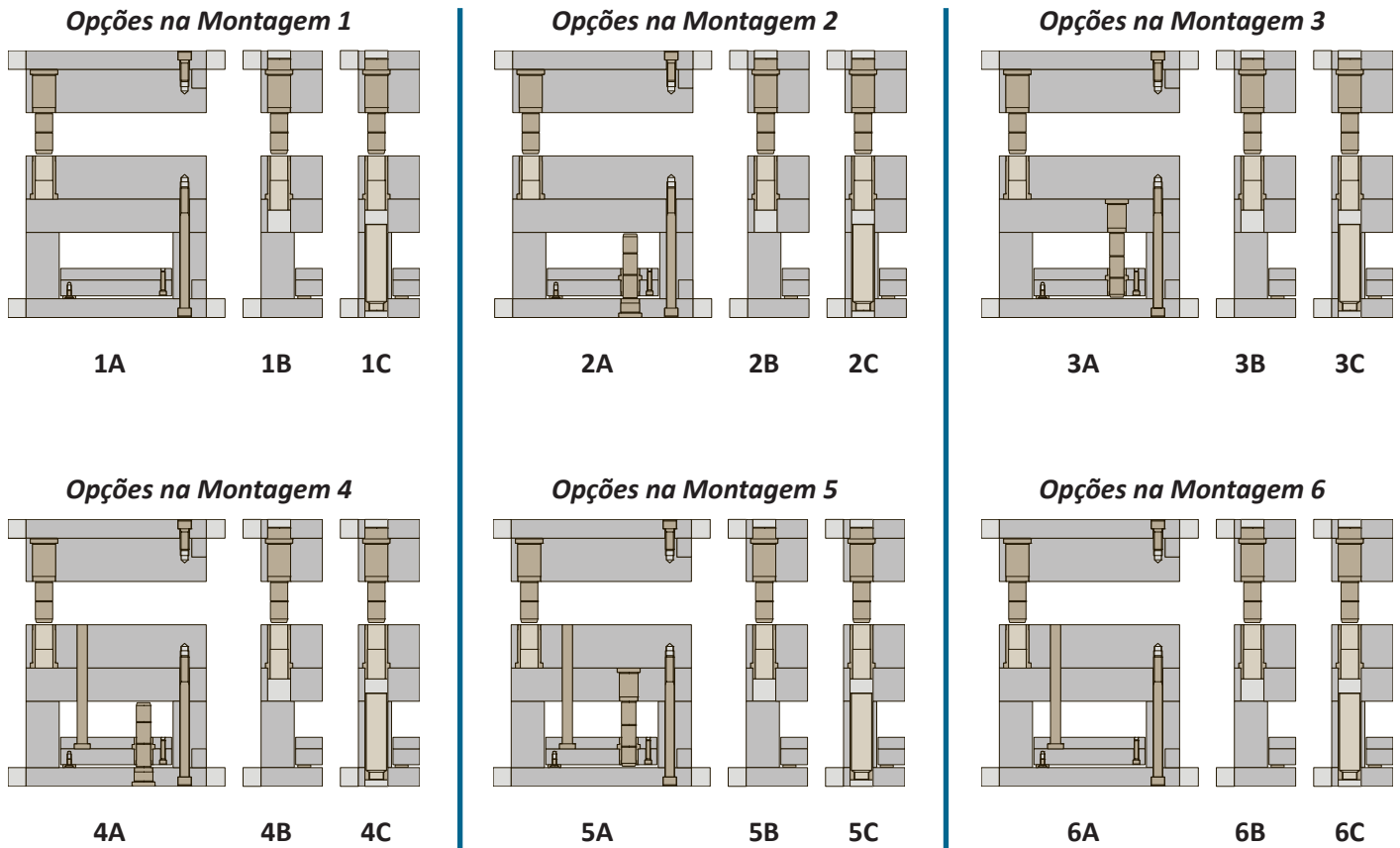
## Vistas Com Dimensões



Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

## Tipos de Montagens

Os Polimolds possuem 18 tipos diferentes de montagem com variações de “colunamento”, escolha a que melhor se encaixa em sua necessidade.



### Solicitando seu Polimold

Para efetuar o pedido de seu Polimold foi criada uma sequência de informações que facilitará e agilizará este processo, observe o exemplo abaixo:

Tamanho do Molde - Série					
Tipo de Molde					
Sub-Série					
Tipo de Aço					
Curso de Extração					
Tipo de Montagem					
2535	2	08	3	2	5A



### Conheça também toda a Linha de Extratores

A linha de Extratores Polimold possui diversas opções de tamanhos facilitando seu projeto. Fabricada com aço H13 e excelente nível de acabamento, proporcionando maior durabilidade

Saiba mais em <http://www.polimold.com.br/extratores>

## Série

A SÉRIE do porta-molde é determinada inicialmente de acordo com a área útil para a usinagem das cavidades, que é calculada a partir das dimensões do produto a ser injetado e das considerações técnicas de funcionamento do molde. Na página de “Séries e Dimensões” encontram-se as cotas que permitem definir a SÉRIE de acordo com a área útil (cotas X e Y).

## Tipo

O tipo do molde especifica a largura das placas PB's (Placa Base Superior e Inferior)

MOLDE TIPO 2: Porta-molde fornecido com rasgo de fixação

MOLDE TIPO 4: Porta-molde fornecido com ABA.

## Sub-Série

A SUB-SÉRIE será determinada pela espessura das placas cavidades que estão associadas a altura do produto, detalhes de refrigeração, inserção de gavetas entre outras características funcionais. A SUB-SÉRIE é a identificação das espessuras das placas P1 e P2 e seus valores estão descritos na tabela “SUB-SÉRIES”.

## Aço

Os aços de construção dos Polimolds foram desenvolvidos para aplicações diferenciadas. As placas que compõem a estrutura de um Polimold, são fornecidas em aço SAE 1045 e as placas cavidades podem ser fornecidas nos seguintes aços:

**Aço 1:** Corresponde ao aço SAE1045 (DIN 1.1730), de fácil usinabilidade e é indicado para moldes com alojamento de postigos.

**Aço 3:** Corresponde ao aço P20, recomendado para usinagem de cavidade diretamente nas placas, permite tratamento térmico posterior. Fornecido com dureza de 28 a 34 RC, é de excelente usinabilidade e possibilita excelente polimento além de contribuir para a vida útil do molde.

*\*Os Polimolds podem ainda serem fornecidos com outros tipos de aços mediante prévia consulta.*

## Curso

Os Polimolds possuem 3 cursos de extração padronizados para cada SÉRIE de molde, este curso deve ser determinado em função da altura necessária para extrair o produto (veja tabela de CURSOS)

## Montagem

Existem 6 opções diferentes de montagens, elas determinam a inclusão ou posição das guias das extratoras e dos pinos de retorno.

## Colunamento

A Polimold padronizou 3 modelos de colunamento, escolha o mais adequado ao seu projeto.

- Colunamento “A”: Guia nas placas cavidades P1 e P2.
- Colunamento “B”: Guia parcial do molde com alinhamento preciso entre as placas cavidades P1 e P2 e nas placas Superior e Suporte.
- Colunamento “C”: Guia completo com alinhamento preciso e seguro em todas as placas do Polimold

## Condições Gerais

Os Polimolds com tamanho entre 15.15 e 20.20 podem ser fornecidos opcionalmente com 4 colunas no conjunto extrator, para isso as coordenadas devem ser fornecidas pelo cliente

Nos Polimolds acima de 50.50 o conjunto extrator pode ser fornecido opcionalmente com seis colunas guias, desde que as coordenadas sejam informadas

As placas cavidades com espessura igual ou superior a 156mm possuem ajuste dos furos e componentes correspondentes a 2/3 da sua altura

Nas montagens 4, 5 e 6 os pinos de retorno seguem avulsos na embalagem

Os moldes de série acima de 50-80 podem ser fornecidos com coluna de diâmetro (D2) 60,00mm ou 70,00 mm desde que sejam informadas as coordenadas de montagem

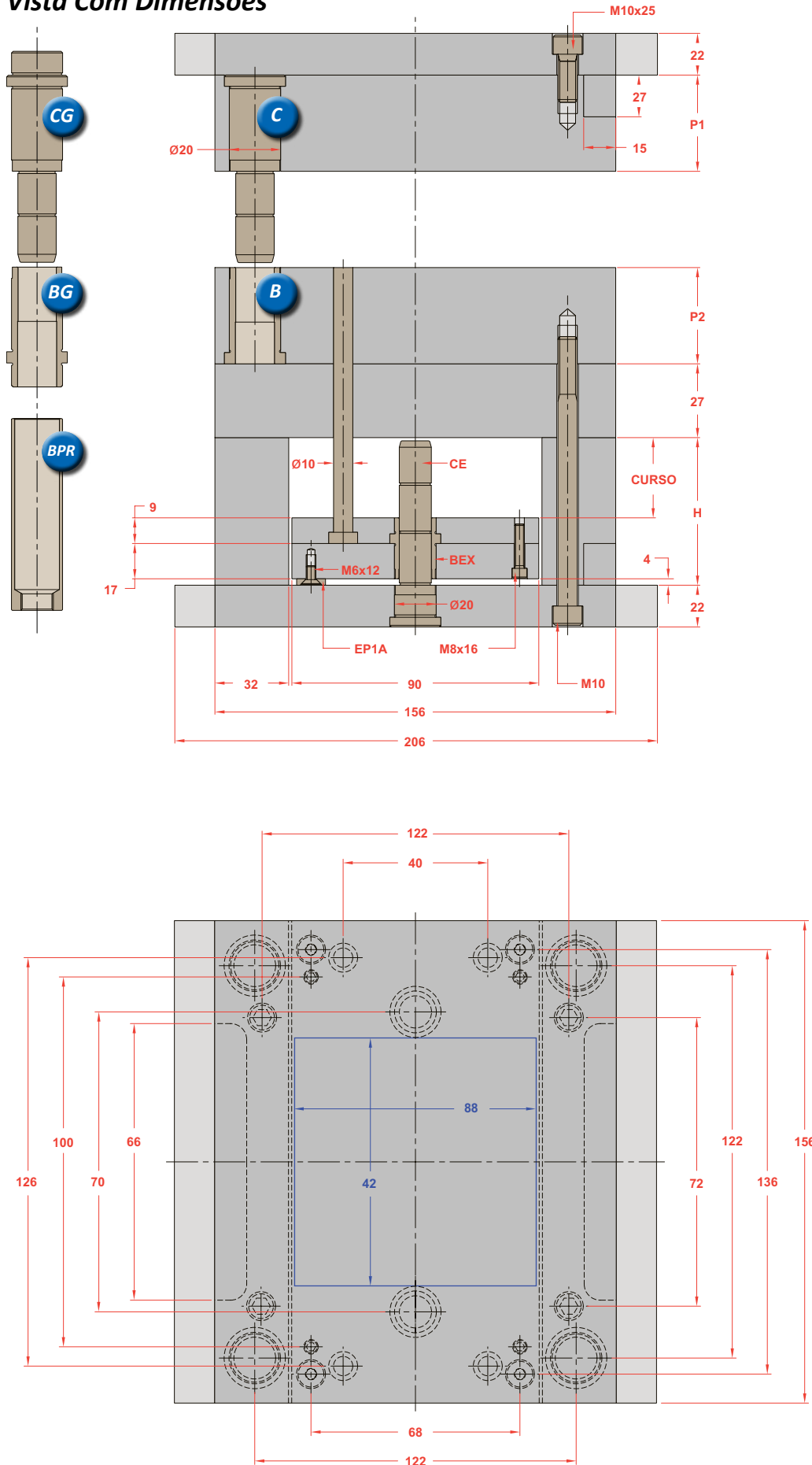
Moldes	Dimensões de Placas											
	Comprimento - Largura			Área Útil		Espessura das Placas						
	Serie	A	B	C	X	Y	PBS	PS	ESP	PE	CPE	PBI
156 156	156,0	206,0	156,0	88,0	42,0	22,0	27,0	32,0	17,0	9,0	22,0	90,0
156 196	156,0	206,0	196,0	88,0	82,0	22,0	27,0	32,0	17,0	9,0	22,0	90,0
156 246	156,0	196,0	246,0	88,0	132,0	22,0	27,0	32,0	17,0	9,0	22,0	90,0
196 196	196,0	246,0	196,0	116,0	72,0	22,0	27,0	38,0	17,0	12,0	22,0	118,0
196 246	196,0	246,0	246,0	106,0	122,0	27,0	36,0	43,0	17,0	12,0	27,0	108,0
196 296	196,0	246,0	296,0	106,0	160,0	27,0	36,0	43,0	17,0	12,0	27,0	108,0
196 346	196,0	246,0	346,0	106,0	210,0	27,0	36,0	43,0	17,0	12,0	27,0	108,0
196 396	196,0	246,0	396,0	106,0	260,0	36,0	36,0	43,0	22,0	17,0	36,0	108,0
246 246	246,0	296,0	246,0	156,0	96,0	27,0	36,0	43,0	17,0	12,0	27,0	158,0
246 296	246,0	296,0	296,0	156,0	146,0	27,0	36,0	43,0	17,0	12,0	27,0	158,0
246 346	246,0	296,0	346,0	156,0	196,0	27,0	46,0	43,0	22,0	17,0	27,0	158,0
246 396	246,0	296,0	396,0	148,0	246,0	36,0	46,0	47,0	22,0	17,0	36,0	150,0
246 446	246,0	296,0	446,0	156,0	296,0	36,0	46,0	43,0	22,0	17,0	36,0	158,0
246 496	246,0	296,0	496,0	156,0	346,0	36,0	46,0	43,0	22,0	17,0	36,0	158,0
296 296	296,0	346,0	296,0	206,0	146,0	27,0	46,0	43,0	17,0	12,0	27,0	208,0
296 346	296,0	346,0	346,0	206,0	196,0	36,0	46,0	43,0	22,0	17,0	36,0	208,0
296 396	296,0	346,0	396,0	198,0	246,0	36,0	46,0	47,0	22,0	17,0	36,0	200,0
296 446	296,0	346,0	446,0	206,0	296,0	36,0	46,0	43,0	22,0	17,0	36,0	208,0
296 496	296,0	346,0	496,0	206,0	346,0	36,0	46,0	43,0	22,0	17,0	36,0	208,0
346 346	346,0	396,0	346,0	256,0	196,0	36,0	46,0	43,0	22,0	17,0	36,0	258,0
346 396	346,0	396,0	396,0	216,0	238,0	36,0	46,0	62,0	22,0	17,0	36,0	218,0
346 446	346,0	396,0	446,0	216,0	288,0	36,0	46,0	62,0	22,0	17,0	36,0	218,0
346 496	346,0	396,0	496,0	216,0	338,0	36,0	46,0	62,0	22,0	17,0	36,0	218,0
346 546	346,0	396,0	546,0	216,0	388,0	36,0	46,0	62,0	27,0	22,0	36,0	218,0
346 596	346,0	396,0	596,0	216,0	438,0	36,0	46,0	62,0	27,0	22,0	36,0	218,0
396 396	396,0	446,0	396,0	266,0	238,0	36,0	46,0	62,0	22,0	17,0	36,0	268,0
396 446	396,0	446,0	446,0	266,0	288,0	36,0	46,0	62,0	22,0	17,0	36,0	268,0
396 496	396,0	446,0	496,0	266,0	338,0	36,0	46,0	62,0	27,0	22,0	36,0	268,0
396 546	396,0	496,0	546,0	266,0	388,0	36,0	46,0	62,0	27,0	17,0	36,0	268,0
396 596	396,0	496,0	596,0	266,0	438,0	36,0	46,0	62,0	27,0	22,0	36,0	268,0
446 446	446,0	546,0	446,0	316,0	288,0	36,0	46,0	62,0	27,0	17,0	36,0	318,0
446 496	446,0	546,0	496,0	316,0	338,0	36,0	56,0	62,0	27,0	22,0	36,0	318,0
446 546	446,0	546,0	546,0	316,0	388,0	36,0	56,0	62,0	27,0	22,0	36,0	318,0
446 596	446,0	546,0	596,0	316,0	438,0	36,0	56,0	62,0	27,0	22,0	36,0	318,0
446 696	446,0	546,0	696,0	316,0	538,0	36,0	56,0	62,0	36,0	27,0	36,0	318,0
496 496	496,0	596,0	496,0	366,0	322,0	36,0	56,0	62,0	36,0	27,0	36,0	368,0
496 546	496,0	596,0	546,0	366,0	372,0	36,0	56,0	62,0	36,0	27,0	36,0	368,0
496 596	496,0	596,0	596,0	366,0	422,0	36,0	56,0	62,0	36,0	27,0	36,0	368,0
496 696	496,0	596,0	696,0	366,0	522,0	36,0	56,0	62,0	36,0	27,0	36,0	368,0
496 796	496,0	596,0	796,0	322,0	598,0	46,0	76,0	84,0	36,0	27,0	46,0	324,0
546 546	546,0	646,0	546,0	416,0	372,0	46,0	76,0	62,0	36,0	27,0	46,0	418,0
546 596	546,0	646,0	596,0	416,0	422,0	46,0	76,0	62,0	36,0	27,0	46,0	418,0
546 696	546,0	646,0	696,0	416,0	522,0	46,0	76,0	62,0	36,0	27,0	46,0	418,0
546 796	546,0	646,0	796,0	372,0	598,0	56,0	76,0	84,0	36,0	27,0	56,0	374,0
546 896	546,0	646,0	896,0	372,0	698,0	56,0	76,0	84,0	36,0	27,0	56,0	374,0
596 596	596,0	696,0	596,0	466,0	422,0	46,0	76,0	62,0	36,0	27,0	46,0	468,0
596 696	596,0	696,0	696,0	422,0	498,0	56,0	76,0	84,0	36,0	27,0	56,0	424,0
596 796	596,0	696,0	796,0	422,0	598,0	56,0	76,0	84,0	36,0	27,0	56,0	424,0
596 896	596,0	696,0	896,0	422,0	698,0	56,0	76,0	84,0	36,0	27,0	56,0	424,0
696 696	696,0	796,0	696,0	522,0	498,0	56,0	76,0	84,0	36,0	27,0	56,0	524,0
696 796	696,0	796,0	796,0	522,0	598,0	56,0	76,0	84,0	36,0	27,0	56,0	524,0
696 896	696,0	796,0	896,0	522,0	698,0	56,0	76,0	84,0	36,0	27,0	56,0	524,0
696 996	696,0	796,0	996,0	522,0	798,0	56,0	76,0	84,0	36,0	27,0	56,0	524,0



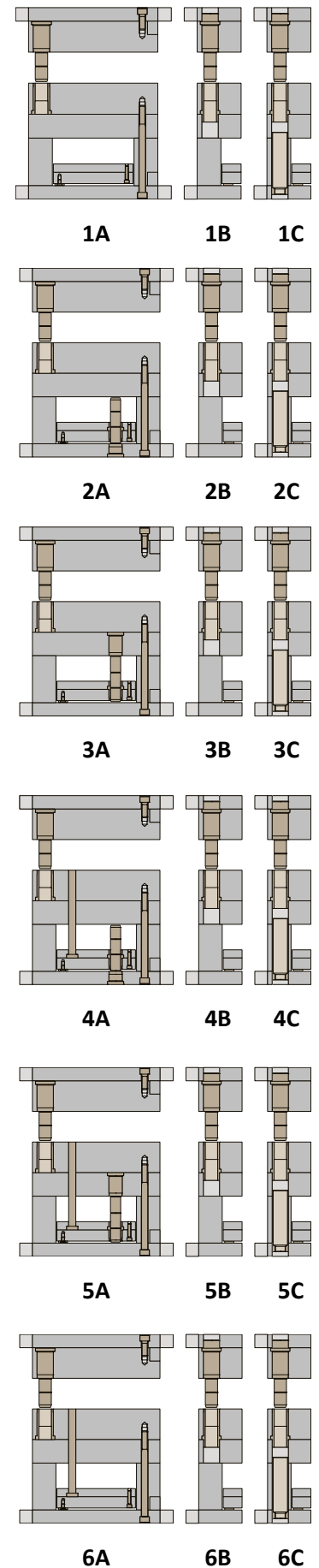
Sub-Serie	de 156x156 a 156x246		de 196x196 a 346x346		de 346x396 a 396x596		de 446x446 a 496x696		de 496x796 a 696x996	
	P1	P2	P1	P2	P1	P2	P1	P2	P1	P2
1	22	22	27	27	36	36	36	36	56	56
2	22	27	27	36	36	46	36	46	56	66
3	22	36	27	46	36	56	36	56	56	76
4	22	46	27	56	36	66	36	66	56	96
5	22	56	27	66	36	76	36	76	56	116
6	22	66	27	76	36	96	36	96	56	136
7	27	22	27	96	36	116	36	116	56	156
8	27	27	36	27	46	36	36	136	56	196
9	27	36	36	36	46	46	46	36	66	56
10	27	46	36	46	46	56	46	46	66	66
11	27	56	36	56	46	66	46	56	66	76
12	27	66	36	66	46	76	46	66	66	96
13	36	22	36	76	46	96	46	76	66	116
14	36	27	36	96	46	116	46	96	66	136
15	36	36	46	27	56	36	46	116	66	156
16	36	46	46	36	56	46	46	136	66	196
17	36	56	46	46	56	56	56	36	76	56
18	36	66	46	56	56	66	56	46	76	66
19	46	22	46	66	56	76	56	56	76	76
20	46	27	46	76	56	96	56	66	76	96
21	46	36	46	96	56	116	56	76	76	116
22	46	46	56	27	66	36	56	96	76	136
23	46	56	56	36	66	46	56	116	76	156
24	46	66	56	46	66	56	56	136	76	196
25	56	22	56	56	66	66	66	36	96	56
26	56	27	56	66	66	76	66	46	96	66
27	56	36	56	76	66	96	66	56	96	76
28	56	46	56	96	66	116	66	66	96	96
29	56	56	66	27	76	36	66	76	96	116
30	56	66	66	36	76	46	66	96	96	136
31	66	22	66	46	76	56	66	116	96	156
32	66	27	66	56	76	66	66	136	96	196
33	66	36	66	66	76	76	76	36	116	56
34	66	46	66	76	76	96	76	46	116	66
35	66	56	66	96	76	116	76	56	116	76
36	66	66	76	27	96	36	76	66	116	96
37			76	36	96	46	76	76	116	116
38			76	46	96	56	76	96	116	136
39			76	56	96	66	76	116	116	156
40			76	66	96	76	76	136	116	196
41			76	76	96	96	96	36	136	56
42			76	96	96	116	96	46	136	66
43			96	27	116	36	96	56	136	76
44			96	36	116	46	96	66	136	96
45			96	46	116	56	96	76	136	116
46			96	56	116	66	96	96	136	136
47			96	66	116	76	96	116	136	156
48			96	76	116	96	96	136	136	196
49			96	96	116	116	116	36	156	56
50							116	46	156	66
51							116	56	156	76
52							116	66	156	96
53							116	76	156	116
54							116	96	156	136
55							116	116	156	156
56							116	136	156	196
57							136	36	196	56
58							136	46	196	66
59							136	56	196	76
60							136	66	196	96
61							136	76	196	116
62							136	96	196	136
63							136	116	196	156
64							136	136	196	196

Moldes	Curso 1		Curso 2		Curso 3	
	Curso	Altura "H"	Curso	Altura "H"	Cursos	Altura "H"
156 156	16	46	26	56	46	76
156 196	16	46	26	56	46	76
156 246	16	46	26	56	46	76
196 196	13	46	23	56	43	76
196 246	13	46	23	56	43	76
196 296	23	56	43	76	63	96
196 346	23	56	43	76	63	96
196 396	13	56	33	76	53	96
246 246	23	56	43	76	63	96
246 296	23	56	43	76	63	96
246 346	13	56	33	76	53	96
246 396	13	56	33	76	53	96
246 446	13	56	33	76	53	96
246 496	13	56	33	76	53	96
296 296	23	56	43	76	63	96
296 346	13	56	33	76	53	96
296 396	13	56	33	76	53	96
296 446	13	56	33	76	53	96
296 496	13	56	33	76	53	96
346 346	13	56	33	76	53	96
346 396	33	76	53	96	73	116
346 446	33	76	53	96	73	116
346 496	33	76	53	96	73	116
346 546	33	86	63	116	83	136
346 596	33	86	63	116	83	136
396 396	33	76	53	96	73	116
396 446	33	76	53	96	73	116
396 496	33	86	63	116	83	136
396 546	38	86	68	116	88	136
396 596	33	86	63	116	83	136
446 446	28	76	48	96	68	116
446 496	43	96	63	116	83	136
446 546	43	96	63	116	83	136
446 596	43	96	63	116	83	136
446 696	29	96	49	116	69	136
496 496	29	96	49	116	69	136
496 546	29	96	49	116	69	136
496 596	29	96	49	116	69	136
496 696	29	96	49	116	69	136
496 796	49	116	69	136	89	156
546 546	29	96	49	116	69	136
546 596	29	96	49	116	69	136
546 696	29	96	49	116	69	136
546 796	49	116	69	136	89	156
546 896	49	116	69	136	89	156
596 596	29	96	49	116	69	136
596 696	49	116	69	136	89	156
596 796	49	116	69	136	89	156
596 896	49	116	69	136	89	156
696 696	49	116	69	136	89	156
696 796	49	116	69	136	89	156
696 896	49	116	69	136	89	156
696 996	49	116	69	136	89	156

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



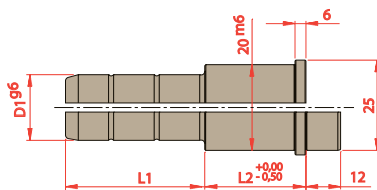
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	22	22	C/CG 14022022	C/CG 15022022	B/BG 14022	B/BG 15022
2	22	27	C/CG 14022022	C/CG 15022022	B/BG 14027	B/BG 15027
3	22	36	C/CG 14022036	C/CG 15022036	B/BG 14036	B/BG 15036
4	22	46	C/CG 14022036	C/CG 15022036	B/BG 14046	B/BG 15046
5	22	56	C/CG 14022056	C/CG 15022056	B/BG 14056	B/BG 15056
6	22	66	C/CG 14022056	C/CG 15022056	B/BG 14066	B/BG 15066
7	27	22	C/CG 14027022	C/CG 15027022	B/BG 14022	B/BG 15022
8	27	27	C/CG 14027022	C/CG 15027022	B/BG 14027	B/BG 15027
9	27	36	C/CG 14027036	C/CG 15027036	B/BG 14036	B/BG 15036
10	27	46	C/CG 14027036	C/CG 15027036	B/BG 14046	B/BG 15046
11	27	56	C/CG 14027056	C/CG 15027056	B/BG 14056	B/BG 15056
12	27	66	C/CG 14027056	C/CG 15027056	B/BG 14066	B/BG 15066
13	36	22	C/CG 14036022	C/CG 15036022	B/BG 14022	B/BG 15022
14	36	27	C/CG 14036022	C/CG 15036022	B/BG 14027	B/BG 15027
15	36	36	C/CG 14036036	C/CG 15036036	B/BG 14036	B/BG 15036
16	36	46	C/CG 14036036	C/CG 15036036	B/BG 14046	B/BG 15046
17	36	56	C/CG 14036056	C/CG 15036056	B/BG 14056	B/BG 15056
18	36	66	C/CG 14036056	C/CG 15036056	B/BG 14066	B/BG 15066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
19	46	22	C/CG 14046022	C/CG 15046022	B/BG 14022	B/BG 15022
20	46	27	C/CG 14046022	C/CG 15046022	B/BG 14027	B/BG 15027
21	46	36	C/CG 14046036	C/CG 15046036	B/BG 14036	B/BG 15036
22	46	46	C/CG 14046036	C/CG 15046036	B/BG 14046	B/BG 15046
23	46	56	C/CG 14046056	C/CG 15046056	B/BG 14056	B/BG 15056
24	46	66	C/CG 14046056	C/CG 15046056	B/BG 14066	B/BG 15066
25	56	22	C/CG 14056022	C/CG 15056022	B/BG 14022	B/BG 15022
26	56	27	C/CG 14056022	C/CG 15056022	B/BG 14027	B/BG 15027
27	56	36	C/CG 14056036	C/CG 15056036	B/BG 14036	B/BG 15036
28	56	46	C/CG 14056036	C/CG 15056036	B/BG 14046	B/BG 15046
29	56	56	C/CG 14056056	C/CG 15056056	B/BG 14056	B/BG 15056
30	56	66	C/CG 14056056	C/CG 15056056	B/BG 14066	B/BG 15066
31	66	22	C/CG 14066022	C/CG 15066022	B/BG 14022	B/BG 15022
32	66	27	C/CG 14066022	C/CG 15066022	B/BG 14027	B/BG 15027
33	66	36	C/CG 14066036	C/CG 15066036	B/BG 14036	B/BG 15036
34	66	46	C/CG 14066036	C/CG 15066036	B/BG 14046	B/BG 15046
35	66	56	C/CG 14066056	C/CG 15066056	B/BG 14056	B/BG 15056
36	66	66	C/CG 14066056	C/CG 15066056	B/BG 14066	B/BG 15066

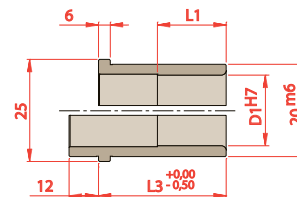
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	16	46	CE 15022046	CE 15027046	BEX 1526	BPR 15064	M10x100
2	26	56	CE 15022056	CE 15027056	BEX 1526	BPR 15074	M10x110
3	46	76	CE 15022076	CE 15027076	BEX 1526	BPR 15094	M10x130

## Componentes



D1	L2	L1		
		022	036	056
14	022			
	027			
15	036			
	046			
	056			
	066			



D1	L1	L3
14	022	022
	027	027
15	036	036
	046	046
	050	056
	050	066

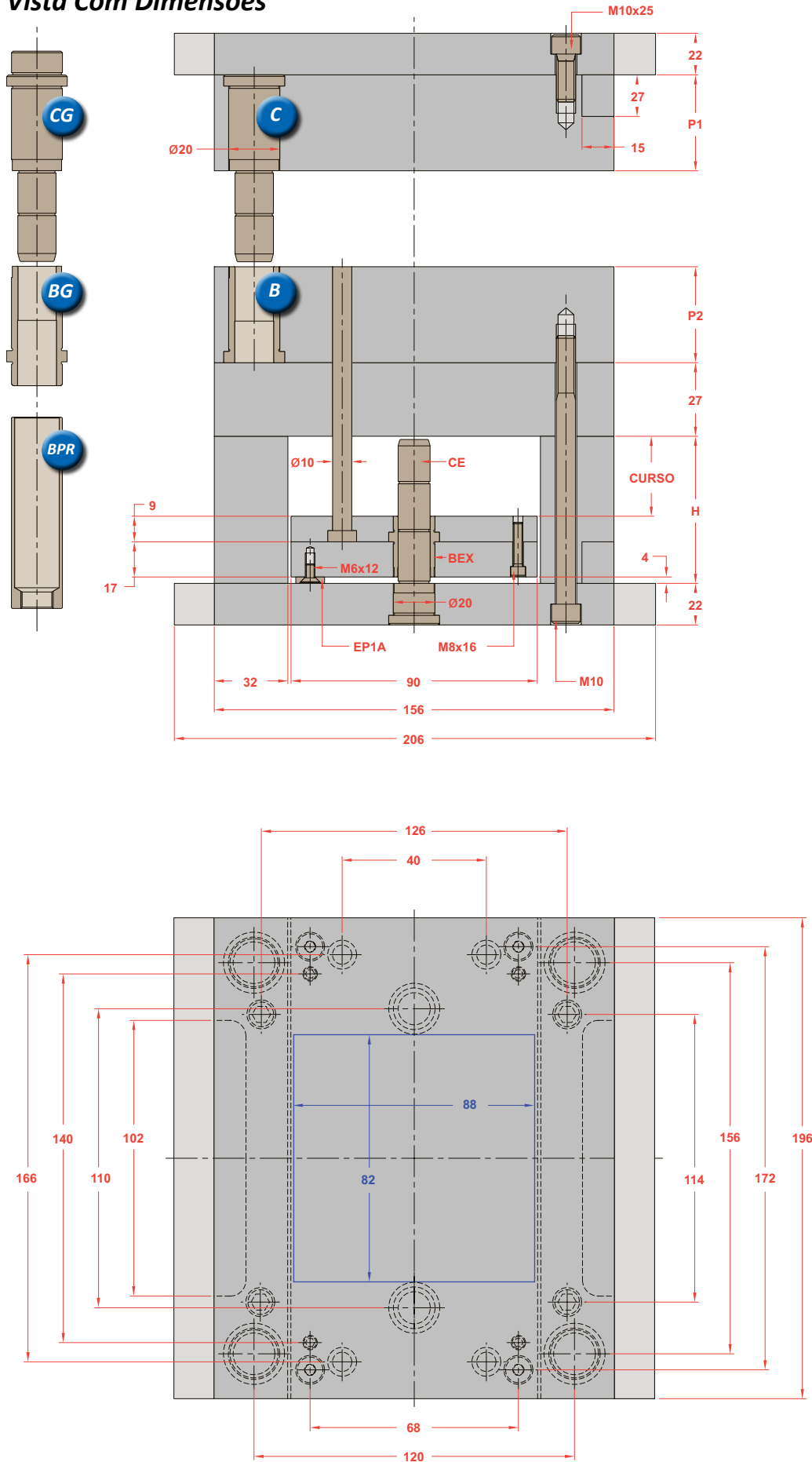
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

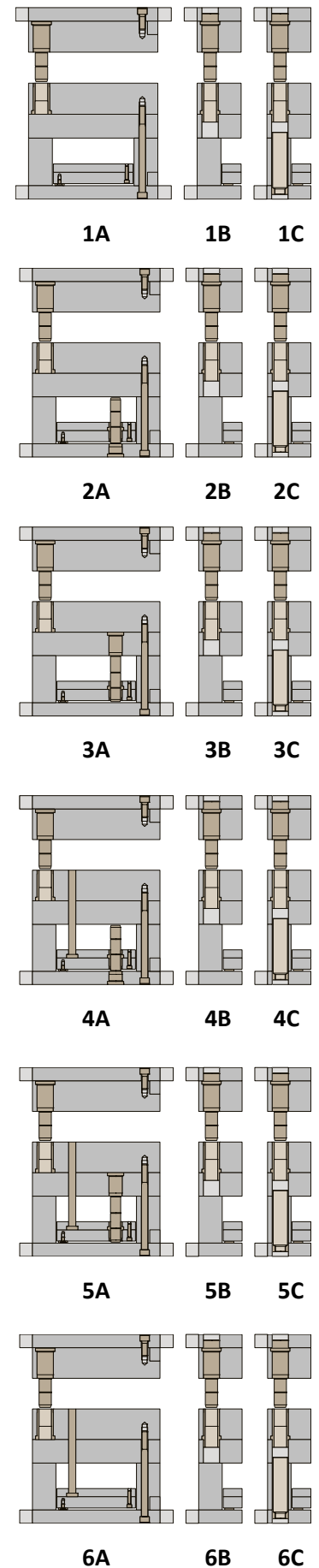
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

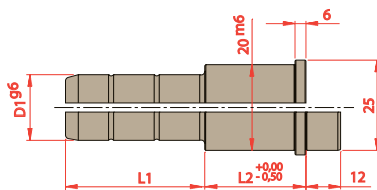
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	22	22	C/CG 14022022	C/CG 15022022	B/BG 14022	B/BG 15022
2	22	27	C/CG 14022022	C/CG 15022022	B/BG 14027	B/BG 15027
3	22	36	C/CG 14022036	C/CG 15022036	B/BG 14036	B/BG 15036
4	22	46	C/CG 14022036	C/CG 15022036	B/BG 14046	B/BG 15046
5	22	56	C/CG 14022056	C/CG 15022056	B/BG 14056	B/BG 15056
6	22	66	C/CG 14022056	C/CG 15022056	B/BG 14066	B/BG 15066
7	27	22	C/CG 14027022	C/CG 15027022	B/BG 14022	B/BG 15022
8	27	27	C/CG 14027022	C/CG 15027022	B/BG 14027	B/BG 15027
9	27	36	C/CG 14027036	C/CG 15027036	B/BG 14036	B/BG 15036
10	27	46	C/CG 14027036	C/CG 15027036	B/BG 14046	B/BG 15046
11	27	56	C/CG 14027056	C/CG 15027056	B/BG 14056	B/BG 15056
12	27	66	C/CG 14027056	C/CG 15027056	B/BG 14066	B/BG 15066
13	36	22	C/CG 14036022	C/CG 15036022	B/BG 14022	B/BG 15022
14	36	27	C/CG 14036022	C/CG 15036022	B/BG 14027	B/BG 15027
15	36	36	C/CG 14036036	C/CG 15036036	B/BG 14036	B/BG 15036
16	36	46	C/CG 14036036	C/CG 15036036	B/BG 14046	B/BG 15046
17	36	56	C/CG 14036056	C/CG 15036056	B/BG 14056	B/BG 15056
18	36	66	C/CG 14036056	C/CG 15036056	B/BG 14066	B/BG 15066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
19	46	22	C/CG 14046022	C/CG 15046022	B/BG 14022	B/BG 15022
20	46	27	C/CG 14046022	C/CG 15046022	B/BG 14027	B/BG 15027
21	46	36	C/CG 14046036	C/CG 15046036	B/BG 14036	B/BG 15036
22	46	46	C/CG 14046036	C/CG 15046036	B/BG 14046	B/BG 15046
23	46	56	C/CG 14046056	C/CG 15046056	B/BG 14056	B/BG 15056
24	46	66	C/CG 14046056	C/CG 15046056	B/BG 14066	B/BG 15066
25	56	22	C/CG 14056022	C/CG 15056022	B/BG 14022	B/BG 15022
26	56	27	C/CG 14056022	C/CG 15056022	B/BG 14027	B/BG 15027
27	56	36	C/CG 14056036	C/CG 15056036	B/BG 14036	B/BG 15036
28	56	46	C/CG 14056036	C/CG 15056036	B/BG 14046	B/BG 15046
29	56	56	C/CG 14056056	C/CG 15056056	B/BG 14056	B/BG 15056
30	56	66	C/CG 14056056	C/CG 15056056	B/BG 14066	B/BG 15066
31	66	22	C/CG 14066022	C/CG 15066022	B/BG 14022	B/BG 15022
32	66	27	C/CG 14066022	C/CG 15066022	B/BG 14027	B/BG 15027
33	66	36	C/CG 14066036	C/CG 15066036	B/BG 14036	B/BG 15036
34	66	46	C/CG 14066036	C/CG 15066036	B/BG 14046	B/BG 15046
35	66	56	C/CG 14066056	C/CG 15066056	B/BG 14056	B/BG 15056
36	66	66	C/CG 14066056	C/CG 15066056	B/BG 14066	B/BG 15066

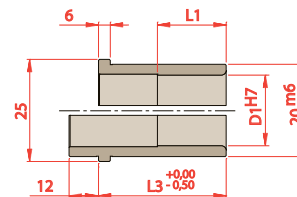
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	16	46	CE 15022046	CE 15027046	BEX 1526	BPR 15064	M10x100
2	26	56	CE 15022056	CE 15027056	BEX 1526	BPR 15074	M10x110
3	46	76	CE 15022076	CE 15027076	BEX 1526	BPR 15094	M10x130

## Componentes



D1	L2	L1		
		022	036	056
14	022			
	027			
15	036			
	046			
	056			
	066			



D1	L1	L3	
			022
14	027	027	
	036	036	
15	046	046	
	050	056	
	050	066	

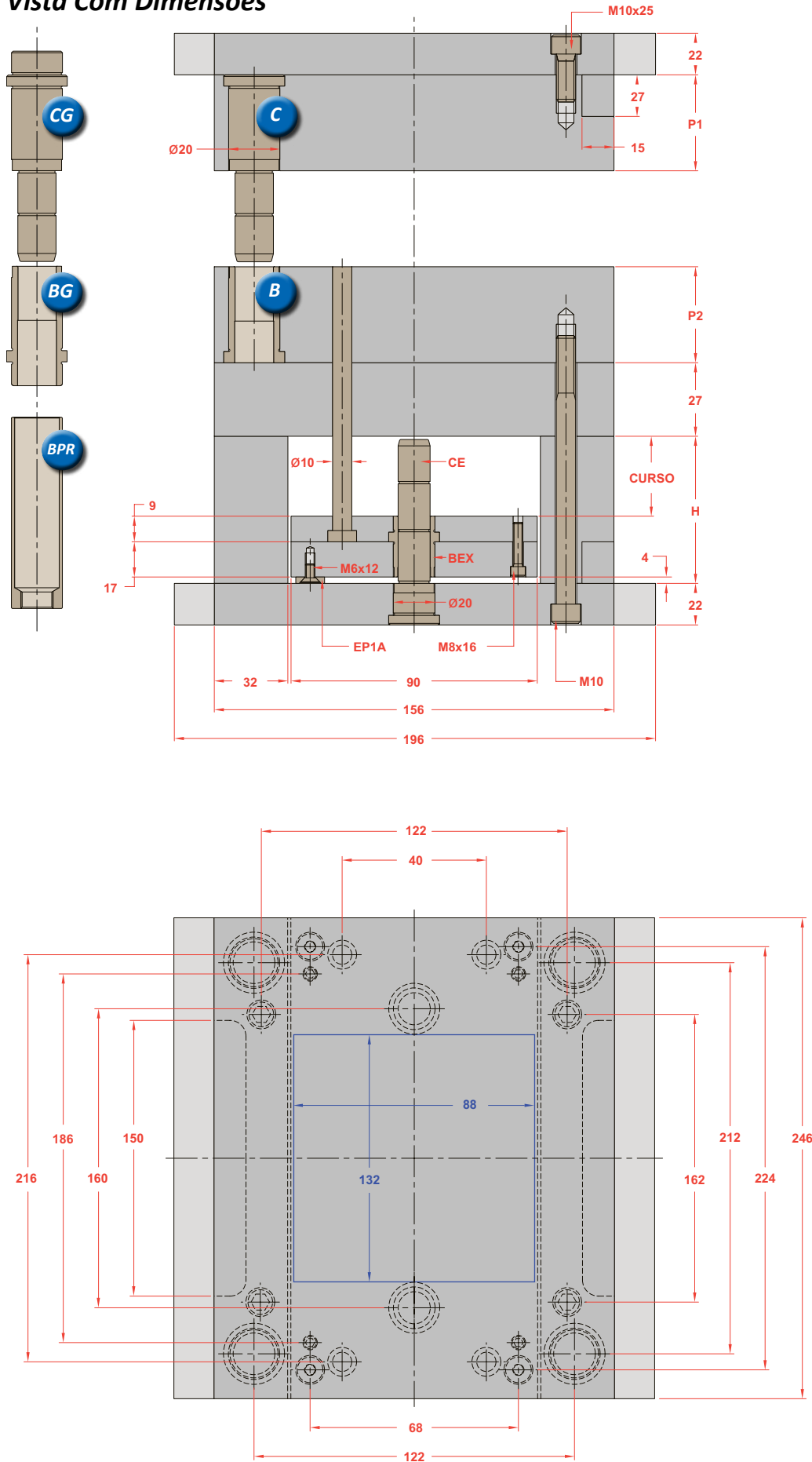
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

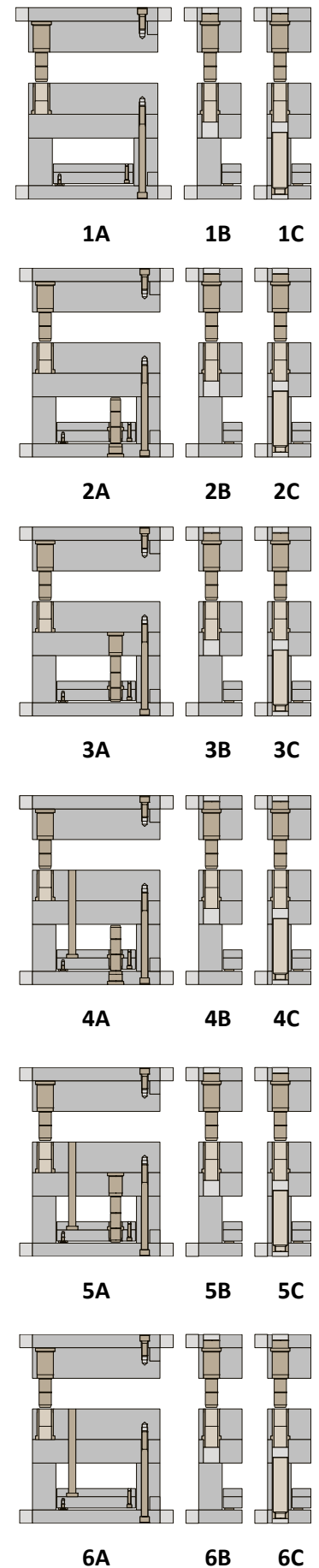
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

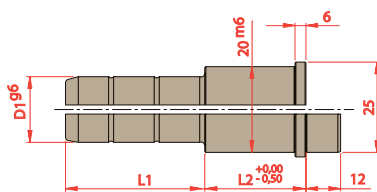
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	22	22	C/CG 14022022	C/CG 15022022	B/BG 14022	B/BG 15022
2	22	27	C/CG 14022022	C/CG 15022022	B/BG 14027	B/BG 15027
3	22	36	C/CG 14022036	C/CG 15022036	B/BG 14036	B/BG 15036
4	22	46	C/CG 14022036	C/CG 15022036	B/BG 14046	B/BG 15046
5	22	56	C/CG 14022056	C/CG 15022056	B/BG 14056	B/BG 15056
6	22	66	C/CG 14022056	C/CG 15022056	B/BG 14066	B/BG 15066
7	27	22	C/CG 14027022	C/CG 15027022	B/BG 14022	B/BG 15022
8	27	27	C/CG 14027022	C/CG 15027022	B/BG 14027	B/BG 15027
9	27	36	C/CG 14027036	C/CG 15027036	B/BG 14036	B/BG 15036
10	27	46	C/CG 14027036	C/CG 15027036	B/BG 14046	B/BG 15046
11	27	56	C/CG 14027056	C/CG 15027056	B/BG 14056	B/BG 15056
12	27	66	C/CG 14027056	C/CG 15027056	B/BG 14066	B/BG 15066
13	36	22	C/CG 14036022	C/CG 15036022	B/BG 14022	B/BG 15022
14	36	27	C/CG 14036022	C/CG 15036022	B/BG 14027	B/BG 15027
15	36	36	C/CG 14036036	C/CG 15036036	B/BG 14036	B/BG 15036
16	36	46	C/CG 14036036	C/CG 15036036	B/BG 14046	B/BG 15046
17	36	56	C/CG 14036056	C/CG 15036056	B/BG 14056	B/BG 15056
18	36	66	C/CG 14036056	C/CG 15036056	B/BG 14066	B/BG 15066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
19	46	22	C/CG 14046022	C/CG 15046022	B/BG 14022	B/BG 15022
20	46	27	C/CG 14046022	C/CG 15046022	B/BG 14027	B/BG 15027
21	46	36	C/CG 14046036	C/CG 15046036	B/BG 14036	B/BG 15036
22	46	46	C/CG 14046036	C/CG 15046036	B/BG 14046	B/BG 15046
23	46	56	C/CG 14046056	C/CG 15046056	B/BG 14056	B/BG 15056
24	46	66	C/CG 14046056	C/CG 15046056	B/BG 14066	B/BG 15066
25	56	22	C/CG 14056022	C/CG 15056022	B/BG 14022	B/BG 15022
26	56	27	C/CG 14056022	C/CG 15056022	B/BG 14027	B/BG 15027
27	56	36	C/CG 14056036	C/CG 15056036	B/BG 14036	B/BG 15036
28	56	46	C/CG 14056036	C/CG 15056036	B/BG 14046	B/BG 15046
29	56	56	C/CG 14056056	C/CG 15056056	B/BG 14056	B/BG 15056
30	56	66	C/CG 14056056	C/CG 15056056	B/BG 14066	B/BG 15066
31	66	22	C/CG 14066022	C/CG 15066022	B/BG 14022	B/BG 15022
32	66	27	C/CG 14066022	C/CG 15066022	B/BG 14027	B/BG 15027
33	66	36	C/CG 14066036	C/CG 15066036	B/BG 14036	B/BG 15036
34	66	46	C/CG 14066036	C/CG 15066036	B/BG 14046	B/BG 15046
35	66	56	C/CG 14066056	C/CG 15066056	B/BG 14056	B/BG 15056
36	66	66	C/CG 14066056	C/CG 15066056	B/BG 14066	B/BG 15066

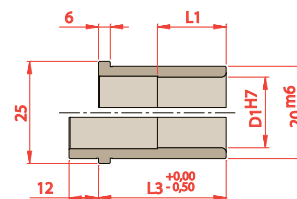
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	16	46	CE 15022046	CE 15027046	BEX 1526	BPR 15064	M10x100
2	26	56	CE 15022056	CE 15027056	BEX 1526	BPR 15074	M10x110
3	46	76	CE 15022076	CE 15027076	BEX 1526	BPR 15094	M10x130

## Componentes



D1	L2	L1		
		022	036	056
14	022			
	027			
15	036			
	046			
	056			
	066			



D1	L1	L3
14	027	027
	036	036
15	046	046
	050	056
	050	066

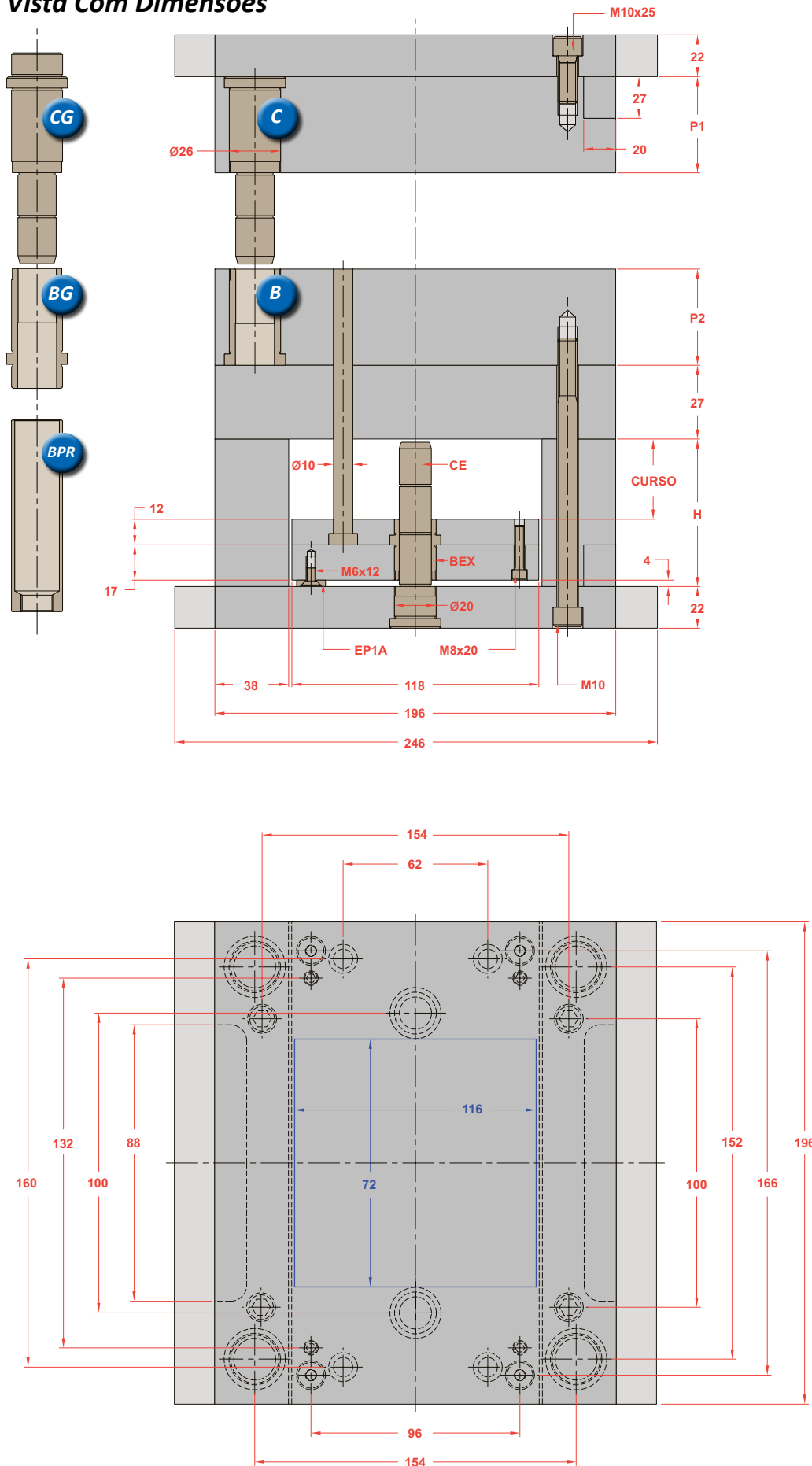
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG             

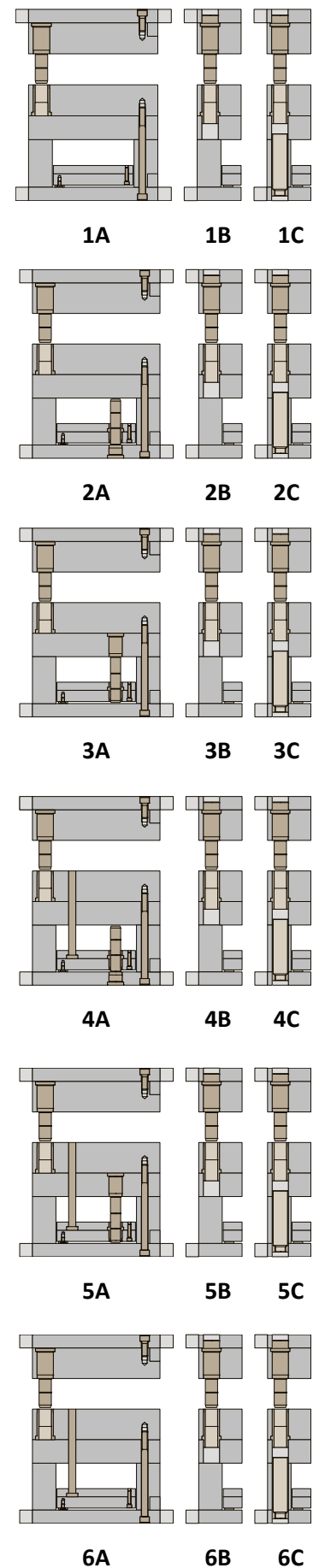
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

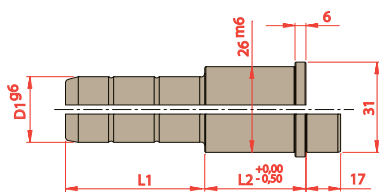
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 18027027	C/CG 20027027	B/BG 18027	B/BG 20027
2	27	36	C/CG 18027027	C/CG 20027027	B/BG 18036	B/BG 20036
3	27	46	C/CG 18027046	C/CG 20027046	B/BG 18046	B/BG 20046
4	27	56	C/CG 18027046	C/CG 20027046	B/BG 18056	B/BG 20056
5	27	66	C/CG 18027066	C/CG 20027066	B/BG 18066	B/BG 20066
6	27	76	C/CG 18027066	C/CG 20027066	B/BG 18076	B/BG 20076
7	27	96	C/CG 18027096	C/CG 20027096	B/BG 18096	B/BG 20096
8	36	27	C/CG 18036027	C/CG 20036027	B/BG 18027	B/BG 20027
9	36	36	C/CG 18036027	C/CG 20036027	B/BG 18036	B/BG 20036
10	36	46	C/CG 18036046	C/CG 20036046	B/BG 18046	B/BG 20046
11	36	56	C/CG 18036046	C/CG 20036046	B/BG 18056	B/BG 20056
12	36	66	C/CG 18036066	C/CG 20036066	B/BG 18066	B/BG 20066
13	36	76	C/CG 18036066	C/CG 20036066	B/BG 18076	B/BG 20076
14	36	96	C/CG 18036096	C/CG 20036096	B/BG 18096	B/BG 20096
15	46	27	C/CG 18046027	C/CG 20046027	B/BG 18027	B/BG 20027
16	46	36	C/CG 18046027	C/CG 20046027	B/BG 18036	B/BG 20036
17	46	46	C/CG 18046046	C/CG 20046046	B/BG 18046	B/BG 20046
18	46	56	C/CG 18046046	C/CG 20046046	B/BG 18056	B/BG 20056
19	46	66	C/CG 18046066	C/CG 20046066	B/BG 18066	B/BG 20066
20	46	76	C/CG 18046066	C/CG 20046066	B/BG 18076	B/BG 20076
21	46	96	C/CG 18046096	C/CG 20046096	B/BG 18096	B/BG 20096
22	56	27	C/CG 18056027	C/CG 20056027	B/BG 18027	B/BG 20027
23	56	36	C/CG 18056027	C/CG 20056027	B/BG 18036	B/BG 20036
24	56	46	C/CG 18056046	C/CG 20056046	B/BG 18046	B/BG 20046
25	56	56	C/CG 18056046	C/CG 20056046	B/BG 18056	B/BG 20056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 18056066	C/CG 20056066	B/BG 18066	B/BG 20066
27	56	76	C/CG 18056066	C/CG 20056066	B/BG 18076	B/BG 20076
28	56	96	C/CG 18056096	C/CG 20056096	B/BG 18096	B/BG 20096
29	66	27	C/CG 18066027	C/CG 20066027	B/BG 18027	B/BG 20027
30	66	36	C/CG 18066027	C/CG 20066027	B/BG 18036	B/BG 20036
31	66	46	C/CG 18066046	C/CG 20066046	B/BG 18046	B/BG 20046
32	66	56	C/CG 18066046	C/CG 20066046	B/BG 18056	B/BG 20056
33	66	66	C/CG 18066066	C/CG 20066066	B/BG 18066	B/BG 20066
34	66	76	C/CG 18066066	C/CG 20066066	B/BG 18076	B/BG 20076
35	66	96	C/CG 18066096	C/CG 20066096	B/BG 18096	B/BG 20096
36	76	27	C/CG 18076027	C/CG 20076027	B/BG 18027	B/BG 20027
37	76	36	C/CG 18076027	C/CG 20076027	B/BG 18036	B/BG 20036
38	76	46	C/CG 18076046	C/CG 20076046	B/BG 18046	B/BG 20046
39	76	56	C/CG 18076046	C/CG 20076046	B/BG 18056	B/BG 20056
40	76	66	C/CG 18076066	C/CG 20076066	B/BG 18066	B/BG 20066
41	76	76	C/CG 18076066	C/CG 20076066	B/BG 18076	B/BG 20076
42	76	96	C/CG 18076096	C/CG 20076096	B/BG 18096	B/BG 20096
43	96	27	C/CG 18096027	C/CG 20096027	B/BG 18027	B/BG 20027
44	96	36	C/CG 18096027	C/CG 20096027	B/BG 18036	B/BG 20036
45	96	46	C/CG 18096046	C/CG 20096046	B/BG 18046	B/BG 20046
46	96	56	C/CG 18096046	C/CG 20096046	B/BG 18056	B/BG 20056
47	96	66	C/CG 18096066	C/CG 20096066	B/BG 18066	B/BG 20066
48	96	76	C/CG 18096066	C/CG 20096066	B/BG 18076	B/BG 20076
49	96	96	C/CG 18096096	C/CG 20096096	B/BG 18096	B/BG 20096

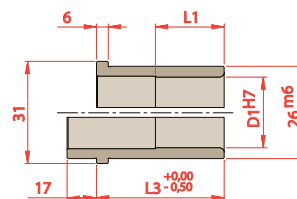
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	46	CE 15022046	CE 15027046	BEX 1529	BPR 20064	M10x100
2	23	56	CE 15022056	CE 15027056	BEX 1529	BPR 20074	M10x110
3	43	76	CE 15022076	CE 15027076	BEX 1529	BPR 20094	M10x130

## Componentes



D1	L2	L1			
		027	046	066	096
18 20	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
036	036	
046	046	
050	056	
050	066	
050	076	
050	096	

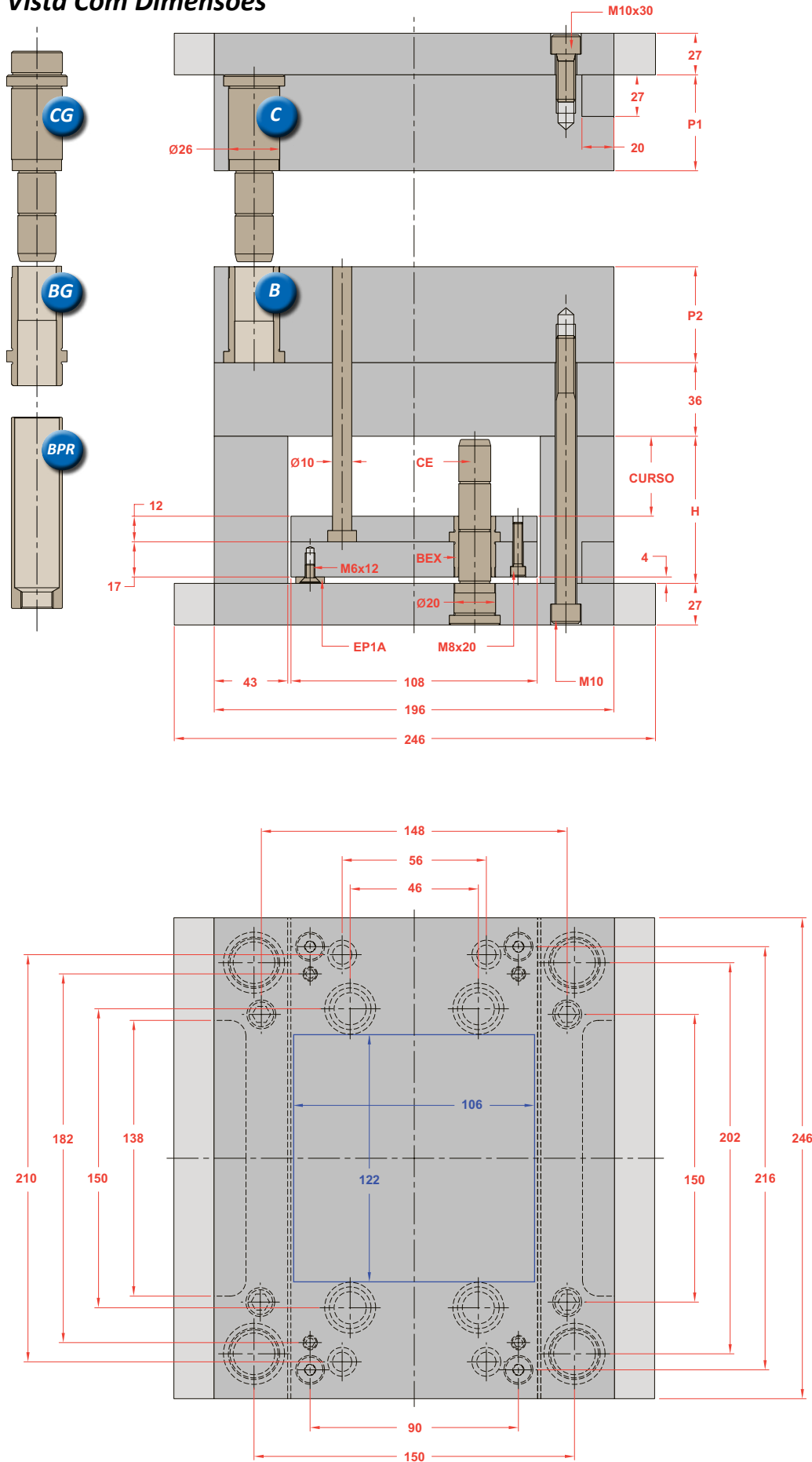
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A0C0F0; color: white;"> </span>

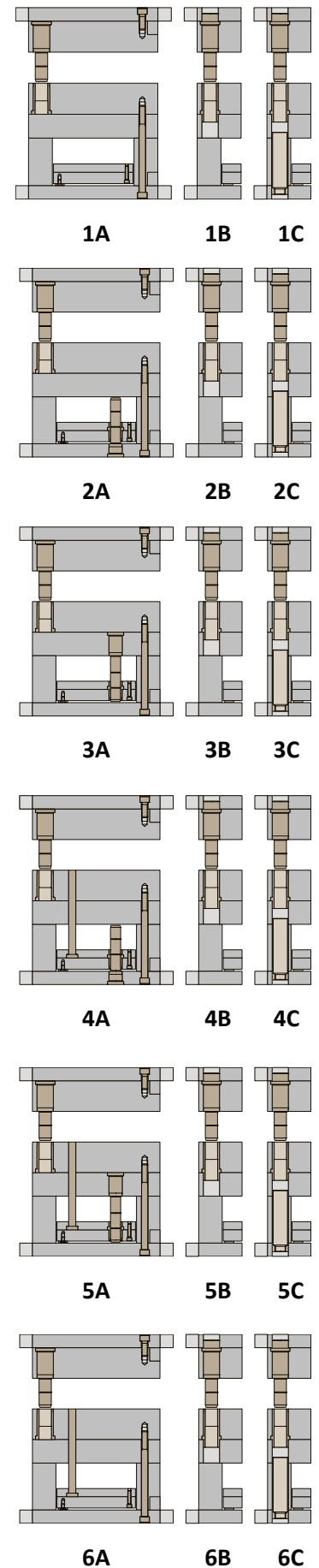
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A0C0F0; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



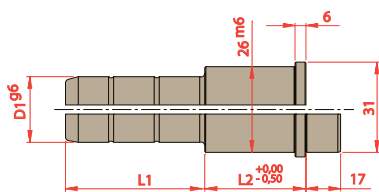
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 18027027	C/CG 20027027	B/BG 18027	B/BG 20027
2	27	36	C/CG 18027027	C/CG 20027027	B/BG 18036	B/BG 20036
3	27	46	C/CG 18027046	C/CG 20027046	B/BG 18046	B/BG 20046
4	27	56	C/CG 18027046	C/CG 20027046	B/BG 18056	B/BG 20056
5	27	66	C/CG 18027066	C/CG 20027066	B/BG 18066	B/BG 20066
6	27	76	C/CG 18027066	C/CG 20027066	B/BG 18076	B/BG 20076
7	27	96	C/CG 18027096	C/CG 20027096	B/BG 18096	B/BG 20096
8	36	27	C/CG 18036027	C/CG 20036027	B/BG 18027	B/BG 20027
9	36	36	C/CG 18036027	C/CG 20036027	B/BG 18036	B/BG 20036
10	36	46	C/CG 18036046	C/CG 20036046	B/BG 18046	B/BG 20046
11	36	56	C/CG 18036046	C/CG 20036046	B/BG 18056	B/BG 20056
12	36	66	C/CG 18036066	C/CG 20036066	B/BG 18066	B/BG 20066
13	36	76	C/CG 18036066	C/CG 20036066	B/BG 18076	B/BG 20076
14	36	96	C/CG 18036096	C/CG 20036096	B/BG 18096	B/BG 20096
15	46	27	C/CG 18046027	C/CG 20046027	B/BG 18027	B/BG 20027
16	46	36	C/CG 18046027	C/CG 20046027	B/BG 18036	B/BG 20036
17	46	46	C/CG 18046046	C/CG 20046046	B/BG 18046	B/BG 20046
18	46	56	C/CG 18046046	C/CG 20046046	B/BG 18056	B/BG 20056
19	46	66	C/CG 18046066	C/CG 20046066	B/BG 18066	B/BG 20066
20	46	76	C/CG 18046066	C/CG 20046066	B/BG 18076	B/BG 20076
21	46	96	C/CG 18046096	C/CG 20046096	B/BG 18096	B/BG 20096
22	56	27	C/CG 18056027	C/CG 20056027	B/BG 18027	B/BG 20027
23	56	36	C/CG 18056027	C/CG 20056027	B/BG 18036	B/BG 20036
24	56	46	C/CG 18056046	C/CG 20056046	B/BG 18046	B/BG 20046
25	56	56	C/CG 18056046	C/CG 20056046	B/BG 18056	B/BG 20056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 18056066	C/CG 20056066	B/BG 18066	B/BG 20066
27	56	76	C/CG 18056066	C/CG 20056066	B/BG 18076	B/BG 20076
28	56	96	C/CG 18056096	C/CG 20056096	B/BG 18096	B/BG 20096
29	66	27	C/CG 18066027	C/CG 20066027	B/BG 18027	B/BG 20027
30	66	36	C/CG 18066027	C/CG 20066027	B/BG 18036	B/BG 20036
31	66	46	C/CG 18066046	C/CG 20066046	B/BG 18046	B/BG 20046
32	66	56	C/CG 18066046	C/CG 20066046	B/BG 18056	B/BG 20056
33	66	66	C/CG 18066066	C/CG 20066066	B/BG 18066	B/BG 20066
34	66	76	C/CG 18066066	C/CG 20066066	B/BG 18076	B/BG 20076
35	66	96	C/CG 18066096	C/CG 20066096	B/BG 18096	B/BG 20096
36	76	27	C/CG 18076027	C/CG 20076027	B/BG 18027	B/BG 20027
37	76	36	C/CG 18076027	C/CG 20076027	B/BG 18036	B/BG 20036
38	76	46	C/CG 18076046	C/CG 20076046	B/BG 18046	B/BG 20046
39	76	56	C/CG 18076046	C/CG 20076046	B/BG 18056	B/BG 20056
40	76	66	C/CG 18076066	C/CG 20076066	B/BG 18066	B/BG 20066
41	76	76	C/CG 18076066	C/CG 20076066	B/BG 18076	B/BG 20076
42	76	96	C/CG 18076096	C/CG 20076096	B/BG 18096	B/BG 20096
43	96	27	C/CG 18096027	C/CG 20096027	B/BG 18027	B/BG 20027
44	96	36	C/CG 18096027	C/CG 20096027	B/BG 18036	B/BG 20036
45	96	46	C/CG 18096046	C/CG 20096046	B/BG 18046	B/BG 20046
46	96	56	C/CG 18096046	C/CG 20096046	B/BG 18056	B/BG 20056
47	96	66	C/CG 18096066	C/CG 20096066	B/BG 18066	B/BG 20066
48	96	76	C/CG 18096066	C/CG 20096066	B/BG 18076	B/BG 20076
49	96	96	C/CG 18096096	C/CG 20096096	B/BG 18096	B/BG 20096

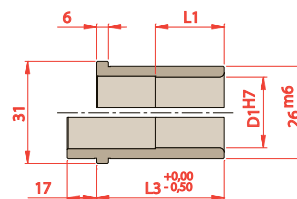
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	46	CE 15027046	CE 15036046	BEX 1529	BPR 20064	M10x110
2	23	56	CE 15027056	CE 15036056	BEX 1529	BPR 20074	M10x120
3	43	76	CE 15027076	CE 15036076	BEX 1529	BPR 20094	M10x140

## Componentes



D1	L2	L1			
		027	046	066	096
18 20	027				
	036				
	046				
	056				
	066				
	076				
	096				



D1	L1	L3
036	036	
046	046	
050	056	
050	066	
050	076	
050	096	

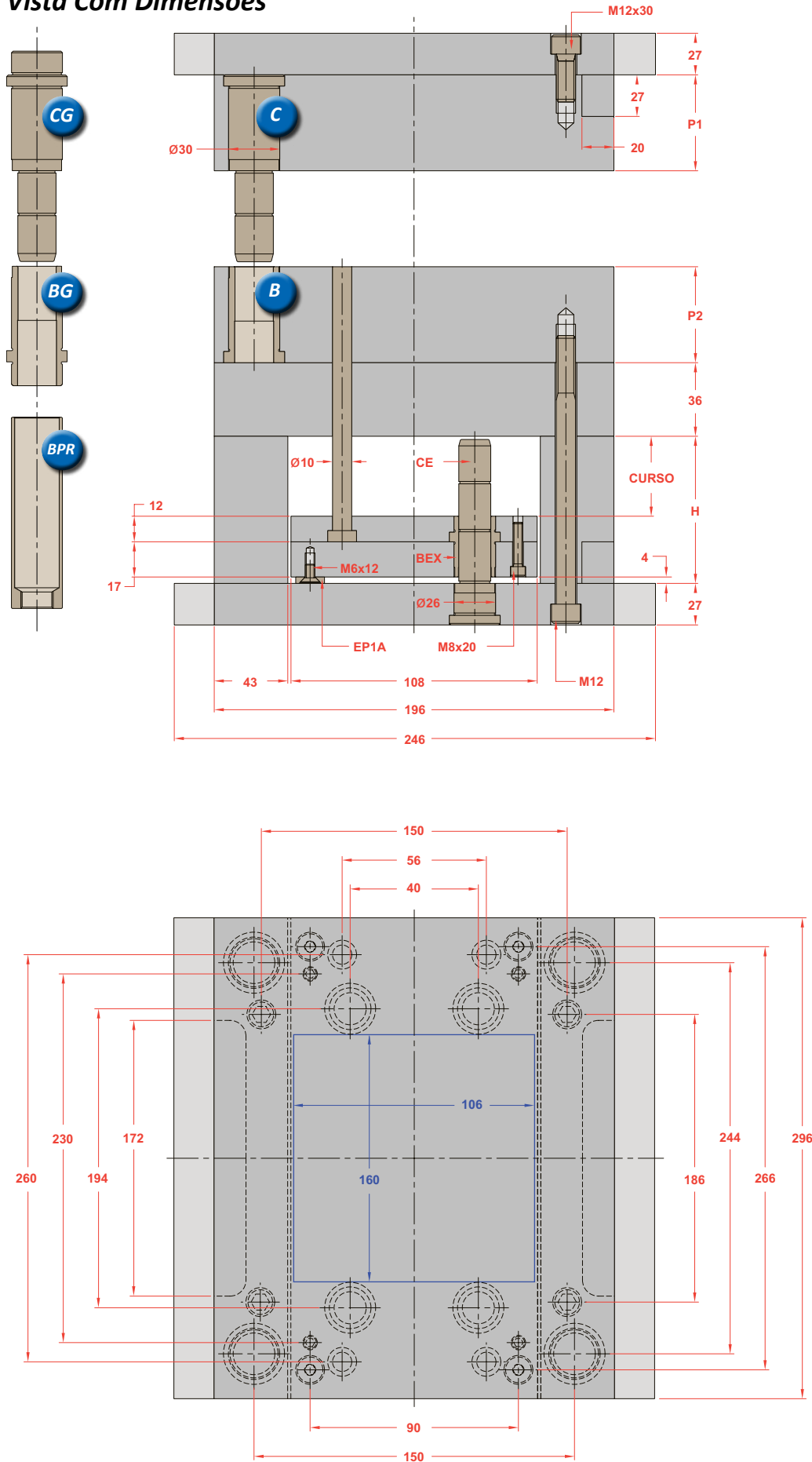
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

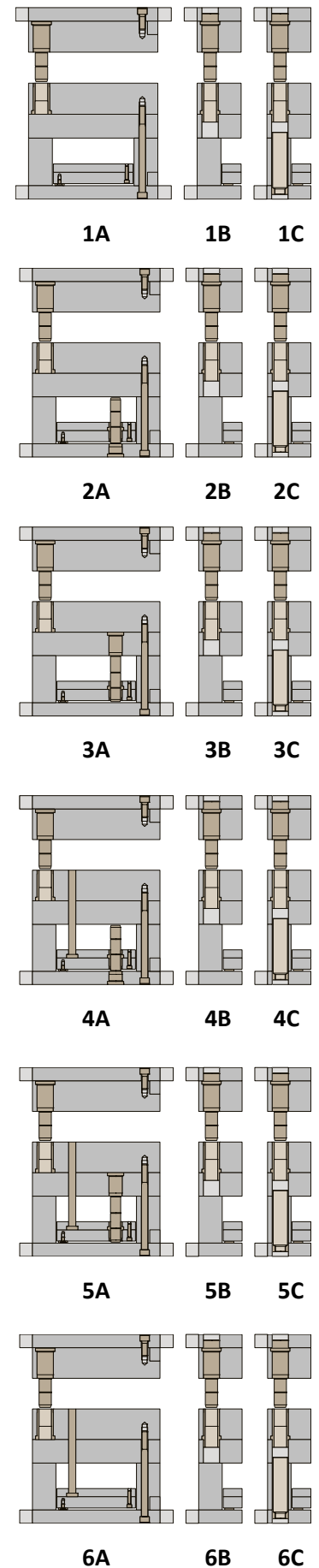
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

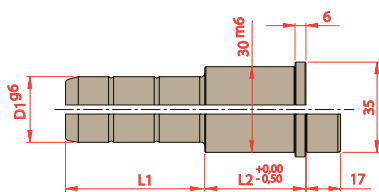
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

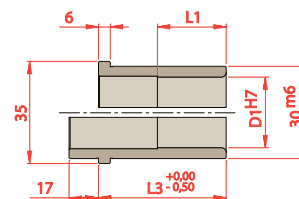
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20036056	BEX 2029	BPR 24074	M12x120
2	43	76	CE 20027076	CE 20036076	BEX 2029	BPR 24094	M12x140
3	63	96	CE 20027096	CE 20036096	BEX 2029	BPR 24114	M12x160

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
	036	036
	046	046
	055	056
	055	066
	055	076
	055	096

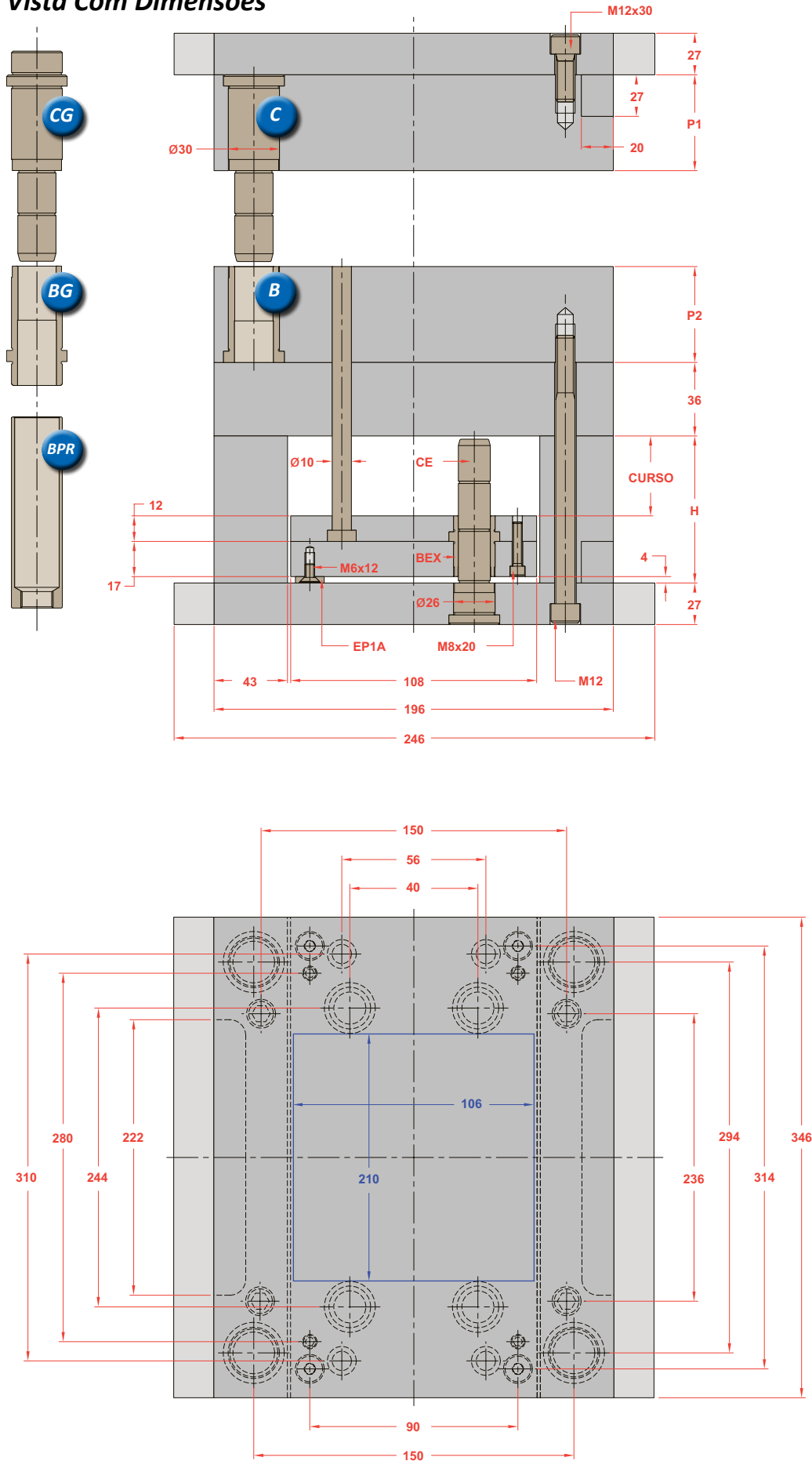
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

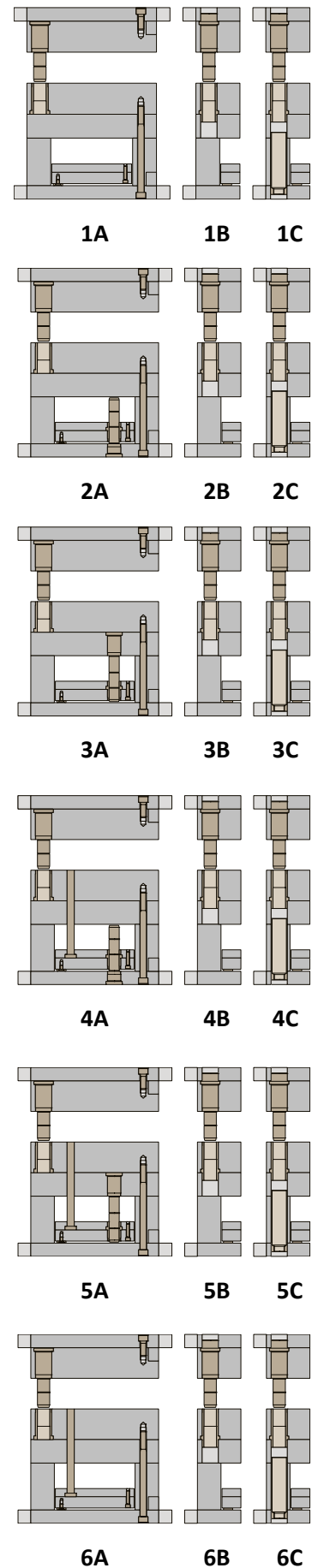
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

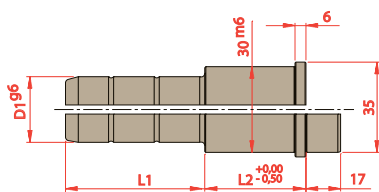
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

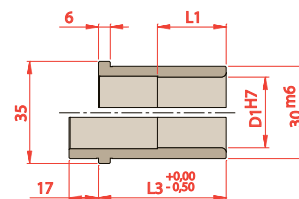
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20036056	BEX 2029	BPR 24074	M12x120
2	43	76	CE 20027076	CE 20036076	BEX 2029	BPR 24094	M12x140
3	63	96	CE 20027096	CE 20036096	BEX 2029	BPR 24114	M12x160

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

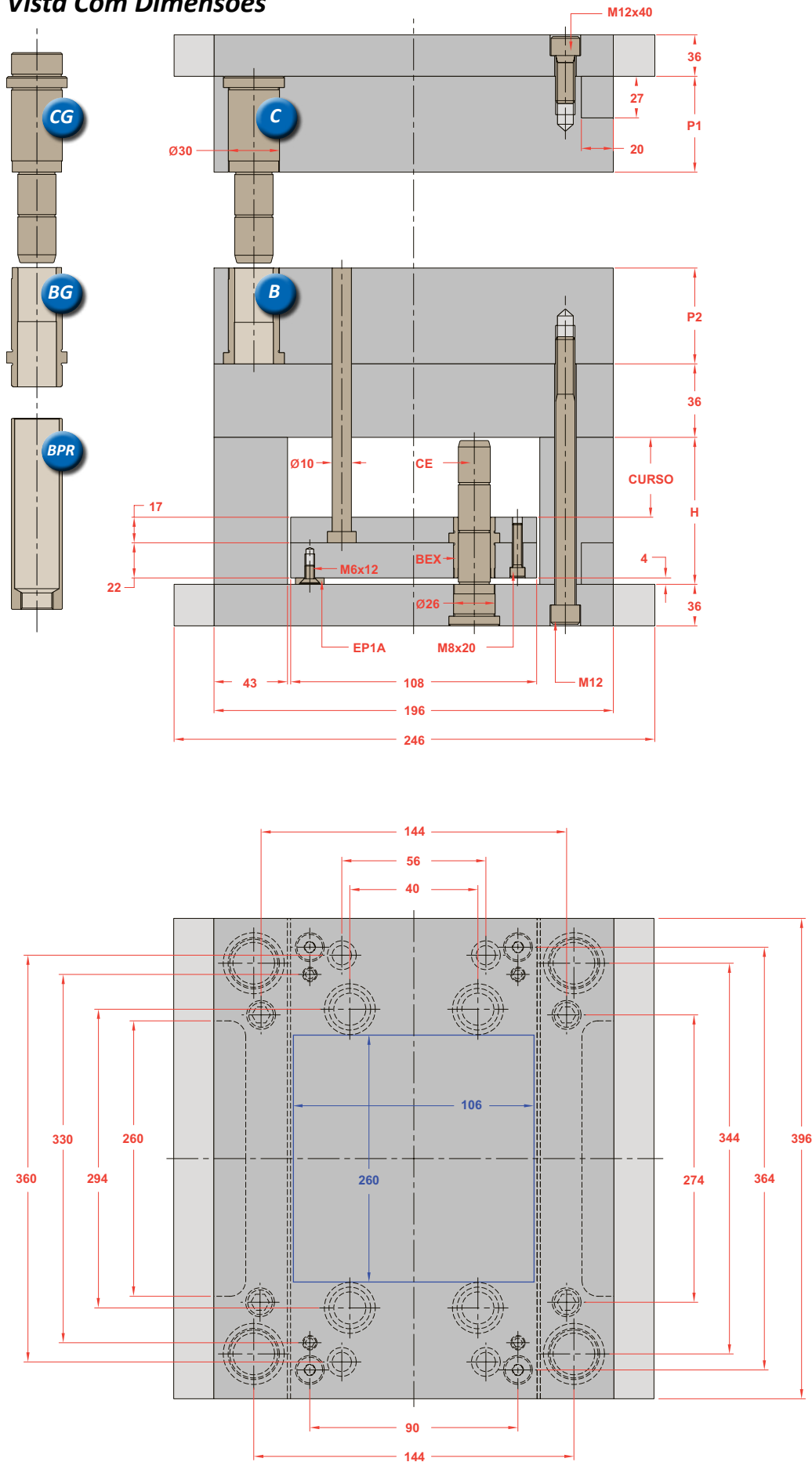
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

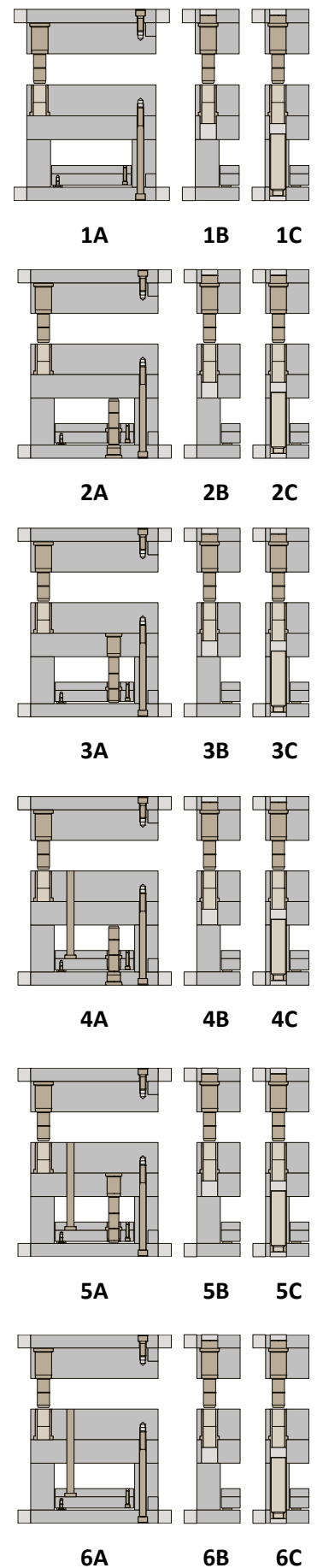
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

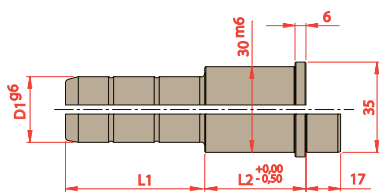
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

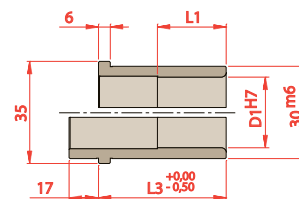
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20036056	BEX 2039	BPR 24074	M12x130
2	33	76	CE 20036076	CE 20036076	BEX 2039	BPR 24094	M12x150
3	53	96	CE 20036096	CE 20036096	BEX 2039	BPR 24114	M12x170

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

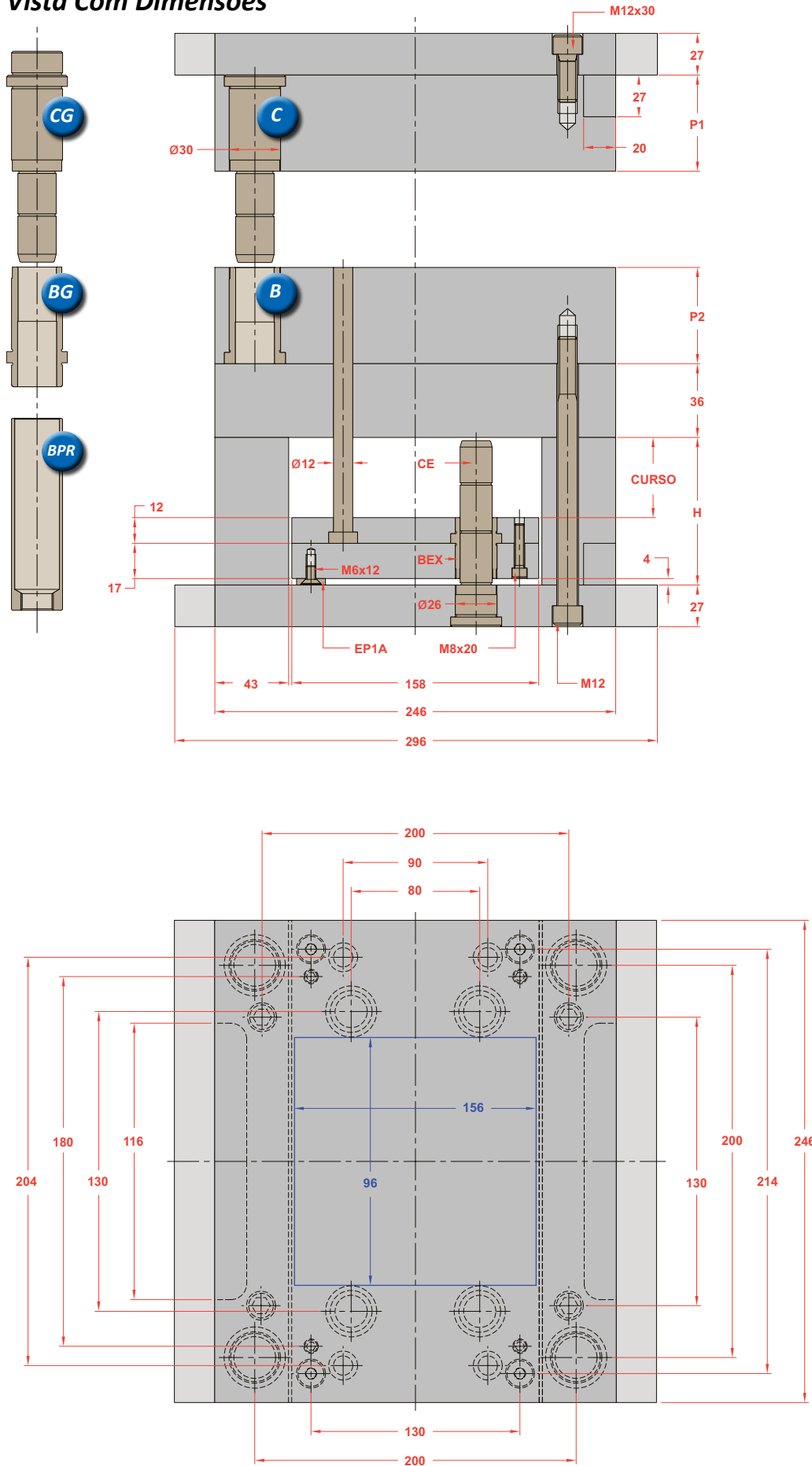
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

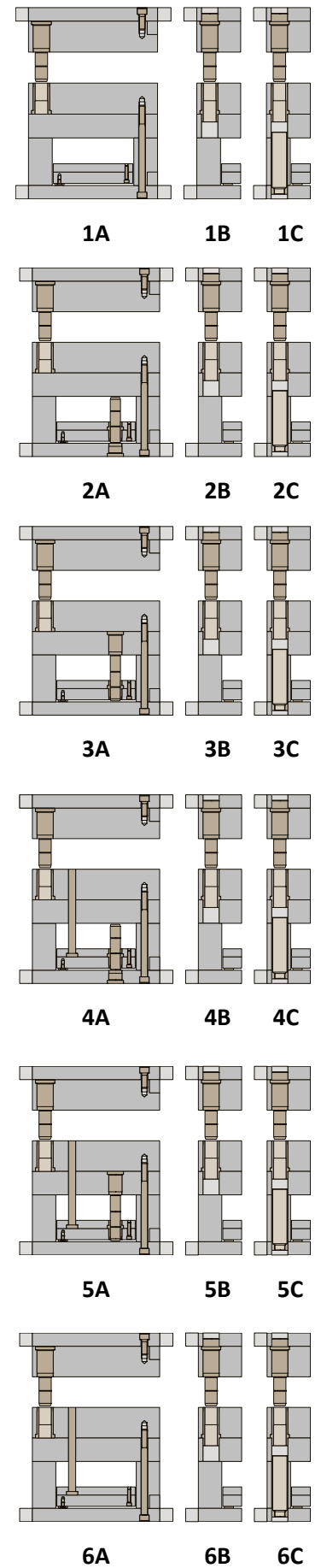
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



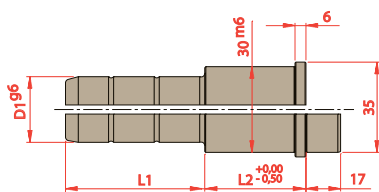
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

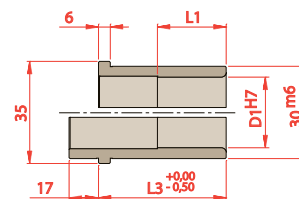
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20036056	BEX 2029	BPR 24074	M12x120
2	43	76	CE 20027076	CE 20036076	BEX 2029	BPR 24094	M12x140
3	63	96	CE 20027096	CE 20036096	BEX 2029	BPR 24114	M12x160

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

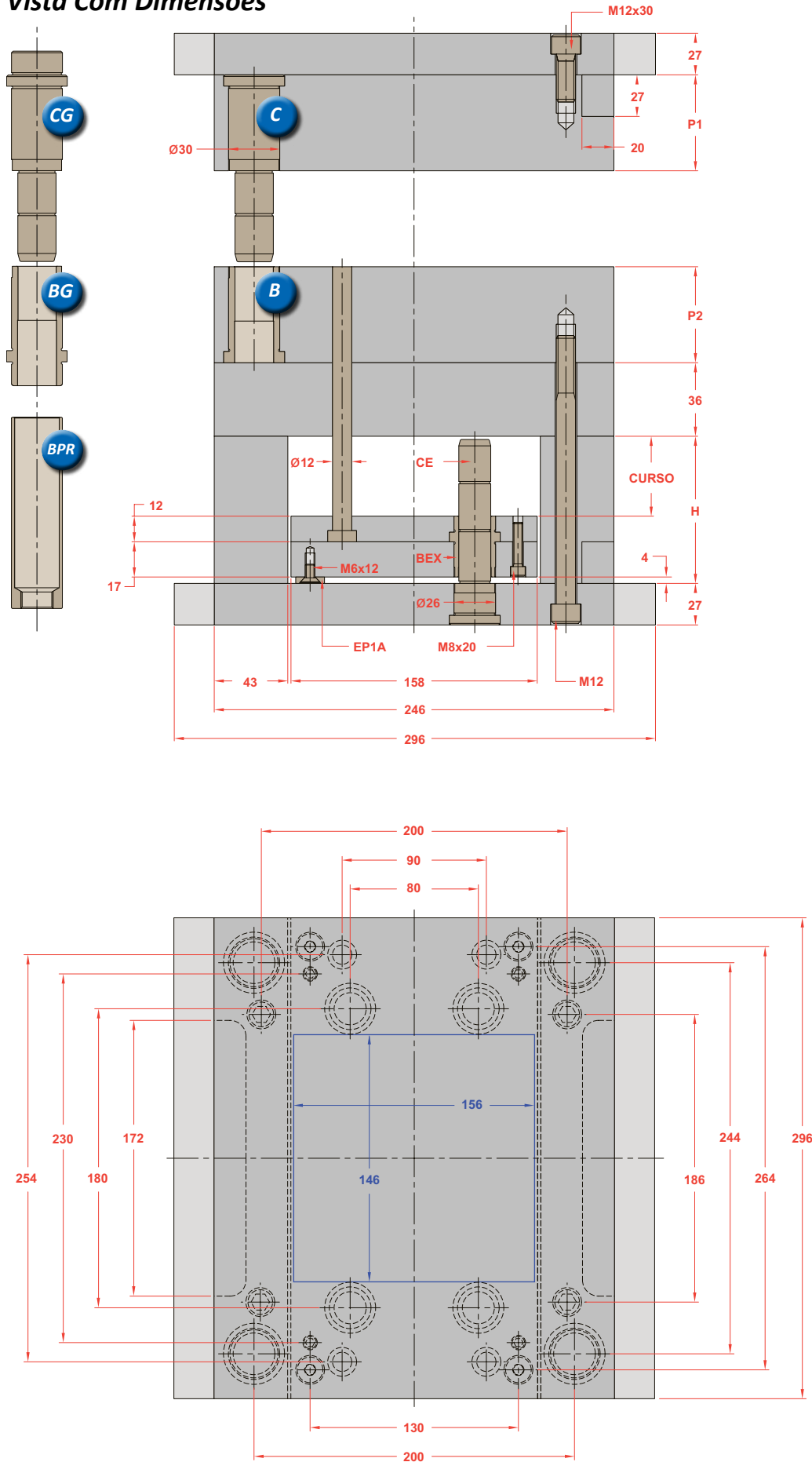
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

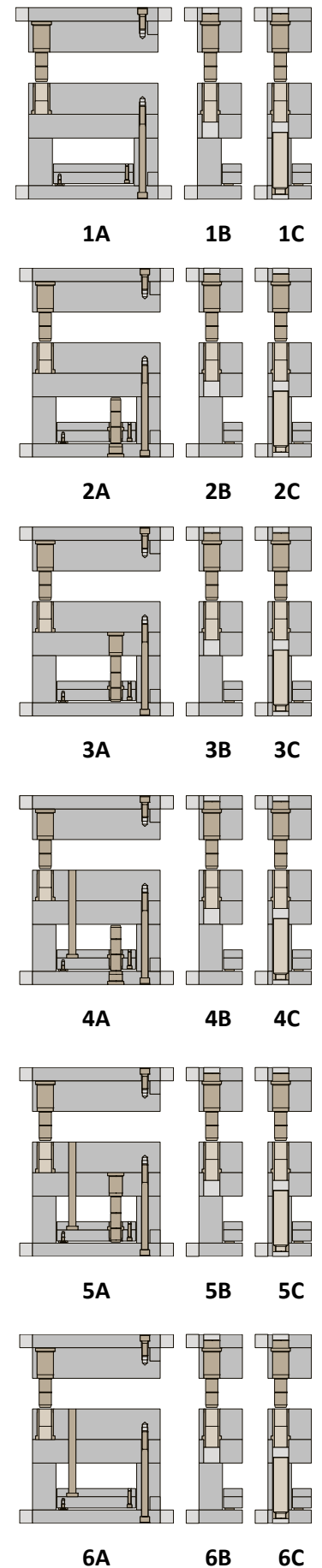
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

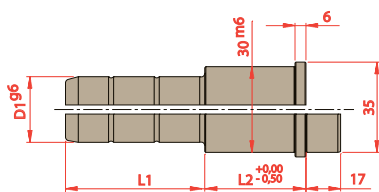
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

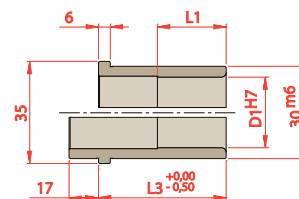
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20036056	BEX 2029	BPR 24074	M12x120
2	43	76	CE 20027076	CE 20036076	BEX 2029	BPR 24094	M12x140
3	63	96	CE 20027096	CE 20036096	BEX 2029	BPR 24114	M12x160

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

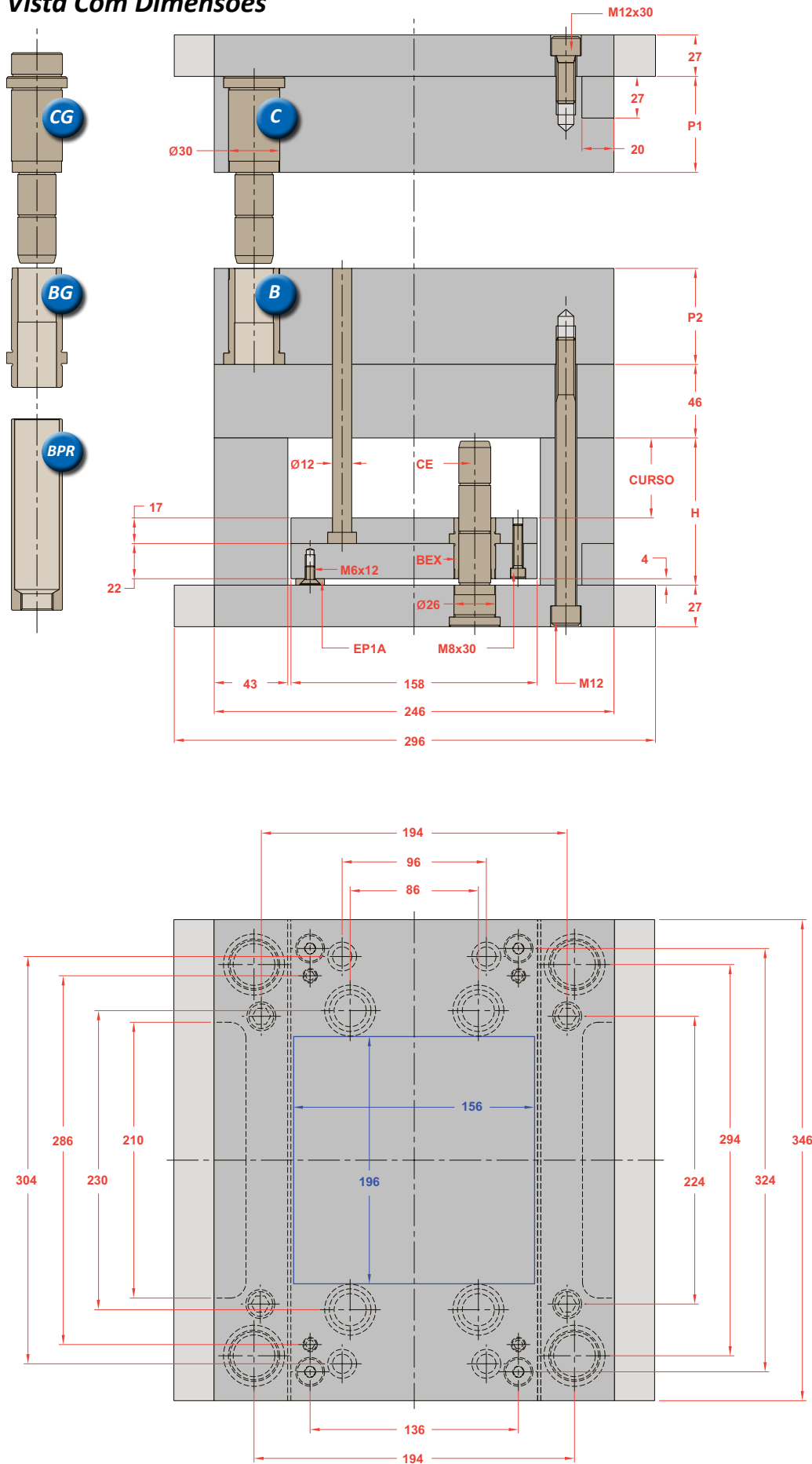
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

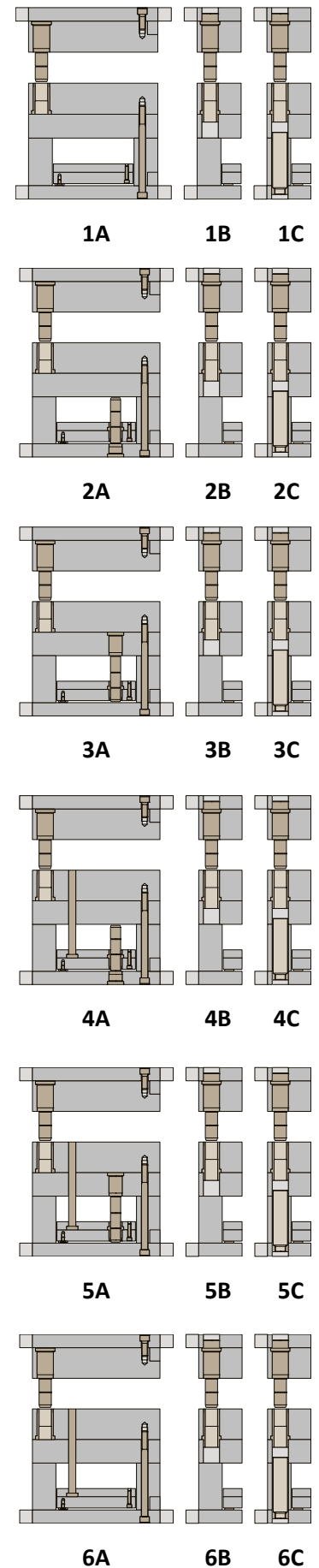
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

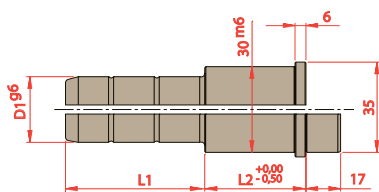
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

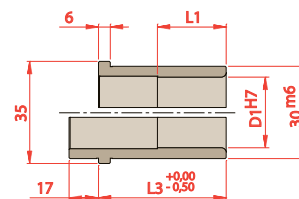
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20027056	CE 20046056	BEX 2039	BPR 24074	M12x130
2	33	76	CE 20027076	CE 20046076	BEX 2039	BPR 24094	M12x150
3	53	96	CE 20027096	CE 20046096	BEX 2039	BPR 24114	M12x170

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

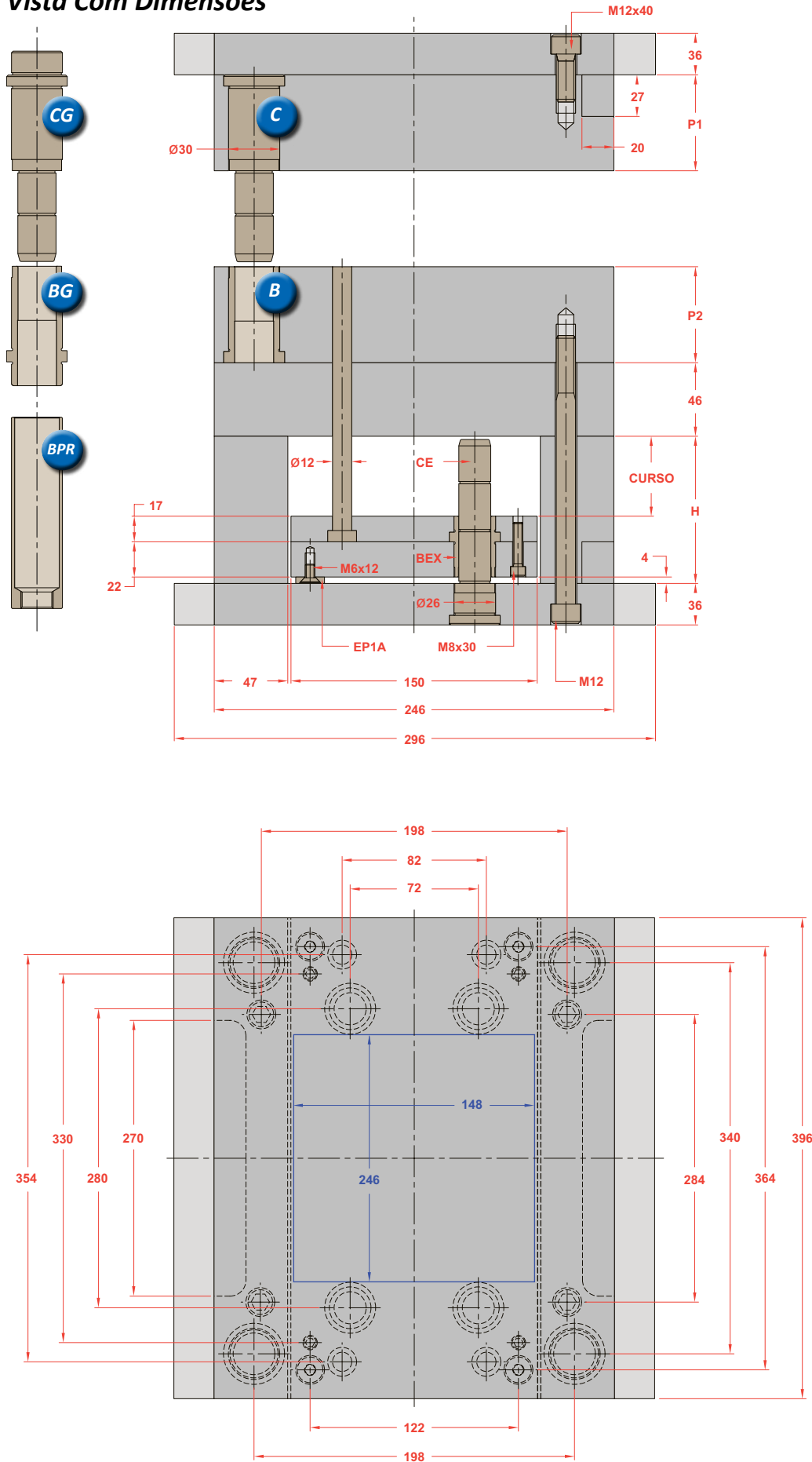
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

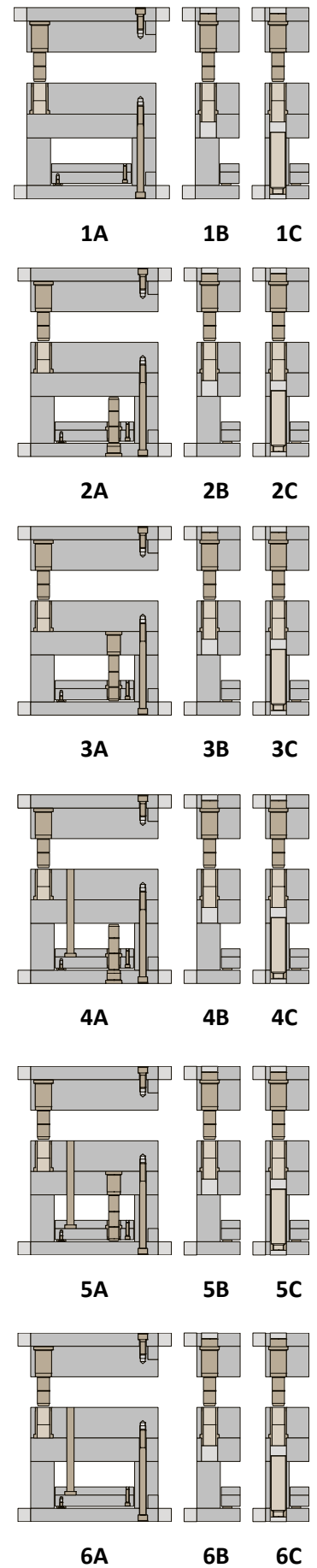
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

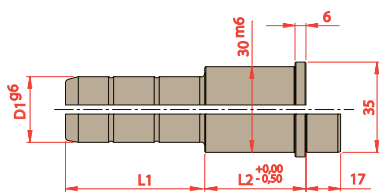
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

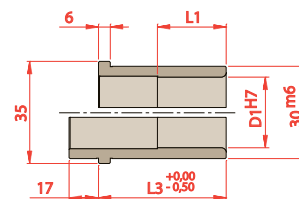
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

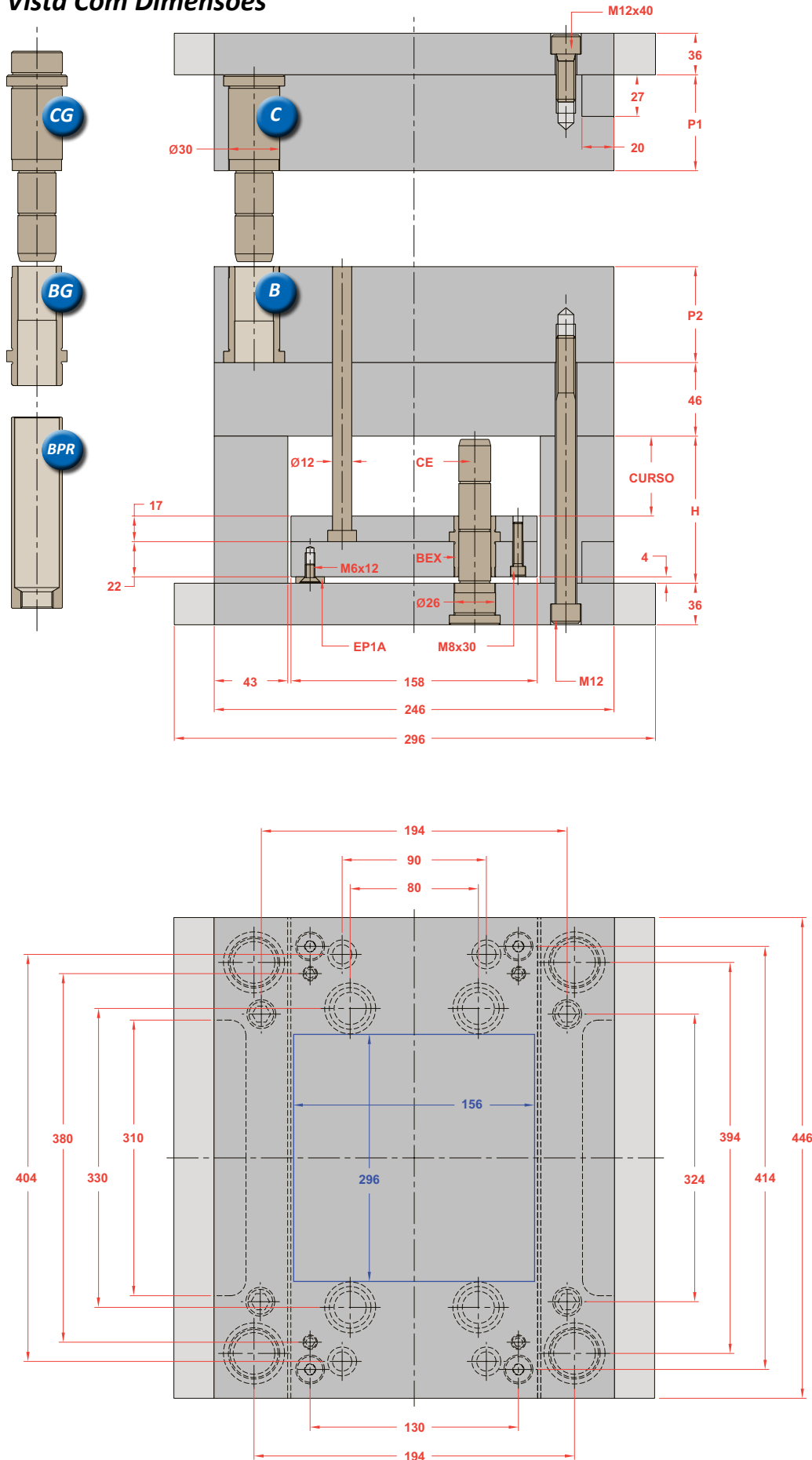
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

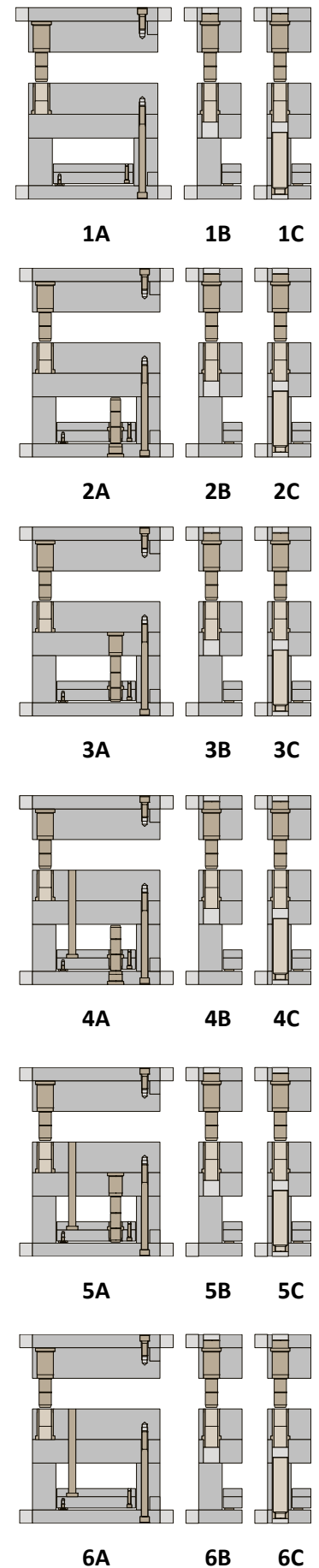
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



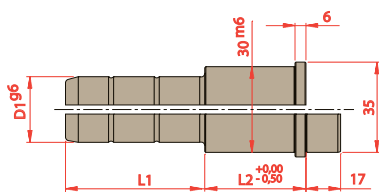
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

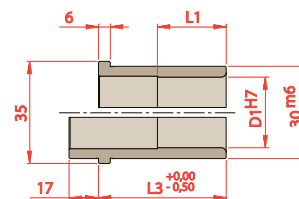
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

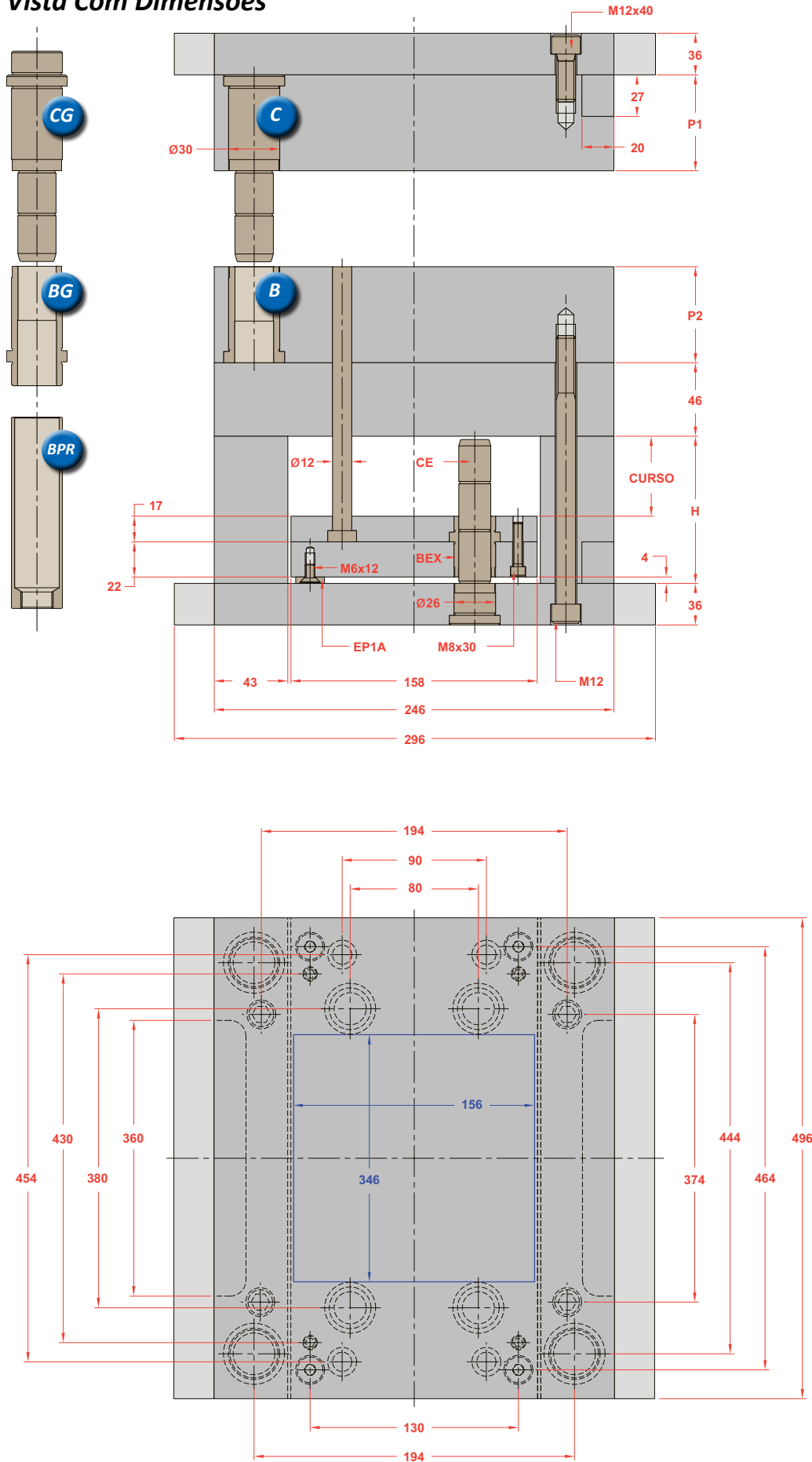
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

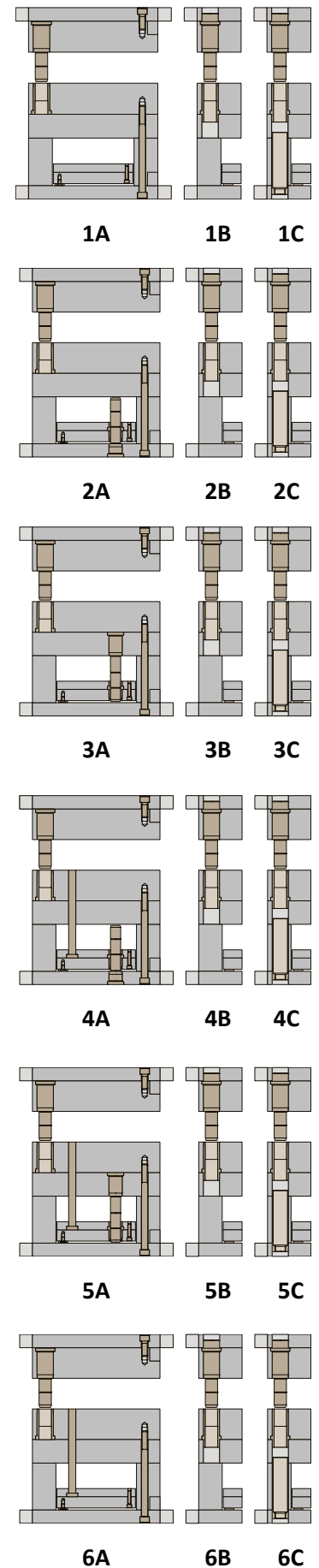
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

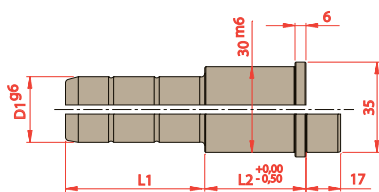
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

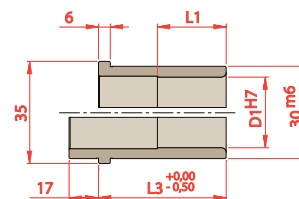
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

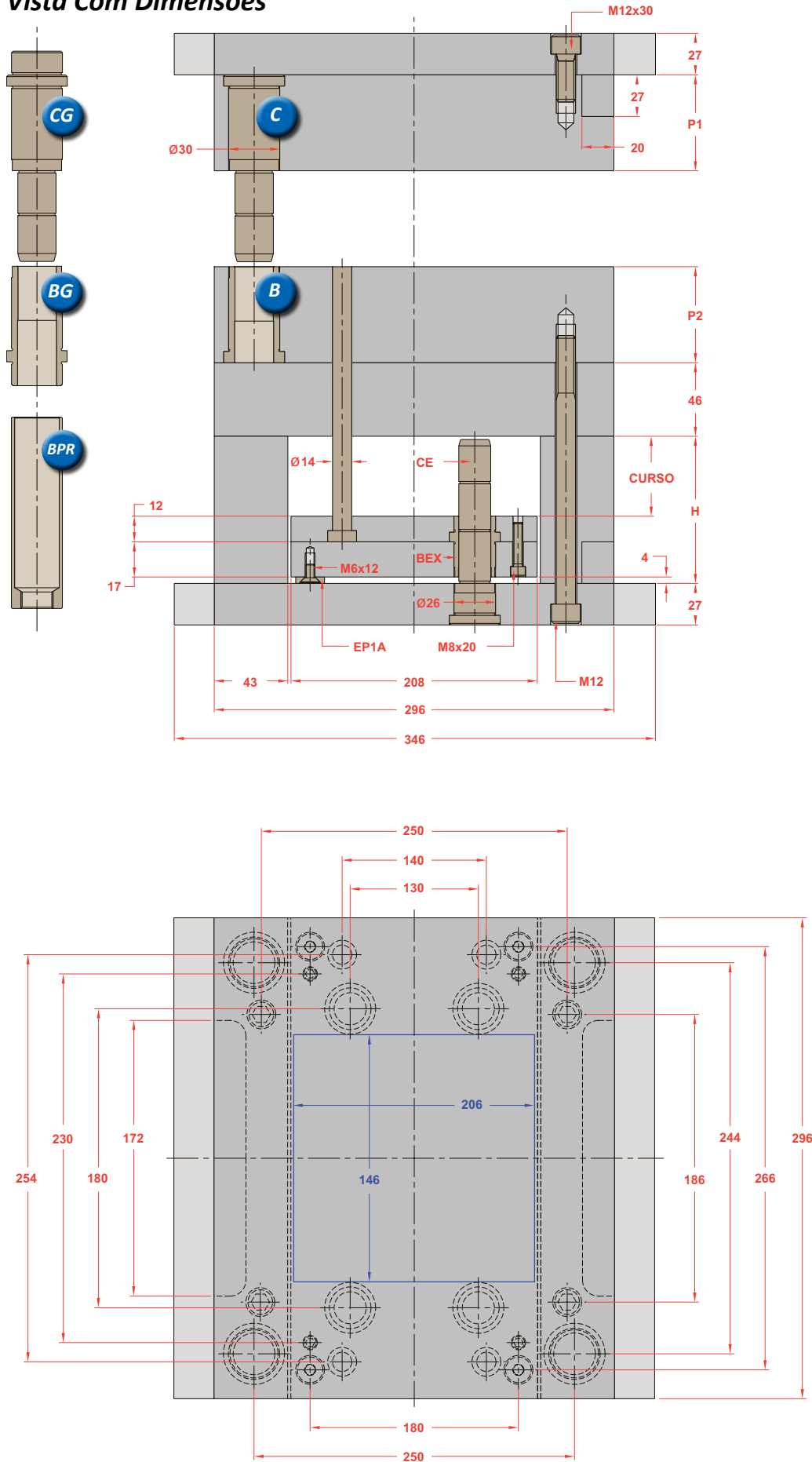
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A0C0F0; color: white;"> </span>

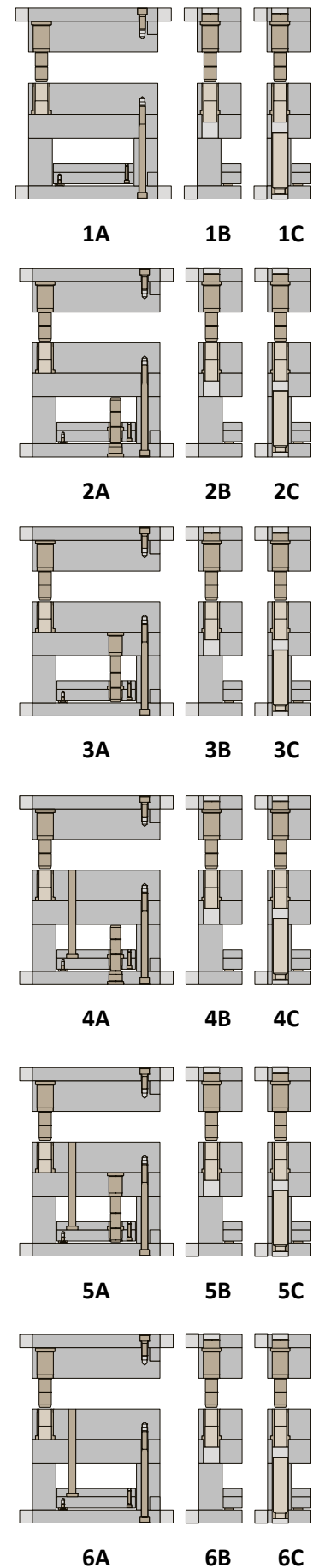
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A0C0F0; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

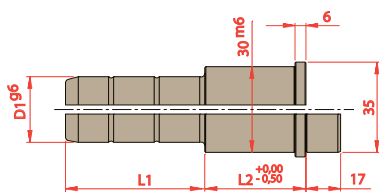
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

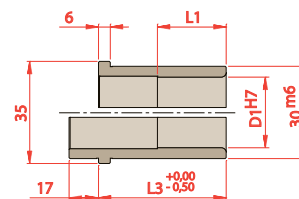
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20046056	BEX 2029	BPR 24074	M12x130
2	43	76	CE 20027076	CE 20046076	BEX 2029	BPR 24094	M12x150
3	63	96	CE 20027096	CE 20046096	BEX 2029	BPR 24114	M12x170

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

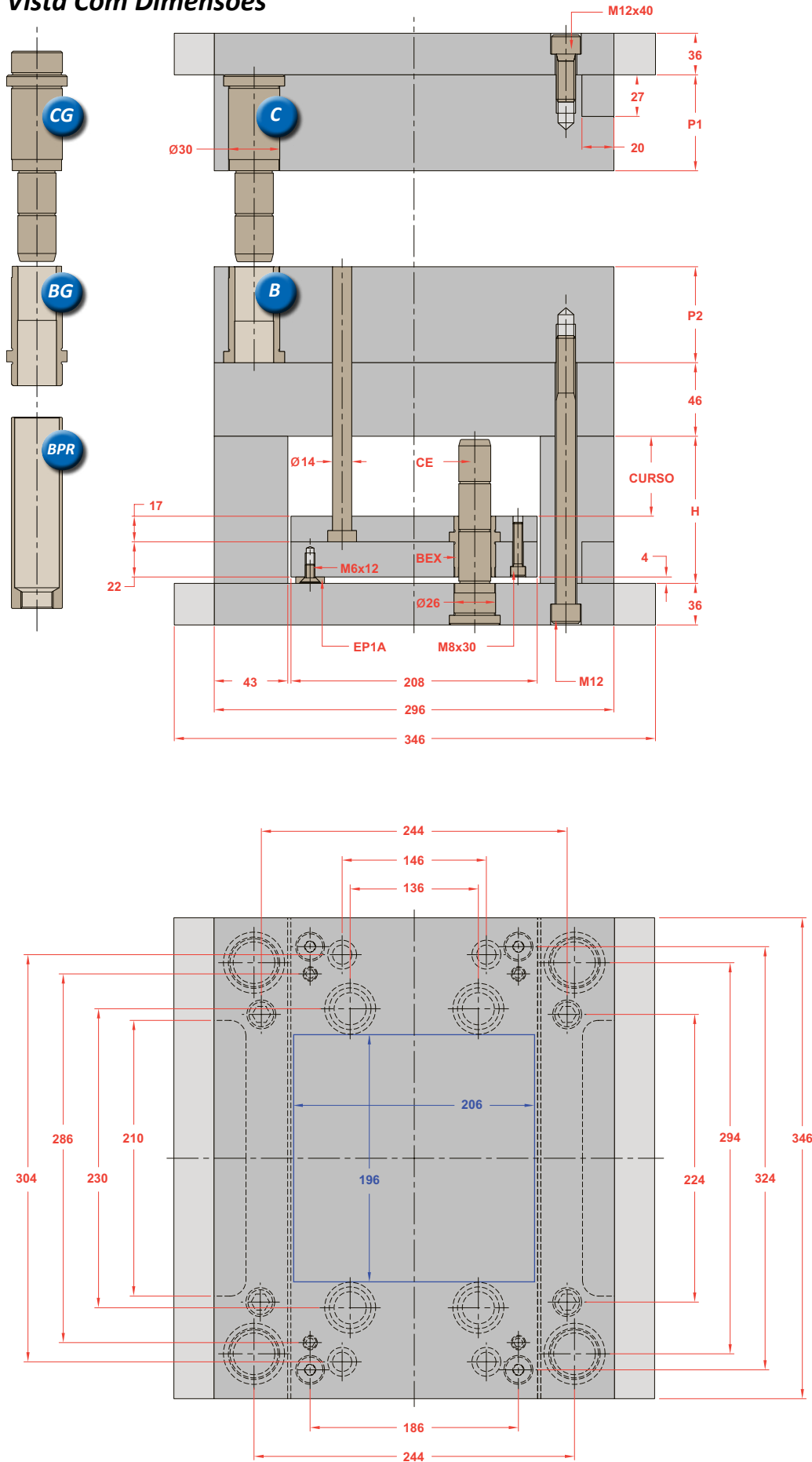
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

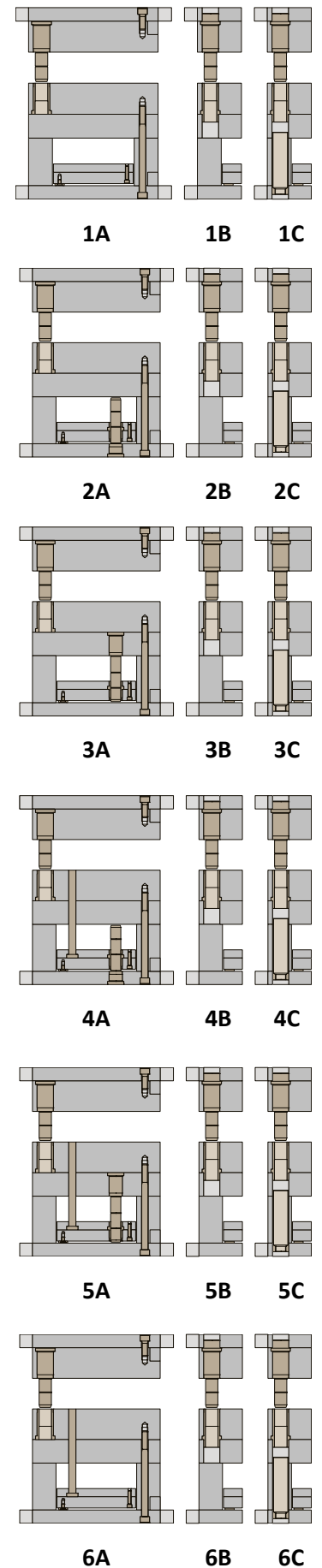
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

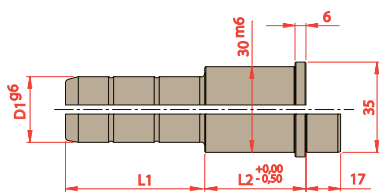
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

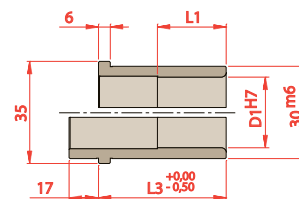
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
	036	036
	046	046
	055	056
	055	066
	055	076
	055	096

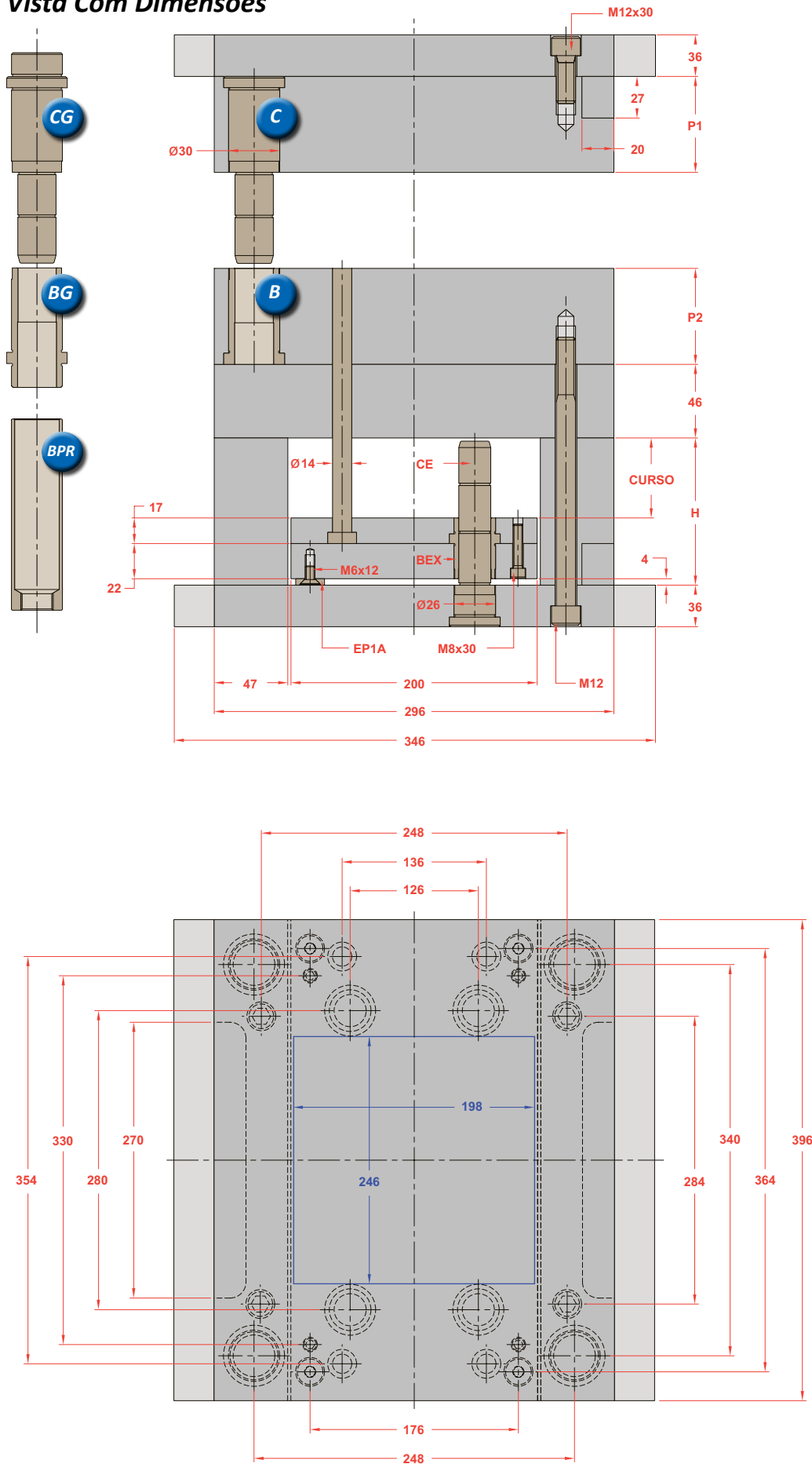
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

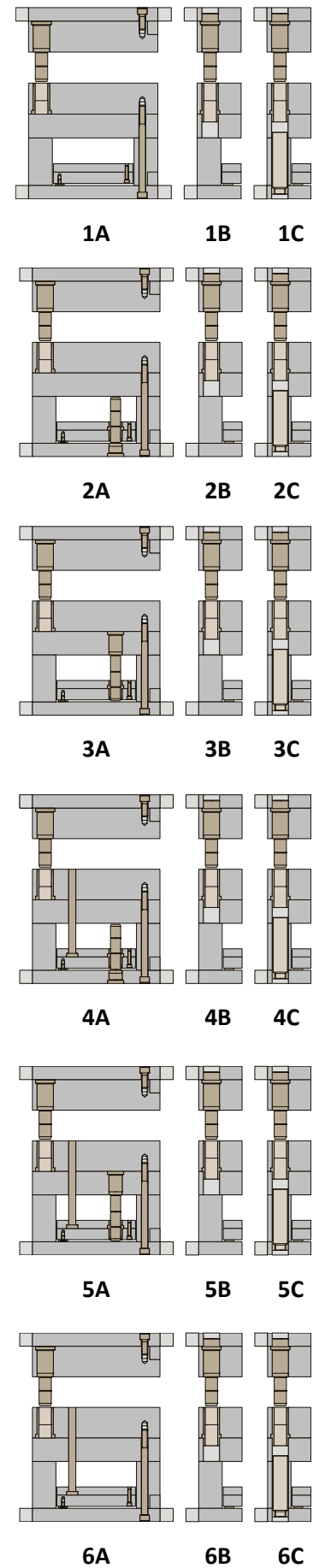
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



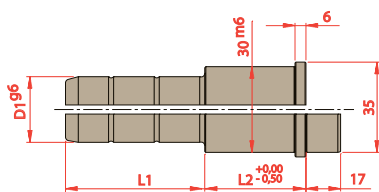
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

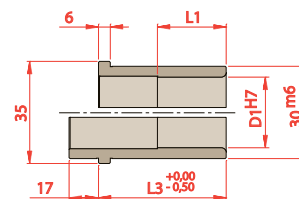
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

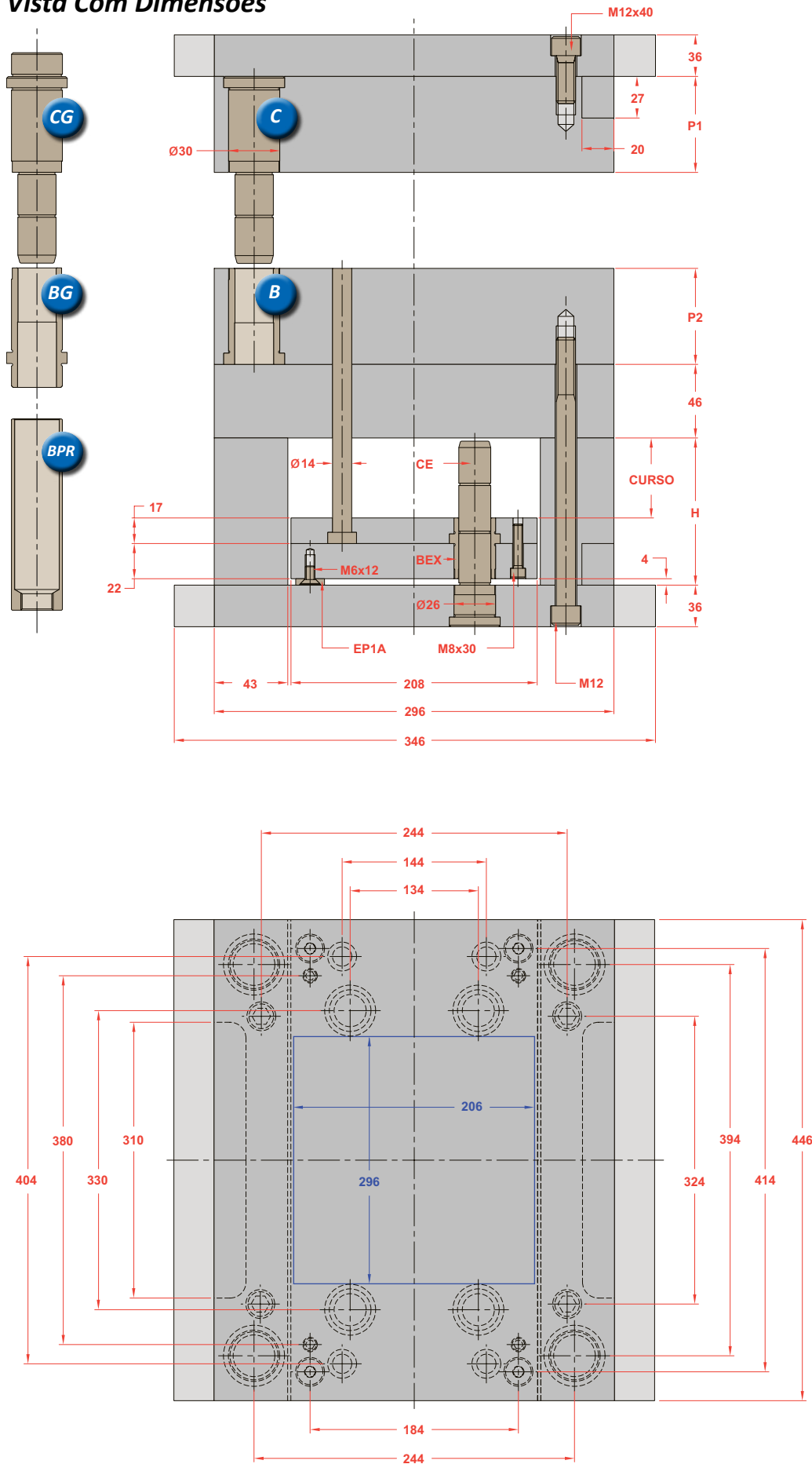
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

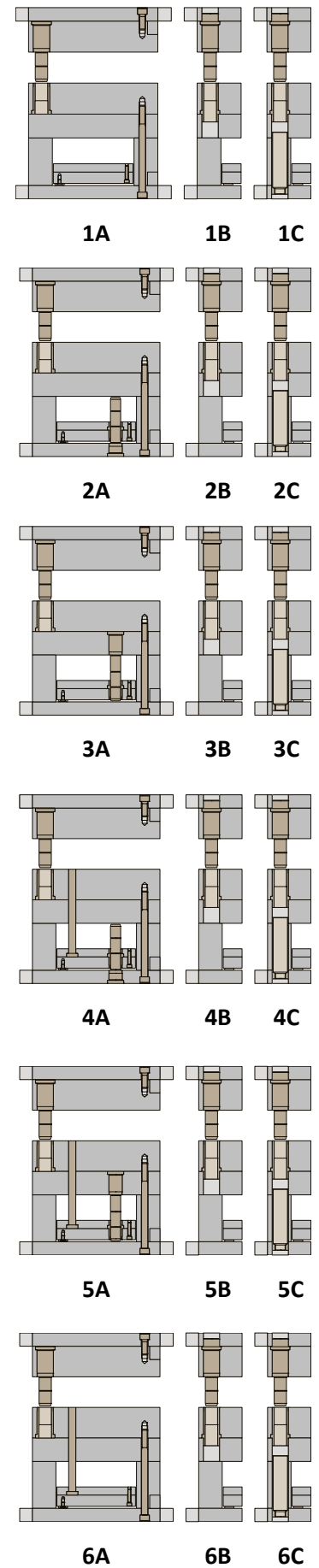
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

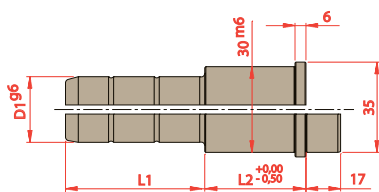
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

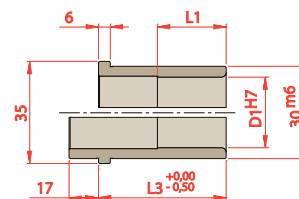
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

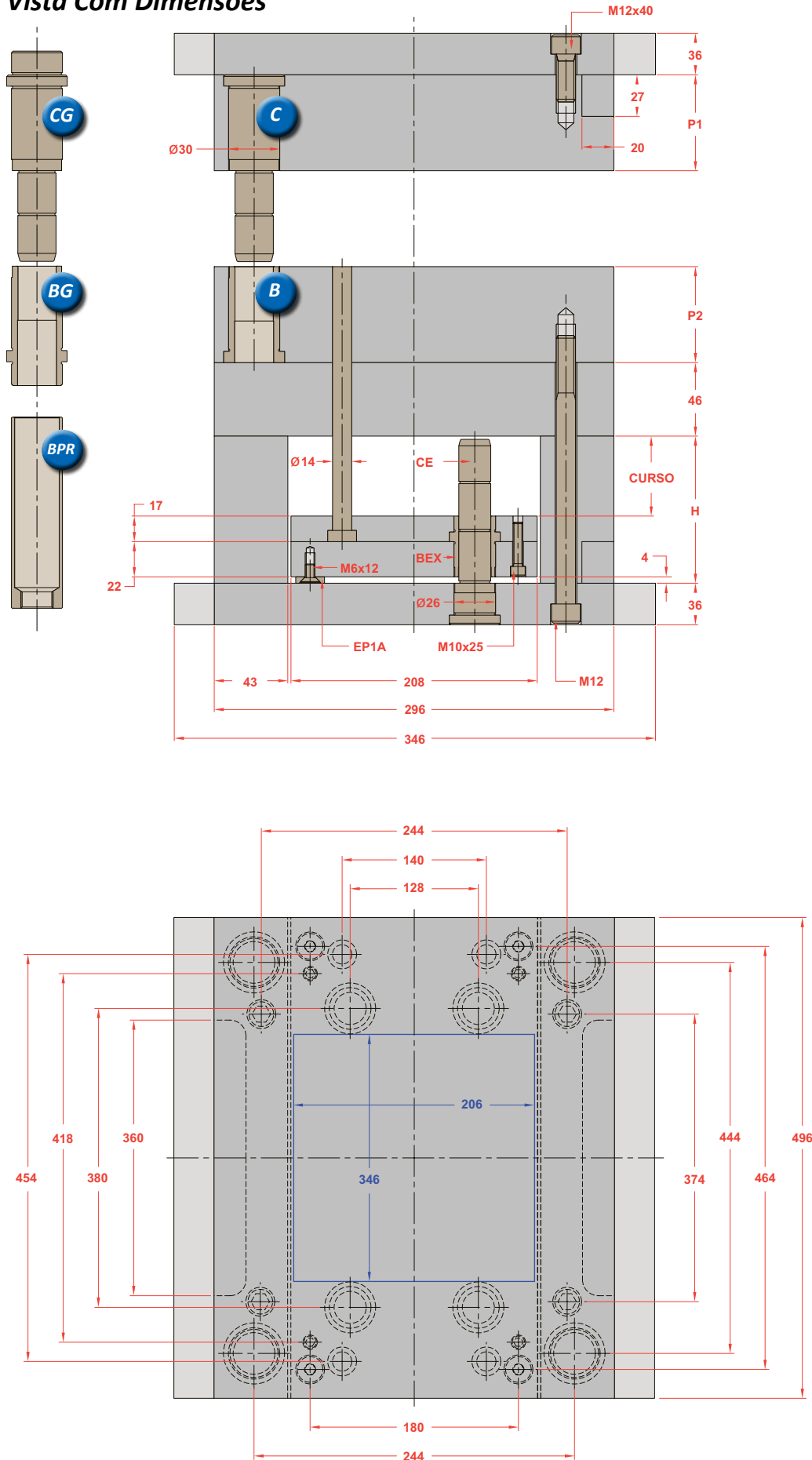
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

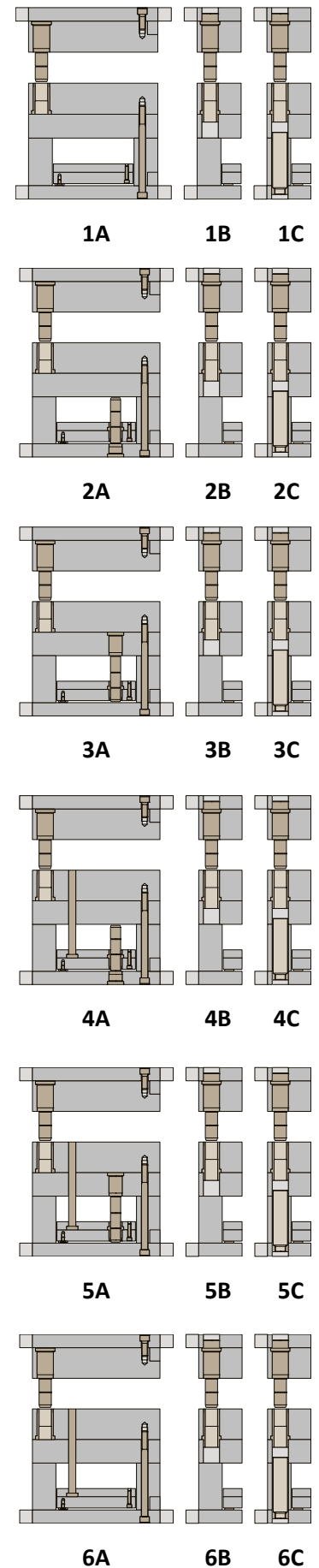
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

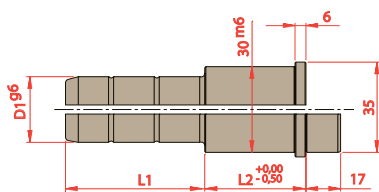
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

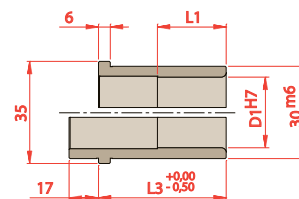
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
	036	036
	046	046
	055	056
	055	066
	055	076
	055	096

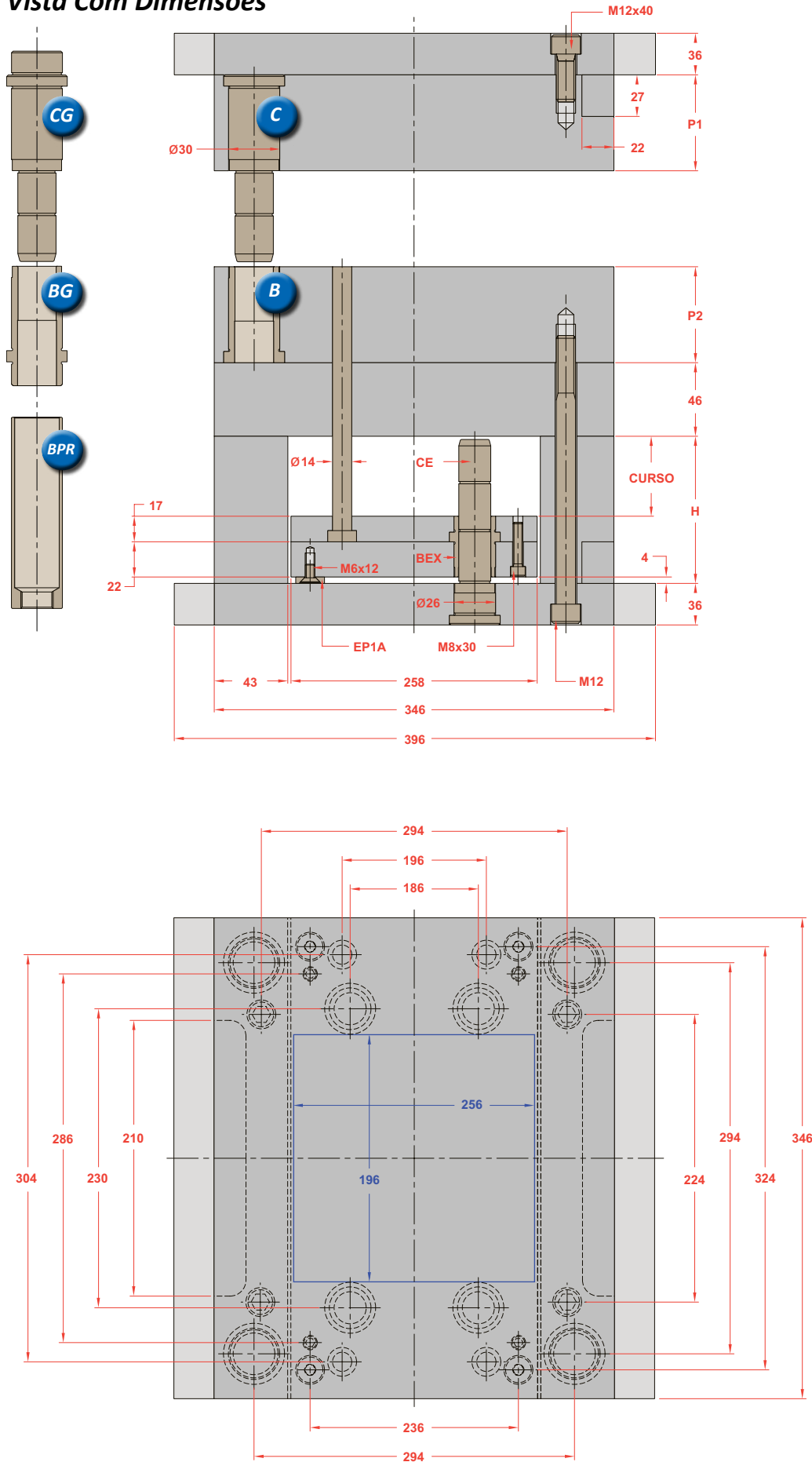
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

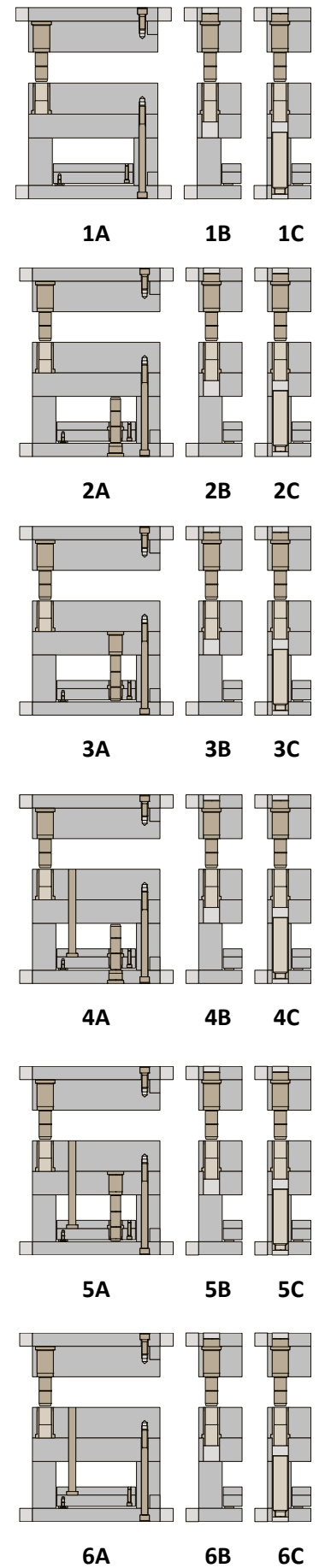
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

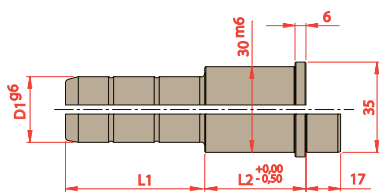
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	27	27	C/CG 22027027	C/CG 24027027	B/BG 22027	B/BG 24027
2	27	36	C/CG 22027027	C/CG 24027027	B/BG 22036	B/BG 24036
3	27	46	C/CG 22027046	C/CG 24027046	B/BG 22046	B/BG 24046
4	27	56	C/CG 22027046	C/CG 24027046	B/BG 22056	B/BG 24056
5	27	66	C/CG 22027066	C/CG 24027066	B/BG 22066	B/BG 24066
6	27	76	C/CG 22027066	C/CG 24027066	B/BG 22076	B/BG 24076
7	27	96	C/CG 22027096	C/CG 24027096	B/BG 22096	B/BG 24096
8	36	27	C/CG 22036027	C/CG 24036027	B/BG 22027	B/BG 24027
9	36	36	C/CG 22036027	C/CG 24036027	B/BG 22036	B/BG 24036
10	36	46	C/CG 22036046	C/CG 24036046	B/BG 22046	B/BG 24046
11	36	56	C/CG 22036046	C/CG 24036046	B/BG 22056	B/BG 24056
12	36	66	C/CG 22036066	C/CG 24036066	B/BG 22066	B/BG 24066
13	36	76	C/CG 22036066	C/CG 24036066	B/BG 22076	B/BG 24076
14	36	96	C/CG 22036096	C/CG 24036096	B/BG 22096	B/BG 24096
15	46	27	C/CG 22046027	C/CG 24046027	B/BG 22027	B/BG 24027
16	46	36	C/CG 22046027	C/CG 24046027	B/BG 22036	B/BG 24036
17	46	46	C/CG 22046046	C/CG 24046046	B/BG 22046	B/BG 24046
18	46	56	C/CG 22046046	C/CG 24046046	B/BG 22056	B/BG 24056
19	46	66	C/CG 22046066	C/CG 24046066	B/BG 22066	B/BG 24066
20	46	76	C/CG 22046066	C/CG 24046066	B/BG 22076	B/BG 24076
21	46	96	C/CG 22046096	C/CG 24046096	B/BG 22096	B/BG 24096
22	56	27	C/CG 22056027	C/CG 24056027	B/BG 22027	B/BG 24027
23	56	36	C/CG 22056027	C/CG 24056027	B/BG 22036	B/BG 24036
24	56	46	C/CG 22056046	C/CG 24056046	B/BG 22046	B/BG 24046
25	56	56	C/CG 22056046	C/CG 24056046	B/BG 22056	B/BG 24056

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	56	66	C/CG 22056066	C/CG 24056066	B/BG 22066	B/BG 24066
27	56	76	C/CG 22056066	C/CG 24056066	B/BG 22076	B/BG 24076
28	56	96	C/CG 22056096	C/CG 24056096	B/BG 22096	B/BG 24096
29	66	27	C/CG 22066027	C/CG 24066027	B/BG 22027	B/BG 24027
30	66	36	C/CG 22066027	C/CG 24066027	B/BG 22036	B/BG 24036
31	66	46	C/CG 22066046	C/CG 24066046	B/BG 22046	B/BG 24046
32	66	56	C/CG 22066046	C/CG 24066046	B/BG 22056	B/BG 24056
33	66	66	C/CG 22066066	C/CG 24066066	B/BG 22066	B/BG 24066
34	66	76	C/CG 22066066	C/CG 24066066	B/BG 22076	B/BG 24076
35	66	96	C/CG 22066096	C/CG 24066096	B/BG 22096	B/BG 24096
36	76	27	C/CG 22076027	C/CG 24076027	B/BG 22027	B/BG 24027
37	76	36	C/CG 22076027	C/CG 24076027	B/BG 22036	B/BG 24036
38	76	46	C/CG 22076046	C/CG 24076046	B/BG 22046	B/BG 24046
39	76	56	C/CG 22076046	C/CG 24076046	B/BG 22056	B/BG 24056
40	76	66	C/CG 22076066	C/CG 24076066	B/BG 22066	B/BG 24066
41	76	76	C/CG 22076066	C/CG 24076066	B/BG 22076	B/BG 24076
42	76	96	C/CG 22076096	C/CG 24076096	B/BG 22096	B/BG 24096
43	96	27	C/CG 22096027	C/CG 24096027	B/BG 22027	B/BG 24027
44	96	36	C/CG 22096027	C/CG 24096027	B/BG 22036	B/BG 24036
45	96	46	C/CG 22096046	C/CG 24096046	B/BG 22046	B/BG 24046
46	96	56	C/CG 22096046	C/CG 24096046	B/BG 22056	B/BG 24056
47	96	66	C/CG 22096066	C/CG 24096066	B/BG 22066	B/BG 24066
48	96	76	C/CG 22096066	C/CG 24096066	B/BG 22076	B/BG 24076
49	96	96	C/CG 22096096	C/CG 24096096	B/BG 22096	B/BG 24096

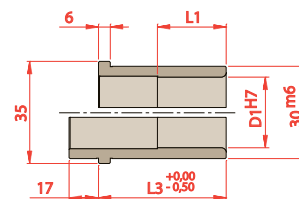
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1			
		027	046	066	096
22 24	027				
	036				
	046				
	056				
	066				
	076				
096					



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076
055	096	

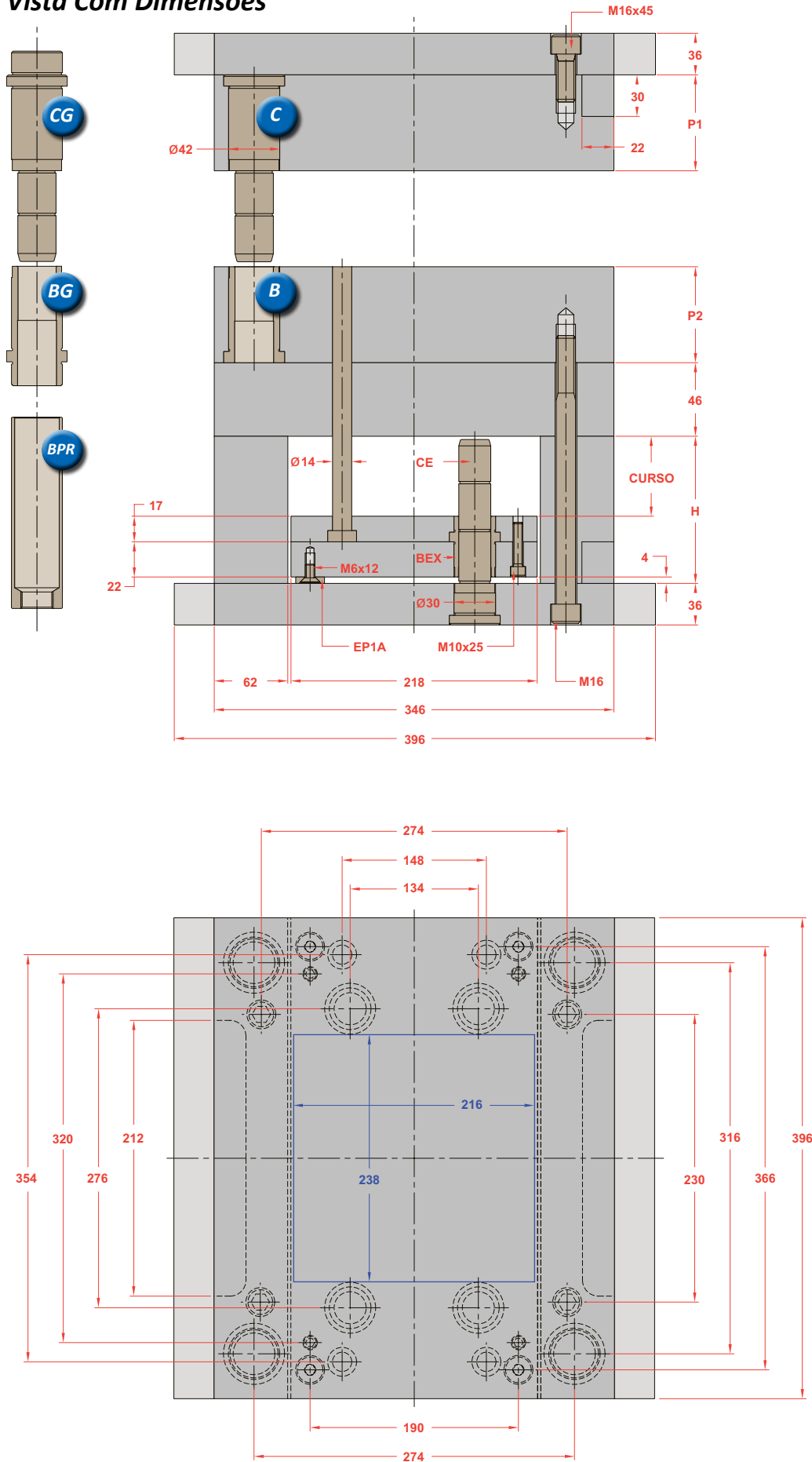
### Para solicitar Colunas

Prefixo    D1    L2    L1  
 C ou CG         

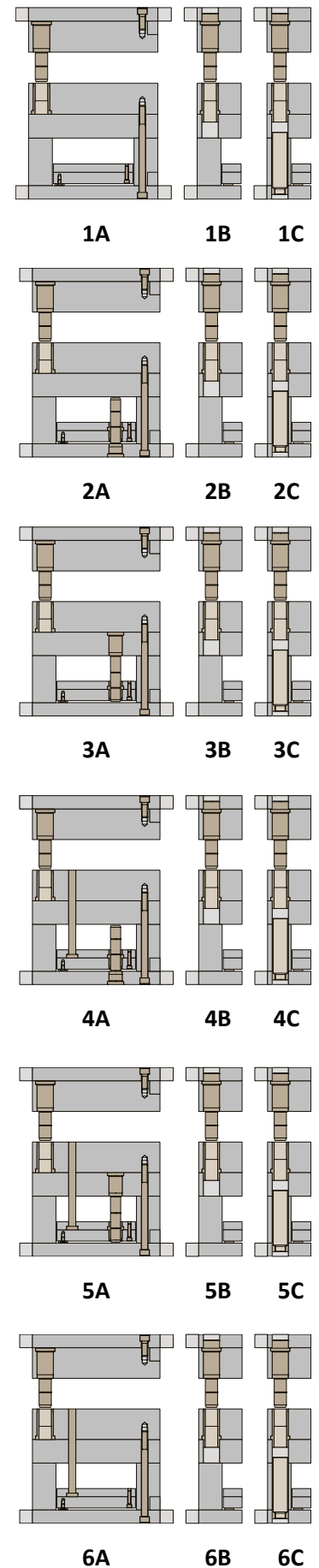
### Para solicitar Buchas

Prefixo    D1    L3  
 B ou BG

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



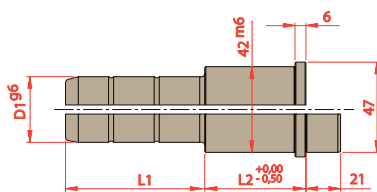
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

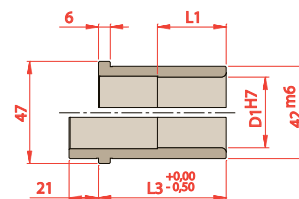
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	76	CE 24036076	CE 24046076	BEX 2439	BPR 32094	M16x170
2	53	96	CE 24036096	CE 24046096	BEX 2439	BPR 32114	M16x190
3	73	116	CE 24036116	CE 24046116	BEX 2439	BPR 32134	M16x210

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
116					



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

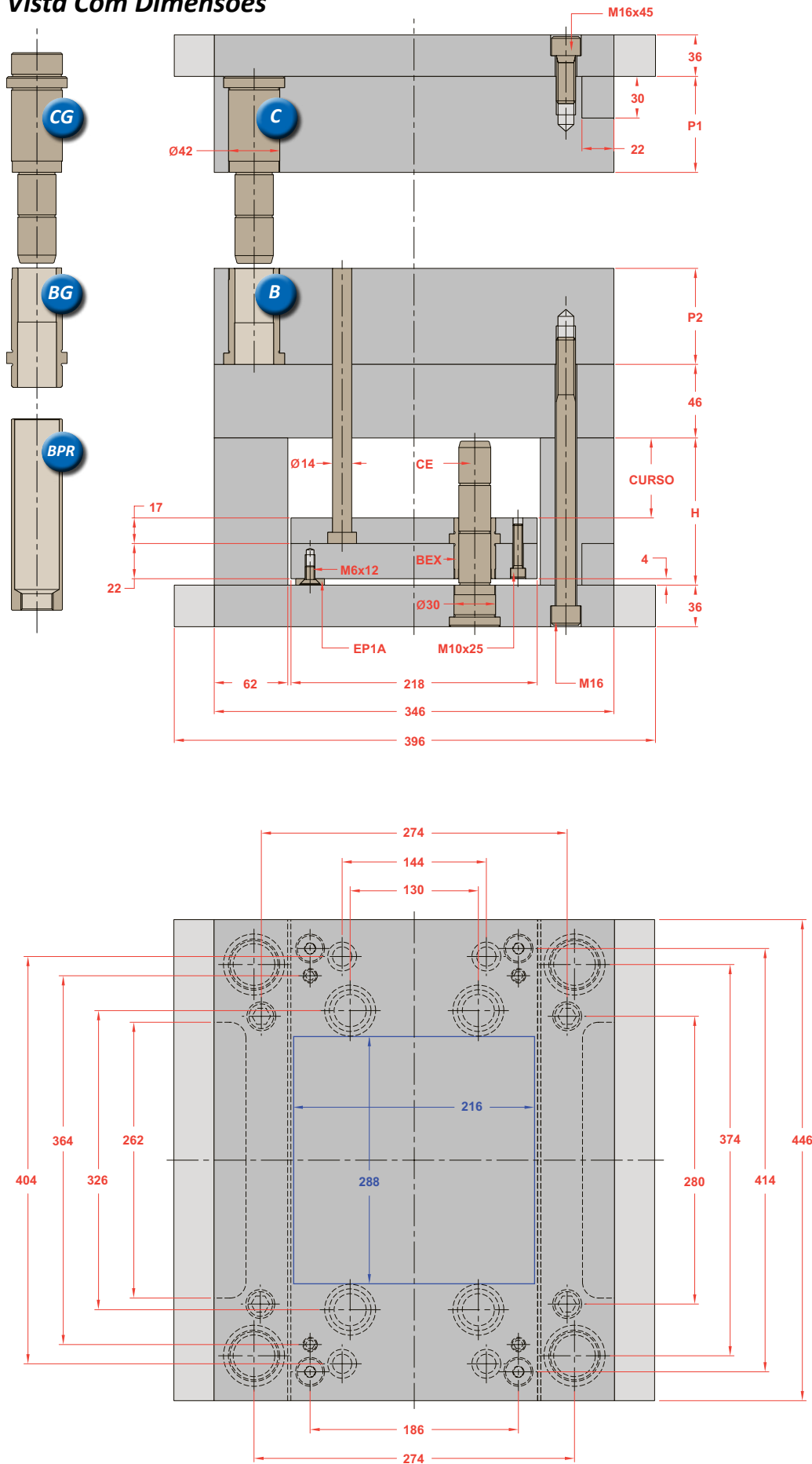
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

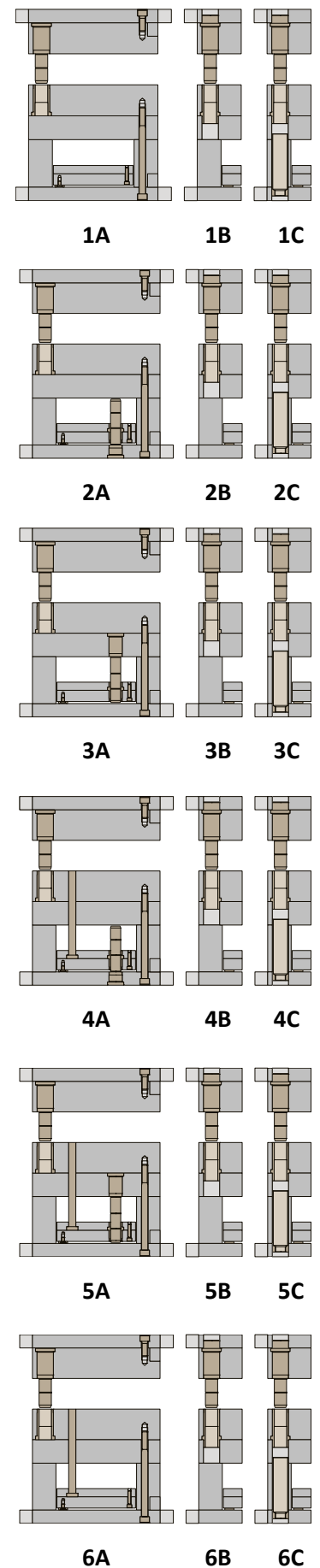
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

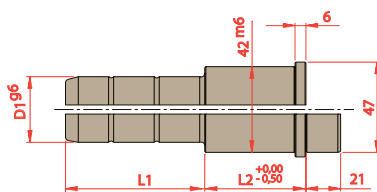
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

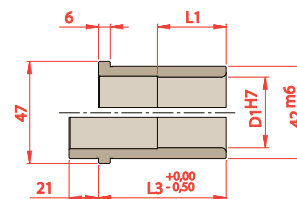
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	76	CE 24036076	CE 24046076	BEX 2439	BPR 32094	M16x170
2	53	96	CE 24036096	CE 24046096	BEX 2439	BPR 32114	M16x190
3	73	116	CE 24036116	CE 24046116	BEX 2439	BPR 32134	M16x210

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
116					



D1	L3	
	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

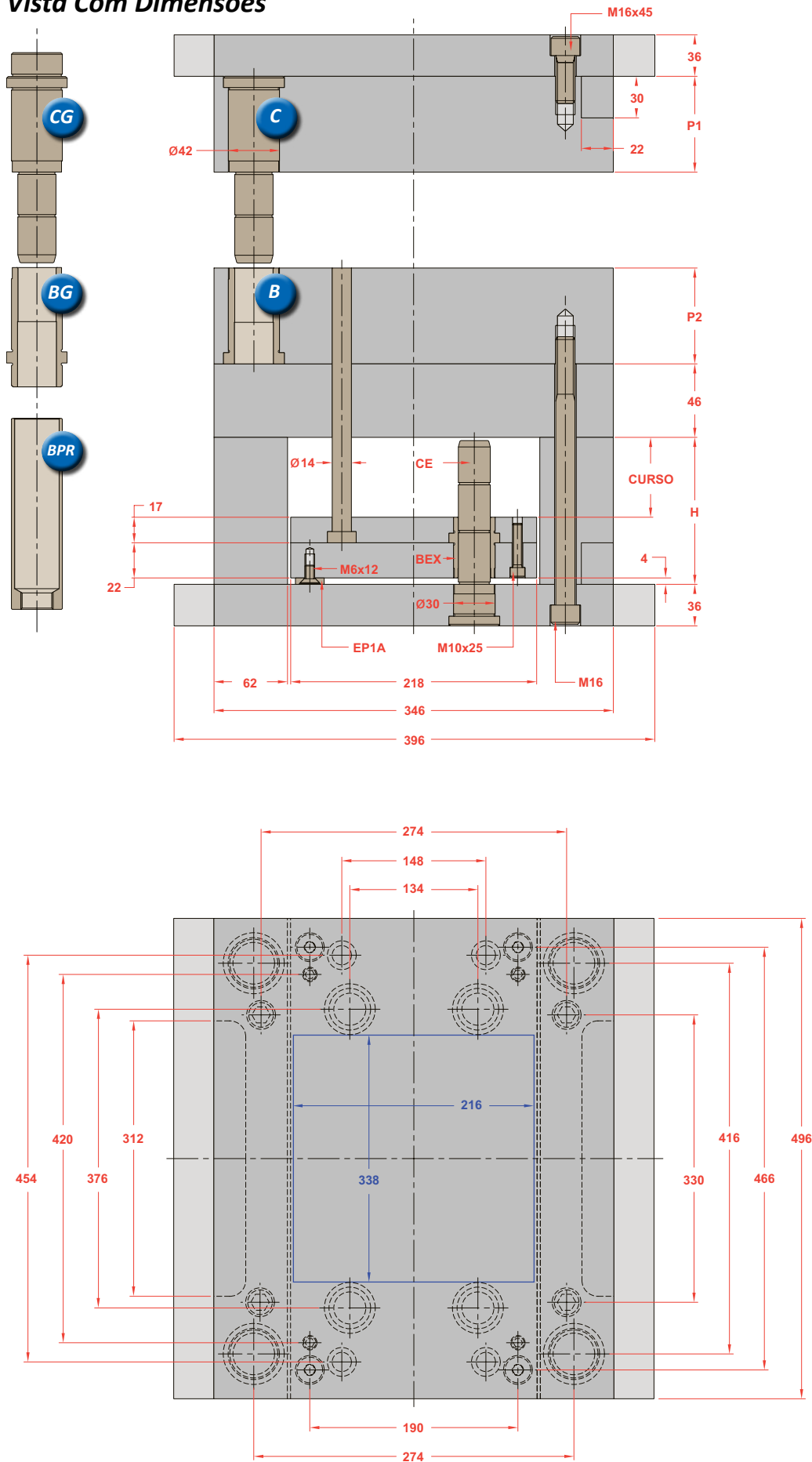
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

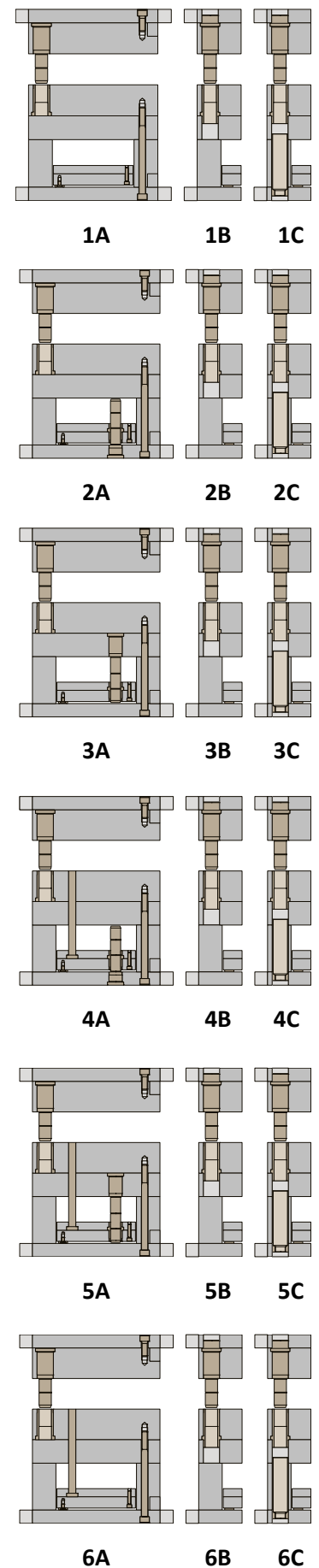
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

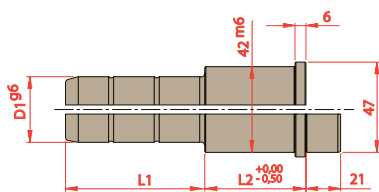
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

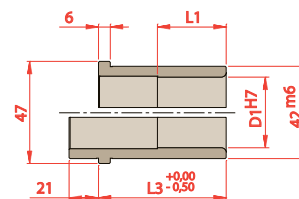
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	76	CE 24036076	CE 24046076	BEX 2439	BPR 32094	M16x170
2	53	96	CE 24036096	CE 24046096	BEX 2439	BPR 32114	M16x190
3	73	116	CE 24036116	CE 24046116	BEX 2439	BPR 32134	M16x210

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
	116				



D1	L3	
	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

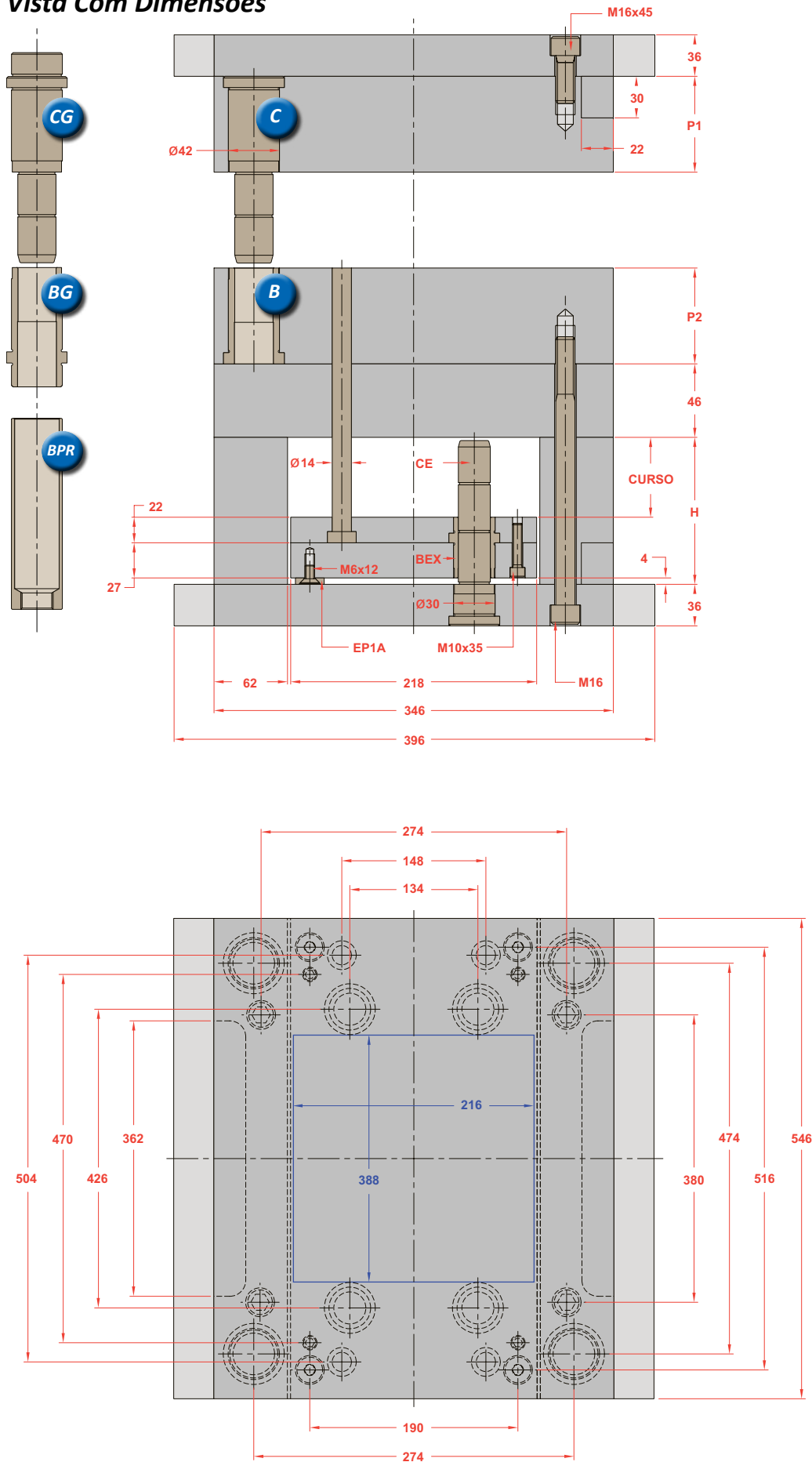
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

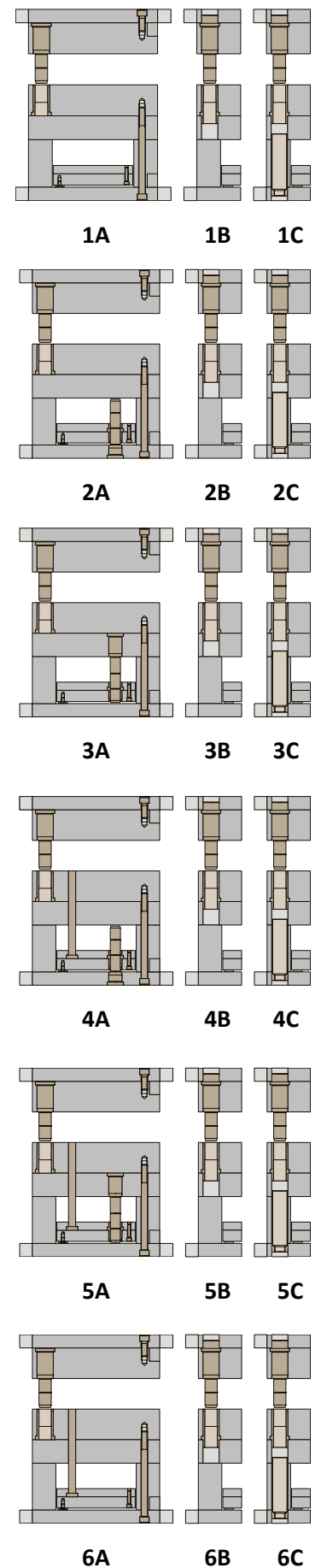
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

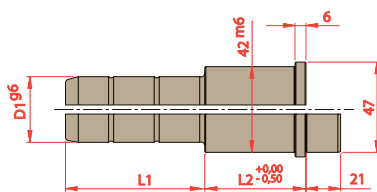
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

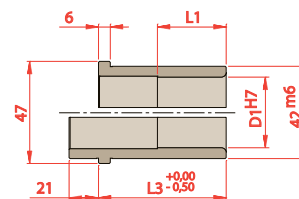
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	86	CE 24036086	CE 24046086	BEX 2449	BPR 32104	M16x180
2	63	116	CE 24036116	CE 24046116	BEX 2449	BPR 32134	M16x210
3	83	136	CE 24036136	CE 24046136	BEX 2449	BPR 32154	M16x230

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
116					



D1	L3	
	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

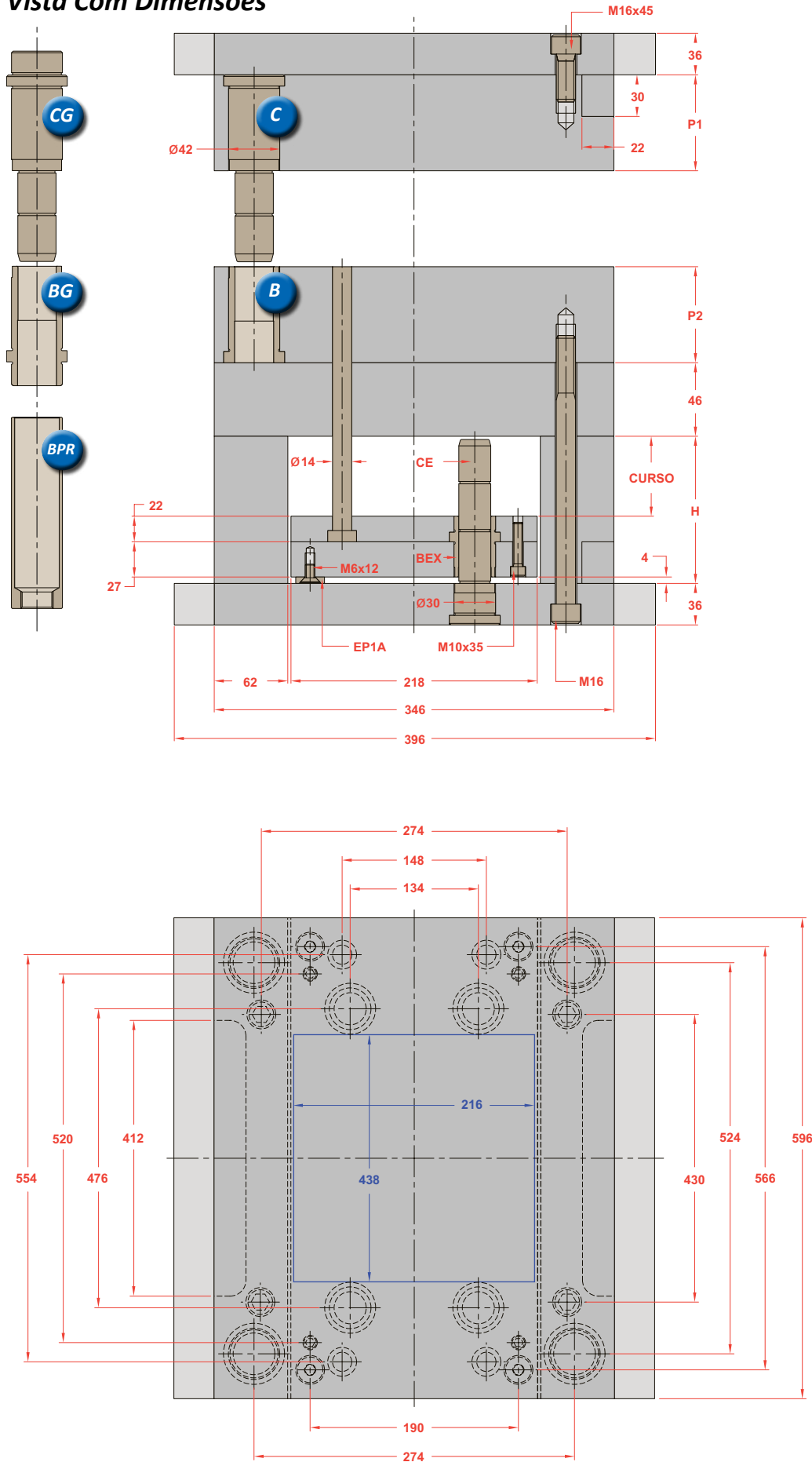
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

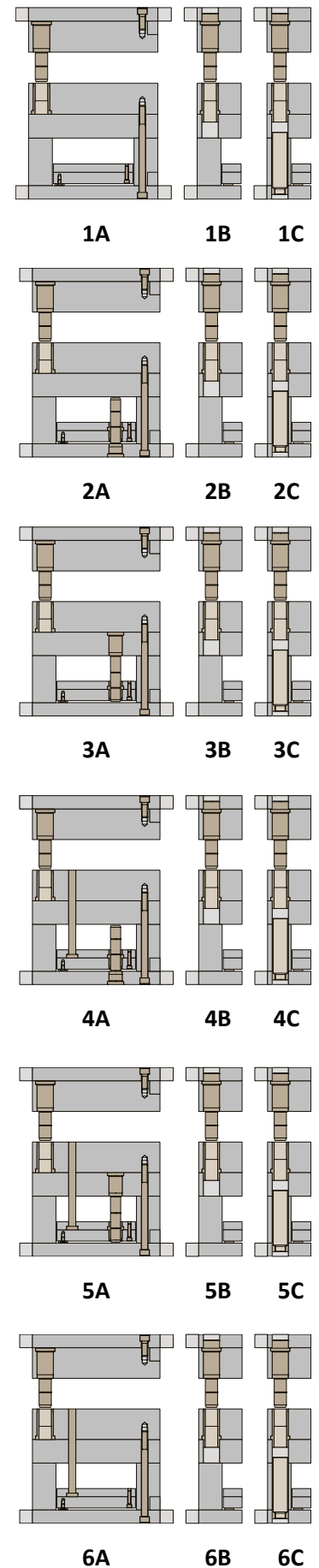
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



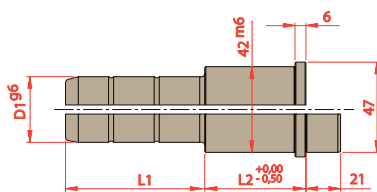
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

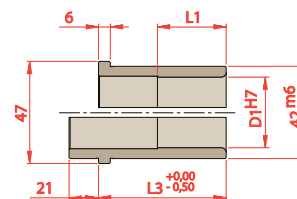
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	86	CE 24036086	CE 24046086	BEX 2449	BPR 32104	M16x180
2	63	116	CE 24036116	CE 24046116	BEX 2449	BPR 32134	M16x210
3	83	136	CE 24036136	CE 24046136	BEX 2449	BPR 32154	M16x230

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
116					



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

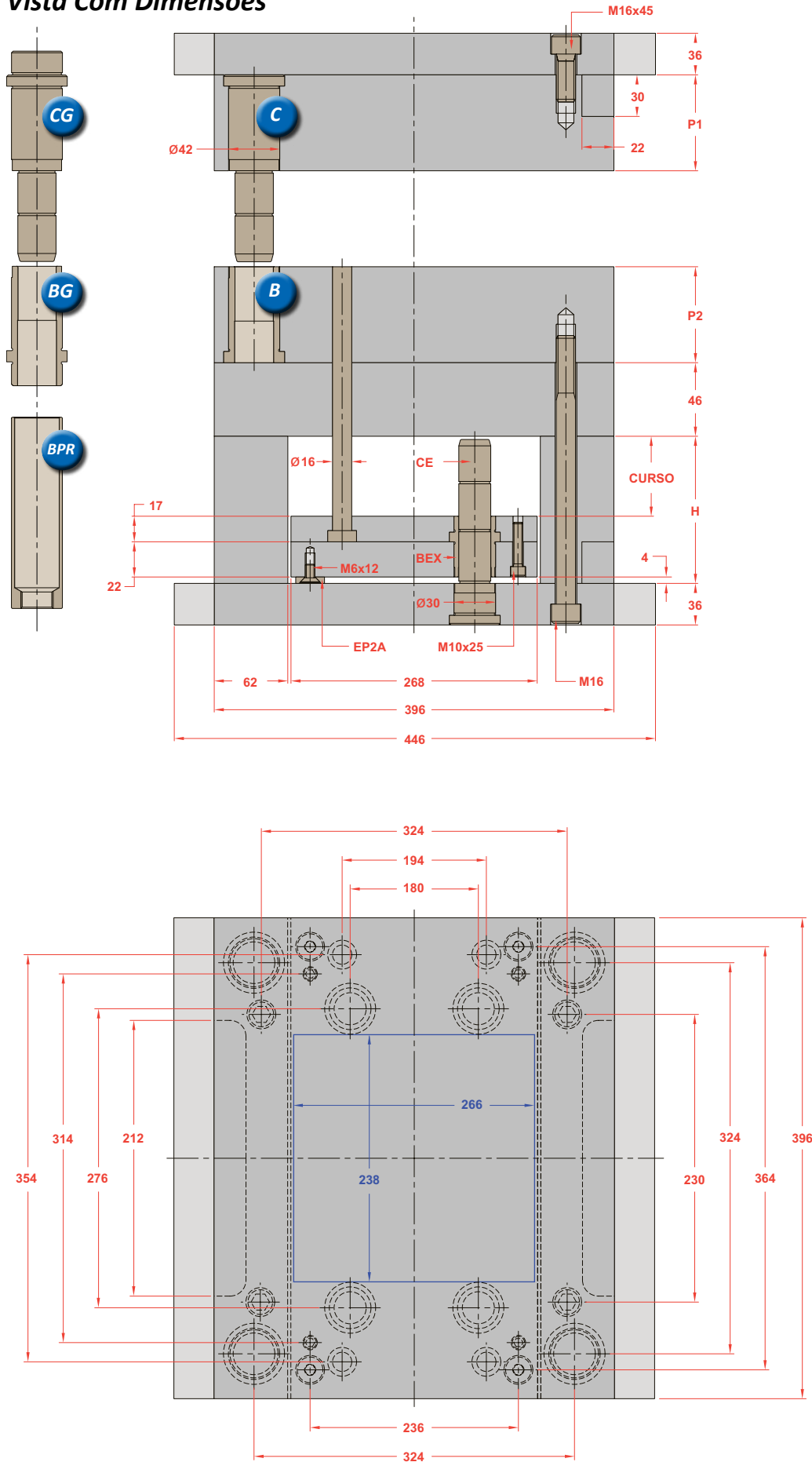
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

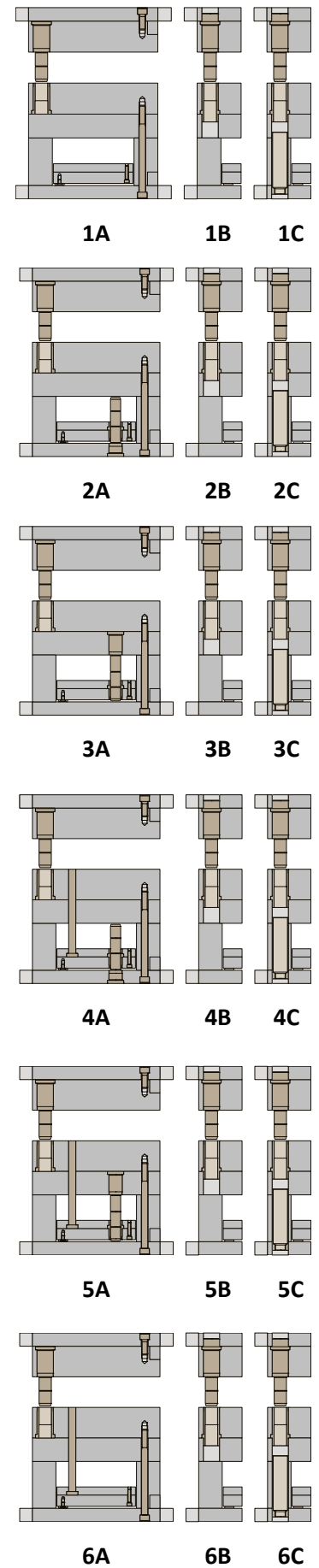
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

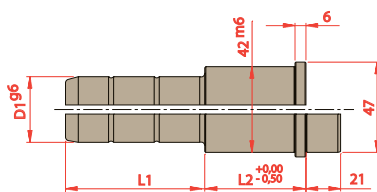
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

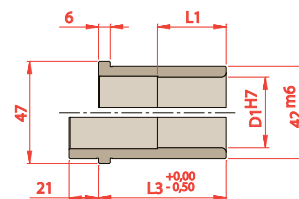
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	76	CE 24036076	CE 24046076	BEX 2439	BPR 32094	M16x170
2	53	96	CE 24036096	CE 24046096	BEX 2439	BPR 32114	M16x190
3	73	116	CE 24036116	CE 24046116	BEX 2439	BPR 32134	M16x210

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
	116				



D1	L3	
	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

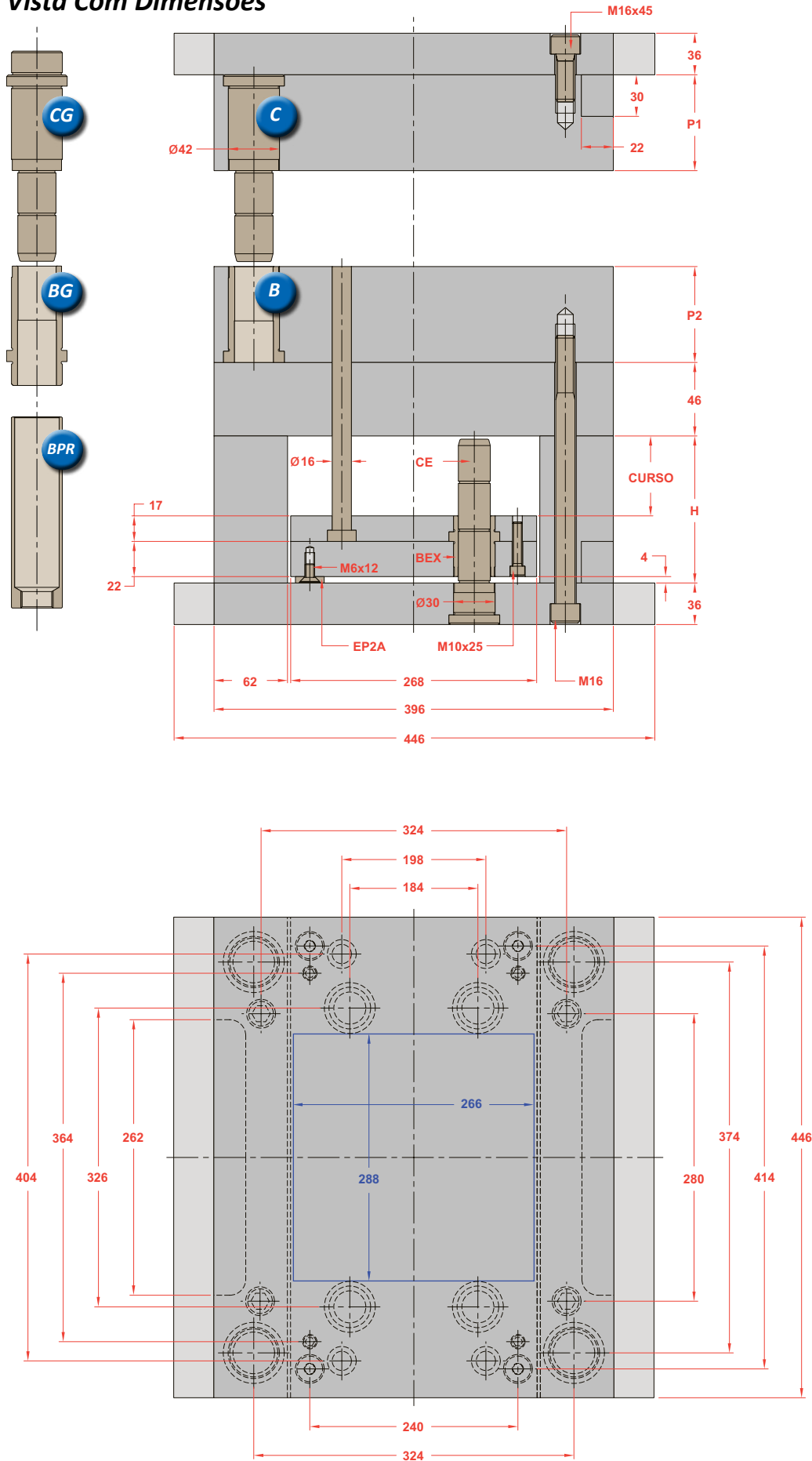
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

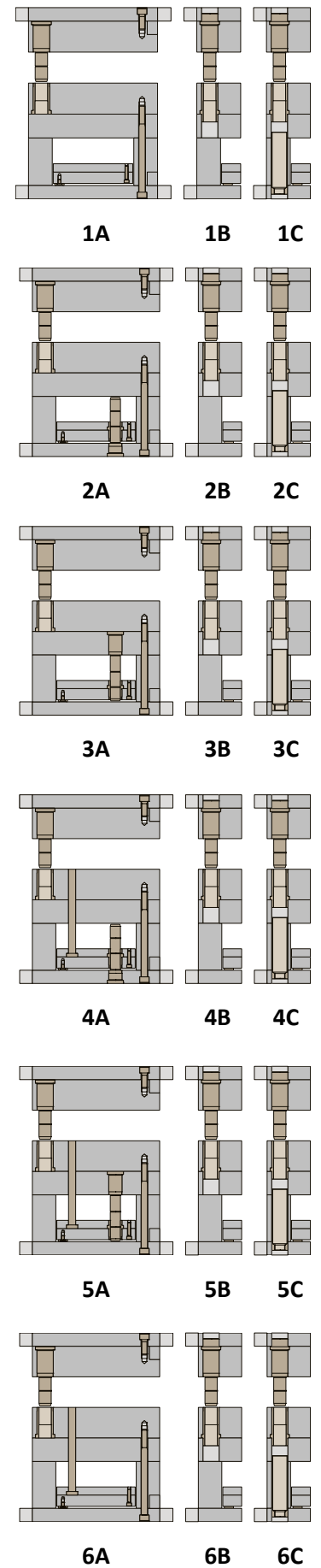
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

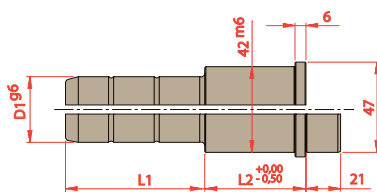
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

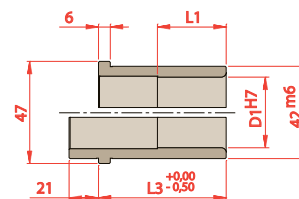
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	76	CE 24036076	CE 24046076	BEX 2439	BPR 32094	M16x170
2	53	96	CE 24036096	CE 24046096	BEX 2439	BPR 32114	M16x190
3	73	116	CE 24036116	CE 24046116	BEX 2439	BPR 32134	M16x210

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
116					



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

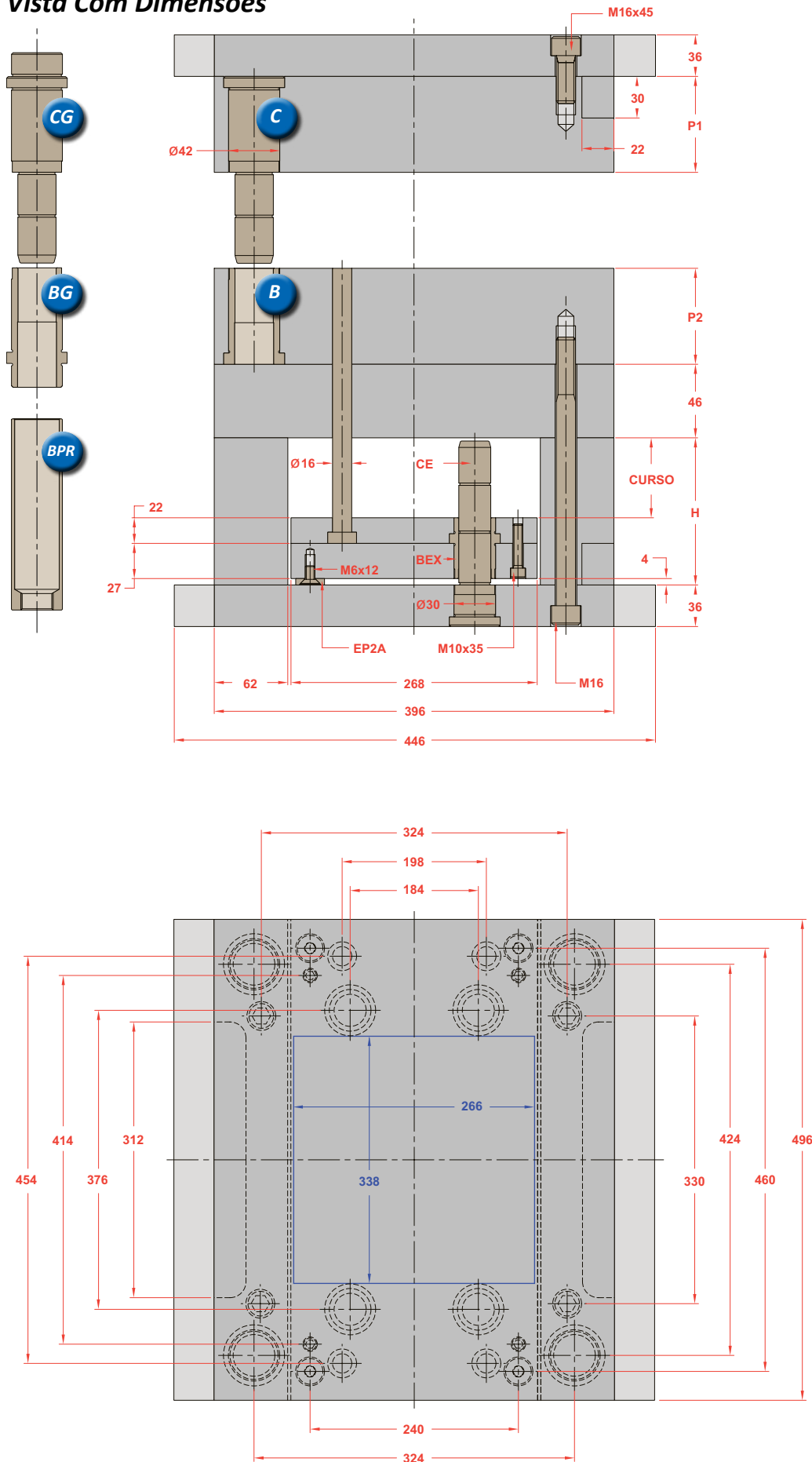
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #b0c4de; color: white;"> </span>

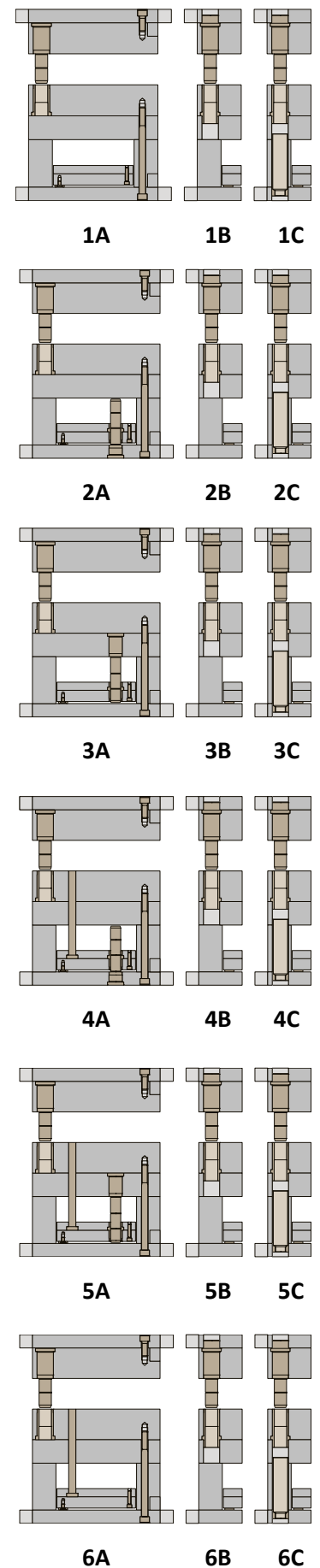
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #b0c4de; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

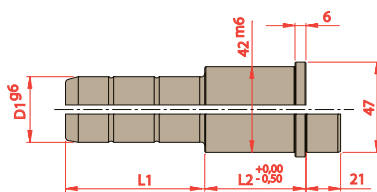
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

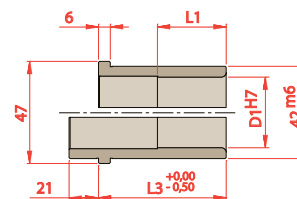
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	86	CE 24036086	CE 24046086	BEX 2449	BPR 32104	M16x180
2	63	116	CE 24036116	CE 24046116	BEX 2449	BPR 32134	M16x210
3	83	136	CE 24036136	CE 24046136	BEX 2449	BPR 32154	M16x230

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
116					



D1	L3	
	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

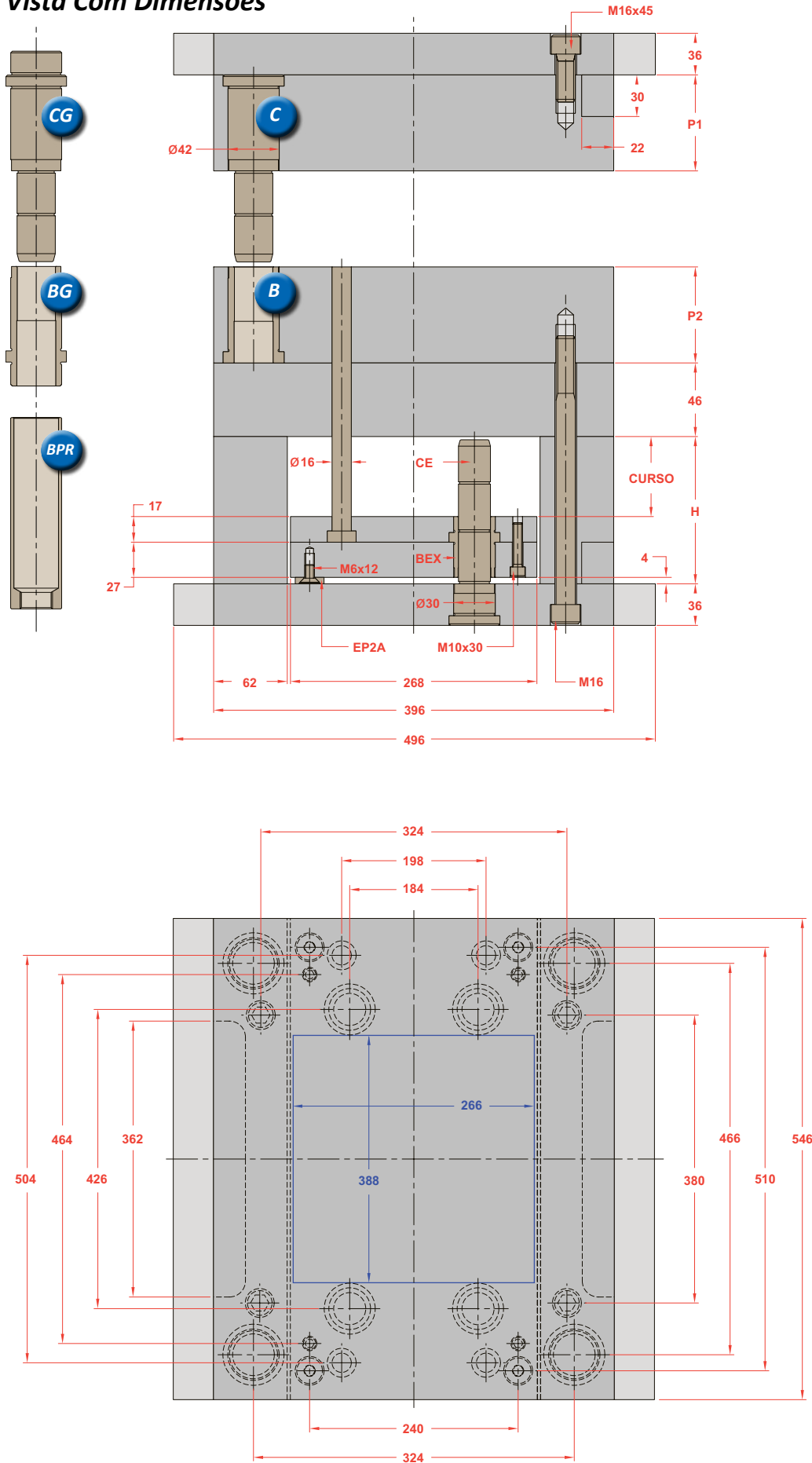
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A0C0FF; color: white;"> </span>

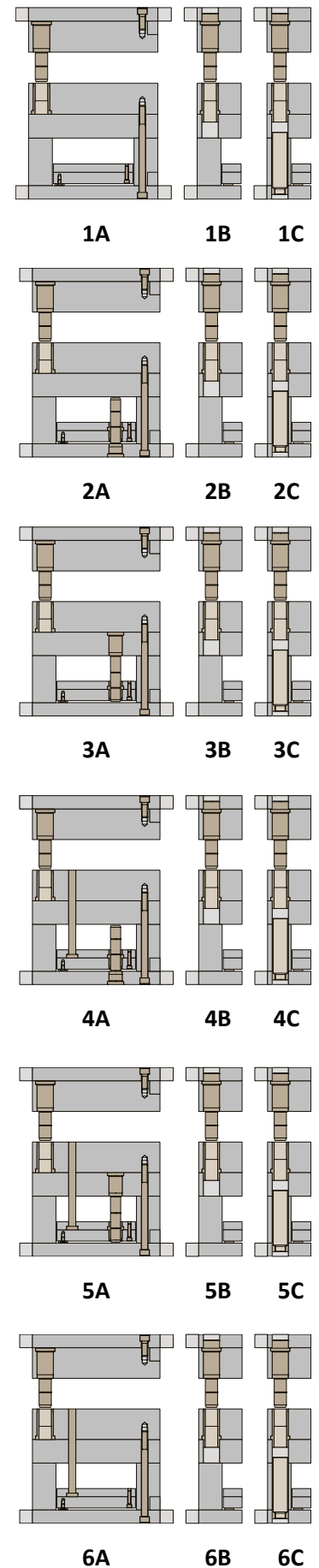
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A0C0FF; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



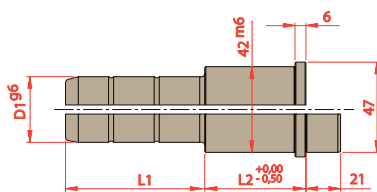
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

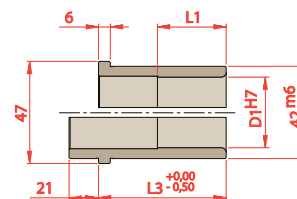
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	38	86	CE 24036086	CE 24046086	BEX 2444	BPR 32104	M16x180
2	68	116	CE 24036116	CE 24046116	BEX 2444	BPR 32134	M16x210
3	88	136	CE 24036136	CE 24046136	BEX 2444	BPR 32154	M16x230

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
116					



D1	L3	
	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

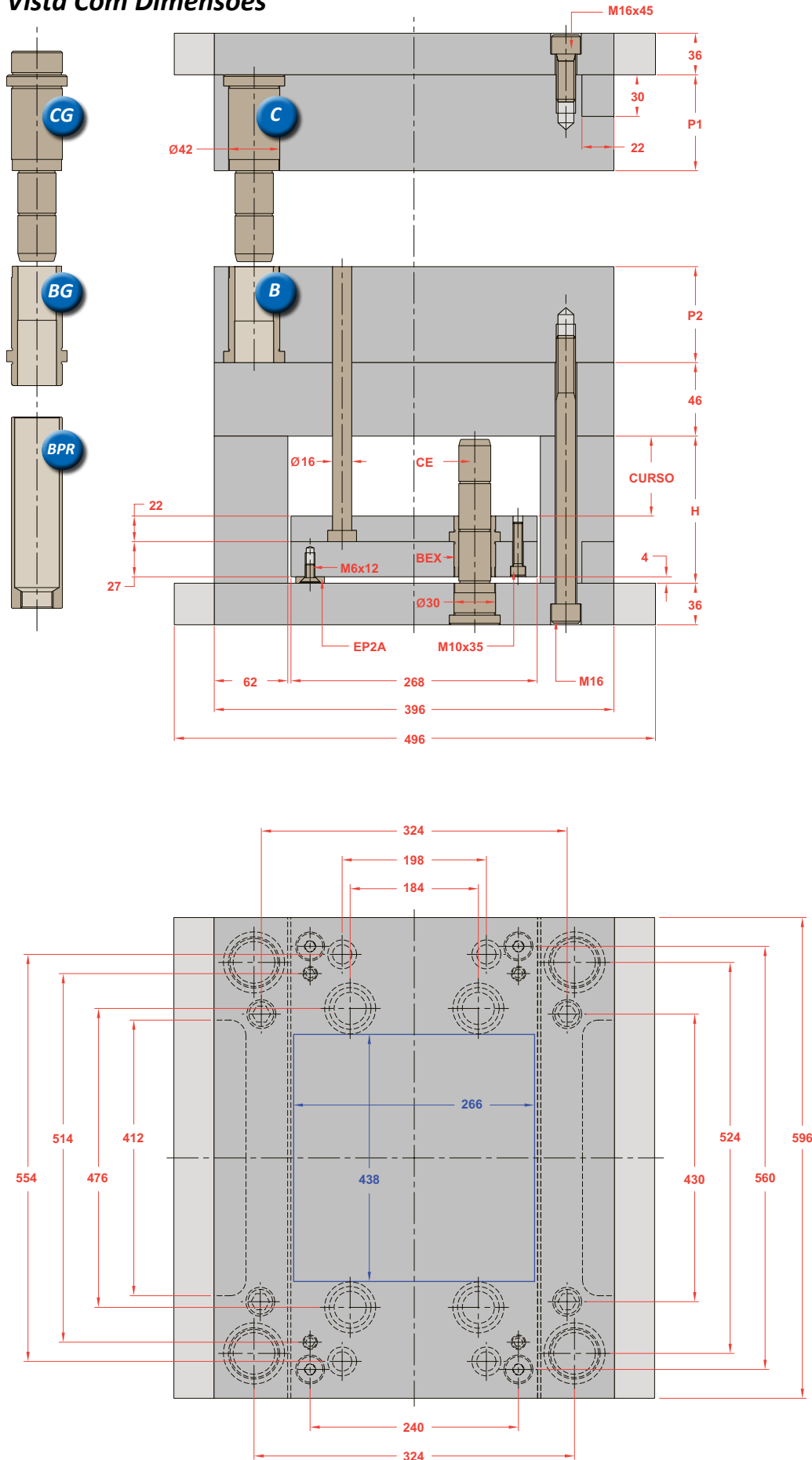
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

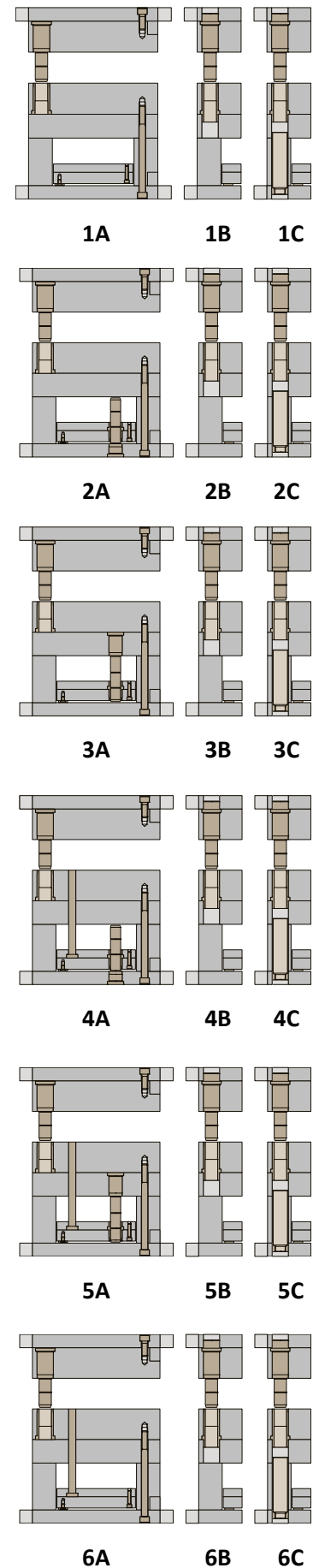
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

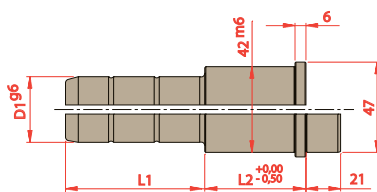
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
9	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
10	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
11	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
12	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
13	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
14	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
15	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
16	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
17	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
18	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
19	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
20	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
21	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
22	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
23	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
24	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
25	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
26	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
27	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
28	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
29	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
30	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
31	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
32	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
33	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
34	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
35	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
36	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
37	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
38	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
39	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
40	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
41	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
42	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
43	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
44	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
45	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
46	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
47	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
48	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
49	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116

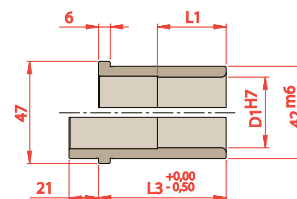
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	86	CE 24036086	CE 24046086	BEX 2449	BPR 32104	M16x180
2	63	116	CE 24036116	CE 24046116	BEX 2449	BPR 32134	M16x210
3	83	136	CE 24036136	CE 24046136	BEX 2449	BPR 32154	M16x230

## Componentes



D1	L2	L1			
		036	056	076	116
30 32	036				
	046				
	056				
	066				
	076				
	096				
116					



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

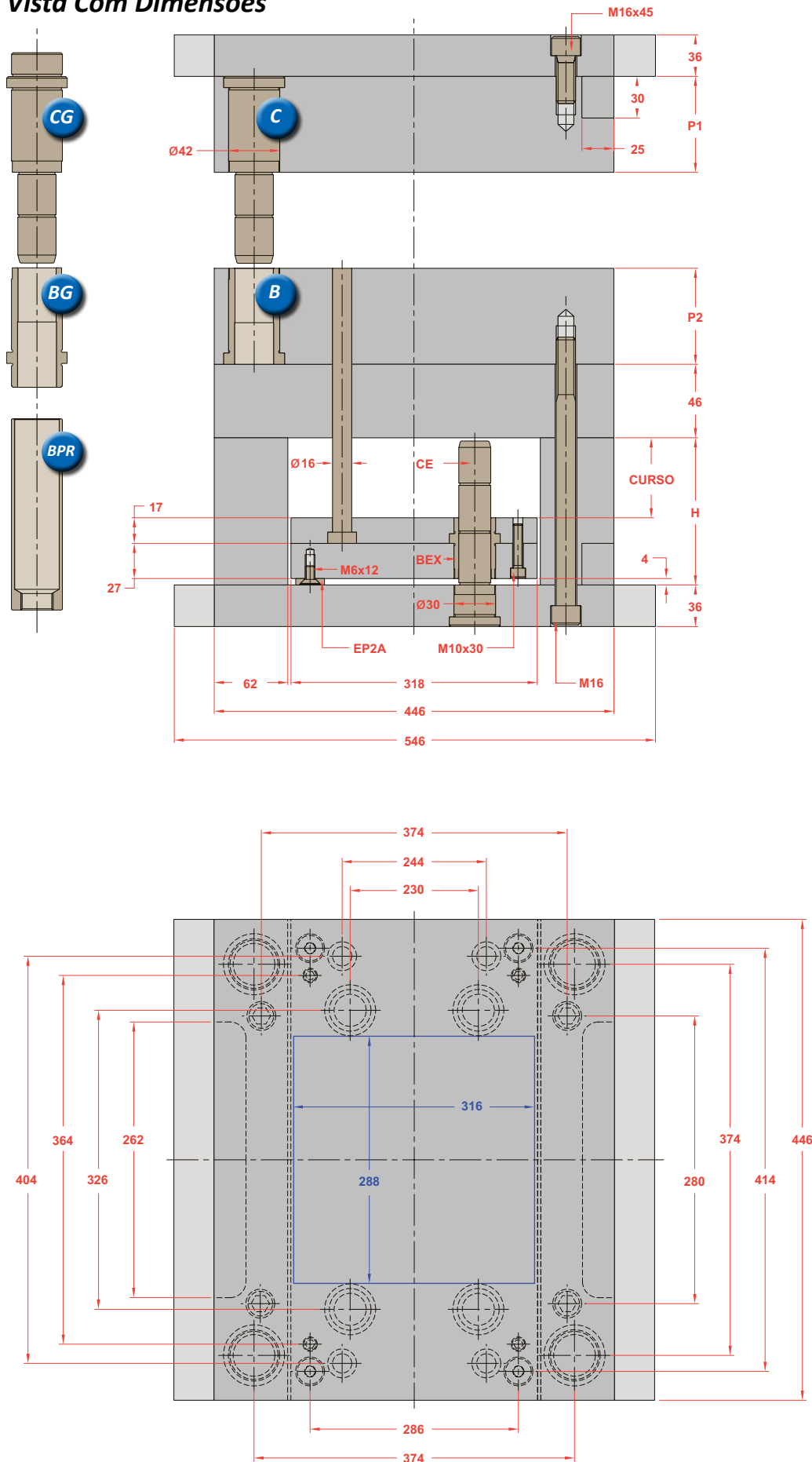
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A0C0FF; color: white;"> </span>

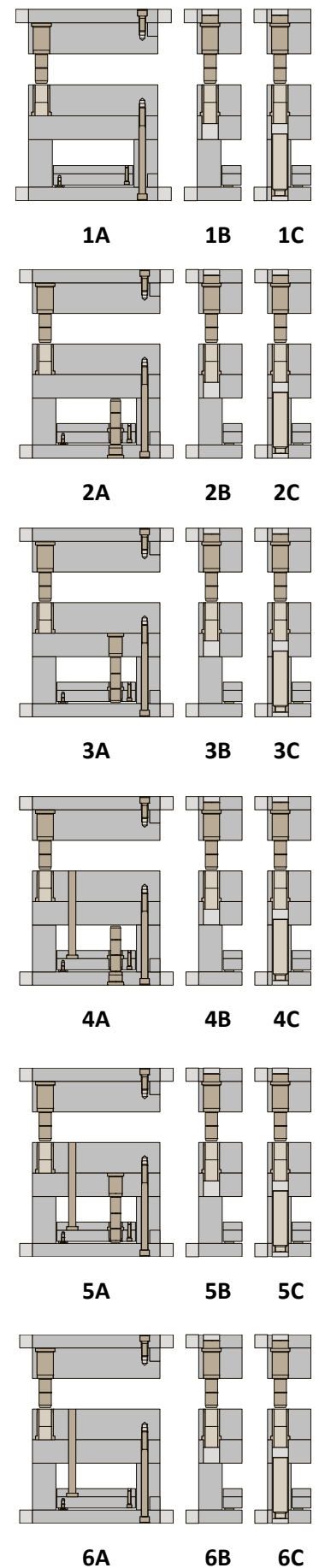
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A0C0FF; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

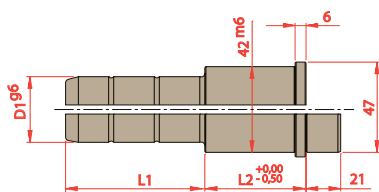
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

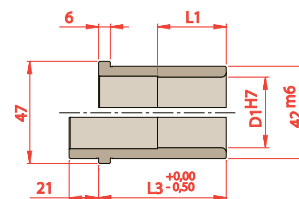
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	28	76	CE 24036076	CE 24046076	BEX 2444	BPR 32094	M16x170
2	48	96	CE 24036096	CE 24046096	BEX 2444	BPR 32114	M16x190
3	68	116	CE 24036116	CE 24046116	BEX 2444	BPR 32134	M16x210

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L1	L3
30	036	036
	046	046
	056	056
	066	066
	076	076
	096	096
32	116	116
	136	136

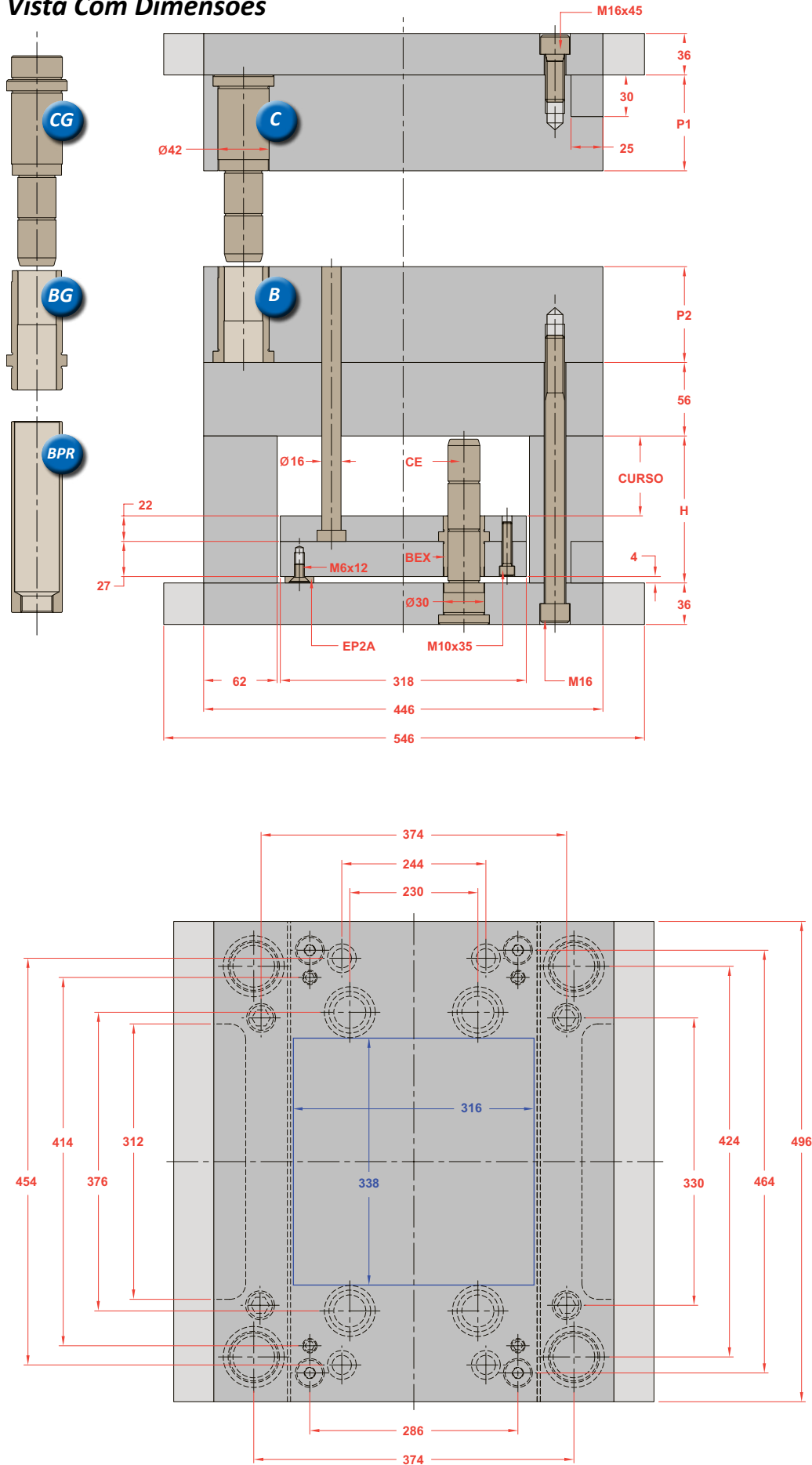
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

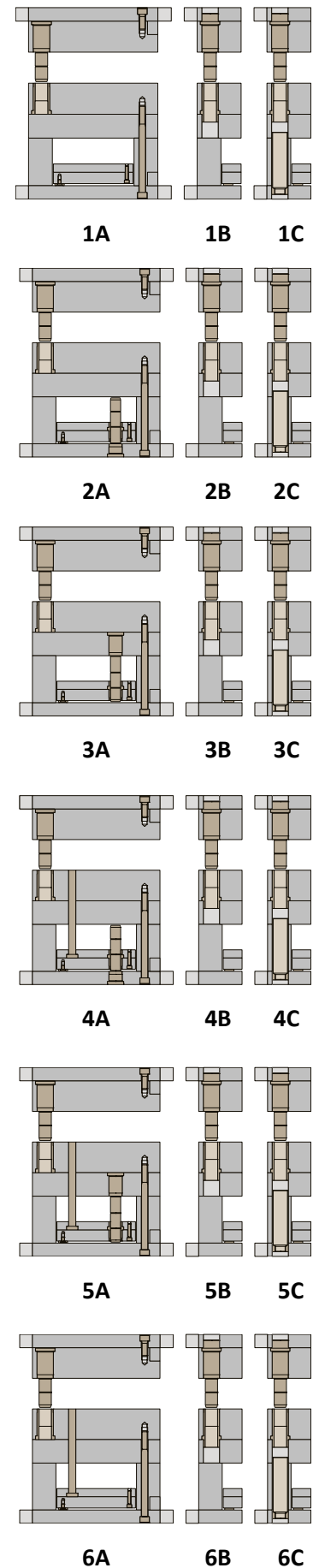
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

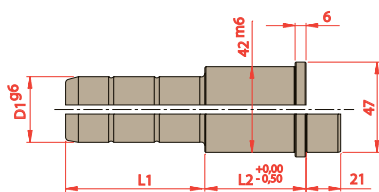
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

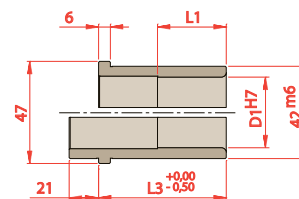
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	43	96	CE 24036096	CE 24056096	BEX 2449	BPR 32114	M16x200
2	63	116	CE 24036116	CE 24056116	BEX 2449	BPR 32134	M16x220
3	83	136	CE 24036136	CE 24056136	BEX 2449	BPR 32154	M16x240

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L1	L3
30	036	036
	046	046
	056	056
	066	066
	076	076
	096	096
32	116	116
	136	136

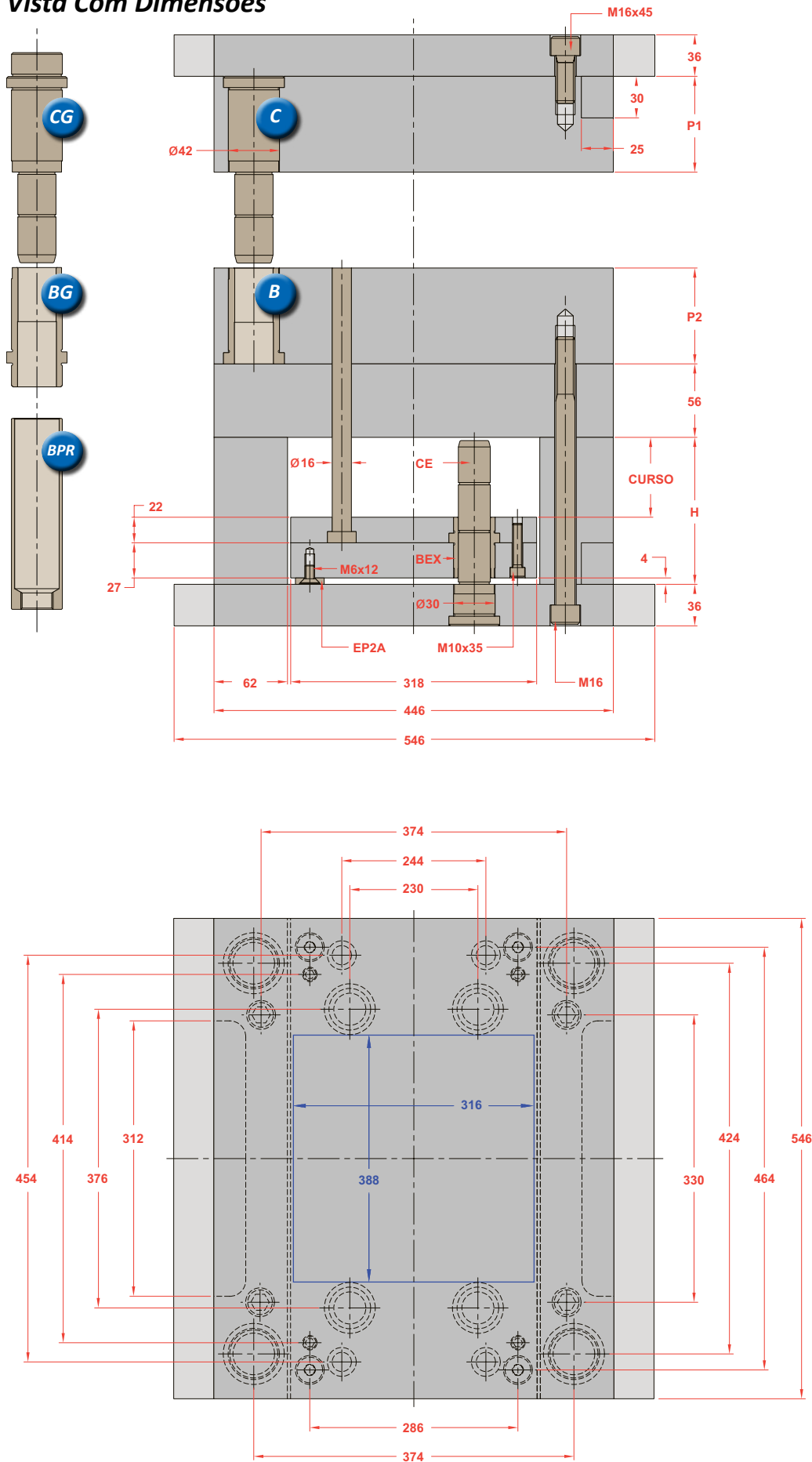
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

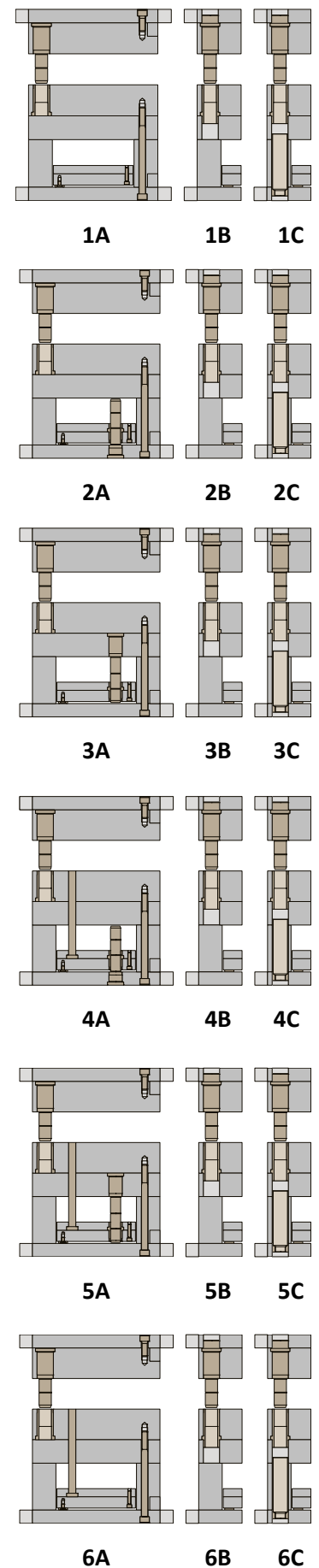
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



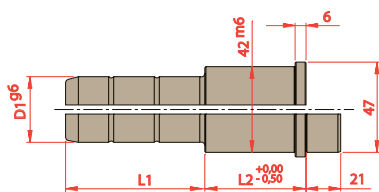
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

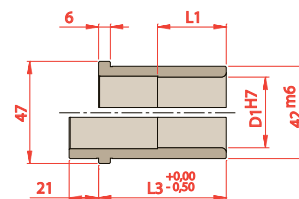
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	43	96	CE 24036096	CE 24056096	BEX 2449	BPR 32114	M16x200
2	63	116	CE 24036116	CE 24056116	BEX 2449	BPR 32134	M16x220
3	83	136	CE 24036136	CE 24056136	BEX 2449	BPR 32154	M16x240

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L1	L3
30	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
32	075	116
	075	136

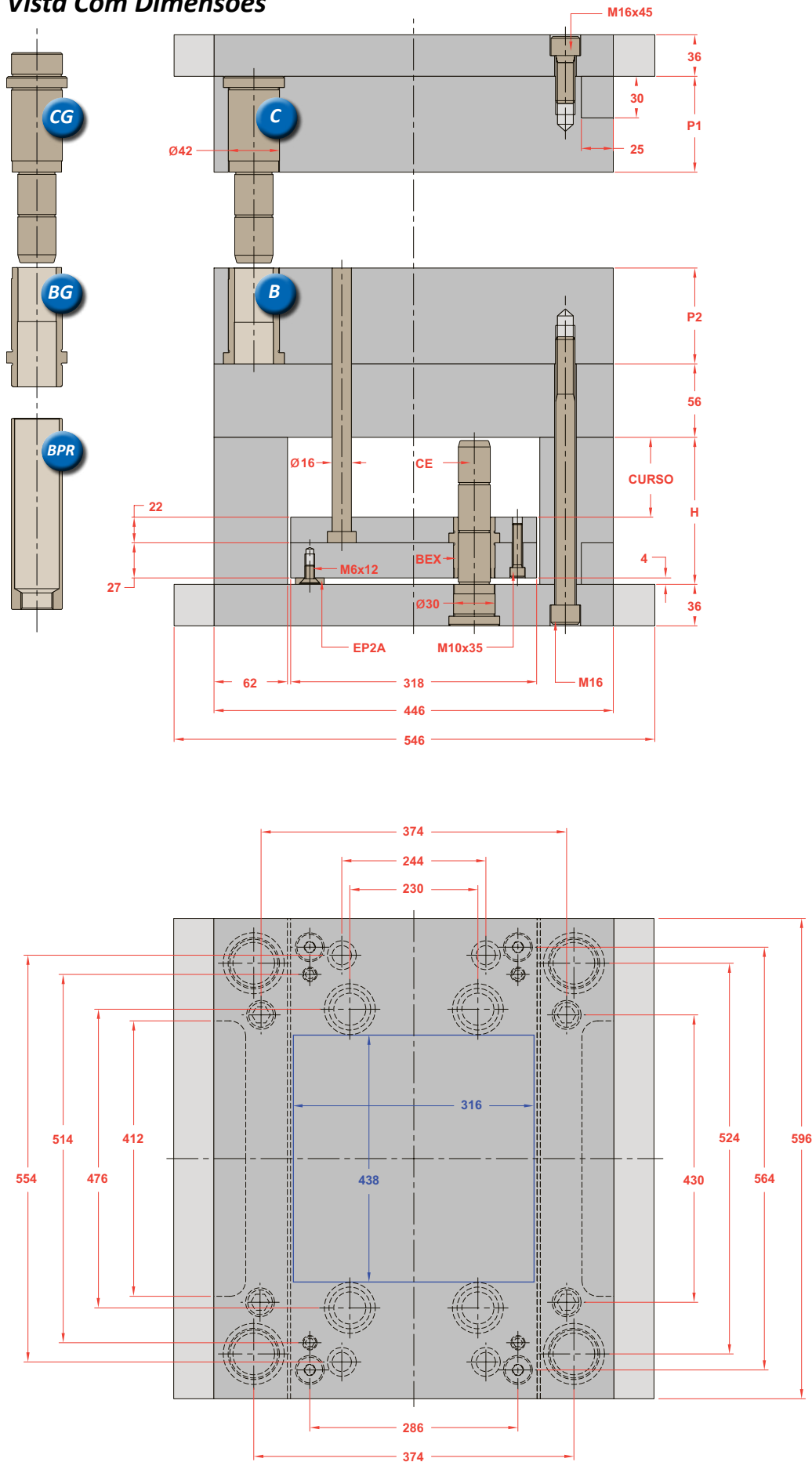
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #444; color: white;"> </span>	<span style="background-color: #999; color: white;"> </span>

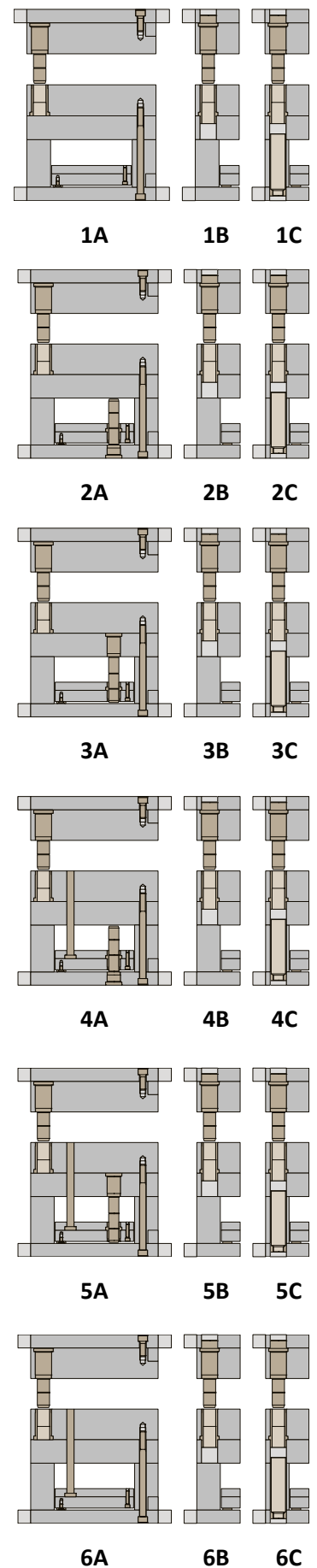
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #999; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

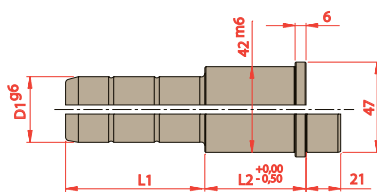
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

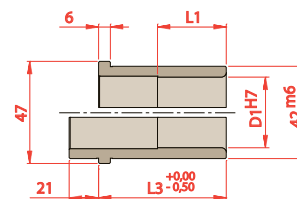
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	43	96	CE 24036096	CE 24056096	BEX 2449	BPR 32114	M16x200
2	63	116	CE 24036116	CE 24056116	BEX 2449	BPR 32134	M16x220
3	83	136	CE 24036136	CE 24056136	BEX 2449	BPR 32154	M16x240

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L1	L3
30	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
32	075	116
	075	136

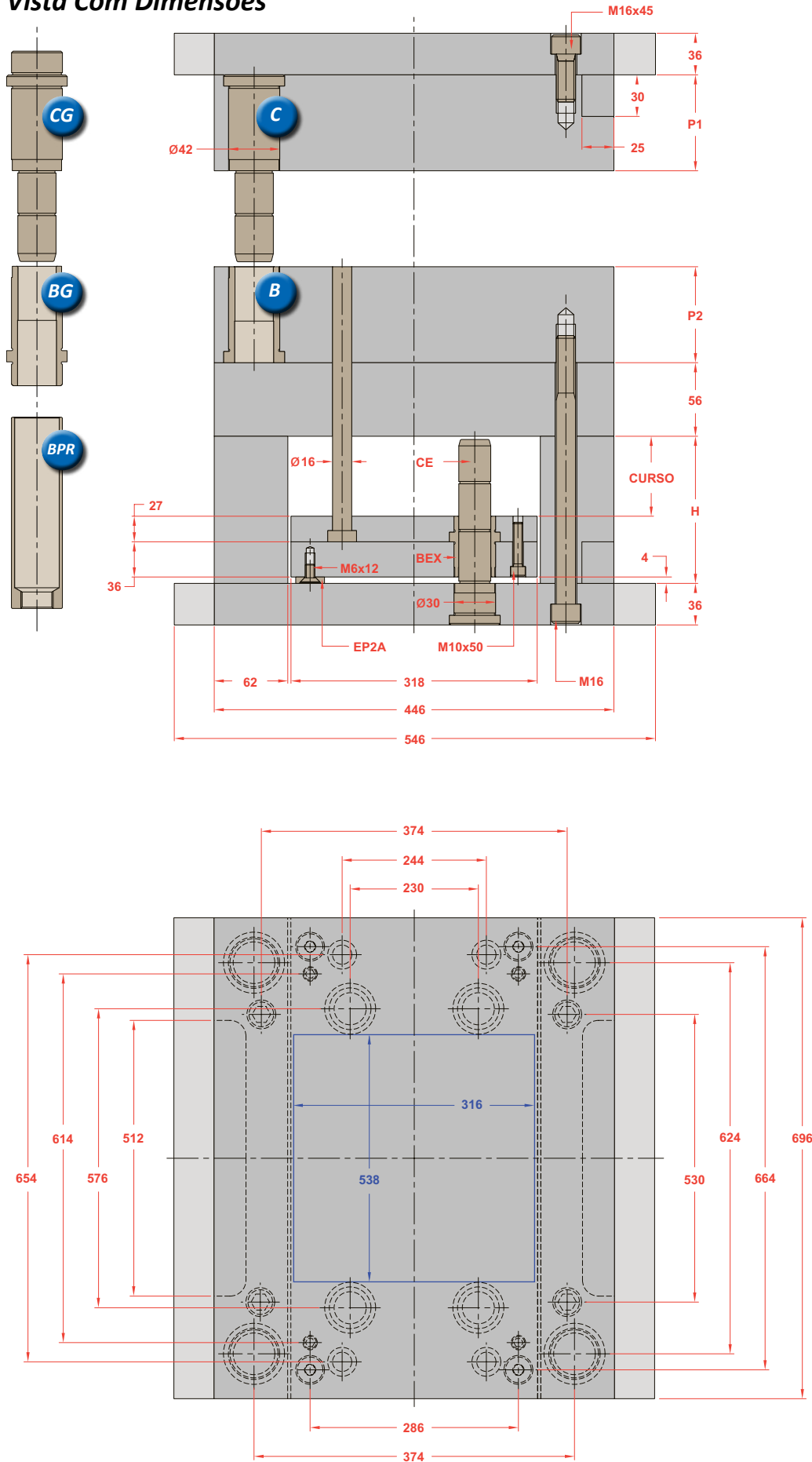
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

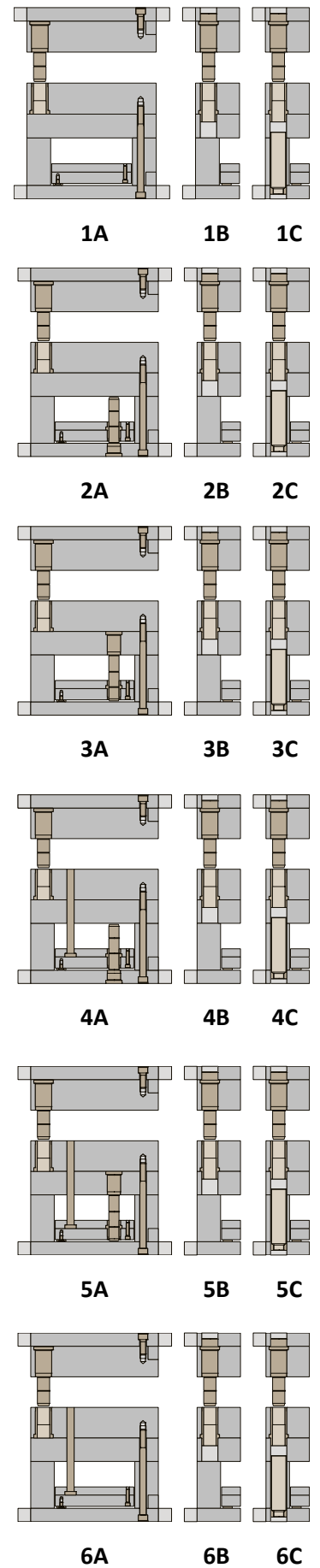
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

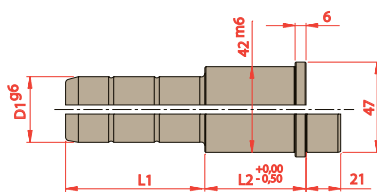
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

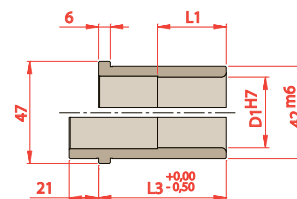
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24036096	CE 24056096	BEX 2463	BPR 32114	M16x200
2	49	116	CE 24036116	CE 24056116	BEX 2463	BPR 32134	M16x220
3	69	136	CE 24036136	CE 24056136	BEX 2463	BPR 32154	M16x240

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L1	L3
30	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
32	075	116
	075	136

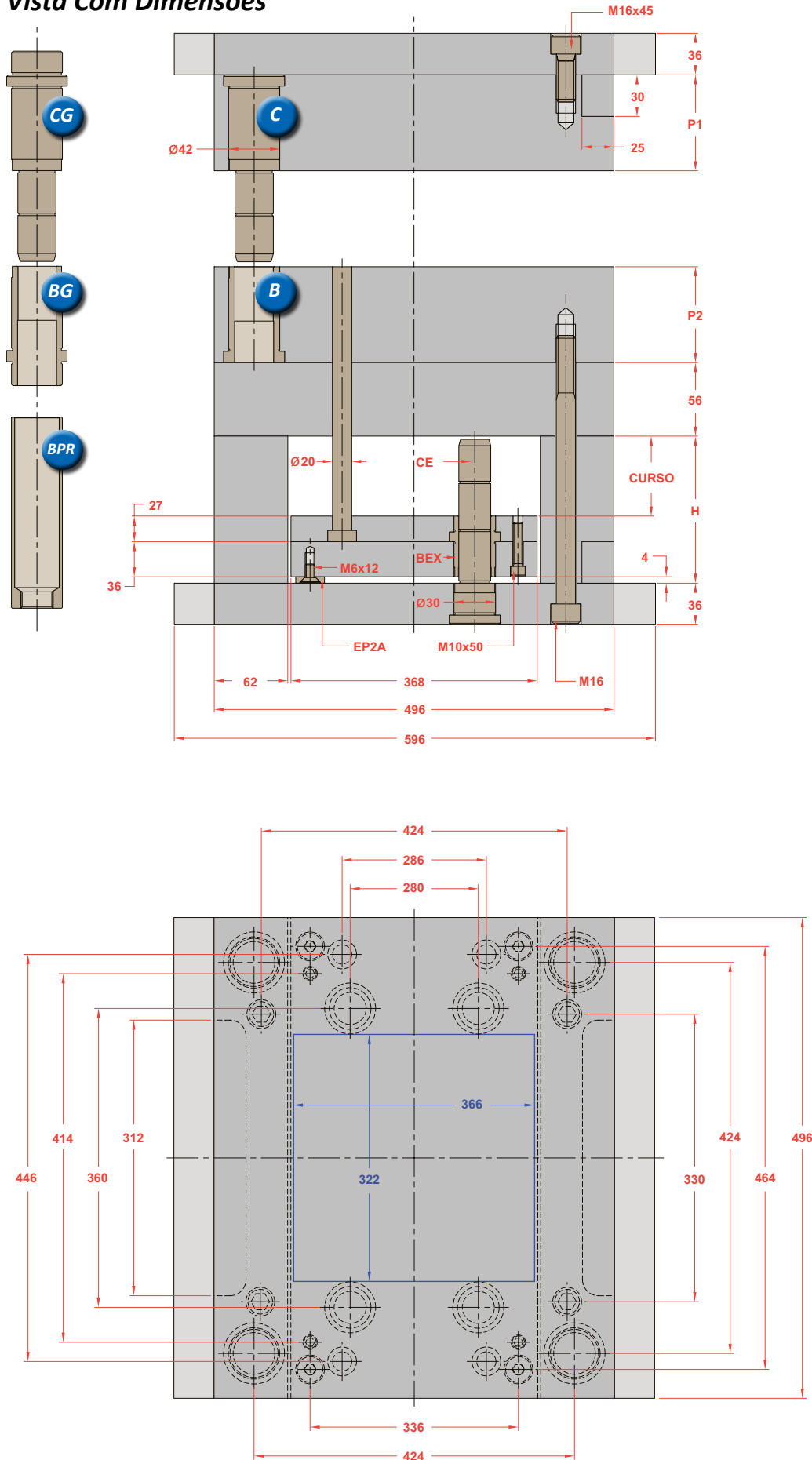
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

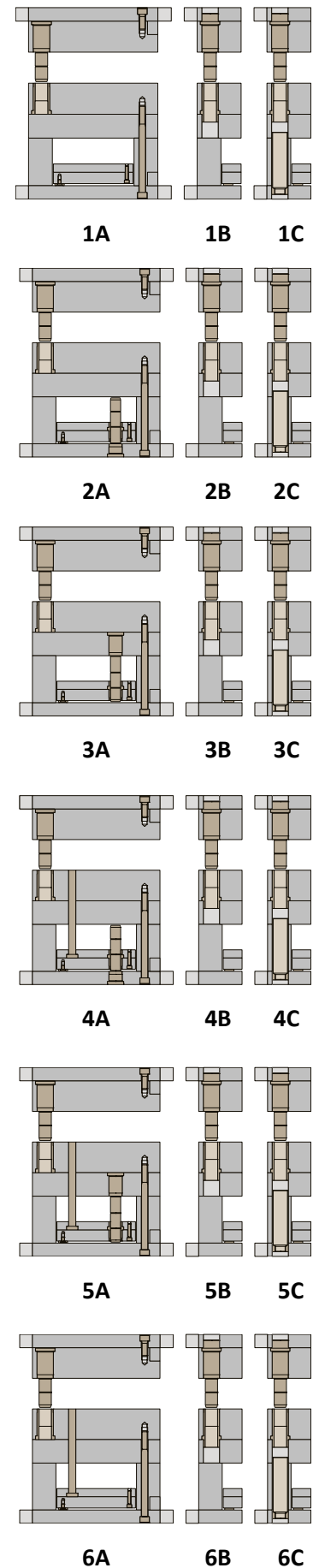
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

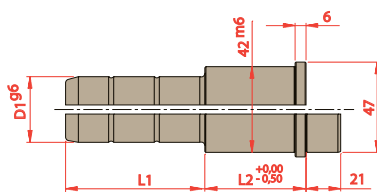
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

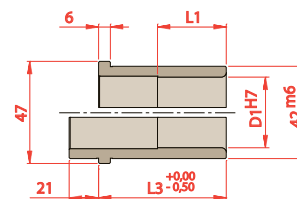
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24036096	CE 24056096	BEX 2463	BPR 32114	M16x200
2	49	116	CE 24036116	CE 24056116	BEX 2463	BPR 32134	M16x220
3	69	136	CE 24036136	CE 24056136	BEX 2463	BPR 32154	M16x240

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L1	L3
30	036	036
	046	046
	056	056
	066	066
	076	076
	096	096
32	116	116
	136	136

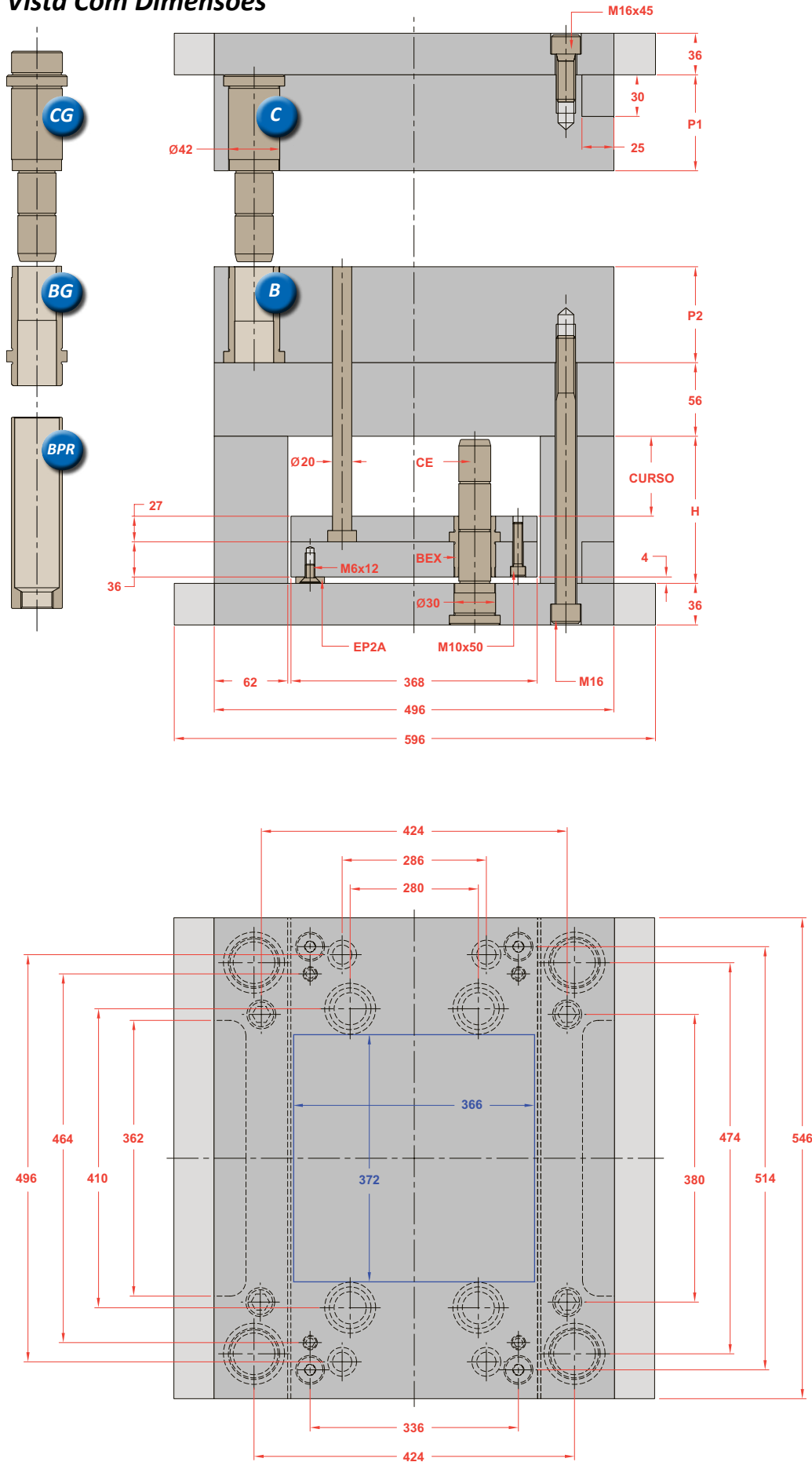
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

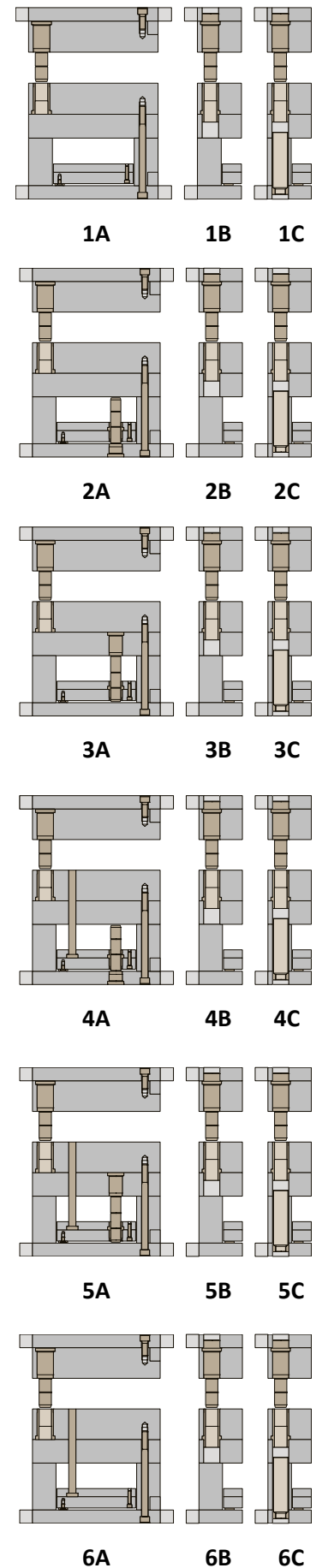
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



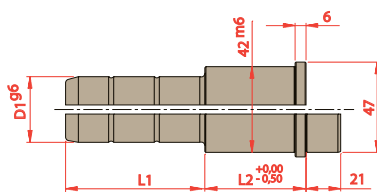
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

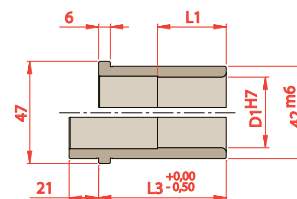
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24036096	CE 24056096	BEX 2463	BPR 32114	M16x200
2	49	116	CE 24036116	CE 24056116	BEX 2463	BPR 32134	M16x220
3	69	136	CE 24036136	CE 24056136	BEX 2463	BPR 32154	M16x240

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L3	
	L1	L3
30	036	036
	046	046
	056	056
	066	066
	076	076
	096	096
32	116	116
	136	136

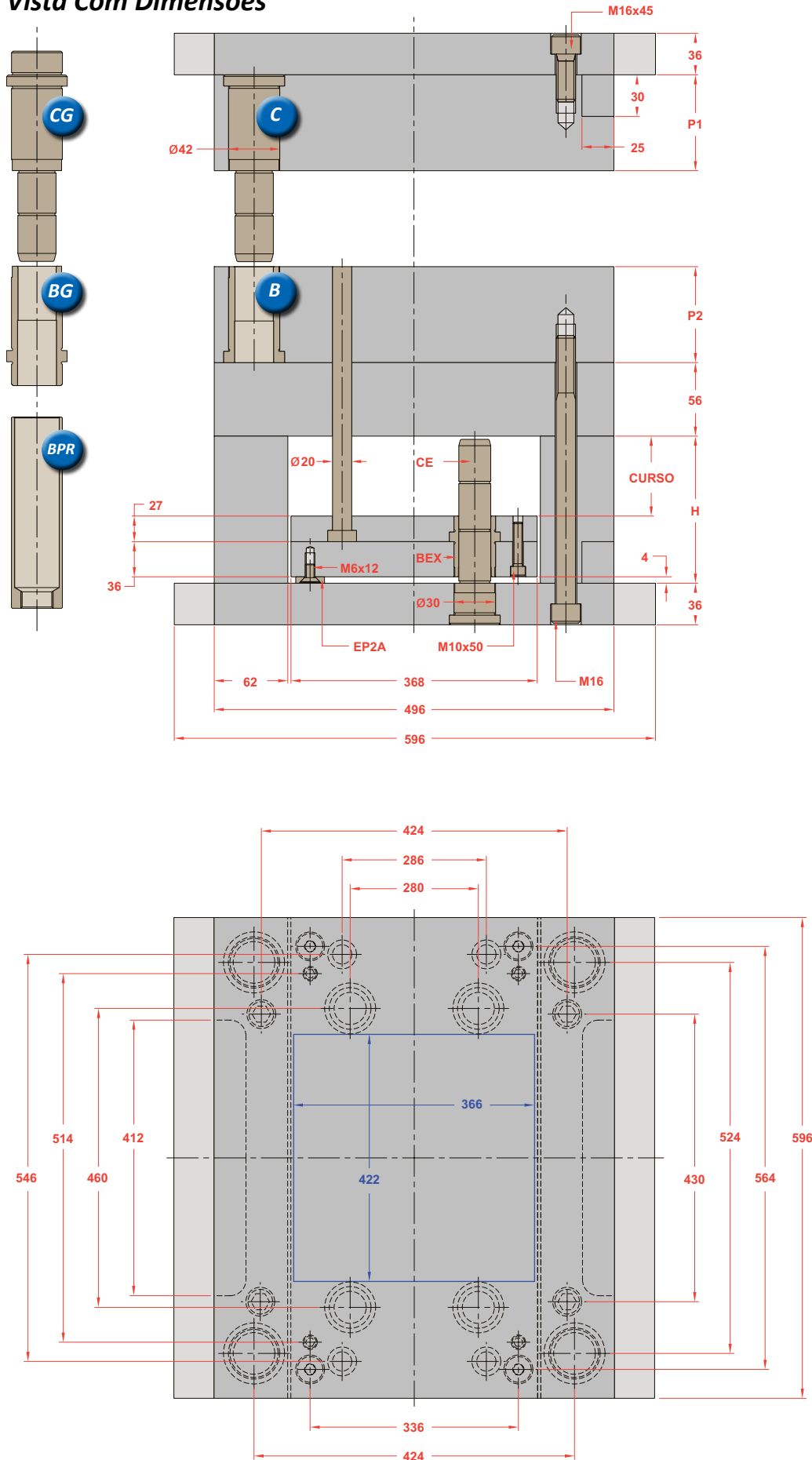
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A0C0F0; color: white;"> </span>

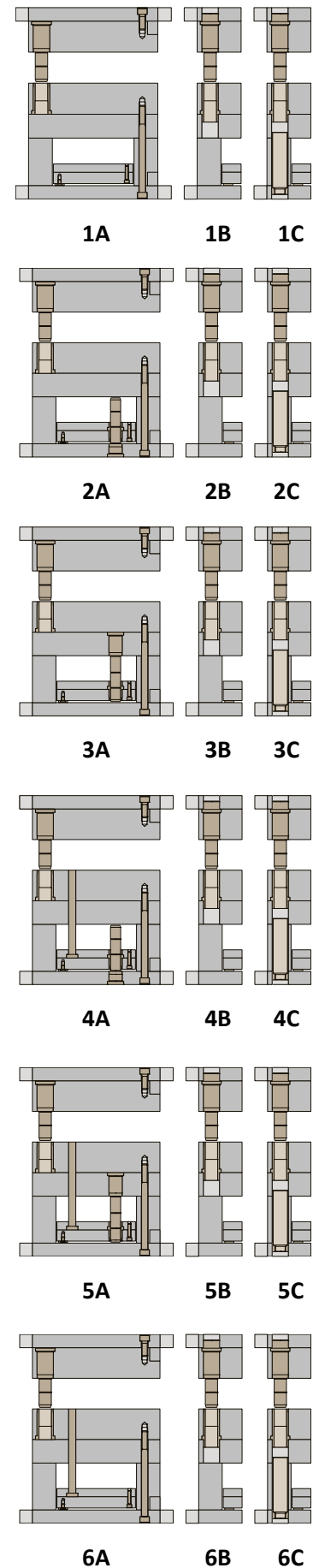
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A0C0F0; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

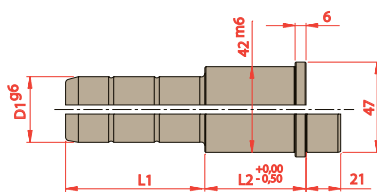
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

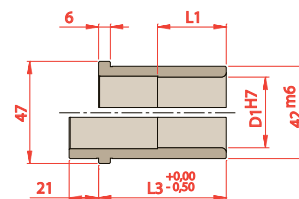
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24036096	CE 24056096	BEX 2463	BPR 32114	M16x200
2	49	116	CE 24036116	CE 24056116	BEX 2463	BPR 32134	M16x220
3	69	136	CE 24036136	CE 24056136	BEX 2463	BPR 32154	M16x240

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L1	L3
30	036	036
	046	046
	056	056
	066	066
	076	076
	096	096
32	116	116
	136	136

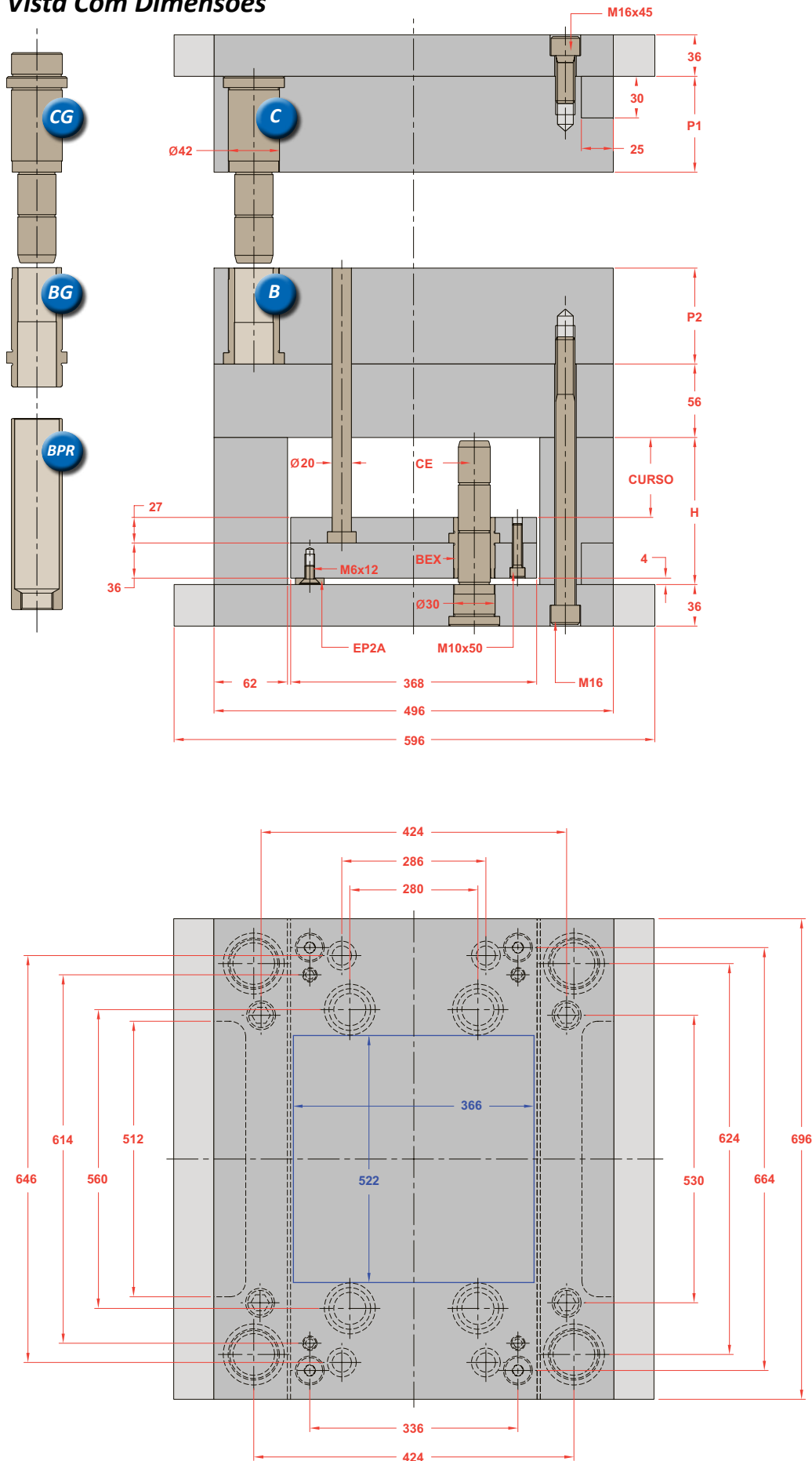
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

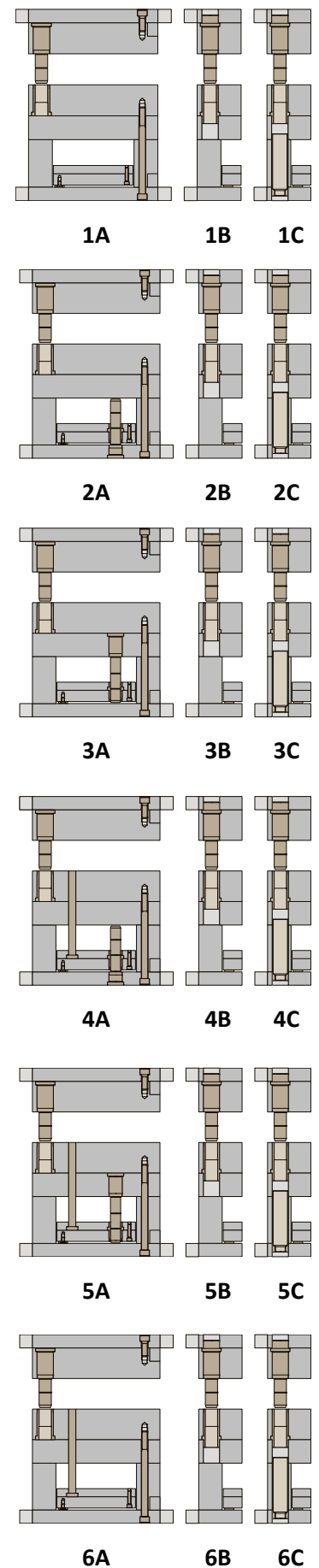
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

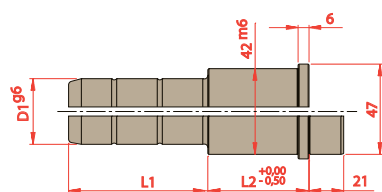
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	36	36	C/CG 30036036	C/CG 32036036	B/BG 30036	B/BG 32036
2	36	46	C/CG 30036036	C/CG 32036036	B/BG 30046	B/BG 32046
3	36	56	C/CG 30036056	C/CG 32036056	B/BG 30056	B/BG 32056
4	36	66	C/CG 30036056	C/CG 32036056	B/BG 30066	B/BG 32066
5	36	76	C/CG 30036076	C/CG 32036076	B/BG 30076	B/BG 32076
6	36	96	C/CG 30036076	C/CG 32036076	B/BG 30096	B/BG 32096
7	36	116	C/CG 30036116	C/CG 32036116	B/BG 30116	B/BG 32116
8	36	136	C/CG 30036116	C/CG 32036116	B/BG 30136	B/BG 32136
9	46	36	C/CG 30046036	C/CG 32046036	B/BG 30036	B/BG 32036
10	46	46	C/CG 30046036	C/CG 32046036	B/BG 30046	B/BG 32046
11	46	56	C/CG 30046056	C/CG 32046056	B/BG 30056	B/BG 32056
12	46	66	C/CG 30046056	C/CG 32046056	B/BG 30066	B/BG 32066
13	46	76	C/CG 30046076	C/CG 32046076	B/BG 30076	B/BG 32076
14	46	96	C/CG 30046076	C/CG 32046076	B/BG 30096	B/BG 32096
15	46	116	C/CG 30046116	C/CG 32046116	B/BG 30116	B/BG 32116
16	46	136	C/CG 30046116	C/CG 32046116	B/BG 30136	B/BG 32136
17	56	36	C/CG 30056036	C/CG 32056036	B/BG 30036	B/BG 32036
18	56	46	C/CG 30056036	C/CG 32056036	B/BG 30046	B/BG 32046
19	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
20	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
21	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
22	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
23	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
24	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
25	66	36	C/CG 30066036	C/CG 32066036	B/BG 30036	B/BG 32036
26	66	46	C/CG 30066036	C/CG 32066036	B/BG 30046	B/BG 32046
27	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
28	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
29	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
30	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
31	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
32	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	76	36	C/CG 30076036	C/CG 32076036	B/BG 30036	B/BG 32036
34	76	46	C/CG 30076036	C/CG 32076036	B/BG 30046	B/BG 32046
35	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
36	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
37	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
38	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
39	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
40	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
41	96	36	C/CG 30096036	C/CG 32096036	B/BG 30036	B/BG 32036
42	96	46	C/CG 30096036	C/CG 32096036	B/BG 30046	B/BG 32046
43	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
44	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
45	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
46	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
47	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
48	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
49	116	36	C/CG 30116036	C/CG 32116036	B/BG 30036	B/BG 32036
50	116	46	C/CG 30116036	C/CG 32116036	B/BG 30046	B/BG 32046
51	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
52	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
53	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
54	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
55	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
56	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
57	136	36	C/CG 30136036	C/CG 32136036	B/BG 30036	B/BG 32036
58	136	46	C/CG 30136036	C/CG 32136036	B/BG 30046	B/BG 32046
59	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
60	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
61	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
62	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
63	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
64	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136

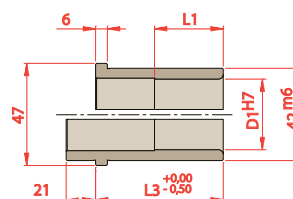
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24036096	CE 24056096	BEX 2463	BPR 32114	M16x200
2	49	116	CE 24036116	CE 24056116	BEX 2463	BPR 32134	M16x220
3	69	136	CE 24036136	CE 24056136	BEX 2463	BPR 32154	M16x240

## Componentes



D1	L2	L1			
		036	056	076	116
30	036				
	046				
	056				
	066				
	076				
	096				
32	116				
	136				



D1	L1	L3
30	036	036
	046	046
	056	056
	066	066
	076	076
	096	096
32	116	116
	136	136

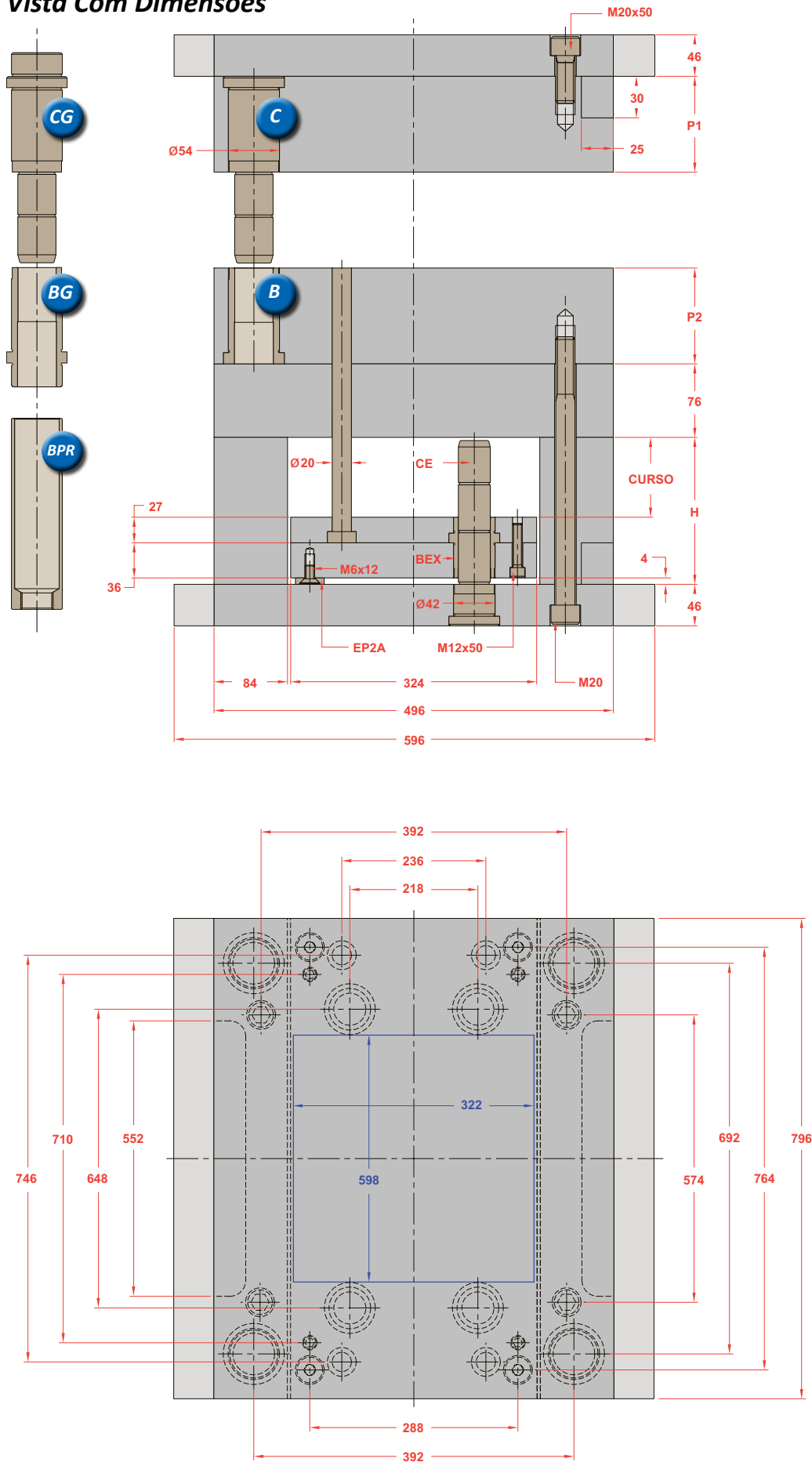
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

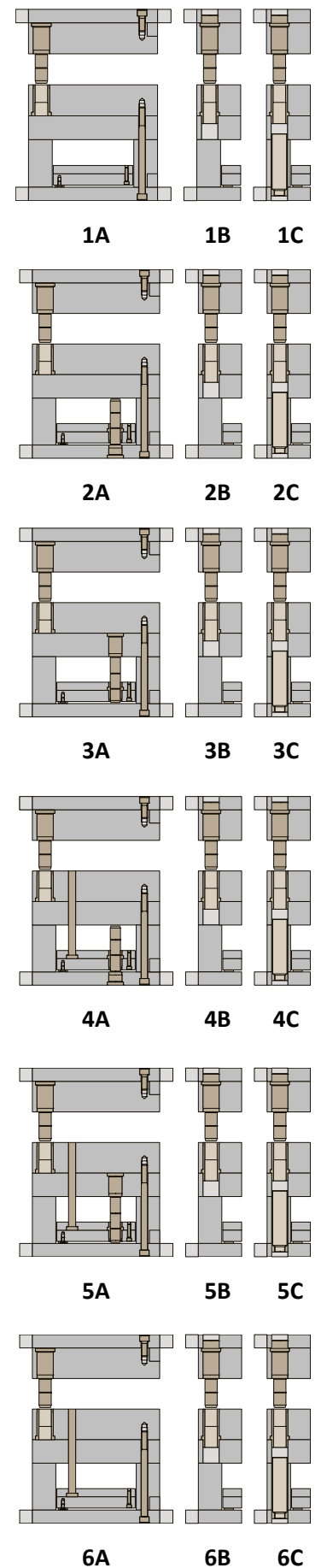
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

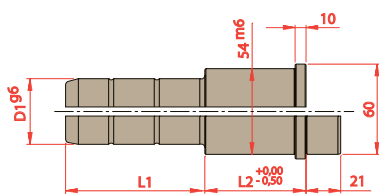
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

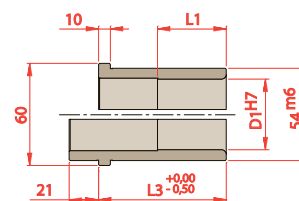
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32046116	CE 32076116	BEX 3263	BPR 42134	M20x250
2	69	136	CE 32046136	CE 32076136	BEX 3263	BPR 42154	M20x270
3	89	156	CE 32046156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
42	156					
	196					



D1	L3	
	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
	100	136
42	100	156
	100	196

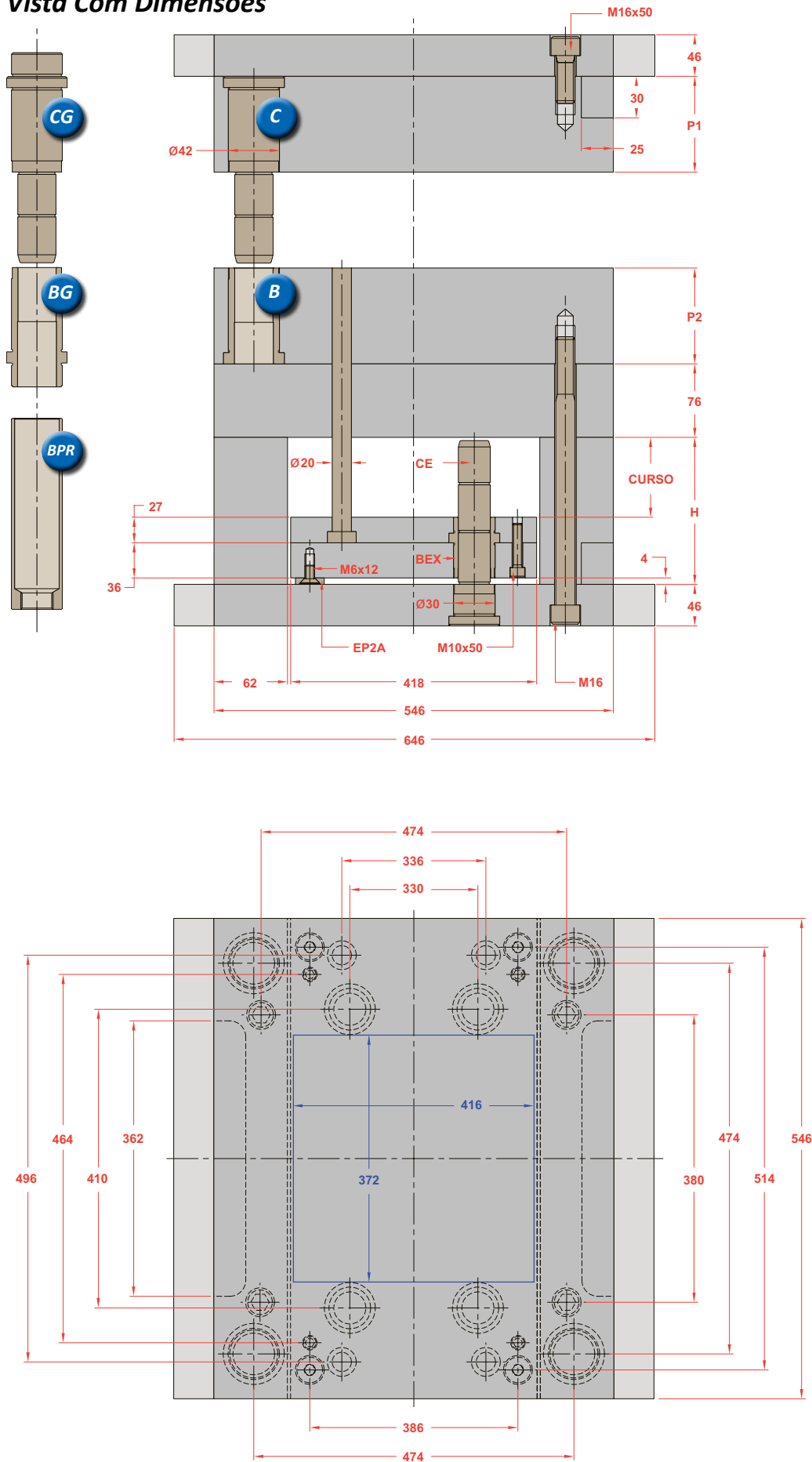
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

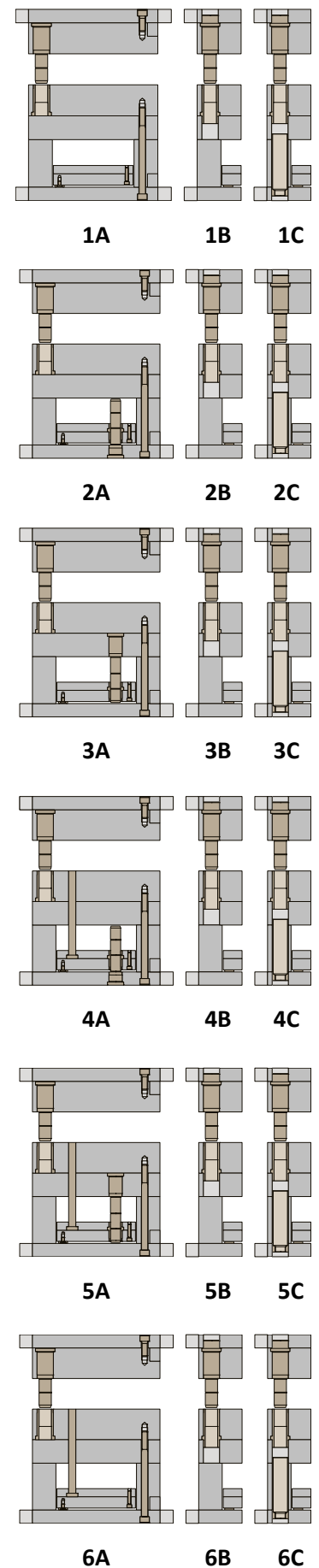
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



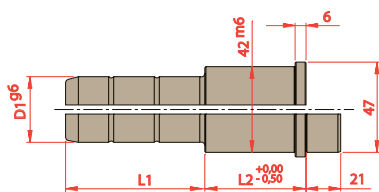
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
2	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
3	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
4	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
5	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
6	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
7	56	156	C/CG 30056156	C/CG 32056156	B/BG 30156	B/BG 32156
8	56	196	C/CG 30056196	C/CG 32056196	B/BG 30196	B/BG 32196
9	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
10	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
11	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
12	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
13	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
14	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136
15	66	156	C/CG 30066156	C/CG 32066156	B/BG 30156	B/BG 32156
16	66	196	C/CG 30066196	C/CG 32066196	B/BG 30196	B/BG 32196
17	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
18	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
19	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
20	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
21	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
22	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
23	76	156	C/CG 30076156	C/CG 32076156	B/BG 30156	B/BG 32156
24	76	196	C/CG 30076196	C/CG 32076196	B/BG 30196	B/BG 32196
25	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
26	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
27	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
28	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
29	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
30	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
31	96	156	C/CG 30096156	C/CG 32096156	B/BG 30156	B/BG 32156
32	96	196	C/CG 30096196	C/CG 32096196	B/BG 30196	B/BG 32196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
34	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
35	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
36	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
37	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
38	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
39	116	156	C/CG 30116156	C/CG 32116156	B/BG 30156	B/BG 32156
40	116	196	C/CG 30116196	C/CG 32116196	B/BG 30196	B/BG 32196
41	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
42	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
43	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
44	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
45	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
46	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136
47	136	156	C/CG 30136156	C/CG 32136156	B/BG 30156	B/BG 32156
48	136	196	C/CG 30136196	C/CG 32136196	B/BG 30196	B/BG 32196
49	156	56	C/CG 30156056	C/CG 32156056	B/BG 30056	B/BG 32056
50	156	66	C/CG 30156056	C/CG 32156056	B/BG 30066	B/BG 32066
51	156	76	C/CG 30156076	C/CG 32156076	B/BG 30076	B/BG 32076
52	156	96	C/CG 30156076	C/CG 32156076	B/BG 30096	B/BG 32096
53	156	116	C/CG 30156116	C/CG 32156116	B/BG 30116	B/BG 32116
54	156	136	C/CG 30156116	C/CG 32156116	B/BG 30136	B/BG 32136
55	156	156	C/CG 30156156	C/CG 32156156	B/BG 30156	B/BG 32156
56	156	196	C/CG 30156196	C/CG 32156196	B/BG 30196	B/BG 32196
57	196	56	C/CG 30196056	C/CG 32196056	B/BG 30056	B/BG 32056
58	196	66	C/CG 30196056	C/CG 32196056	B/BG 30066	B/BG 32066
59	196	76	C/CG 30196076	C/CG 32196076	B/BG 30076	B/BG 32076
60	196	96	C/CG 30196076	C/CG 32196076	B/BG 30096	B/BG 32096
61	196	116	C/CG 30196116	C/CG 32196116	B/BG 30116	B/BG 32116
62	196	136	C/CG 30196116	C/CG 32196116	B/BG 30136	B/BG 32136
63	196	156	C/CG 30196156	C/CG 32196156	B/BG 30156	B/BG 32156
64	196	196	C/CG 30196196	C/CG 32196196	B/BG 30196	B/BG 32196

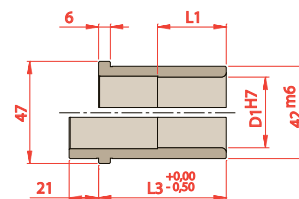
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24046096	CE 24076096	BEX 2463	BPR 32114	M16x230
2	49	116	CE 24046116	CE 24076116	BEX 2463	BPR 32134	M16x250
3	69	136	CE 24046136	CE 24076136	BEX 2463	BPR 32154	M16x270

## Componentes



D1	L2	L1				
		056	076	116	156	196
30	056					
	066					
	076					
	096					
	116					
	136					
32	156					
	196					



D1	L3	
	L1	L3
30	056	056
	066	066
	075	076
	075	096
	075	116
	075	136
32	075	156
	075	196

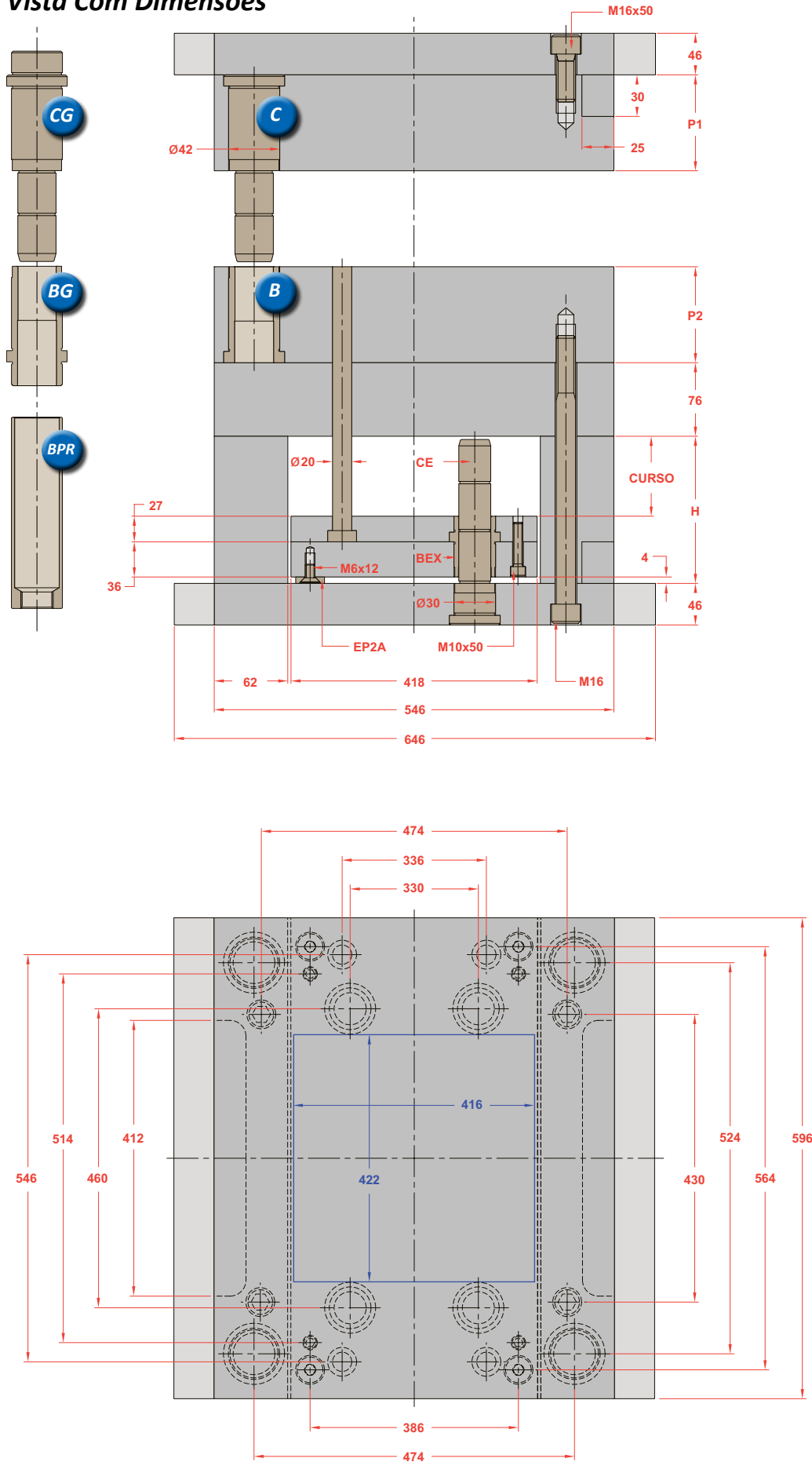
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #B0C4DE; color: white;"> </span>

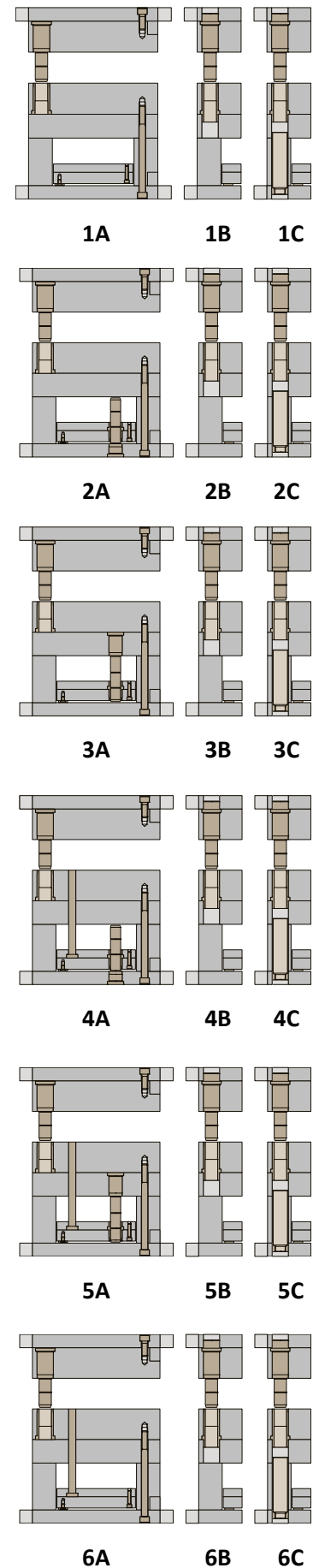
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #B0C4DE; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

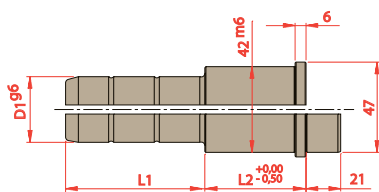
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
2	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
3	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
4	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
5	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
6	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
7	56	156	C/CG 30056156	C/CG 32056156	B/BG 30156	B/BG 32156
8	56	196	C/CG 30056196	C/CG 32056196	B/BG 30196	B/BG 32196
9	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
10	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
11	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
12	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
13	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
14	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136
15	66	156	C/CG 30066156	C/CG 32066156	B/BG 30156	B/BG 32156
16	66	196	C/CG 30066196	C/CG 32066196	B/BG 30196	B/BG 32196
17	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
18	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
19	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
20	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
21	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
22	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
23	76	156	C/CG 30076156	C/CG 32076156	B/BG 30156	B/BG 32156
24	76	196	C/CG 30076196	C/CG 32076196	B/BG 30196	B/BG 32196
25	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
26	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
27	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
28	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
29	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
30	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
31	96	156	C/CG 30096156	C/CG 32096156	B/BG 30156	B/BG 32156
32	96	196	C/CG 30096196	C/CG 32096196	B/BG 30196	B/BG 32196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
34	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
35	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
36	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
37	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
38	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
39	116	156	C/CG 30116156	C/CG 32116156	B/BG 30156	B/BG 32156
40	116	196	C/CG 30116196	C/CG 32116196	B/BG 30196	B/BG 32196
41	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
42	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
43	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
44	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
45	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
46	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136
47	136	156	C/CG 30136156	C/CG 32136156	B/BG 30156	B/BG 32156
48	136	196	C/CG 30136196	C/CG 32136196	B/BG 30196	B/BG 32196
49	156	56	C/CG 30156056	C/CG 32156056	B/BG 30056	B/BG 32056
50	156	66	C/CG 30156056	C/CG 32156056	B/BG 30066	B/BG 32066
51	156	76	C/CG 30156076	C/CG 32156076	B/BG 30076	B/BG 32076
52	156	96	C/CG 30156076	C/CG 32156076	B/BG 30096	B/BG 32096
53	156	116	C/CG 30156116	C/CG 32156116	B/BG 30116	B/BG 32116
54	156	136	C/CG 30156116	C/CG 32156116	B/BG 30136	B/BG 32136
55	156	156	C/CG 30156156	C/CG 32156156	B/BG 30156	B/BG 32156
56	156	196	C/CG 30156196	C/CG 32156196	B/BG 30196	B/BG 32196
57	196	56	C/CG 30196056	C/CG 32196056	B/BG 30056	B/BG 32056
58	196	66	C/CG 30196056	C/CG 32196056	B/BG 30066	B/BG 32066
59	196	76	C/CG 30196076	C/CG 32196076	B/BG 30076	B/BG 32076
60	196	96	C/CG 30196076	C/CG 32196076	B/BG 30096	B/BG 32096
61	196	116	C/CG 30196116	C/CG 32196116	B/BG 30116	B/BG 32116
62	196	136	C/CG 30196116	C/CG 32196116	B/BG 30136	B/BG 32136
63	196	156	C/CG 30196156	C/CG 32196156	B/BG 30156	B/BG 32156
64	196	196	C/CG 30196196	C/CG 32196196	B/BG 30196	B/BG 32196

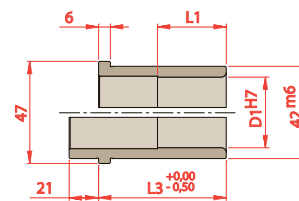
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24046096	CE 24076096	BEX 2463	BPR 32114	M16x230
2	49	116	CE 24046116	CE 24076116	BEX 2463	BPR 32134	M16x250
3	69	136	CE 24046136	CE 24076136	BEX 2463	BPR 32154	M16x270

## Componentes



D1	L2	L1				
		056	076	116	156	196
30	056					
	066					
	076					
	096					
	116					
	136					
32	156					
	196					



D1	L1	L3
30	056	056
	066	066
	075	076
	075	096
	075	116
	075	136
32	075	156
	075	196

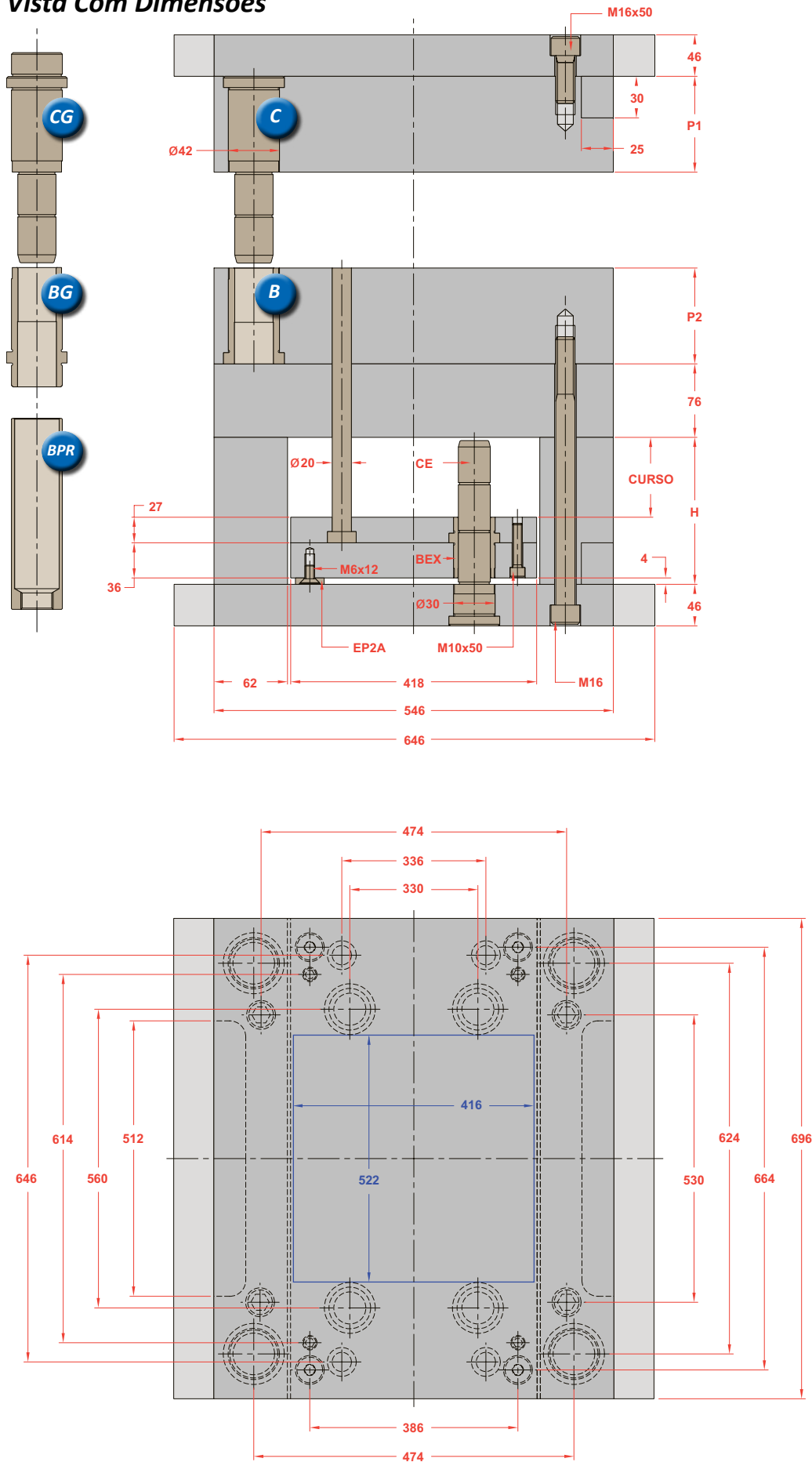
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #444; color: white;"> </span>	<span style="background-color: #888; color: white;"> </span>

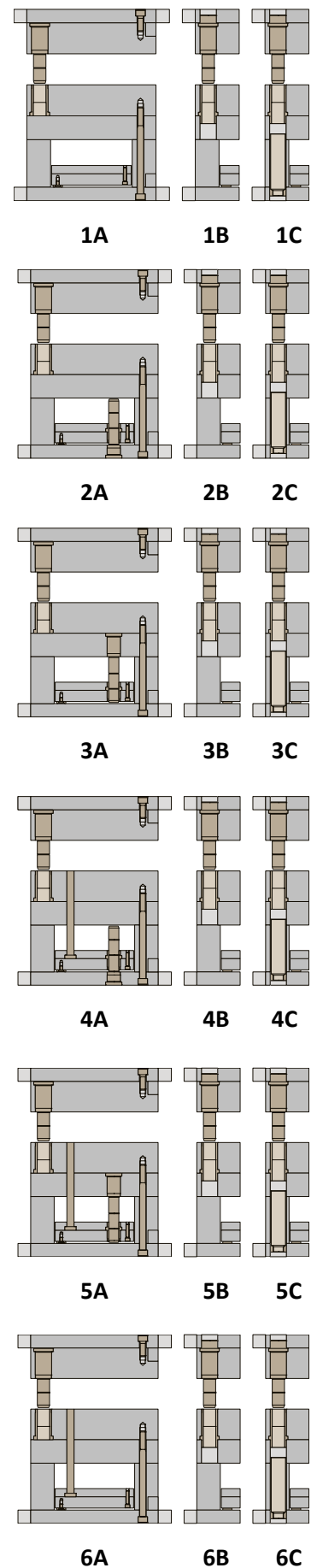
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #888; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

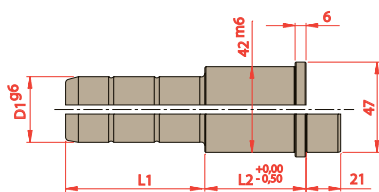
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
2	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
3	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
4	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
5	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
6	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
7	56	156	C/CG 30056156	C/CG 32056156	B/BG 30156	B/BG 32156
8	56	196	C/CG 30056196	C/CG 32056196	B/BG 30196	B/BG 32196
9	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
10	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
11	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
12	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
13	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
14	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136
15	66	156	C/CG 30066156	C/CG 32066156	B/BG 30156	B/BG 32156
16	66	196	C/CG 30066196	C/CG 32066196	B/BG 30196	B/BG 32196
17	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
18	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
19	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
20	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
21	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
22	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
23	76	156	C/CG 30076156	C/CG 32076156	B/BG 30156	B/BG 32156
24	76	196	C/CG 30076196	C/CG 32076196	B/BG 30196	B/BG 32196
25	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
26	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
27	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
28	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
29	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
30	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
31	96	156	C/CG 30096156	C/CG 32096156	B/BG 30156	B/BG 32156
32	96	196	C/CG 30096196	C/CG 32096196	B/BG 30196	B/BG 32196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
34	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
35	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
36	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
37	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
38	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
39	116	156	C/CG 30116156	C/CG 32116156	B/BG 30156	B/BG 32156
40	116	196	C/CG 30116196	C/CG 32116196	B/BG 30196	B/BG 32196
41	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
42	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
43	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
44	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
45	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
46	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136
47	136	156	C/CG 30136156	C/CG 32136156	B/BG 30156	B/BG 32156
48	136	196	C/CG 30136196	C/CG 32136196	B/BG 30196	B/BG 32196
49	156	56	C/CG 30156056	C/CG 32156056	B/BG 30056	B/BG 32056
50	156	66	C/CG 30156056	C/CG 32156056	B/BG 30066	B/BG 32066
51	156	76	C/CG 30156076	C/CG 32156076	B/BG 30076	B/BG 32076
52	156	96	C/CG 30156076	C/CG 32156076	B/BG 30096	B/BG 32096
53	156	116	C/CG 30156116	C/CG 32156116	B/BG 30116	B/BG 32116
54	156	136	C/CG 30156116	C/CG 32156116	B/BG 30136	B/BG 32136
55	156	156	C/CG 30156156	C/CG 32156156	B/BG 30156	B/BG 32156
56	156	196	C/CG 30156196	C/CG 32156196	B/BG 30196	B/BG 32196
57	196	56	C/CG 30196056	C/CG 32196056	B/BG 30056	B/BG 32056
58	196	66	C/CG 30196056	C/CG 32196056	B/BG 30066	B/BG 32066
59	196	76	C/CG 30196076	C/CG 32196076	B/BG 30076	B/BG 32076
60	196	96	C/CG 30196076	C/CG 32196076	B/BG 30096	B/BG 32096
61	196	116	C/CG 30196116	C/CG 32196116	B/BG 30116	B/BG 32116
62	196	136	C/CG 30196116	C/CG 32196116	B/BG 30136	B/BG 32136
63	196	156	C/CG 30196156	C/CG 32196156	B/BG 30156	B/BG 32156
64	196	196	C/CG 30196196	C/CG 32196196	B/BG 30196	B/BG 32196

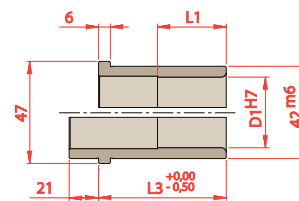
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24046096	CE 24076096	BEX 2463	BPR 32114	M16x230
2	49	116	CE 24046116	CE 24076116	BEX 2463	BPR 32134	M16x250
3	69	136	CE 24046136	CE 24076136	BEX 2463	BPR 32154	M16x270

## Componentes



D1	L2	L1				
		056	076	116	156	196
30	056					
	066					
	076					
	096					
	116					
	136					
32	156					
	196					



D1	L1	L3
30	056	056
	066	066
	075	076
	075	096
	075	116
32	075	136
	075	156
	075	196

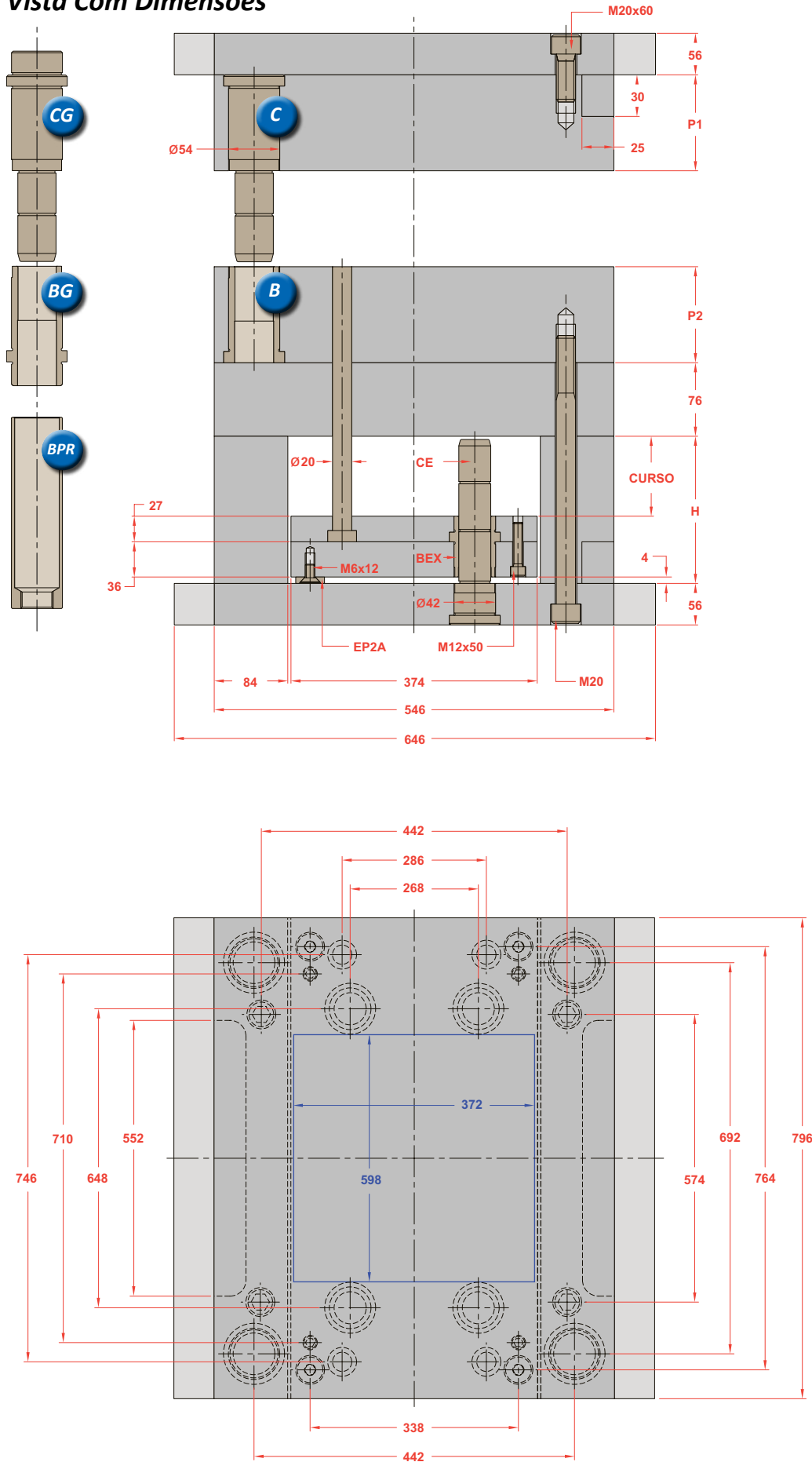
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A0C0FF; color: white;"> </span>

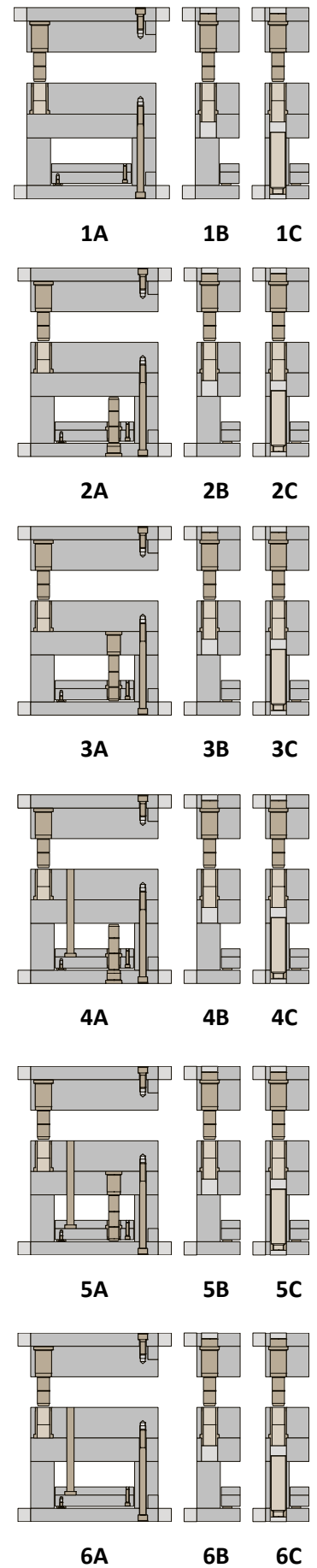
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A0C0FF; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

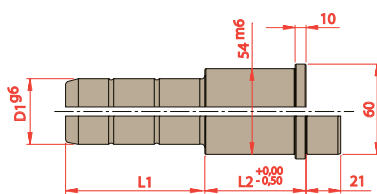
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

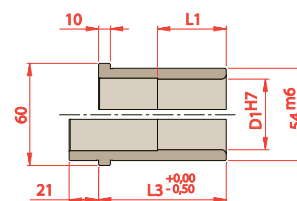
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
	156					
196						



D1	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
	100	136
	100	156
42	100	196

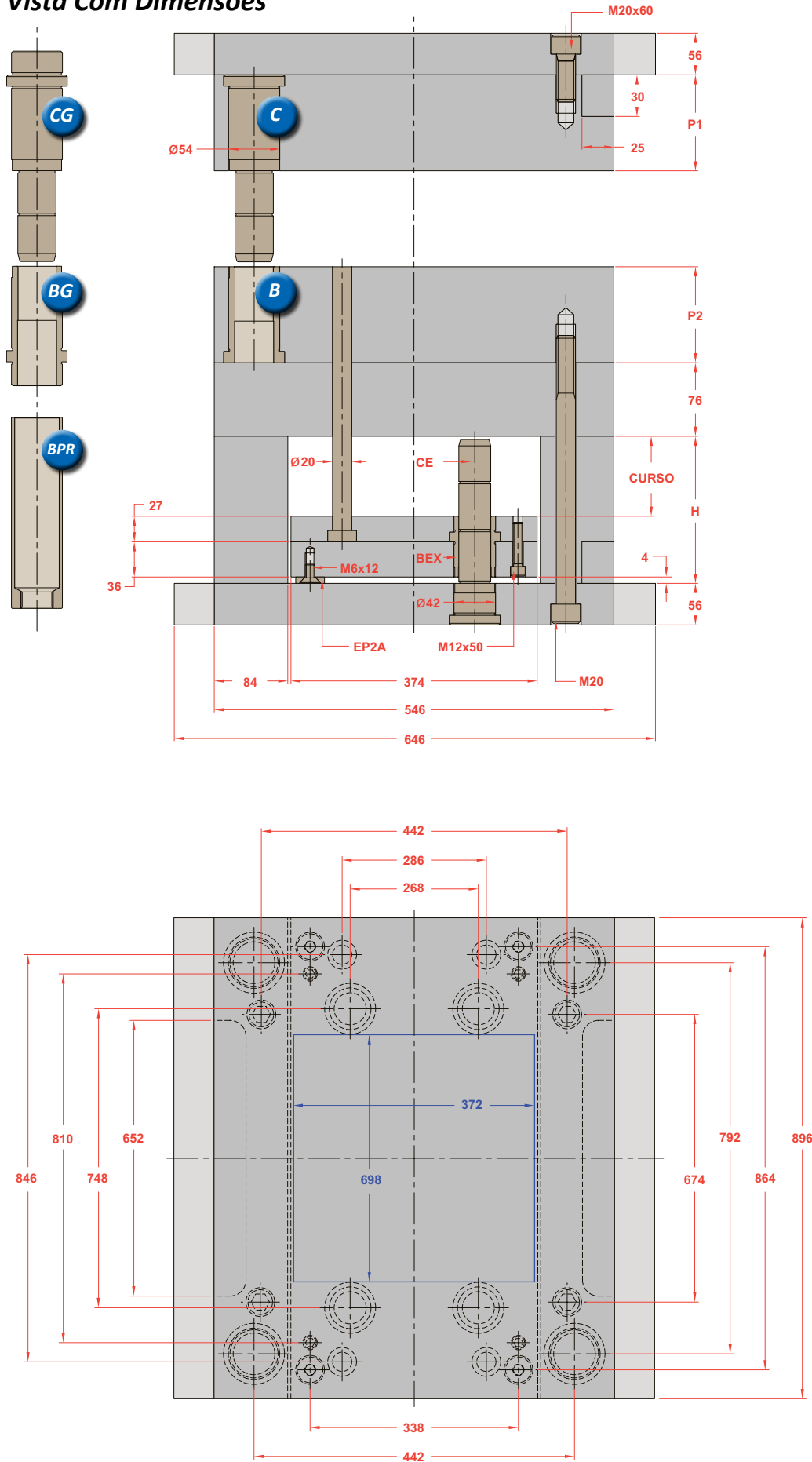
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A0C0F0; color: white;"> </span>

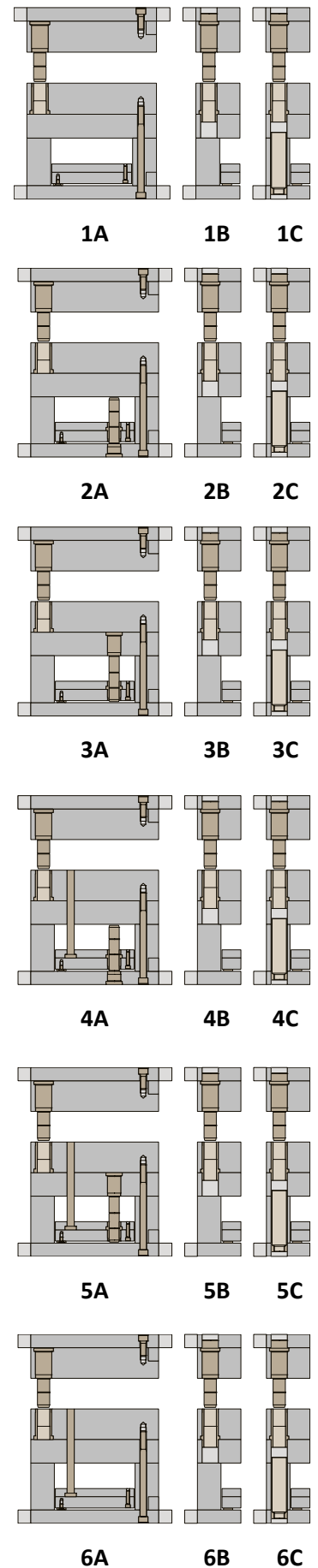
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A0C0F0; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



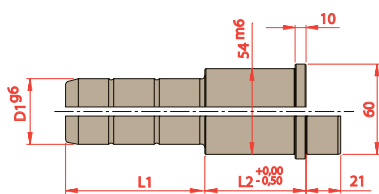
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

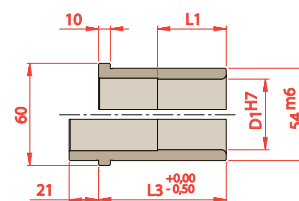
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
42	156					
	196					



D1	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
	100	136
42	100	156
	100	196

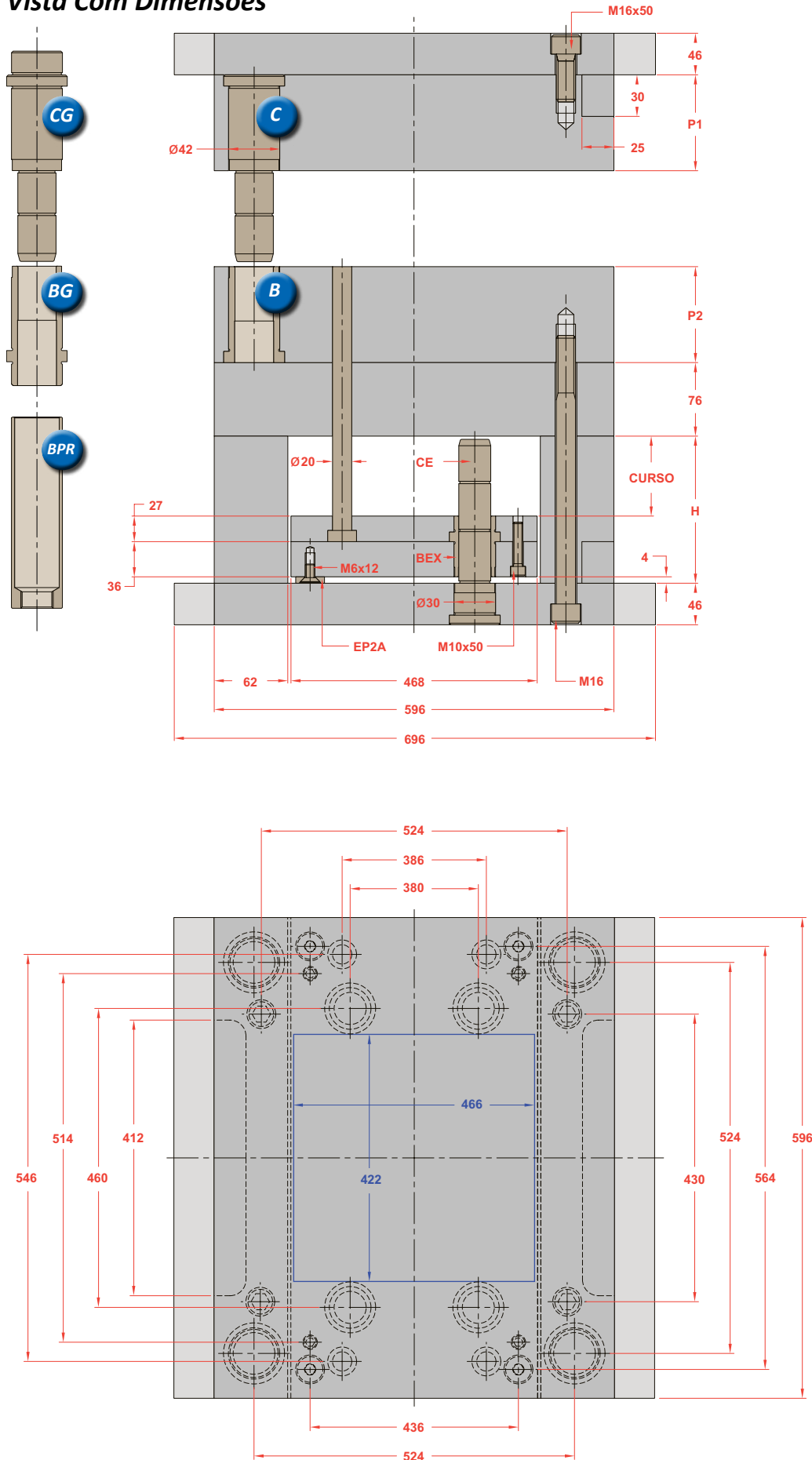
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #444; color: white;"> </span>	<span style="background-color: #999; color: white;"> </span>

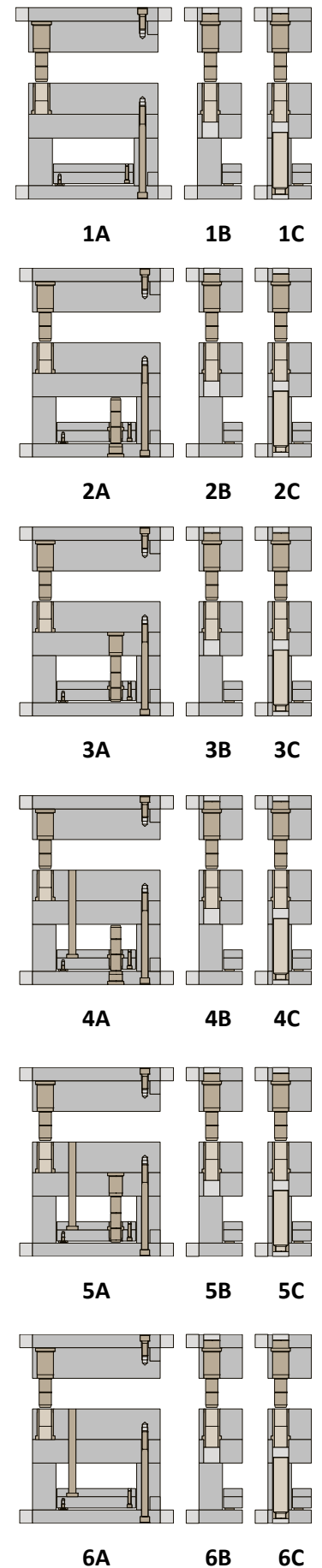
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #999; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

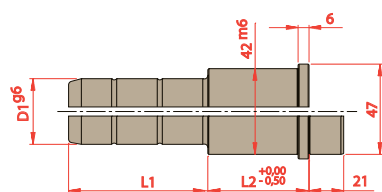
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 30056056	C/CG 32056056	B/BG 30056	B/BG 32056
2	56	66	C/CG 30056056	C/CG 32056056	B/BG 30066	B/BG 32066
3	56	76	C/CG 30056076	C/CG 32056076	B/BG 30076	B/BG 32076
4	56	96	C/CG 30056076	C/CG 32056076	B/BG 30096	B/BG 32096
5	56	116	C/CG 30056116	C/CG 32056116	B/BG 30116	B/BG 32116
6	56	136	C/CG 30056116	C/CG 32056116	B/BG 30136	B/BG 32136
7	56	156	C/CG 30056156	C/CG 32056156	B/BG 30156	B/BG 32156
8	56	196	C/CG 30056196	C/CG 32056196	B/BG 30196	B/BG 32196
9	66	56	C/CG 30066056	C/CG 32066056	B/BG 30056	B/BG 32056
10	66	66	C/CG 30066056	C/CG 32066056	B/BG 30066	B/BG 32066
11	66	76	C/CG 30066076	C/CG 32066076	B/BG 30076	B/BG 32076
12	66	96	C/CG 30066076	C/CG 32066076	B/BG 30096	B/BG 32096
13	66	116	C/CG 30066116	C/CG 32066116	B/BG 30116	B/BG 32116
14	66	136	C/CG 30066116	C/CG 32066116	B/BG 30136	B/BG 32136
15	66	156	C/CG 30066156	C/CG 32066156	B/BG 30156	B/BG 32156
16	66	196	C/CG 30066196	C/CG 32066196	B/BG 30196	B/BG 32196
17	76	56	C/CG 30076056	C/CG 32076056	B/BG 30056	B/BG 32056
18	76	66	C/CG 30076056	C/CG 32076056	B/BG 30066	B/BG 32066
19	76	76	C/CG 30076076	C/CG 32076076	B/BG 30076	B/BG 32076
20	76	96	C/CG 30076076	C/CG 32076076	B/BG 30096	B/BG 32096
21	76	116	C/CG 30076116	C/CG 32076116	B/BG 30116	B/BG 32116
22	76	136	C/CG 30076116	C/CG 32076116	B/BG 30136	B/BG 32136
23	76	156	C/CG 30076156	C/CG 32076156	B/BG 30156	B/BG 32156
24	76	196	C/CG 30076196	C/CG 32076196	B/BG 30196	B/BG 32196
25	96	56	C/CG 30096056	C/CG 32096056	B/BG 30056	B/BG 32056
26	96	66	C/CG 30096056	C/CG 32096056	B/BG 30066	B/BG 32066
27	96	76	C/CG 30096076	C/CG 32096076	B/BG 30076	B/BG 32076
28	96	96	C/CG 30096076	C/CG 32096076	B/BG 30096	B/BG 32096
29	96	116	C/CG 30096116	C/CG 32096116	B/BG 30116	B/BG 32116
30	96	136	C/CG 30096116	C/CG 32096116	B/BG 30136	B/BG 32136
31	96	156	C/CG 30096156	C/CG 32096156	B/BG 30156	B/BG 32156
32	96	196	C/CG 30096196	C/CG 32096196	B/BG 30196	B/BG 32196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 30116056	C/CG 32116056	B/BG 30056	B/BG 32056
34	116	66	C/CG 30116056	C/CG 32116056	B/BG 30066	B/BG 32066
35	116	76	C/CG 30116076	C/CG 32116076	B/BG 30076	B/BG 32076
36	116	96	C/CG 30116076	C/CG 32116076	B/BG 30096	B/BG 32096
37	116	116	C/CG 30116116	C/CG 32116116	B/BG 30116	B/BG 32116
38	116	136	C/CG 30116116	C/CG 32116116	B/BG 30136	B/BG 32136
39	116	156	C/CG 30116156	C/CG 32116156	B/BG 30156	B/BG 32156
40	116	196	C/CG 30116196	C/CG 32116196	B/BG 30196	B/BG 32196
41	136	56	C/CG 30136056	C/CG 32136056	B/BG 30056	B/BG 32056
42	136	66	C/CG 30136056	C/CG 32136056	B/BG 30066	B/BG 32066
43	136	76	C/CG 30136076	C/CG 32136076	B/BG 30076	B/BG 32076
44	136	96	C/CG 30136076	C/CG 32136076	B/BG 30096	B/BG 32096
45	136	116	C/CG 30136116	C/CG 32136116	B/BG 30116	B/BG 32116
46	136	136	C/CG 30136116	C/CG 32136116	B/BG 30136	B/BG 32136
47	136	156	C/CG 30136156	C/CG 32136156	B/BG 30156	B/BG 32156
48	136	196	C/CG 30136196	C/CG 32136196	B/BG 30196	B/BG 32196
49	156	56	C/CG 30156056	C/CG 32156056	B/BG 30056	B/BG 32056
50	156	66	C/CG 30156056	C/CG 32156056	B/BG 30066	B/BG 32066
51	156	76	C/CG 30156076	C/CG 32156076	B/BG 30076	B/BG 32076
52	156	96	C/CG 30156076	C/CG 32156076	B/BG 30096	B/BG 32096
53	156	116	C/CG 30156116	C/CG 32156116	B/BG 30116	B/BG 32116
54	156	136	C/CG 30156116	C/CG 32156116	B/BG 30136	B/BG 32136
55	156	156	C/CG 30156156	C/CG 32156156	B/BG 30156	B/BG 32156
56	156	196	C/CG 30156196	C/CG 32156196	B/BG 30196	B/BG 32196
57	196	56	C/CG 30196056	C/CG 32196056	B/BG 30056	B/BG 32056
58	196	66	C/CG 30196056	C/CG 32196056	B/BG 30066	B/BG 32066
59	196	76	C/CG 30196076	C/CG 32196076	B/BG 30076	B/BG 32076
60	196	96	C/CG 30196076	C/CG 32196076	B/BG 30096	B/BG 32096
61	196	116	C/CG 30196116	C/CG 32196116	B/BG 30116	B/BG 32116
62	196	136	C/CG 30196116	C/CG 32196116	B/BG 30136	B/BG 32136
63	196	156	C/CG 30196156	C/CG 32196156	B/BG 30156	B/BG 32156
64	196	196	C/CG 30196196	C/CG 32196196	B/BG 30196	B/BG 32196

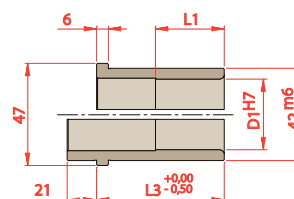
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	29	96	CE 24046096	CE 24076096	BEX 2463	BPR 32114	M16x230
2	49	116	CE 24046116	CE 24076116	BEX 2463	BPR 32134	M16x250
3	69	136	CE 24046136	CE 24076136	BEX 2463	BPR 32154	M16x270

## Componentes



D1	L2	L1				
		056	076	116	156	196
30	056					
	066					
	076					
	096					
	116					
	136					
32	156					
	196					



D1	L1	L3
30	056	056
	066	066
	075	076
	075	096
	075	116
	075	136
32	075	156
	075	196

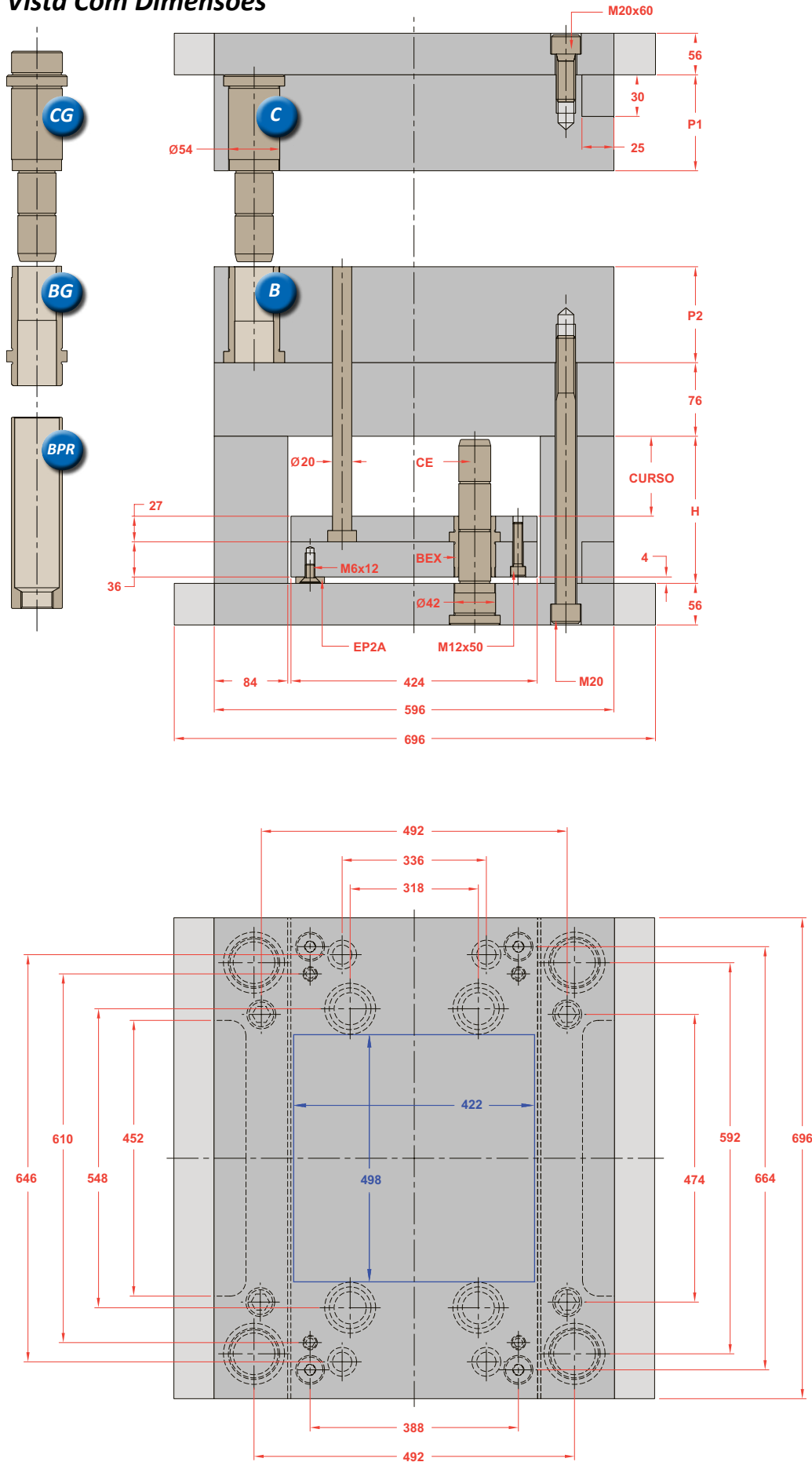
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG			

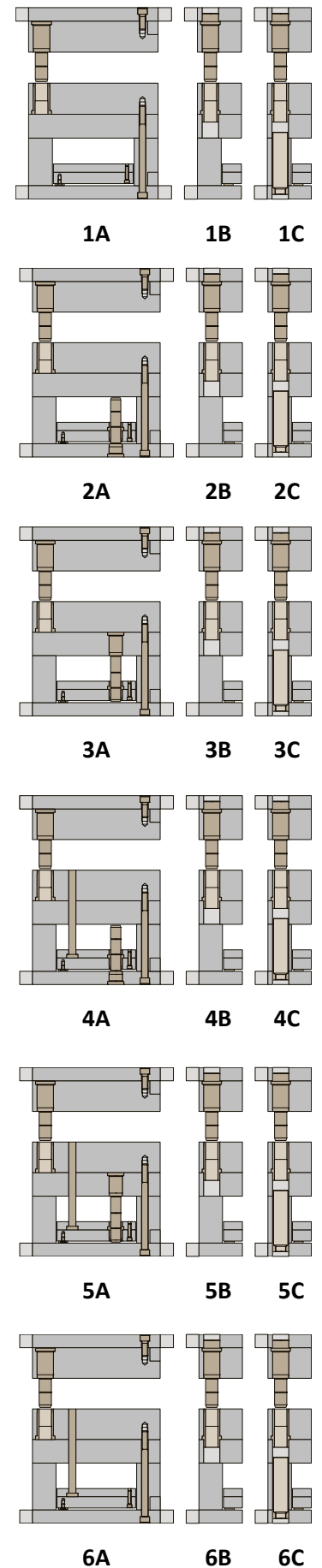
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG		

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

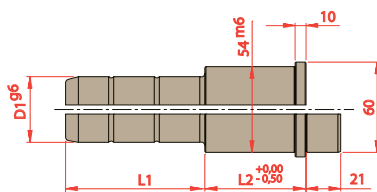
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

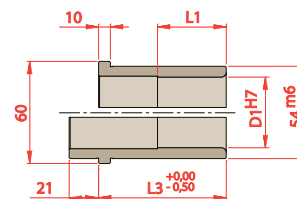
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
42	156					
	196					



D1	L3	
	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
	100	136
42	100	156
	100	196

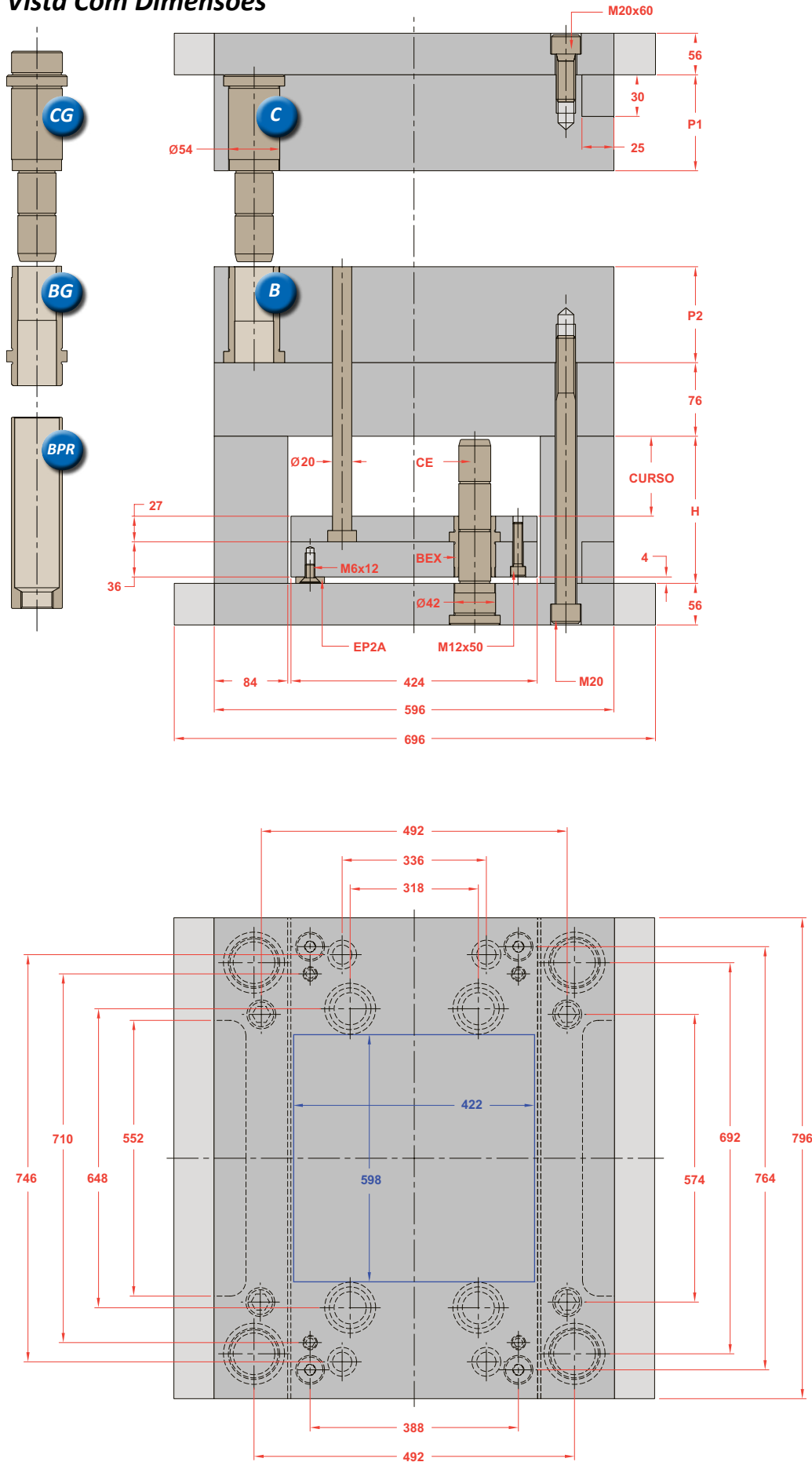
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

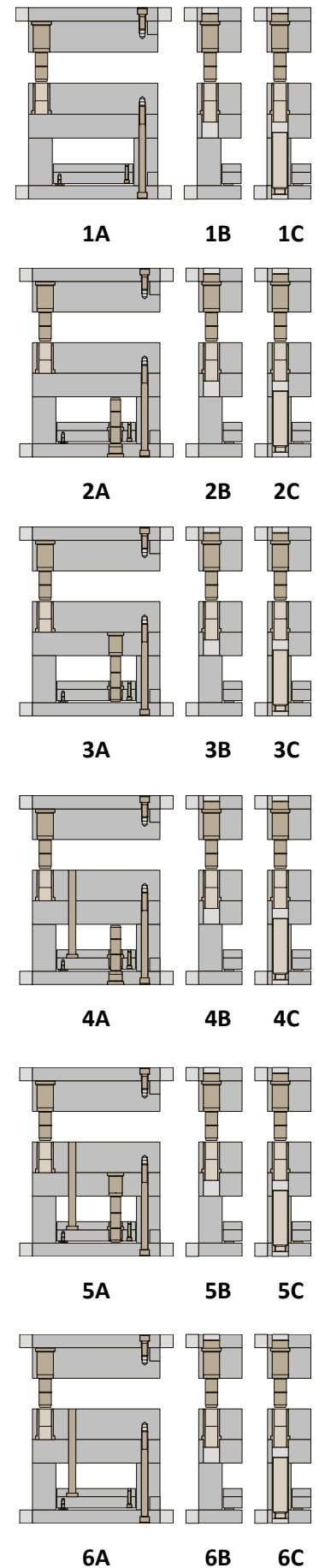
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

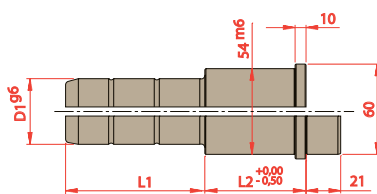
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

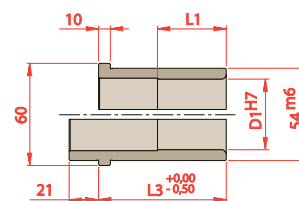
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
42	156					
	196					



D1	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
	100	136
42	100	156
	100	196

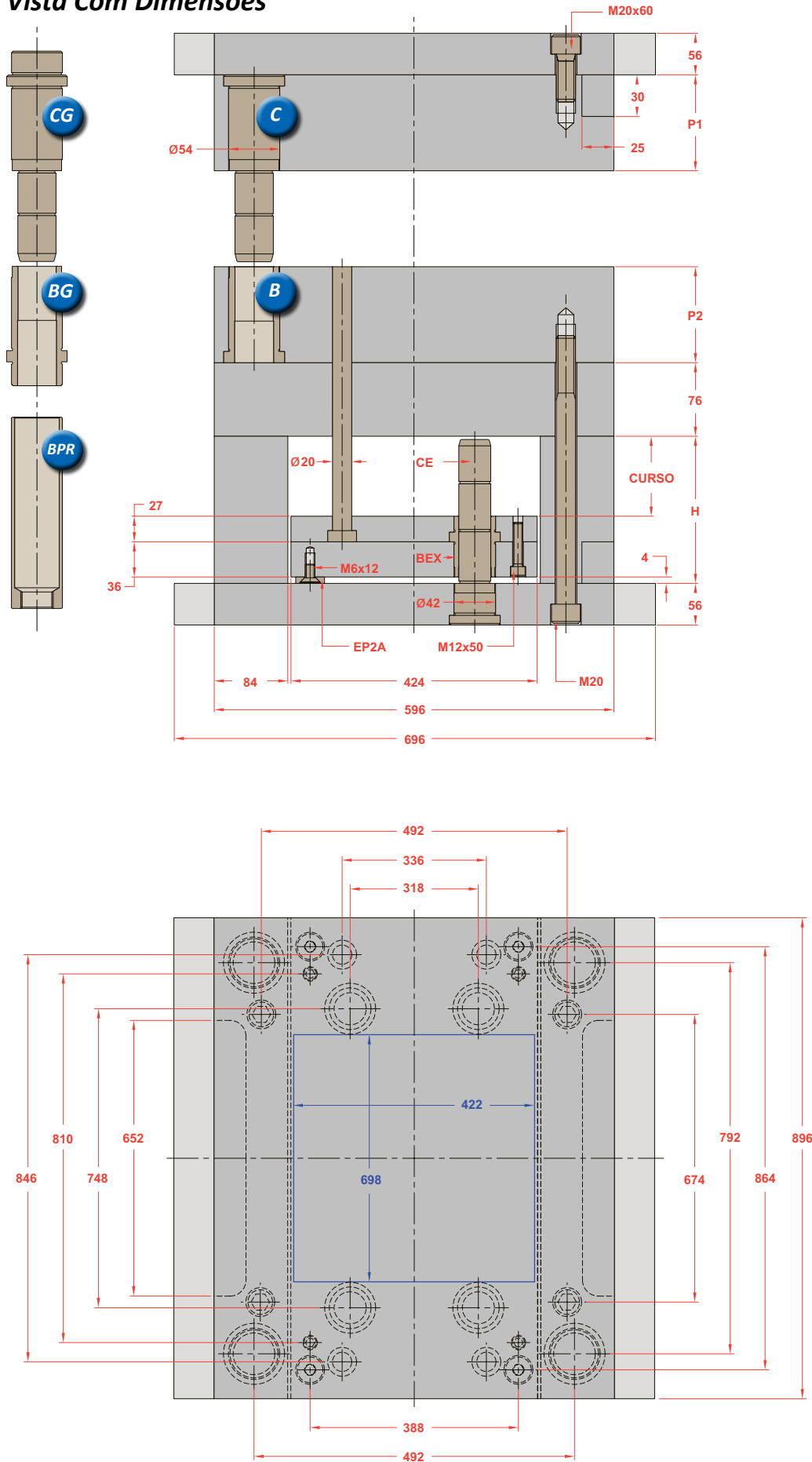
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #444; color: white;"> </span>	<span style="background-color: #A6C9EC;"> </span>

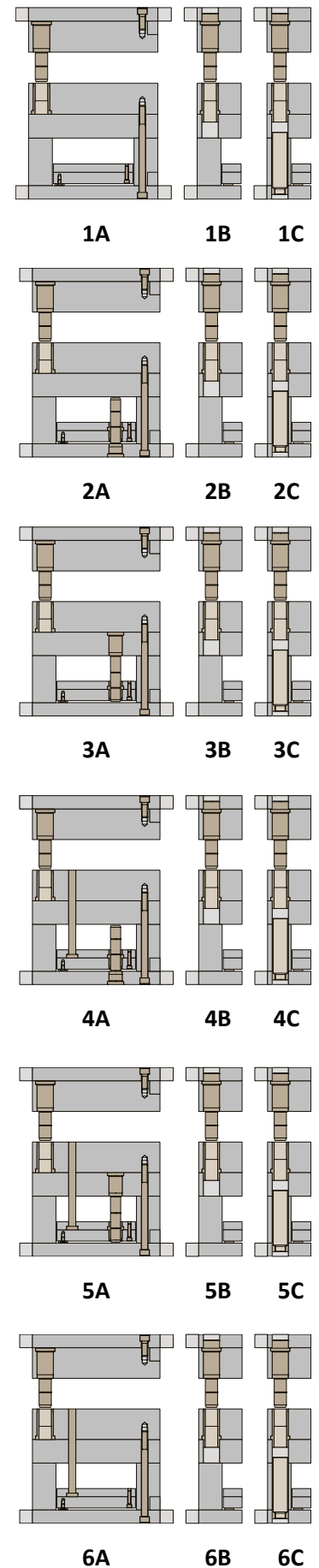
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A6C9EC;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



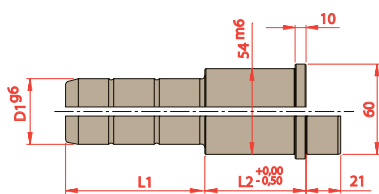
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

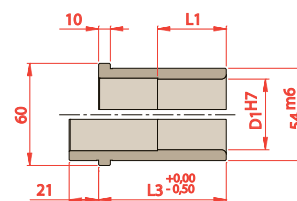
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
42	156					
	196					



D1	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
42	100	136
	100	156
	100	196

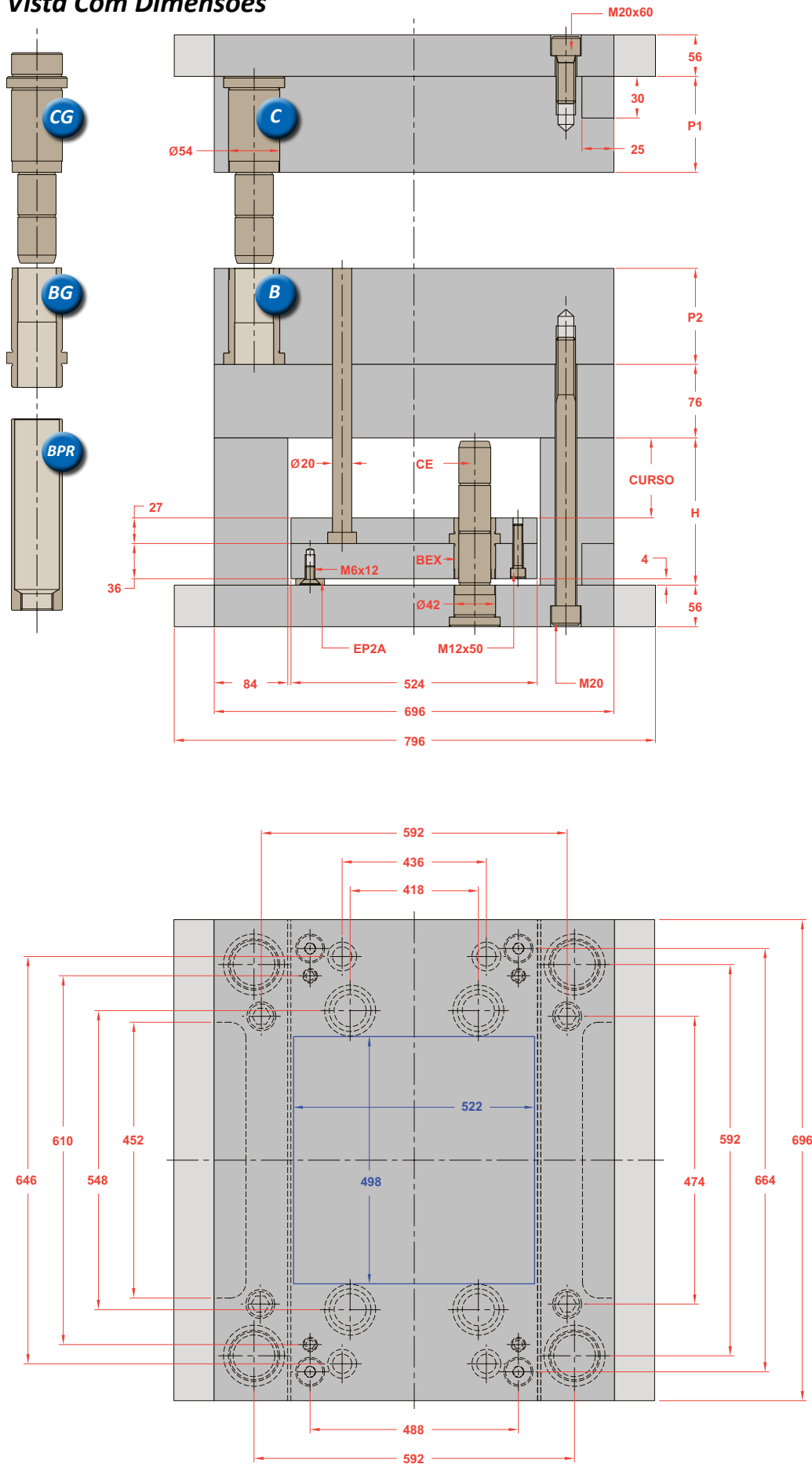
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

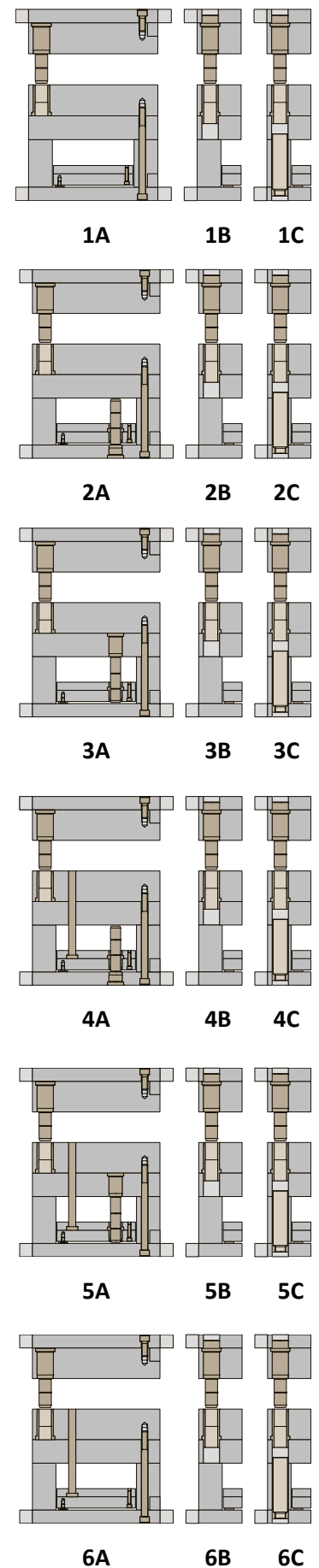
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

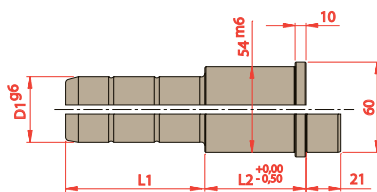
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

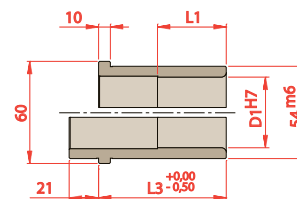
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
	156					
196						



D1	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
	100	136
	100	156
42	100	196

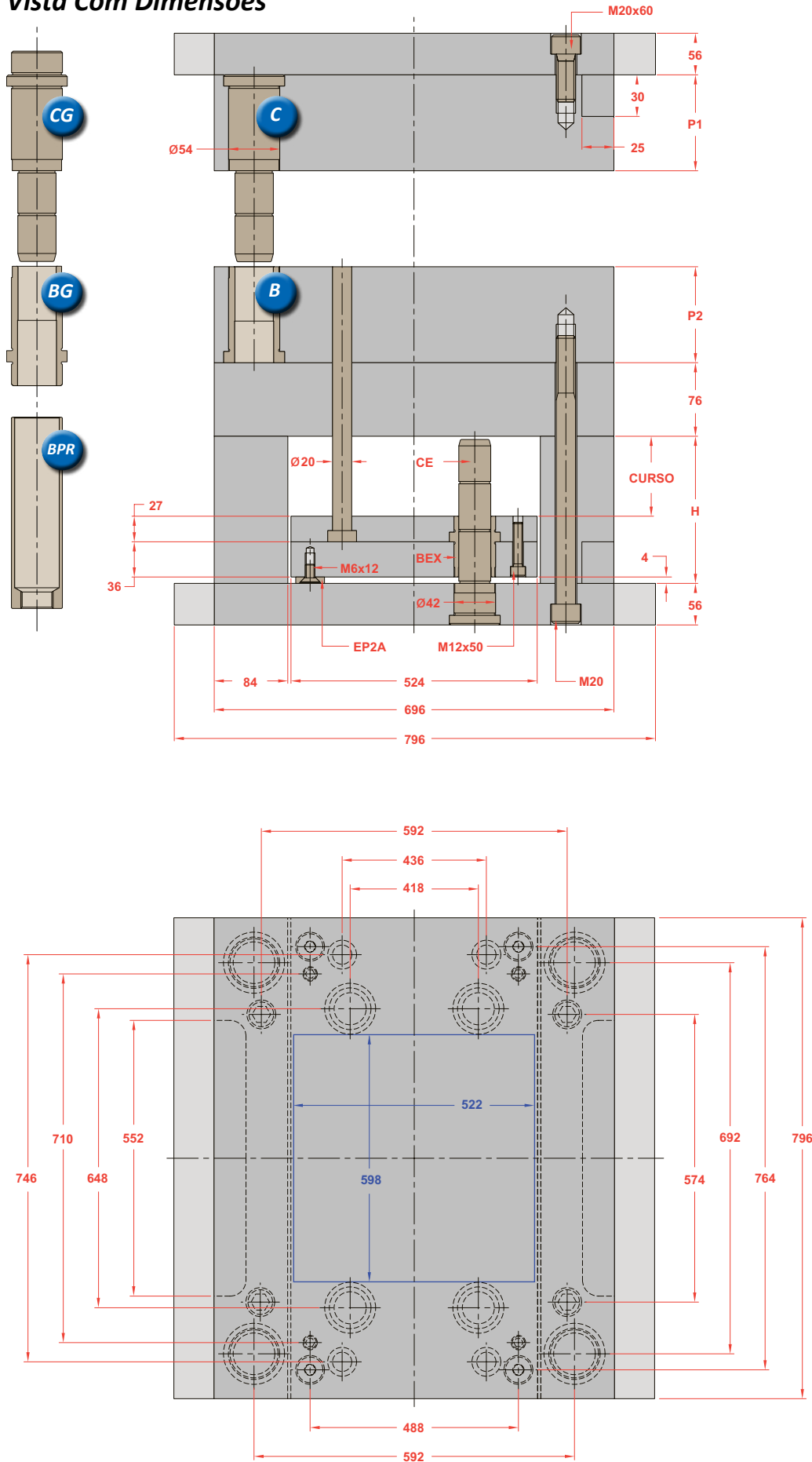
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #add8e6; color: white;"> </span>

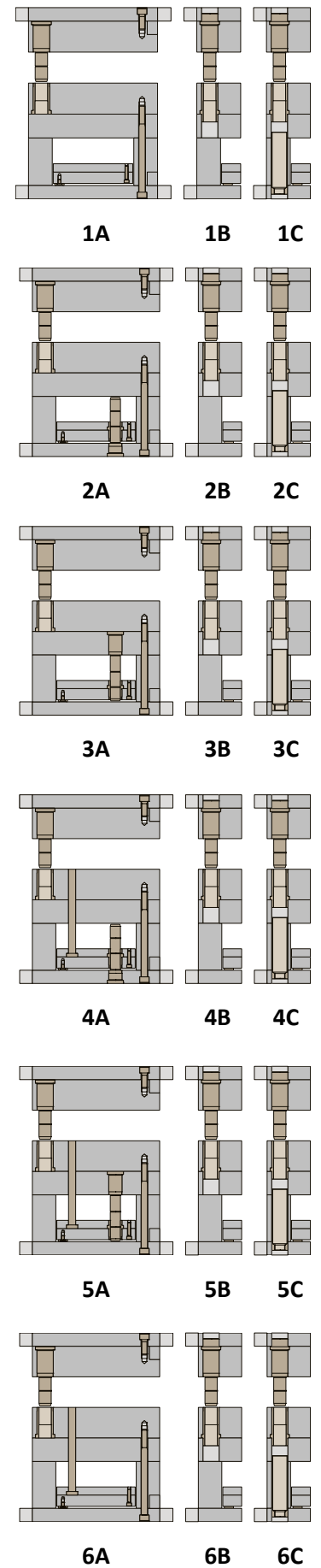
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #add8e6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

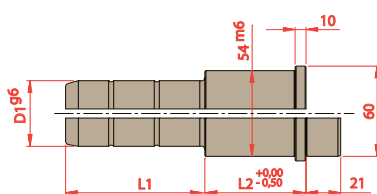
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

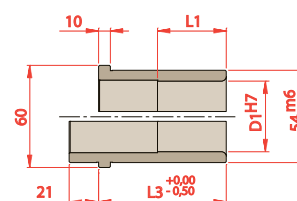
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
	156					
196						



D1	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
	100	136
	100	156
42	100	196

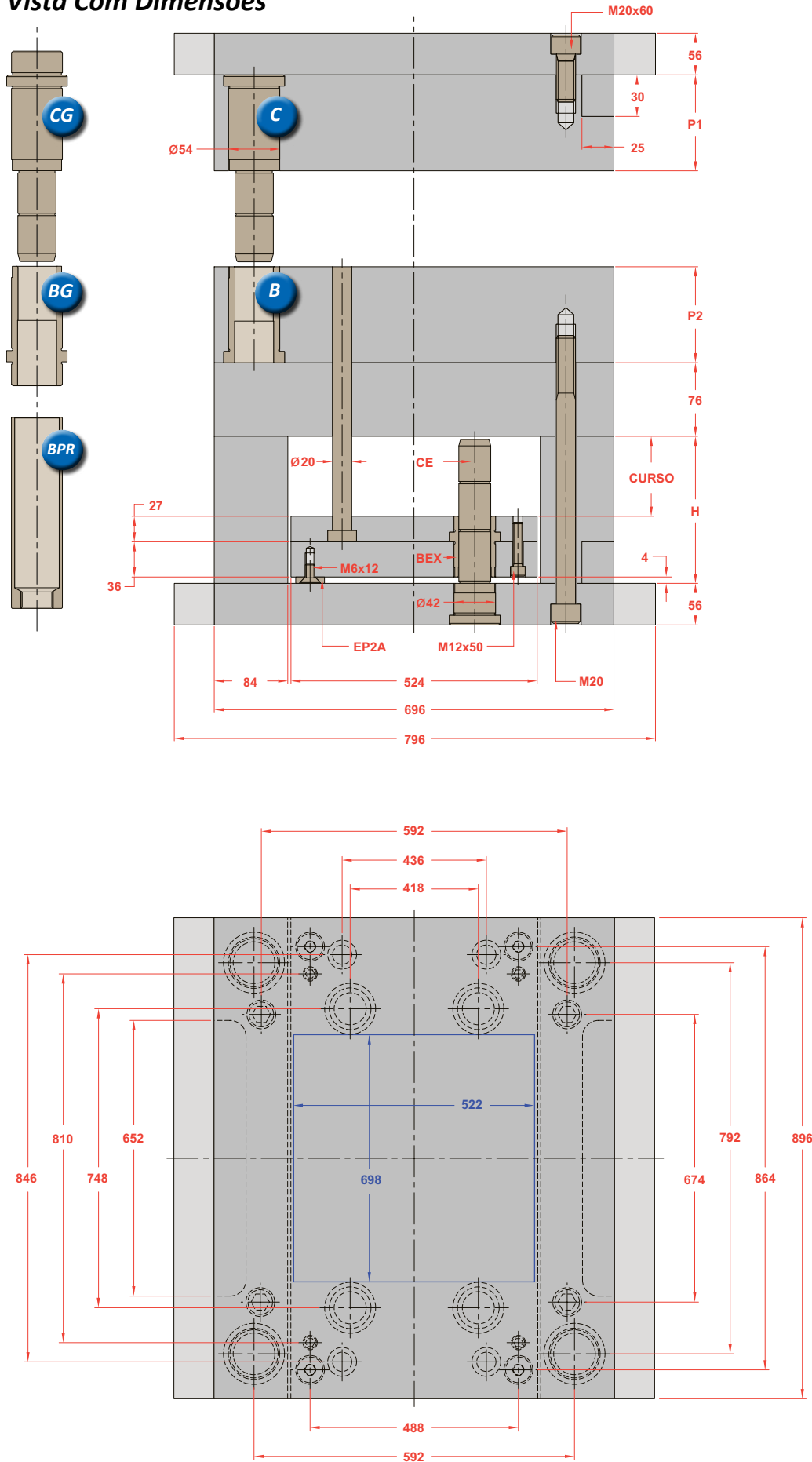
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

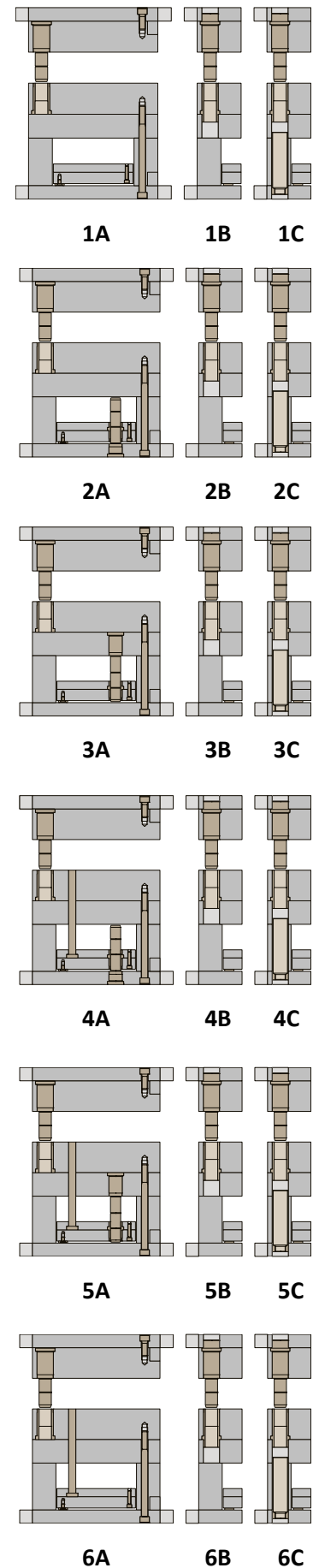
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

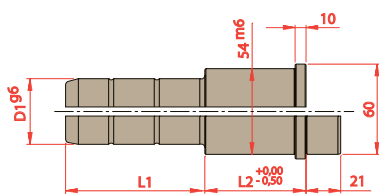
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

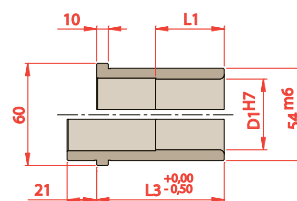
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
	156					
	196					



D1	L3		
	L1	L3	
40	056	056	
	066	066	
	076	076	
	096	096	
	42	100	116
		100	136
		100	156
		100	196

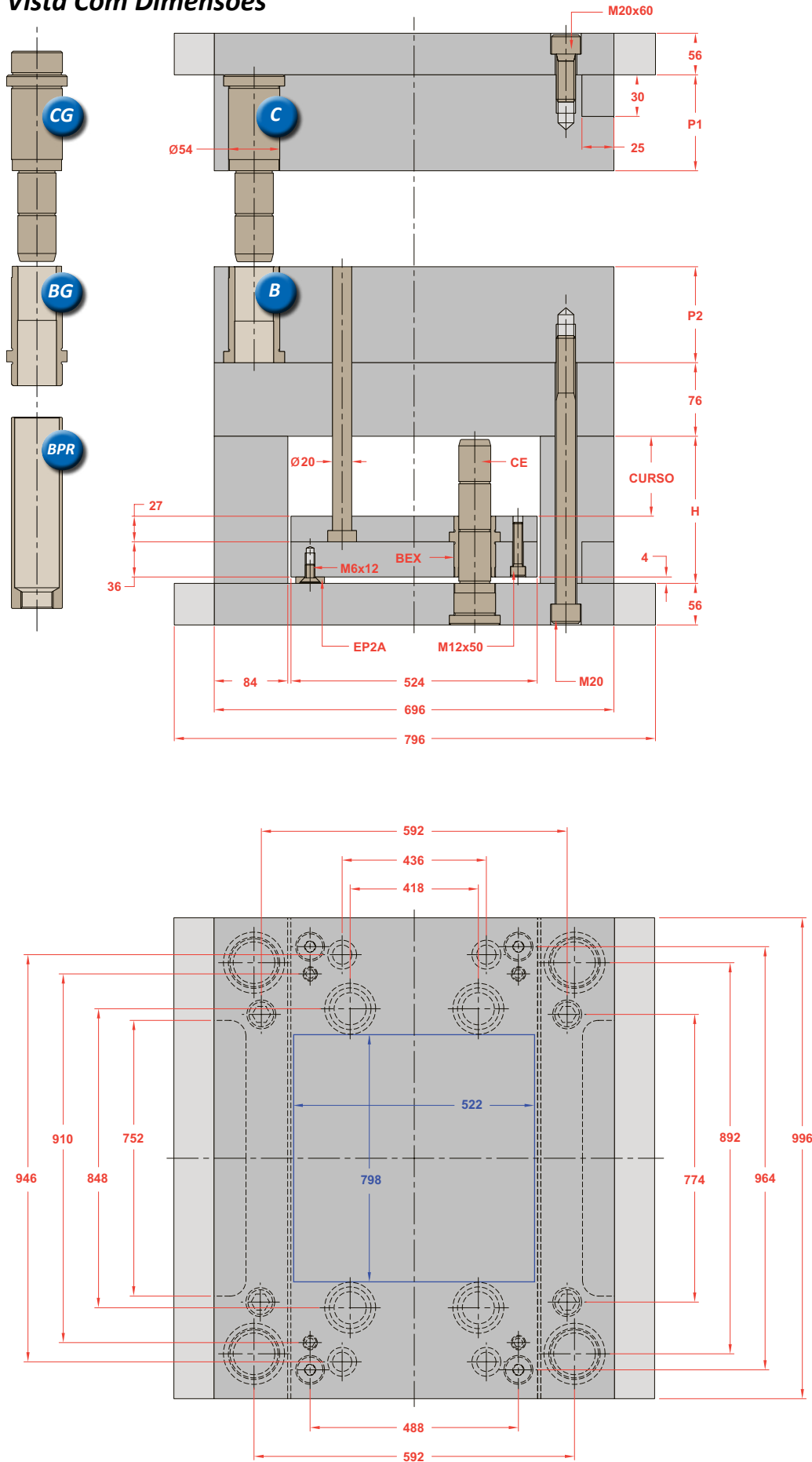
### Para solicitar Colunas

Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #444; color: white;"> </span>	<span style="background-color: #A9C9E9;"> </span>

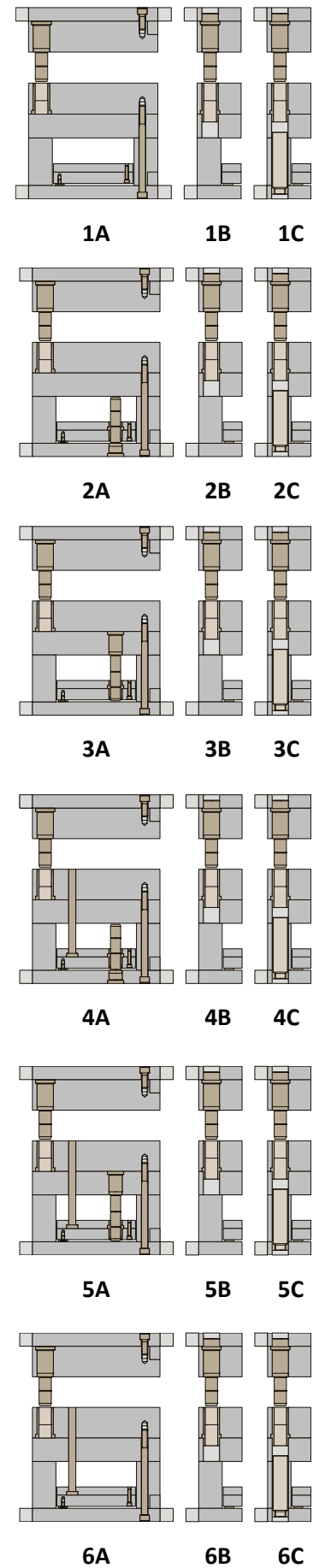
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A9C9E9;"> </span>

## Vista Com Dimensões



## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



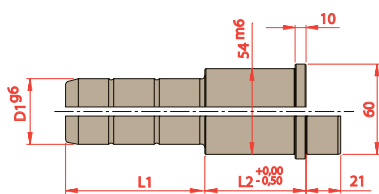
Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
1	56	56	C/CG 40056056	C/CG 42056056	B/BG 40056	B/BG 42056
2	56	66	C/CG 40056056	C/CG 42056056	B/BG 40066	B/BG 42066
3	56	76	C/CG 40056076	C/CG 42056076	B/BG 40076	B/BG 42076
4	56	96	C/CG 40056076	C/CG 42056076	B/BG 40096	B/BG 42096
5	56	116	C/CG 40056116	C/CG 42056116	B/BG 40116	B/BG 42116
6	56	136	C/CG 40056116	C/CG 42056116	B/BG 40136	B/BG 42136
7	56	156	C/CG 40056156	C/CG 42056156	B/BG 40156	B/BG 42156
8	56	196	C/CG 40056196	C/CG 42056196	B/BG 40196	B/BG 42196
9	66	56	C/CG 40066056	C/CG 42066056	B/BG 40056	B/BG 42056
10	66	66	C/CG 40066056	C/CG 42066056	B/BG 40066	B/BG 42066
11	66	76	C/CG 40066076	C/CG 42066076	B/BG 40076	B/BG 42076
12	66	96	C/CG 40066076	C/CG 42066076	B/BG 40096	B/BG 42096
13	66	116	C/CG 40066116	C/CG 42066116	B/BG 40116	B/BG 42116
14	66	136	C/CG 40066116	C/CG 42066116	B/BG 40136	B/BG 42136
15	66	156	C/CG 40066156	C/CG 42066156	B/BG 40156	B/BG 42156
16	66	196	C/CG 40066196	C/CG 42066196	B/BG 40196	B/BG 42196
17	76	56	C/CG 40076056	C/CG 42076056	B/BG 40056	B/BG 42056
18	76	66	C/CG 40076056	C/CG 42076056	B/BG 40066	B/BG 42066
19	76	76	C/CG 40076076	C/CG 42076076	B/BG 40076	B/BG 42076
20	76	96	C/CG 40076076	C/CG 42076076	B/BG 40096	B/BG 42096
21	76	116	C/CG 40076116	C/CG 42076116	B/BG 40116	B/BG 42116
22	76	136	C/CG 40076116	C/CG 42076116	B/BG 40136	B/BG 42136
23	76	156	C/CG 40076156	C/CG 42076156	B/BG 40156	B/BG 42156
24	76	196	C/CG 40076196	C/CG 42076196	B/BG 40196	B/BG 42196
25	96	56	C/CG 40096056	C/CG 42096056	B/BG 40056	B/BG 42056
26	96	66	C/CG 40096056	C/CG 42096056	B/BG 40066	B/BG 42066
27	96	76	C/CG 40096076	C/CG 42096076	B/BG 40076	B/BG 42076
28	96	96	C/CG 40096076	C/CG 42096076	B/BG 40096	B/BG 42096
29	96	116	C/CG 40096116	C/CG 42096116	B/BG 40116	B/BG 42116
30	96	136	C/CG 40096116	C/CG 42096116	B/BG 40136	B/BG 42136
31	96	156	C/CG 40096156	C/CG 42096156	B/BG 40156	B/BG 42156
32	96	196	C/CG 40096196	C/CG 42096196	B/BG 40196	B/BG 42196

Sub Série	Placas Cavidades		Componentes das Placas Cavidades			
	P1	P2	Coluna (1 pç)	Coluna (3 pç)	Bucha (1 pç)	Bucha (3 pç)
33	116	56	C/CG 40116056	C/CG 42116056	B/BG 40056	B/BG 42056
34	116	66	C/CG 40116056	C/CG 42116056	B/BG 40066	B/BG 42066
35	116	76	C/CG 40116076	C/CG 42116076	B/BG 40076	B/BG 42076
36	116	96	C/CG 40116076	C/CG 42116076	B/BG 40096	B/BG 42096
37	116	116	C/CG 40116116	C/CG 42116116	B/BG 40116	B/BG 42116
38	116	136	C/CG 40116116	C/CG 42116116	B/BG 40136	B/BG 42136
39	116	156	C/CG 40116156	C/CG 42116156	B/BG 40156	B/BG 42156
40	116	196	C/CG 40116196	C/CG 42116196	B/BG 40196	B/BG 42196
41	136	56	C/CG 40136056	C/CG 42136056	B/BG 40056	B/BG 42056
42	136	66	C/CG 40136056	C/CG 42136056	B/BG 40066	B/BG 42066
43	136	76	C/CG 40136076	C/CG 42136076	B/BG 40076	B/BG 42076
44	136	96	C/CG 40136076	C/CG 42136076	B/BG 40096	B/BG 42096
45	136	116	C/CG 40136116	C/CG 42136116	B/BG 40116	B/BG 42116
46	136	136	C/CG 40136116	C/CG 42136116	B/BG 40136	B/BG 42136
47	136	156	C/CG 40136156	C/CG 42136156	B/BG 40156	B/BG 42156
48	136	196	C/CG 40136196	C/CG 42136196	B/BG 40196	B/BG 42196
49	156	56	C/CG 40156056	C/CG 42156056	B/BG 40056	B/BG 42056
50	156	66	C/CG 40156056	C/CG 42156056	B/BG 40066	B/BG 42066
51	156	76	C/CG 40156076	C/CG 42156076	B/BG 40076	B/BG 42076
52	156	96	C/CG 40156076	C/CG 42156076	B/BG 40096	B/BG 42096
53	156	116	C/CG 40156116	C/CG 42156116	B/BG 40116	B/BG 42116
54	156	136	C/CG 40156116	C/CG 42156116	B/BG 40136	B/BG 42136
55	156	156	C/CG 40156156	C/CG 42156156	B/BG 40156	B/BG 42156
56	156	196	C/CG 40156196	C/CG 42156196	B/BG 40196	B/BG 42196
57	196	56	C/CG 40196056	C/CG 42196056	B/BG 40056	B/BG 42056
58	196	66	C/CG 40196056	C/CG 42196056	B/BG 40066	B/BG 42066
59	196	76	C/CG 40196076	C/CG 42196076	B/BG 40076	B/BG 42076
60	196	96	C/CG 40196076	C/CG 42196076	B/BG 40096	B/BG 42096
61	196	116	C/CG 40196116	C/CG 42196116	B/BG 40116	B/BG 42116
62	196	136	C/CG 40196116	C/CG 42196116	B/BG 40136	B/BG 42136
63	196	156	C/CG 40196156	C/CG 42196156	B/BG 40156	B/BG 42156
64	196	196	C/CG 40196196	C/CG 42196196	B/BG 40196	B/BG 42196

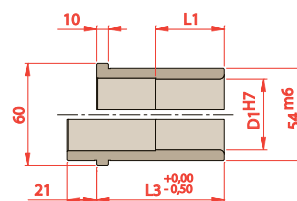
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	49	116	CE 32056116	CE 32076116	BEX 3263	BPR 42134	M20x260
2	69	136	CE 32056136	CE 32076136	BEX 3263	BPR 42154	M20x280
3	89	156	CE 32056156	CE 32076156	BEX 3263	BPR 42174	M20x300

## Componentes



D1	L2	L1				
		056	076	116	156	196
40	056					
	066					
	076					
	096					
	116					
	136					
42	156					
	196					



D1	L3	
	L1	L3
40	056	056
	066	066
	076	076
	096	096
	100	116
42	100	136
	100	156
	100	196

### Para solicitar Colunas

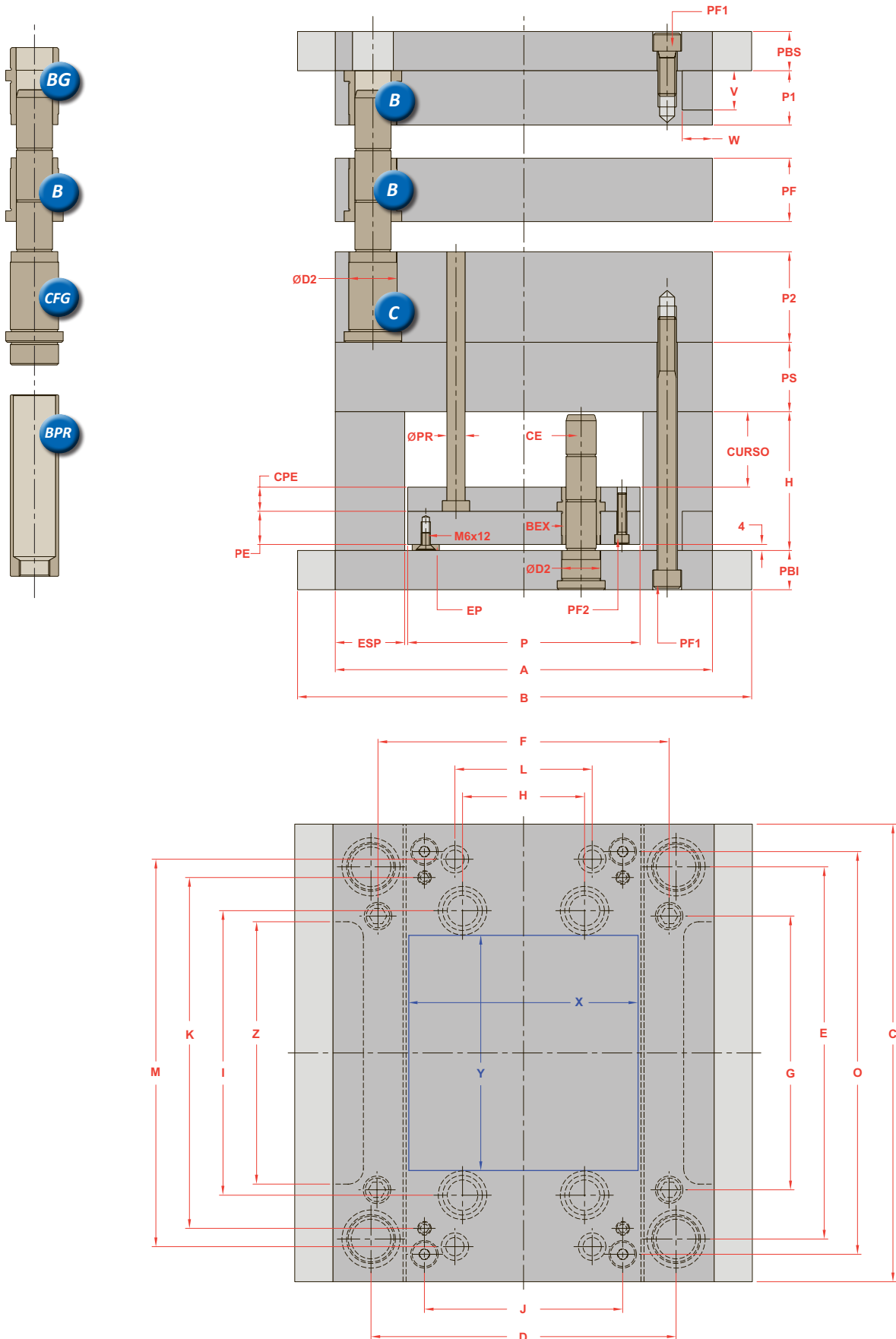
Prefixo	D1	L2	L1
C ou CG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

### Para solicitar Buchas

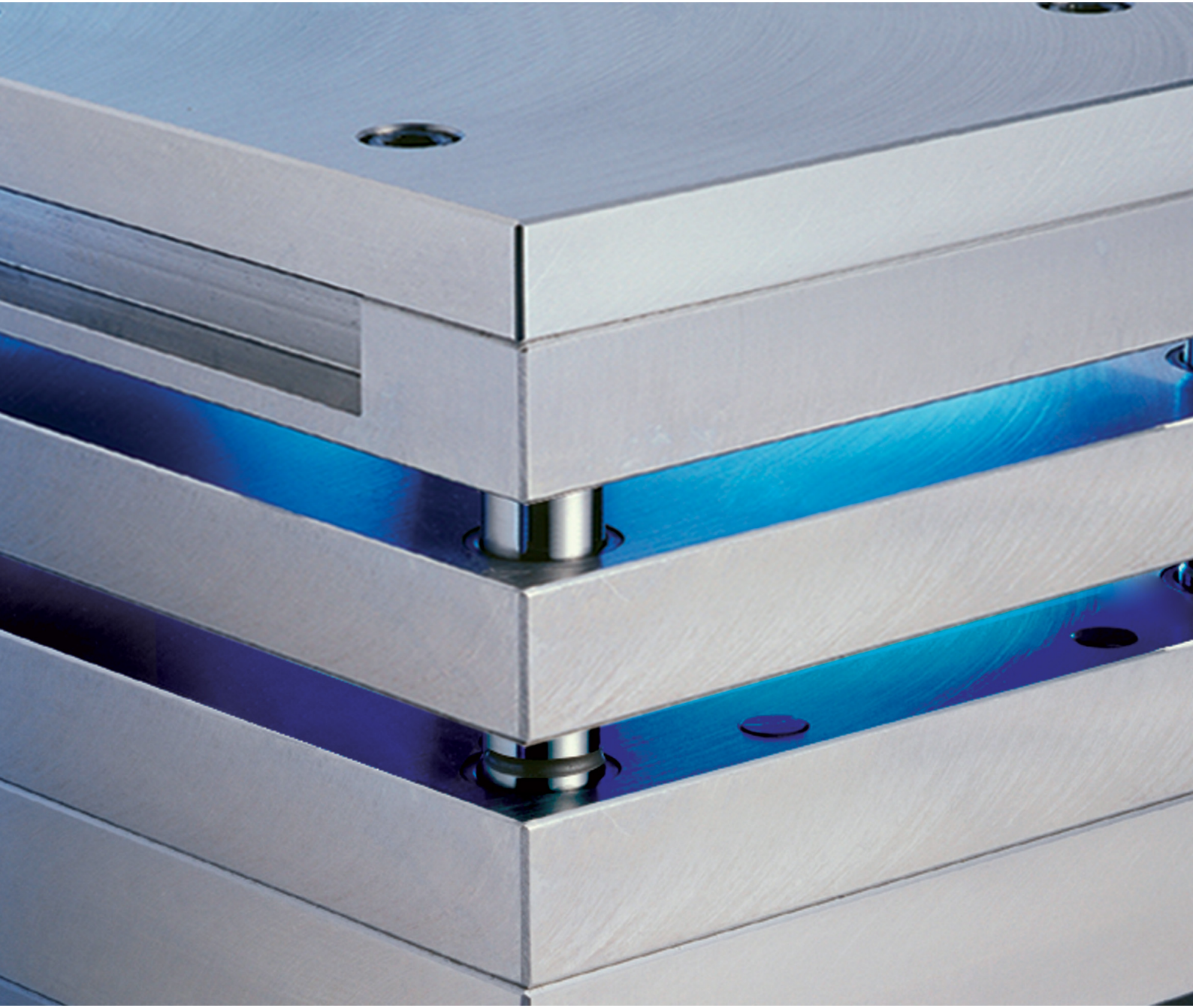
Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #ADD8E6; color: white;"> </span>

## Opção de Colunamento

## Vistas Com Dimensões



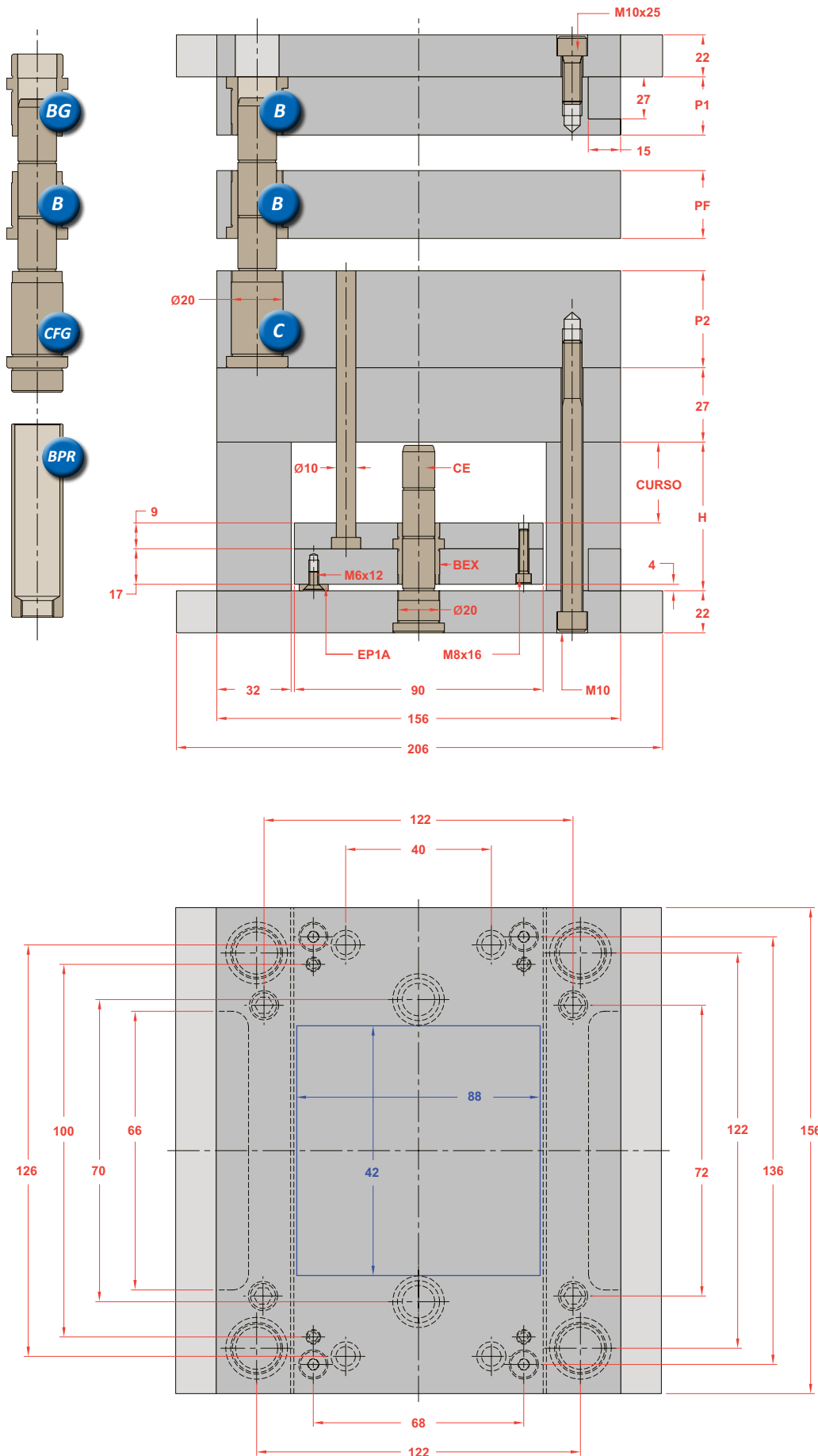
Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



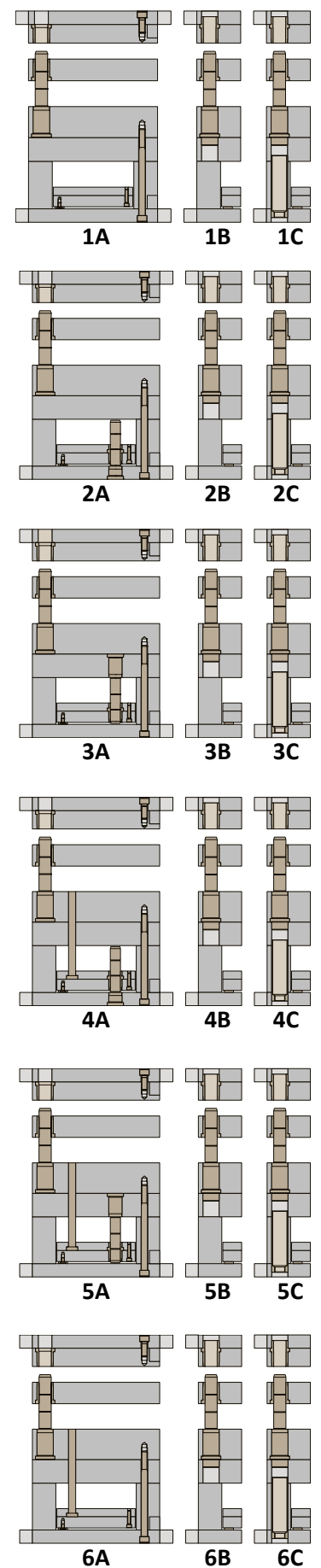
## Catálogo de Moldes 3 Placas



## Vista Com Dimensões



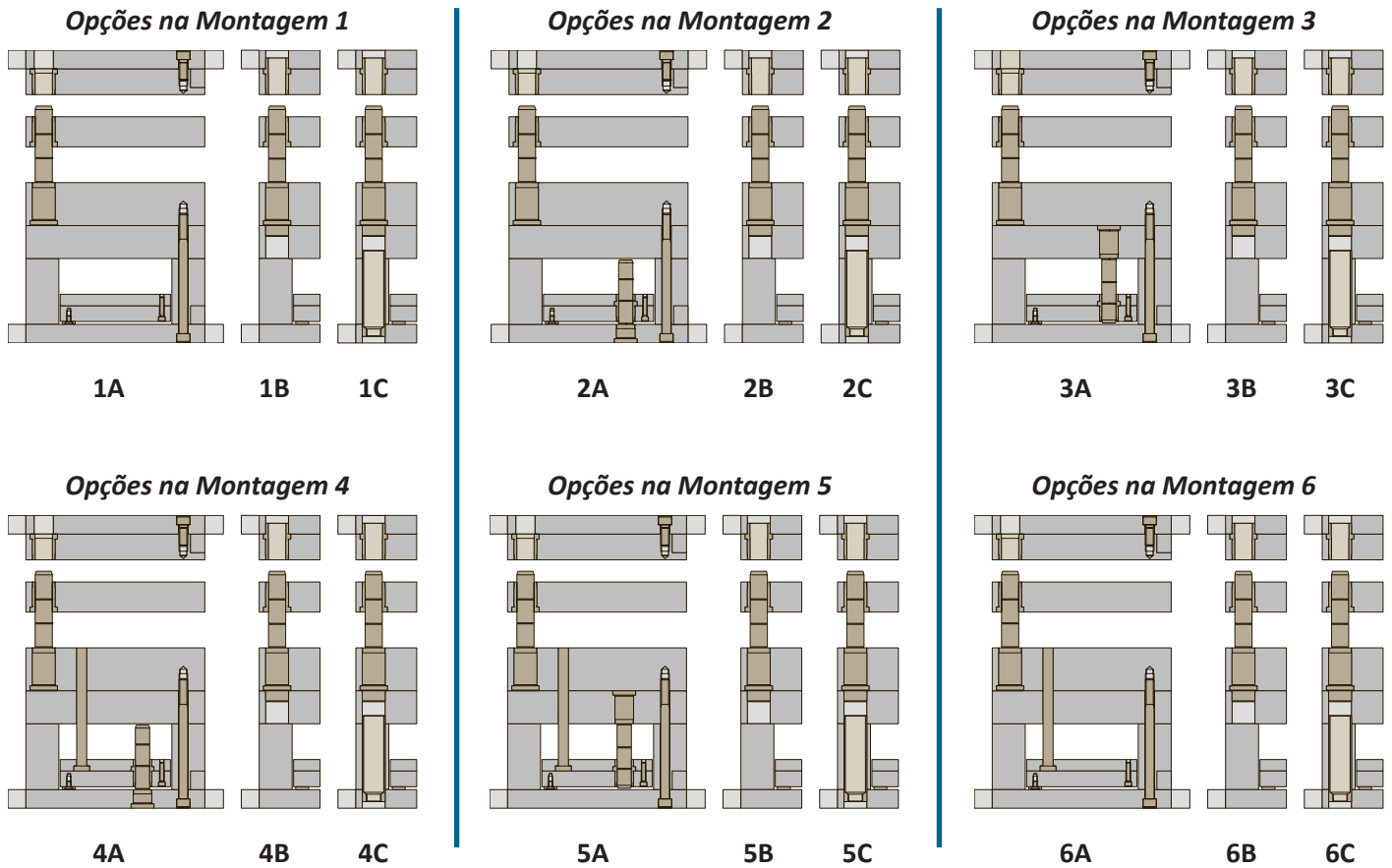
## Opções na Montagem



\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

## Tipos de Montagens

Os Polimolds possuem 18 tipos diferentes de montagem com variações de “colunamento”, escolha a que melhor se encaixa em sua necessidade.



### Solicitando seu Polimold

Para efetuar o pedido de seu Polimold foi criada uma sequência de informações que facilitará e agilizará este processo, observe o exemplo abaixo:

Tamanho do Molde - Série					
Tipo de Molde					
Sub-Série					
Tipo de Aço					
Curso de Extração					
Tipo de Montagem					
2535	2	08	3	2	5A



### Conheça também toda a Linha de Extratores

A linha de Extratores Polimold possui diversas opções de tamanhos facilitando seu projeto. Fabricada com aço H13 e excelente nível de acabamento, proporcionando maior durabilidade

Saiba mais em <http://www.polimold.com.br/extratores>

## Série

A SÉRIE do porta-molde é determinada inicialmente de acordo com a área útil para a usinagem das cavidades, que é calculada a partir das dimensões do produto a ser injetado e das considerações técnicas de funcionamento do molde. Na página de “Séries e Dimensões” encontram-se as cotas que permitem definir a SÉRIE de acordo com a área útil (cotas X e Y).

## Tipo

O tipo do molde especifica a largura das placas PB's (Placa Base Superior e Inferior)

MOLDE TIPO 3: Porta-molde fornecido com rasgo de fixação

MOLDE TIPO 6: Porta-molde fornecido com ABA.

## Sub-Série

A SUB-SÉRIE será determinada pela espessura das placas cavidades que estão associadas a altura do produto, detalhes de refrigeração, inserção de gavetas entre outras características funcionais. A SUB-SÉRIE é a identificação das espessuras das placas P1 e P2 e seus valores estão descritos na tabela “SUB-SÉRIES”.

## Aço

Os aços de construção dos Polimolds foram desenvolvidos para aplicações diferenciadas. As placas que compõem a estrutura de um Polimold, são fornecidas em aço SAE 1045 e as placas cavidades podem ser fornecidas nos seguintes aços:

**Aço 1:** Corresponde ao aço SAE1045 (DIN 1.1730), de fácil usinabilidade e é indicado para moldes com alojamento de postigos.

**Aço 3:** Corresponde ao aço P20, recomendado para usinagem de cavidade diretamente nas placas, permite tratamento térmico posterior. Fornecido com dureza de 28 a 34 RC, é de excelente usinabilidade e possibilita excelente polimento além de contribuir para a vida útil do molde.

*\*Os Polimolds podem ainda serem fornecidos com outros tipos de aços mediante prévia consulta.*

## Curso

Os Polimolds possuem 3 cursos de extração padronizados para cada SÉRIE de molde, este curso deve ser determinado em função da altura necessária para extrair o produto (veja tabela de CURSOS)

## Montagem

Existem 6 opções diferentes de montagens, elas determinam a inclusão ou posição das guias das extratoras e dos pinos de retorno.

## Colunamento

A Polimold padronizou 3 modelos de colunamento, escolha o mais adequado ao seu projeto.

- Colunamento “A”: Guia nas placas cavidades P1 e P2.
- Colunamento “B”: Guia parcial do molde com alinhamento preciso entre as placas cavidades P1 e P2 e nas placas Superior e Suporte.
- Colunamento “C”: Guia completo com alinhamento preciso e seguro em todas as placas do Polimold

## Condições Gerais

Os Polimolds com tamanho entre 15.15 e 20.20 podem ser fornecidos opcionalmente com 4 colunas no conjunto extrator, para isso as coordenadas devem ser fornecidas pelo cliente

Nos Polimolds acima de 50.50 o conjunto extrator pode ser fornecido opcionalmente com seis colunas guias, desde que as coordenadas sejam informadas

As placas cavidades com espessura igual ou superior a 156mm possuem ajuste dos furos e componentes correspondentes a 2/3 da sua altura

Nas montagens 4, 5 e 6 os pinos de retorno seguem avulsos na embalagem

Os moldes de série acima de 50-80 podem ser fornecidos com coluna de diâmetro (D2) 60,00mm ou 70,00 mm desde que sejam informadas as coordenadas de montagem

Moldes	Dimensões de Placas											
	Comprimento - Largura			Área Útil		Espessura das Placas						
	Serie	A	B	C	X	Y	PBS	PS	ESP	PE	CPE	PBI
156 156	156,0	206,0	156,0	88,0	42,0	22,0	27,0	32,0	17,0	9,0	22,0	90,0
156 196	156,0	206,0	196,0	88,0	82,0	22,0	27,0	32,0	17,0	9,0	22,0	90,0
156 246	156,0	196,0	246,0	88,0	132,0	22,0	27,0	32,0	17,0	9,0	22,0	90,0
196 196	196,0	246,0	196,0	116,0	72,0	22,0	27,0	38,0	17,0	12,0	22,0	118,0
196 246	196,0	246,0	246,0	106,0	122,0	27,0	36,0	43,0	17,0	12,0	27,0	108,0
196 296	196,0	246,0	296,0	106,0	160,0	27,0	36,0	43,0	17,0	12,0	27,0	108,0
196 346	196,0	246,0	346,0	106,0	210,0	27,0	36,0	43,0	17,0	12,0	27,0	108,0
196 396	196,0	246,0	396,0	106,0	260,0	36,0	36,0	43,0	22,0	17,0	36,0	108,0
246 246	246,0	296,0	246,0	156,0	96,0	27,0	36,0	43,0	17,0	12,0	27,0	158,0
246 296	246,0	296,0	296,0	156,0	146,0	27,0	36,0	43,0	17,0	12,0	27,0	158,0
246 346	246,0	296,0	346,0	156,0	196,0	27,0	46,0	43,0	22,0	17,0	27,0	158,0
246 396	246,0	296,0	396,0	148,0	246,0	36,0	46,0	47,0	22,0	17,0	36,0	150,0
246 446	246,0	296,0	446,0	156,0	296,0	36,0	46,0	43,0	22,0	17,0	36,0	158,0
246 496	246,0	296,0	496,0	156,0	346,0	36,0	46,0	43,0	22,0	17,0	36,0	158,0
296 296	296,0	346,0	296,0	206,0	146,0	27,0	46,0	43,0	17,0	12,0	27,0	208,0
296 346	296,0	346,0	346,0	206,0	196,0	36,0	46,0	43,0	22,0	17,0	36,0	208,0
296 396	296,0	346,0	396,0	198,0	246,0	36,0	46,0	47,0	22,0	17,0	36,0	200,0
296 446	296,0	346,0	446,0	206,0	296,0	36,0	46,0	43,0	22,0	17,0	36,0	208,0
296 496	296,0	346,0	496,0	206,0	346,0	36,0	46,0	43,0	22,0	17,0	36,0	208,0
346 346	346,0	396,0	346,0	256,0	196,0	36,0	46,0	43,0	22,0	17,0	36,0	258,0
346 396	346,0	396,0	396,0	216,0	238,0	36,0	46,0	62,0	22,0	17,0	36,0	218,0
346 446	346,0	396,0	446,0	216,0	288,0	36,0	46,0	62,0	22,0	17,0	36,0	218,0
346 496	346,0	396,0	496,0	216,0	338,0	36,0	46,0	62,0	22,0	17,0	36,0	218,0
346 546	346,0	396,0	546,0	216,0	388,0	36,0	46,0	62,0	27,0	22,0	36,0	218,0
346 596	346,0	396,0	596,0	216,0	438,0	36,0	46,0	62,0	27,0	22,0	36,0	218,0
396 396	396,0	446,0	396,0	266,0	238,0	36,0	46,0	62,0	22,0	17,0	36,0	268,0
396 446	396,0	446,0	446,0	266,0	288,0	36,0	46,0	62,0	22,0	17,0	36,0	268,0
396 496	396,0	446,0	496,0	266,0	338,0	36,0	46,0	62,0	27,0	22,0	36,0	268,0
396 546	396,0	496,0	546,0	266,0	388,0	36,0	46,0	62,0	27,0	17,0	36,0	268,0
396 596	396,0	496,0	596,0	266,0	438,0	36,0	46,0	62,0	27,0	22,0	36,0	268,0

Moldes	Coordenadas de Bucha e Coluna			Coordenada de Fixação do Molde			Coordenada das Guias da Extratora			Coord de Fixação da Extratora			Coordenada do Pino de Retorno			Coordenada de Encosto Padrão			Dimensões de Rasgo de Fixação		
	Serie	D	E	D2	F	G	PF1	H	I	D2	J	K	PF2	L	M	DIA	J	O	DIA	W	V
156 156	122	122	20	122	72	M10	0*	70	20	68	100	M8	40	126	10	68	136	18	15	27	66
156 196	120	156	20	126	114	M10	0*	110	20	68	140	M8	40	166	10	68	172	18	15	27	102
156 246	122	212	20	122	162	M10	0*	160	20	68	186	M8	40	216	10	68	224	18	15	27	150
196 196	154	152	26	154	100	M10	0*	100	20	96	132	M8	62	160	10	96	166	18	20	27	88
196 246	150	202	26	148	150	M10	46	150	20	90	182	M8	56	210	10	90	216	18	20	27	138
196 296	150	244	30	150	186	M12	40	194	26	90	230	M8	56	260	10	90	266	18	20	27	172
196 346	150	294	30	150	236	M12	40	244	26	90	280	M8	56	310	10	90	314	18	20	27	222
196 396	144	344	30	144	274	M12	40	294	26	90	330	M8	56	360	10	90	364	18	20	27	260
246 246	200	200	30	200	130	M12	80	130	26	130	180	M8	90	204	12	130	214	18	20	27	116
246 296	200	244	30	200	186	M12	80	180	26	130	230	M8	90	254	12	130	264	18	20	27	172
246 346	194	294	30	194	224	M12	86	230	26	136	286	M8	96	304	12	136	324	18	20	27	210
246 396	198	340	30	198	284	M12	72	280	26	122	330	M8	82	354	12	122	364	18	20	27	270
246 446	194	394	30	194	324	M12	80	330	26	130	380	M8	90	404	12	130	414	18	20	27	310
246 496	194	444	30	194	374	M12	80	380	26	130	430	M8	90	454	12	130	464	18	20	27	360
296 296	250	244	30	250	186	M12	130	180	26	180	230	M8	140	254	14	180	266	18	20	27	172
296 346	244	294	30	244	224	M12	136	230	26	186	286	M8	146	304	14	186	324	18	20	27	210
296 396	248	340	30	248	284	M12	126	280	26	176	330	M8	136	354	14	176	364	18	20	27	270
296 446	244	394	30	244	324	M12	134	330	26	184	380	M8	144	404	14	184	414	18	20	27	310
296 496	244	444	30	244	374	M12	128	380	26	180	418	M10	140	454	14	180	464	18	20	27	360
346 346	294	294	30	294	224	M12	186	230	26	236	286	M8	196	304	14	236	324	18	22	27	210
346 396	274	316	42	274	230	M16	134	276	30	190	320	M10	148	354	14	190	366	18	22	30	212
346 446	274	374	42	274	280	M16	130	326	30	186	364	M10	144	404	14	186	414	18	22	30	262
346 496	274	416	42	274	330	M16	134	376	30	190	420	M10	148	454	14	190	466	18	22	30	312
346 546	274	474	42	274	380	M16	134	426	30	190	470	M10	148	504	14	190	516	18	22	30	362
346 596	274	524	42	274	430	M16	134	476	30	190	520	M10	148	554	14	190	566	18	22	30	412
396 396	324	324	42	324	230	M16	180	276	30	236	314	M10	194	354	16	236	364	24	22	30	212
396 446	324	374	42	324	280	M16	184	326	30	240	364	M10	198	404	16	240	414	24	22	30	262
396 496	324	424	42	324	330	M16	184	376	30	240	414	M10	198	454	16	240	460	24	22	30	312
396 546	324	466	42	324	380	M16	184	426	30	240	464	M10	198	504	16	240	510	24	22	30	362
396 596	324	524	42	324	430	M16	184	476	30	240	514	M10	198	554	16	240	560	24	22	30	412



Sub-Serie	de 156x156 a 156x246			de 196x196 a 346x346			de 346x396 a 396x596		
	P1	PF	P2	P1	PF	P2	P1	PF	P2
1	22	22	27	27	27	36	36	36	46
2	27	22	27	36	27	36	46	36	46
3	36	22	27	46	27	36	56	36	46
4	46	22	27	56	27	36	66	36	46
5	56	22	27	66	27	36	76	36	46
6	66	22	27	76	27	36	96	36	46
7	22	27	36	96	27	36	116	36	46
8	27	27	36	27	36	46	36	46	56
9	36	27	36	36	36	46	46	46	56
10	46	27	36	46	36	46	56	46	56
11	56	27	36	56	36	46	66	46	56
12	66	27	36	66	36	46	76	46	56
13	22	36	46	76	36	46	96	46	56
14	27	36	46	96	36	46	116	46	56
15	36	36	46	27	46	56	36	56	66
16	46	36	46	36	46	56	46	56	66
17	56	36	46	46	46	56	56	56	66
18	66	36	46	56	46	56	66	56	66
19	22	46	56	66	46	56	76	56	66
20	27	46	56	76	46	56	96	56	66
21	36	46	56	96	46	56	116	56	66
22	46	46	56	27	56	66	36	66	76
23	56	46	56	36	56	66	46	66	76
24	66	46	56	46	56	66	56	66	76
25	22	56	66	56	56	66	66	66	76
26	27	56	66	66	56	66	76	66	76
27	36	56	66	76	56	66	96	66	76
28	46	56	66	96	56	66	116	66	76
29	56	56	66	27	66	76	36	76	96
30	66	56	66	36	66	76	46	76	96
31				46	66	76	56	76	96
32				56	66	76	66	76	96
33				66	66	76	76	76	96
34				76	66	76	96	76	96
35				96	66	76	116	76	96
36				27	76	96	36	96	116
37				36	76	96	46	96	116
38				46	76	96	56	96	116
39				56	76	96	66	96	116
40				66	76	96	76	96	116
41				76	76	96	96	96	116
42				96	76	96	116	96	116

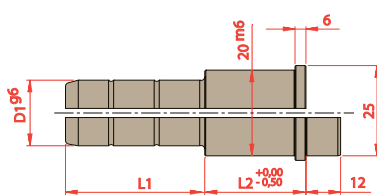
Moldes	Curso 1		Curso 2		Curso 3	
	Curso	Altura "H"	Curso	Altura "H"	Curos	Altura "H"
156 156	16	46	26	56	46	76
156 196	16	46	26	56	46	76
156 246	16	46	26	56	46	76
196 196	13	46	23	56	43	76
196 246	13	46	23	56	43	76
196 296	23	56	43	76	63	96
196 346	23	56	43	76	63	96
196 396	13	56	33	76	53	96
246 246	23	56	43	76	63	96
246 296	23	56	43	76	63	96
246 346	13	56	33	76	53	96
246 396	13	56	33	76	53	96
246 446	13	56	33	76	53	96
246 496	13	56	33	76	53	96
296 296	23	56	43	76	63	96
296 346	13	56	33	76	53	96
296 396	13	56	33	76	53	96
296 446	13	56	33	76	53	96
296 496	13	56	33	76	53	96
346 346	13	56	33	76	53	96
346 396	33	76	53	96	73	116
346 446	33	76	53	96	73	116
346 496	33	76	53	96	73	116
346 546	33	86	63	116	83	136
346 596	33	86	63	116	83	136
396 396	33	76	53	96	73	116
396 446	33	76	53	96	73	116
396 496	33	86	63	116	83	136
396 546	38	86	68	116	88	136
396 596	33	86	63	116	83	136

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	22	22	27	B/BG 14022	B/BG 15022	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
2	27	22	27	B/BG 14027	B/BG 15027	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
3	36	22	27	B/BG 14036	B/BG 15036	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
4	46	22	27	B/BG 14046	B/BG 15046	B14022	B15022	CF/CFG 14027084	CF/CFG 15027084
5	56	22	27	B/BG 14056	B/BG 15056	B14022	B15022	CF/CFG 14027084	CF/CFG 15027084
6	66	22	27	B/BG 14066	B/BG 15066	B14022	B15022	CF/CFG 14027102	CF/CFG 15027102
7	22	27	36	B/BG 14022	B/BG 15022	B14027	B15027	CF/CFG 14036065	CF/CFG 15036065
8	27	27	36	B/BG 14027	B/BG 15027	B14027	B15027	CF/CFG 14036065	CF/CFG 15036065
9	36	27	36	B/BG 14036	B/BG 15036	B14027	B15027	CF/CFG 14036084	CF/CFG 15036084
10	46	27	36	B/BG 14046	B/BG 15046	B14027	B15027	CF/CFG 14036084	CF/CFG 15036084
11	56	27	36	B/BG 14056	B/BG 15056	B14027	B15027	CF/CFG 14036102	CF/CFG 15036102
12	66	27	36	B/BG 14066	B/BG 15066	B14027	B15027	CF/CFG 14036102	CF/CFG 15036102
13	22	36	46	B/BG 14022	B/BG 15022	B14036	B15036	CF/CFG 14046065	CF/CFG 15046065
14	27	36	46	B/BG 14027	B/BG 15027	B14036	B15036	CF/CFG 14046084	CF/CFG 15046084
15	36	36	46	B/BG 14036	B/BG 15036	B14036	B15036	CF/CFG 14046084	CF/CFG 15046084
16	46	36	46	B/BG 14046	B/BG 15046	B14036	B15036	CF/CFG 14046102	CF/CFG 15046102
17	56	36	46	B/BG 14056	B/BG 15056	B14036	B15036	CF/CFG 14046102	CF/CFG 15046102
18	66	36	46	B/BG 14066	B/BG 15066	B14036	B15036	CF/CFG 14046122	CF/CFG 15046122
19	22	46	56	B/BG 14022	B/BG 15022	B14046	B15046	CF/CFG 14056084	CF/CFG 15056084
20	27	46	56	B/BG 14027	B/BG 15027	B14046	B15046	CF/CFG 14056084	CF/CFG 15056084
21	36	46	56	B/BG 14036	B/BG 15036	B14046	B15046	CF/CFG 14056102	CF/CFG 15056102
22	46	46	56	B/BG 14046	B/BG 15046	B14046	B15046	CF/CFG 14056102	CF/CFG 15056102
23	56	46	56	B/BG 14056	B/BG 15056	B14046	B15046	CF/CFG 14056122	CF/CFG 15056122
24	66	46	56	B/BG 14066	B/BG 15066	B14046	B15046	CF/CFG 14056122	CF/CFG 15056122
25	22	56	66	B/BG 14022	B/BG 15022	B14056	B15056	CF/CFG 14066084	CF/CFG 15066084
26	27	56	66	B/BG 14027	B/BG 15027	B14056	B15056	CF/CFG 14066102	CF/CFG 15066102
27	36	56	66	B/BG 14036	B/BG 15036	B14056	B15056	CF/CFG 14066102	CF/CFG 15066102
28	46	56	66	B/BG 14046	B/BG 15046	B14056	B15056	CF/CFG 14066122	CF/CFG 15066122
29	56	56	66	B/BG 14056	B/BG 15056	B14056	B15056	CF/CFG 14066122	CF/CFG 15066122
30	66	56	66	B/BG 14066	B/BG 15066	B14056	B15056	CF/CFG 14066140	CF/CFG 15066140

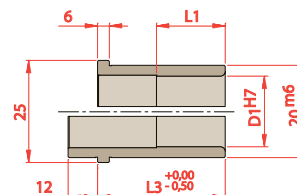
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	16	46	CE 15022046	CE 15027046	BEX 1526	BPR 15064	M10x100
2	26	56	CE 15022056	CE 15027056	BEX 1526	BPR 15074	M10x110
3	46	76	CE 15022076	CE 15027076	BEX 1526	BPR 15094	M10x130

## Componentes



D1	L2	L1				
		065	084	102	122	140
14 15	027					
	036					
	046					
	056					
	066					



D1	L1	L3
14 15	022	022
	027	027
	036	036
	046	046
	050	056
	050	066

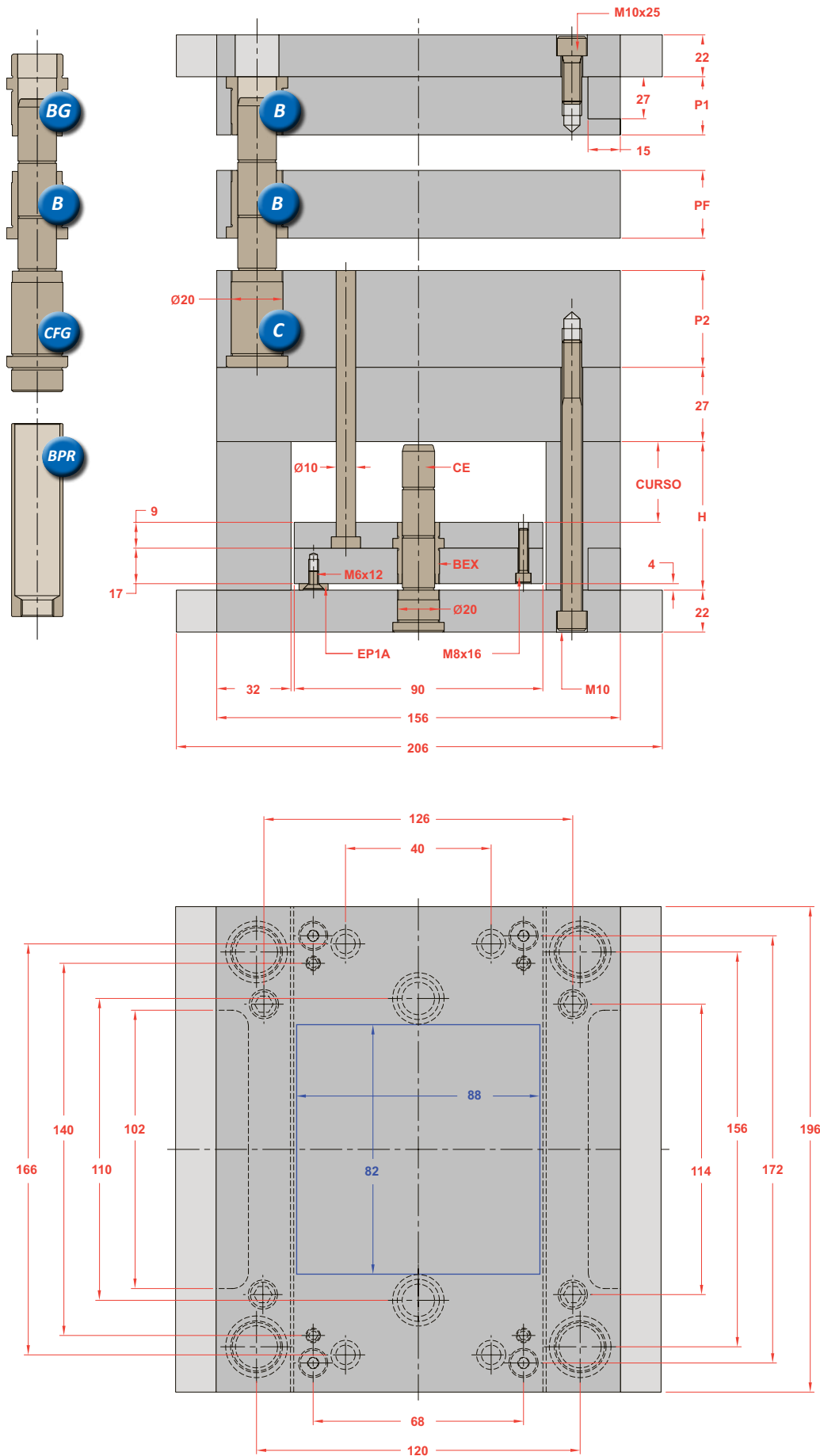
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

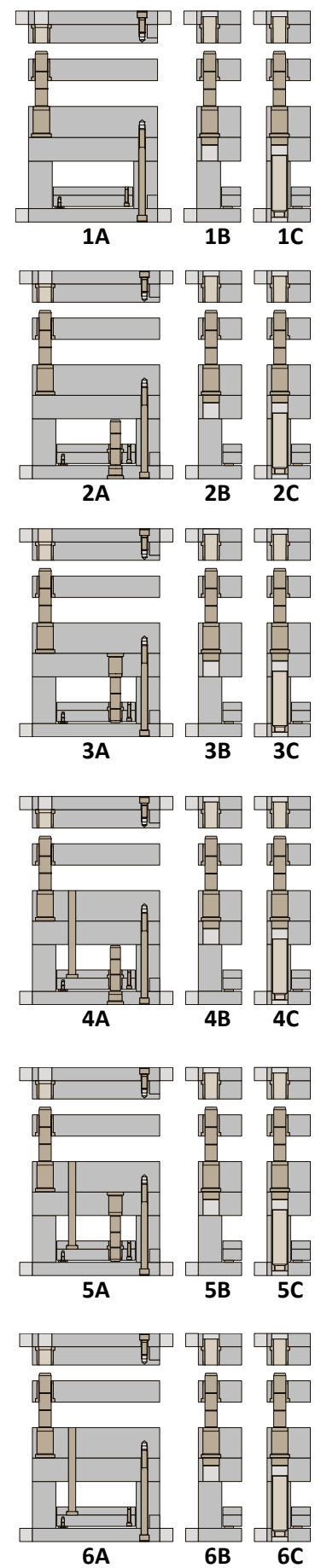
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



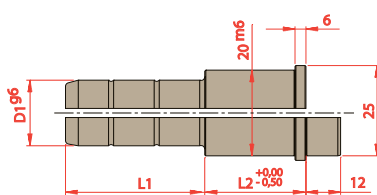
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	22	22	27	B/BG 14022	B/BG 15022	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
2	27	22	27	B/BG 14027	B/BG 15027	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
3	36	22	27	B/BG 14036	B/BG 15036	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
4	46	22	27	B/BG 14046	B/BG 15046	B14022	B15022	CF/CFG 14027084	CF/CFG 15027084
5	56	22	27	B/BG 14056	B/BG 15056	B14022	B15022	CF/CFG 14027084	CF/CFG 15027084
6	66	22	27	B/BG 14066	B/BG 15066	B14022	B15022	CF/CFG 14027102	CF/CFG 15027102
7	22	27	36	B/BG 14022	B/BG 15022	B14027	B15027	CF/CFG 14036065	CF/CFG 15036065
8	27	27	36	B/BG 14027	B/BG 15027	B14027	B15027	CF/CFG 14036065	CF/CFG 15036065
9	36	27	36	B/BG 14036	B/BG 15036	B14027	B15027	CF/CFG 14036084	CF/CFG 15036084
10	46	27	36	B/BG 14046	B/BG 15046	B14027	B15027	CF/CFG 14036084	CF/CFG 15036084
11	56	27	36	B/BG 14056	B/BG 15056	B14027	B15027	CF/CFG 14036102	CF/CFG 15036102
12	66	27	36	B/BG 14066	B/BG 15066	B14027	B15027	CF/CFG 14036102	CF/CFG 15036102
13	22	36	46	B/BG 14022	B/BG 15022	B14036	B15036	CF/CFG 14046065	CF/CFG 15046065
14	27	36	46	B/BG 14027	B/BG 15027	B14036	B15036	CF/CFG 14046084	CF/CFG 15046084
15	36	36	46	B/BG 14036	B/BG 15036	B14036	B15036	CF/CFG 14046084	CF/CFG 15046084
16	46	36	46	B/BG 14046	B/BG 15046	B14036	B15036	CF/CFG 14046102	CF/CFG 15046102
17	56	36	46	B/BG 14056	B/BG 15056	B14036	B15036	CF/CFG 14046102	CF/CFG 15046102
18	66	36	46	B/BG 14066	B/BG 15066	B14036	B15036	CF/CFG 14046122	CF/CFG 15046122
19	22	46	56	B/BG 14022	B/BG 15022	B14046	B15046	CF/CFG 14056084	CF/CFG 15056084
20	27	46	56	B/BG 14027	B/BG 15027	B14046	B15046	CF/CFG 14056084	CF/CFG 15056084
21	36	46	56	B/BG 14036	B/BG 15036	B14046	B15046	CF/CFG 14056102	CF/CFG 15056102
22	46	46	56	B/BG 14046	B/BG 15046	B14046	B15046	CF/CFG 14056102	CF/CFG 15056102
23	56	46	56	B/BG 14056	B/BG 15056	B14046	B15046	CF/CFG 14056122	CF/CFG 15056122
24	66	46	56	B/BG 14066	B/BG 15066	B14046	B15046	CF/CFG 14056122	CF/CFG 15056122
25	22	56	66	B/BG 14022	B/BG 15022	B14056	B15056	CF/CFG 14066084	CF/CFG 15066084
26	27	56	66	B/BG 14027	B/BG 15027	B14056	B15056	CF/CFG 14066102	CF/CFG 15066102
27	36	56	66	B/BG 14036	B/BG 15036	B14056	B15056	CF/CFG 14066102	CF/CFG 15066102
28	46	56	66	B/BG 14046	B/BG 15046	B14056	B15056	CF/CFG 14066122	CF/CFG 15066122
29	56	56	66	B/BG 14056	B/BG 15056	B14056	B15056	CF/CFG 14066122	CF/CFG 15066122
30	66	56	66	B/BG 14066	B/BG 15066	B14056	B15056	CF/CFG 14066140	CF/CFG 15066140

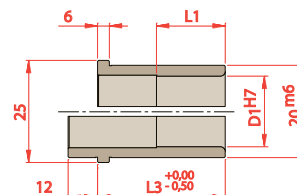
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	16	46	CE 15022046	CE 15027046	BEX 1526	BPR 15064	M10x100
2	26	56	CE 15022056	CE 15027056	BEX 1526	BPR 15074	M10x110
3	46	76	CE 15022076	CE 15027076	BEX 1526	BPR 15094	M10x130

## Componentes



D1	L2	L1				
		065	084	102	122	140
14 15	027					
	036					
	046					
	056					
	066					



D1	L1	L3
14 15	022	022
	027	027
	036	036
	046	046
	050	056
	050	066

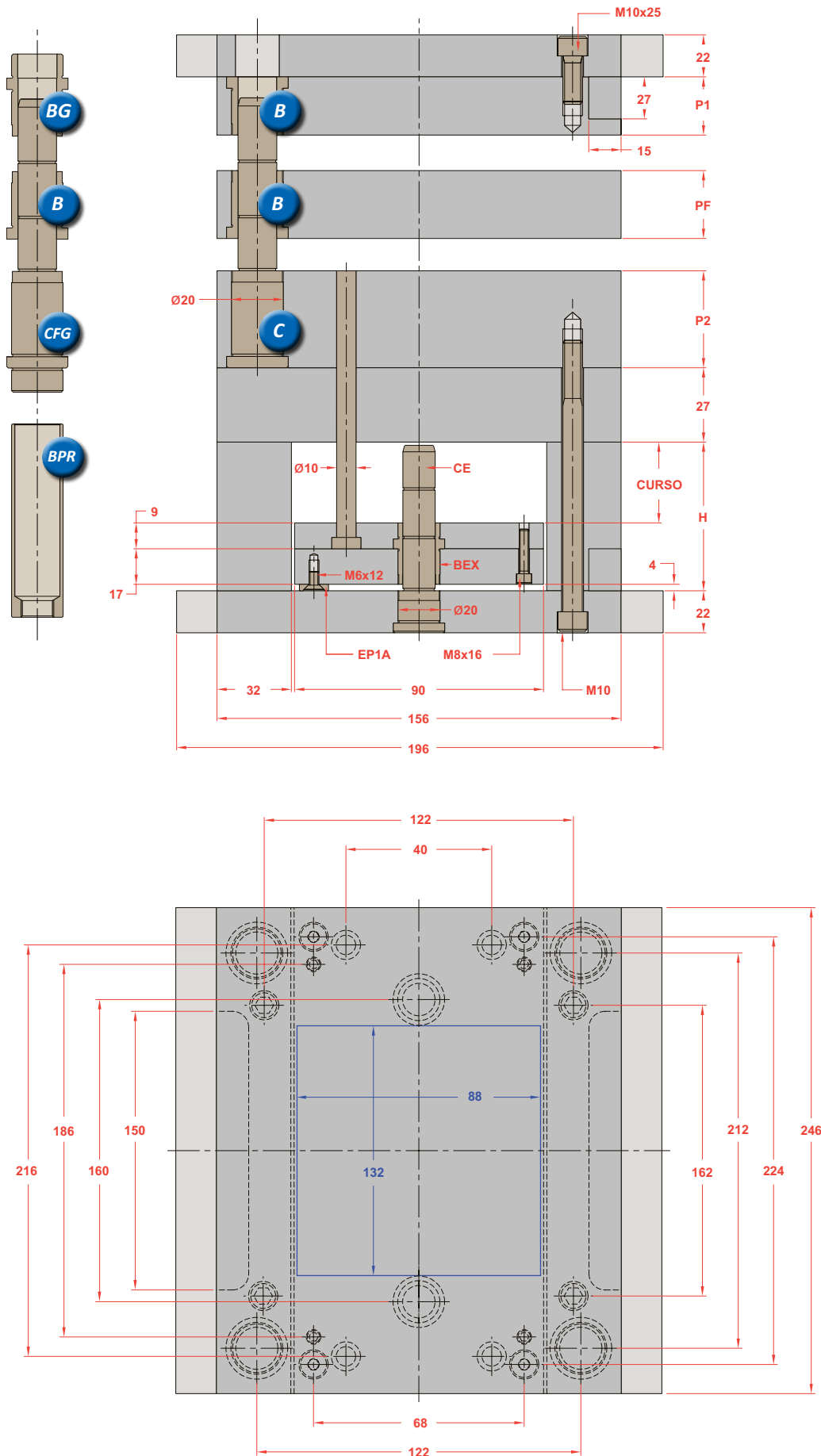
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

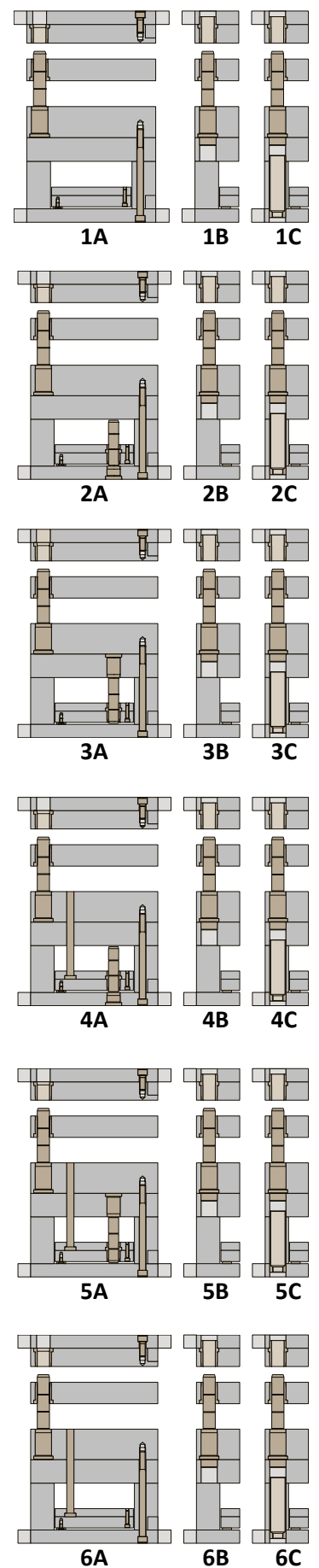
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



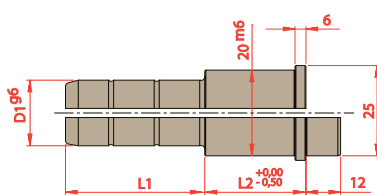
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	22	22	27	B/BG 14022	B/BG 15022	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
2	27	22	27	B/BG 14027	B/BG 15027	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
3	36	22	27	B/BG 14036	B/BG 15036	B14022	B15022	CF/CFG 14027065	CF/CFG 15027065
4	46	22	27	B/BG 14046	B/BG 15046	B14022	B15022	CF/CFG 14027084	CF/CFG 15027084
5	56	22	27	B/BG 14056	B/BG 15056	B14022	B15022	CF/CFG 14027084	CF/CFG 15027084
6	66	22	27	B/BG 14066	B/BG 15066	B14022	B15022	CF/CFG 14027102	CF/CFG 15027102
7	22	27	36	B/BG 14022	B/BG 15022	B14027	B15027	CF/CFG 14036065	CF/CFG 15036065
8	27	27	36	B/BG 14027	B/BG 15027	B14027	B15027	CF/CFG 14036065	CF/CFG 15036065
9	36	27	36	B/BG 14036	B/BG 15036	B14027	B15027	CF/CFG 14036084	CF/CFG 15036084
10	46	27	36	B/BG 14046	B/BG 15046	B14027	B15027	CF/CFG 14036084	CF/CFG 15036084
11	56	27	36	B/BG 14056	B/BG 15056	B14027	B15027	CF/CFG 14036102	CF/CFG 15036102
12	66	27	36	B/BG 14066	B/BG 15066	B14027	B15027	CF/CFG 14036102	CF/CFG 15036102
13	22	36	46	B/BG 14022	B/BG 15022	B14036	B15036	CF/CFG 14046065	CF/CFG 15046065
14	27	36	46	B/BG 14027	B/BG 15027	B14036	B15036	CF/CFG 14046084	CF/CFG 15046084
15	36	36	46	B/BG 14036	B/BG 15036	B14036	B15036	CF/CFG 14046084	CF/CFG 15046084
16	46	36	46	B/BG 14046	B/BG 15046	B14036	B15036	CF/CFG 14046102	CF/CFG 15046102
17	56	36	46	B/BG 14056	B/BG 15056	B14036	B15036	CF/CFG 14046102	CF/CFG 15046102
18	66	36	46	B/BG 14066	B/BG 15066	B14036	B15036	CF/CFG 14046122	CF/CFG 15046122
19	22	46	56	B/BG 14022	B/BG 15022	B14046	B15046	CF/CFG 14056084	CF/CFG 15056084
20	27	46	56	B/BG 14027	B/BG 15027	B14046	B15046	CF/CFG 14056084	CF/CFG 15056084
21	36	46	56	B/BG 14036	B/BG 15036	B14046	B15046	CF/CFG 14056102	CF/CFG 15056102
22	46	46	56	B/BG 14046	B/BG 15046	B14046	B15046	CF/CFG 14056102	CF/CFG 15056102
23	56	46	56	B/BG 14056	B/BG 15056	B14046	B15046	CF/CFG 14056122	CF/CFG 15056122
24	66	46	56	B/BG 14066	B/BG 15066	B14046	B15046	CF/CFG 14056122	CF/CFG 15056122
25	22	56	66	B/BG 14022	B/BG 15022	B14056	B15056	CF/CFG 14066084	CF/CFG 15066084
26	27	56	66	B/BG 14027	B/BG 15027	B14056	B15056	CF/CFG 14066102	CF/CFG 15066102
27	36	56	66	B/BG 14036	B/BG 15036	B14056	B15056	CF/CFG 14066102	CF/CFG 15066102
28	46	56	66	B/BG 14046	B/BG 15046	B14056	B15056	CF/CFG 14066122	CF/CFG 15066122
29	56	56	66	B/BG 14056	B/BG 15056	B14056	B15056	CF/CFG 14066122	CF/CFG 15066122
30	66	56	66	B/BG 14066	B/BG 15066	B14056	B15056	CF/CFG 14066140	CF/CFG 15066140

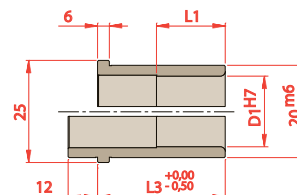
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	16	46	CE 15022046	CE 15027046	BEX 1526	BPR 15064	M10x100
2	26	56	CE 15022056	CE 15027056	BEX 1526	BPR 15074	M10x110
3	46	76	CE 15022076	CE 15027076	BEX 1526	BPR 15094	M10x130

## Componentes



D1	L2	L1				
		065	084	102	122	140
14 15	027					
	036					
	046					
	056					
	066					



D1	L1	L3
14 15	022	022
	027	027
	036	036
	046	046
	050	056
	050	066

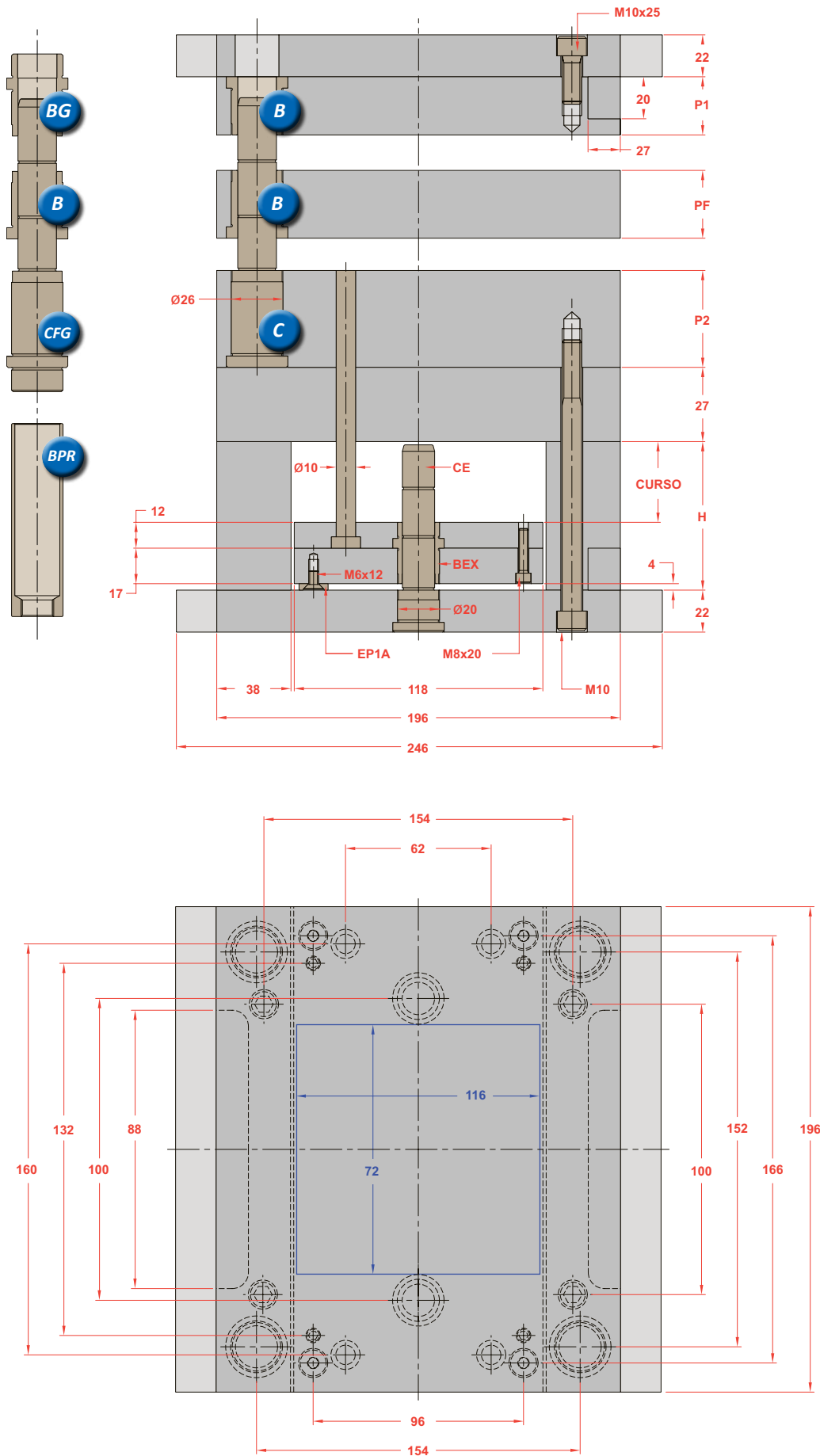
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

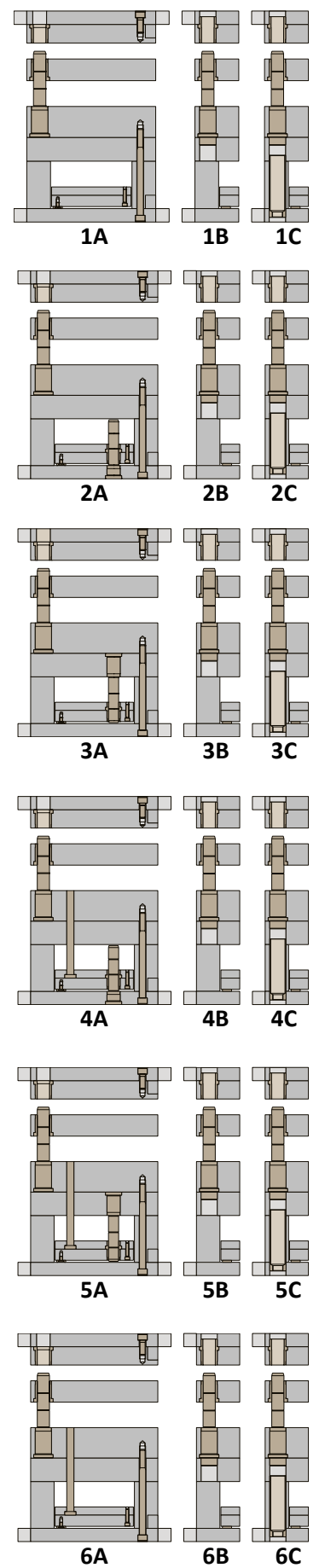
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



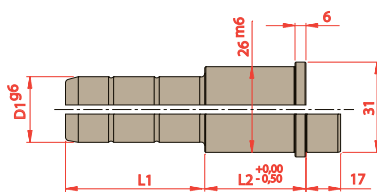
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 18027	B/BG 20027	B18027	B20027	CF/CFG 18036065	CF/CFG 20036065
2	36	27	36	B/BG 18036	B/BG 20036	B18027	B20027	CF/CFG 18036084	CF/CFG 20036084
3	46	27	36	B/BG 18046	B/BG 20046	B18027	B20027	CF/CFG 18036084	CF/CFG 20036084
4	56	27	36	B/BG 18056	B/BG 20056	B18027	B20027	CF/CFG 18036102	CF/CFG 20036102
5	66	27	36	B/BG 18066	B/BG 20066	B18027	B20027	CF/CFG 18036102	CF/CFG 20036102
6	76	27	36	B/BG 18076	B/BG 20076	B18027	B20027	CF/CFG 18036122	CF/CFG 20036122
7	96	27	36	B/BG 18096	B/BG 20096	B18027	B20027	CF/CFG 18036140	CF/CFG 20036140
8	27	36	46	B/BG 18027	B/BG 20027	B18036	B20036	CF/CFG 18046084	CF/CFG 20046084
9	36	36	46	B/BG 18036	B/BG 20036	B18036	B20036	CF/CFG 18046084	CF/CFG 20046084
10	46	36	46	B/BG 18046	B/BG 20046	B18036	B20036	CF/CFG 18046102	CF/CFG 20046102
11	56	36	46	B/BG 18056	B/BG 20056	B18036	B20036	CF/CFG 18046102	CF/CFG 20046102
12	66	36	46	B/BG 18066	B/BG 20066	B18036	B20036	CF/CFG 18046122	CF/CFG 20046122
13	76	36	46	B/BG 18076	B/BG 20076	B18036	B20036	CF/CFG 18046122	CF/CFG 20046122
14	96	36	46	B/BG 18096	B/BG 20096	B18036	B20036	CF/CFG 18046140	CF/CFG 20046140
15	27	46	56	B/BG 18027	B/BG 20027	B18046	B20046	CF/CFG 18056084	CF/CFG 20056084
16	36	46	56	B/BG 18036	B/BG 20036	B18046	B20046	CF/CFG 18056102	CF/CFG 20056102
17	46	46	56	B/BG 18046	B/BG 20046	B18046	B20046	CF/CFG 18056102	CF/CFG 20056102
18	56	46	56	B/BG 18056	B/BG 20056	B18046	B20046	CF/CFG 18056122	CF/CFG 20056122
19	66	46	56	B/BG 18066	B/BG 20066	B18046	B20046	CF/CFG 18056122	CF/CFG 20056122
20	76	46	56	B/BG 18076	B/BG 20076	B18046	B20046	CF/CFG 18056140	CF/CFG 20056140
21	96	46	56	B/BG 18096	B/BG 20096	B18046	B20046	CF/CFG 18056168	CF/CFG 20056168
22	27	56	66	B/BG 18027	B/BG 20027	B18056	B20056	CF/CFG 18066102	CF/CFG 20066102
23	36	56	66	B/BG 18036	B/BG 20036	B18056	B20056	CF/CFG 18066102	CF/CFG 20066102
24	46	56	66	B/BG 18046	B/BG 20046	B18056	B20056	CF/CFG 18066122	CF/CFG 20066122
25	56	56	66	B/BG 18056	B/BG 20056	B18056	B20056	CF/CFG 18066122	CF/CFG 20066122
26	66	56	66	B/BG 18066	B/BG 20066	B18056	B20056	CF/CFG 18066140	CF/CFG 20066140
27	76	56	66	B/BG 18076	B/BG 20076	B18056	B20056	CF/CFG 18066140	CF/CFG 20066140
28	96	56	66	B/BG 18096	B/BG 20096	B18056	B20056	CF/CFG 18066168	CF/CFG 20066168
29	27	66	76	B/BG 18027	B/BG 20027	B18066	B20066	CF/CFG 18076102	CF/CFG 20076102
30	36	66	76	B/BG 18036	B/BG 20036	B18066	B20066	CF/CFG 18076122	CF/CFG 20076122
31	46	66	76	B/BG 18046	B/BG 20046	B18066	B20066	CF/CFG 18076122	CF/CFG 20076122
32	56	66	76	B/BG 18056	B/BG 20056	B18066	B20066	CF/CFG 18076140	CF/CFG 20076140
33	66	66	76	B/BG 18066	B/BG 20066	B18066	B20066	CF/CFG 18076140	CF/CFG 20076140
34	76	66	76	B/BG 18076	B/BG 20076	B18066	B20066	CF/CFG 18076168	CF/CFG 20076168
35	96	66	76	B/BG 18096	B/BG 20096	B18066	B20066	CF/CFG 18076168	CF/CFG 20076168
36	27	76	96	B/BG 18027	B/BG 20027	B18076	B20076	CF/CFG 18096122	CF/CFG 20096122
37	36	76	96	B/BG 18036	B/BG 20036	B18076	B20076	CF/CFG 18096122	CF/CFG 20096122
38	46	76	96	B/BG 18046	B/BG 20046	B18076	B20076	CF/CFG 18096140	CF/CFG 20096140
39	56	76	96	B/BG 18056	B/BG 20056	B18076	B20076	CF/CFG 18096140	CF/CFG 20096140
40	66	76	96	B/BG 18066	B/BG 20066	B18076	B20076	CF/CFG 18096168	CF/CFG 20096168
41	76	76	96	B/BG 18076	B/BG 20076	B18076	B20076	CF/CFG 18096168	CF/CFG 20096168
42	96	76	96	B/BG 18096	B/BG 20096	B18076	B20076	CF/CFG 18096198	CF/CFG 20096198

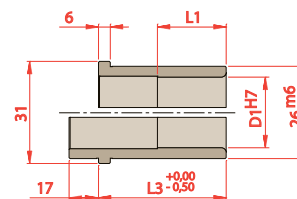
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	46	CE 15022046	CE 15027046	BEX 1529	BPR 20064	M10x100
2	23	56	CE 15022056	CE 15027056	BEX 1529	BPR 20074	M10x110
3	43	76	CE 15022076	CE 15027076	BEX 1529	BPR 20094	M10x130

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
18 20	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
18 20	027	027
	036	036
	046	046
	050	056
	050	066
	050	076

### Para solicitar Colunas

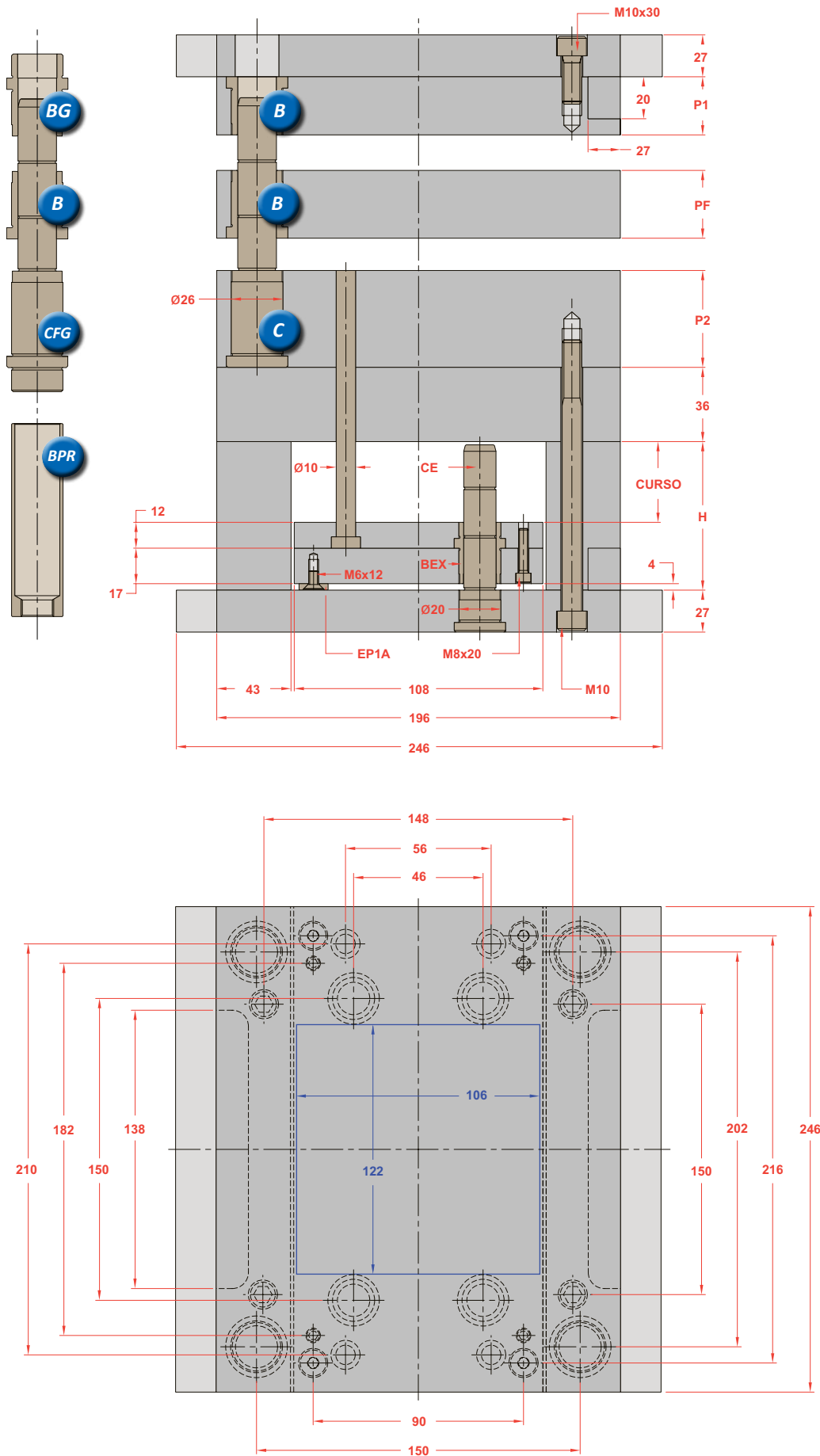
Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #c0c0c0; color: white;"> </span>

### Para solicitar Buchas

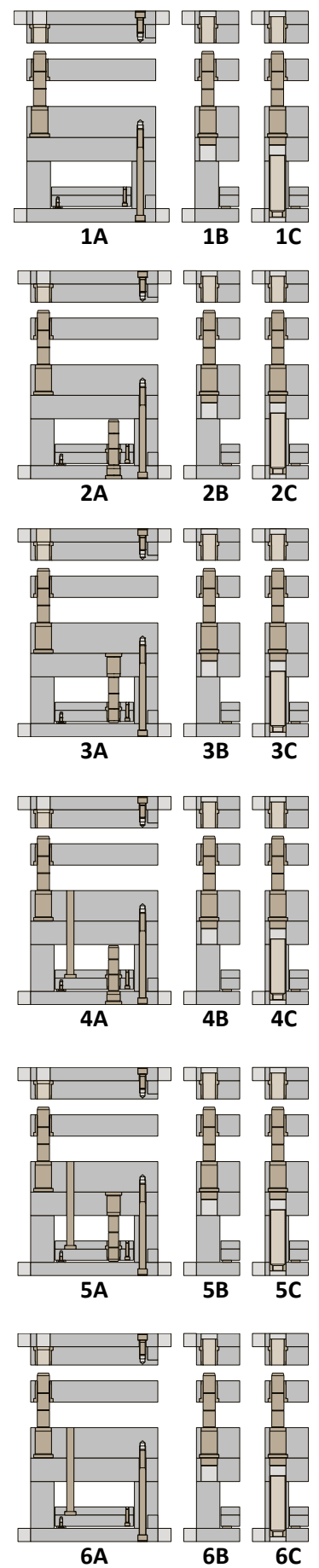
Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #c0c0c0; color: white;"> </span>



## Vista Com Dimensões



## Opções na Montagem



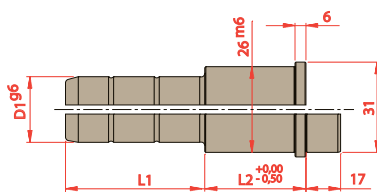
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 18027	B/BG 20027	B18027	B20027	CF/CFG 18036065	CF/CFG 20036065
2	36	27	36	B/BG 18036	B/BG 20036	B18027	B20027	CF/CFG 18036084	CF/CFG 20036084
3	46	27	36	B/BG 18046	B/BG 20046	B18027	B20027	CF/CFG 18036084	CF/CFG 20036084
4	56	27	36	B/BG 18056	B/BG 20056	B18027	B20027	CF/CFG 18036102	CF/CFG 20036102
5	66	27	36	B/BG 18066	B/BG 20066	B18027	B20027	CF/CFG 18036102	CF/CFG 20036102
6	76	27	36	B/BG 18076	B/BG 20076	B18027	B20027	CF/CFG 18036122	CF/CFG 20036122
7	96	27	36	B/BG 18096	B/BG 20096	B18027	B20027	CF/CFG 18036140	CF/CFG 20036140
8	27	36	46	B/BG 18027	B/BG 20027	B18036	B20036	CF/CFG 18046084	CF/CFG 20046084
9	36	36	46	B/BG 18036	B/BG 20036	B18036	B20036	CF/CFG 18046084	CF/CFG 20046084
10	46	36	46	B/BG 18046	B/BG 20046	B18036	B20036	CF/CFG 18046102	CF/CFG 20046102
11	56	36	46	B/BG 18056	B/BG 20056	B18036	B20036	CF/CFG 18046102	CF/CFG 20046102
12	66	36	46	B/BG 18066	B/BG 20066	B18036	B20036	CF/CFG 18046122	CF/CFG 20046122
13	76	36	46	B/BG 18076	B/BG 20076	B18036	B20036	CF/CFG 18046122	CF/CFG 20046122
14	96	36	46	B/BG 18096	B/BG 20096	B18036	B20036	CF/CFG 18046140	CF/CFG 20046140
15	27	46	56	B/BG 18027	B/BG 20027	B18046	B20046	CF/CFG 18056084	CF/CFG 20056084
16	36	46	56	B/BG 18036	B/BG 20036	B18046	B20046	CF/CFG 18056102	CF/CFG 20056102
17	46	46	56	B/BG 18046	B/BG 20046	B18046	B20046	CF/CFG 18056102	CF/CFG 20056102
18	56	46	56	B/BG 18056	B/BG 20056	B18046	B20046	CF/CFG 18056122	CF/CFG 20056122
19	66	46	56	B/BG 18066	B/BG 20066	B18046	B20046	CF/CFG 18056122	CF/CFG 20056122
20	76	46	56	B/BG 18076	B/BG 20076	B18046	B20046	CF/CFG 18056140	CF/CFG 20056140
21	96	46	56	B/BG 18096	B/BG 20096	B18046	B20046	CF/CFG 18056168	CF/CFG 20056168
22	27	56	66	B/BG 18027	B/BG 20027	B18056	B20056	CF/CFG 18066102	CF/CFG 20066102
23	36	56	66	B/BG 18036	B/BG 20036	B18056	B20056	CF/CFG 18066102	CF/CFG 20066102
24	46	56	66	B/BG 18046	B/BG 20046	B18056	B20056	CF/CFG 18066122	CF/CFG 20066122
25	56	56	66	B/BG 18056	B/BG 20056	B18056	B20056	CF/CFG 18066122	CF/CFG 20066122
26	66	56	66	B/BG 18066	B/BG 20066	B18056	B20056	CF/CFG 18066140	CF/CFG 20066140
27	76	56	66	B/BG 18076	B/BG 20076	B18056	B20056	CF/CFG 18066140	CF/CFG 20066140
28	96	56	66	B/BG 18096	B/BG 20096	B18056	B20056	CF/CFG 18066168	CF/CFG 20066168
29	27	66	76	B/BG 18027	B/BG 20027	B18066	B20066	CF/CFG 18076102	CF/CFG 20076102
30	36	66	76	B/BG 18036	B/BG 20036	B18066	B20066	CF/CFG 18076122	CF/CFG 20076122
31	46	66	76	B/BG 18046	B/BG 20046	B18066	B20066	CF/CFG 18076122	CF/CFG 20076122
32	56	66	76	B/BG 18056	B/BG 20056	B18066	B20066	CF/CFG 18076140	CF/CFG 20076140
33	66	66	76	B/BG 18066	B/BG 20066	B18066	B20066	CF/CFG 18076140	CF/CFG 20076140
34	76	66	76	B/BG 18076	B/BG 20076	B18066	B20066	CF/CFG 18076168	CF/CFG 20076168
35	96	66	76	B/BG 18096	B/BG 20096	B18066	B20066	CF/CFG 18076168	CF/CFG 20076168
36	27	76	96	B/BG 18027	B/BG 20027	B18076	B20076	CF/CFG 18096122	CF/CFG 20096122
37	36	76	96	B/BG 18036	B/BG 20036	B18076	B20076	CF/CFG 18096122	CF/CFG 20096122
38	46	76	96	B/BG 18046	B/BG 20046	B18076	B20076	CF/CFG 18096140	CF/CFG 20096140
39	56	76	96	B/BG 18056	B/BG 20056	B18076	B20076	CF/CFG 18096140	CF/CFG 20096140
40	66	76	96	B/BG 18066	B/BG 20066	B18076	B20076	CF/CFG 18096168	CF/CFG 20096168
41	76	76	96	B/BG 18076	B/BG 20076	B18076	B20076	CF/CFG 18096168	CF/CFG 20096168
42	96	76	96	B/BG 18096	B/BG 20096	B18076	B20076	CF/CFG 18096198	CF/CFG 20096198

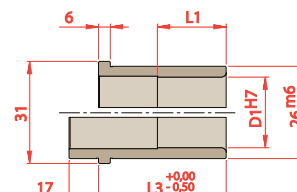
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	46	CE 15022046	CE 15027046	BEX 1529	BPR 20064	M10x100
2	23	56	CE 15022056	CE 15027056	BEX 1529	BPR 20074	M10x110
3	43	76	CE 15022076	CE 15027076	BEX 1529	BPR 20094	M10x130

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
18 20	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
18 20	027	027
	036	036
	046	046
	050	056
	050	066
	050	076

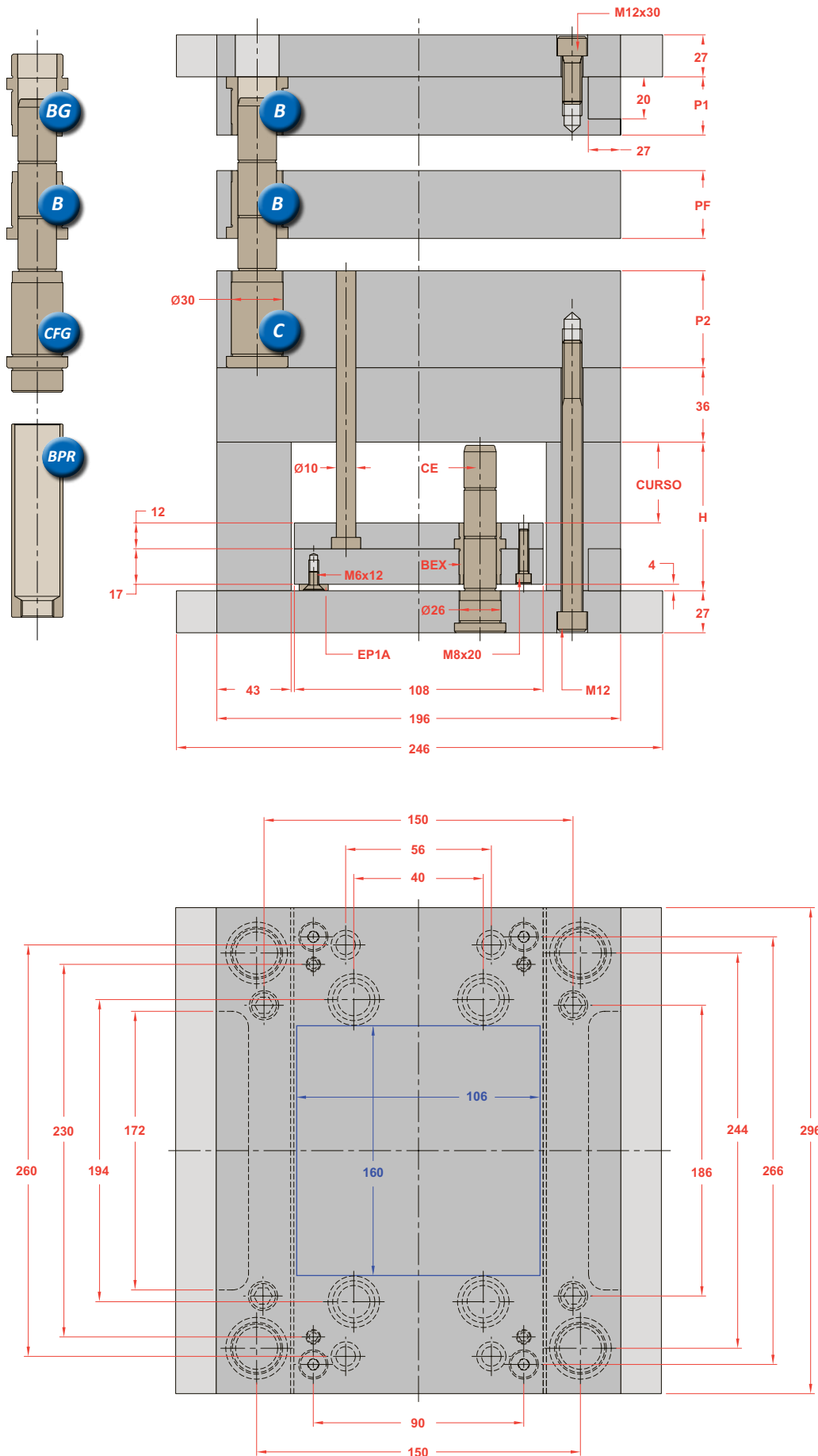
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #add8e6; color: white;"> </span>

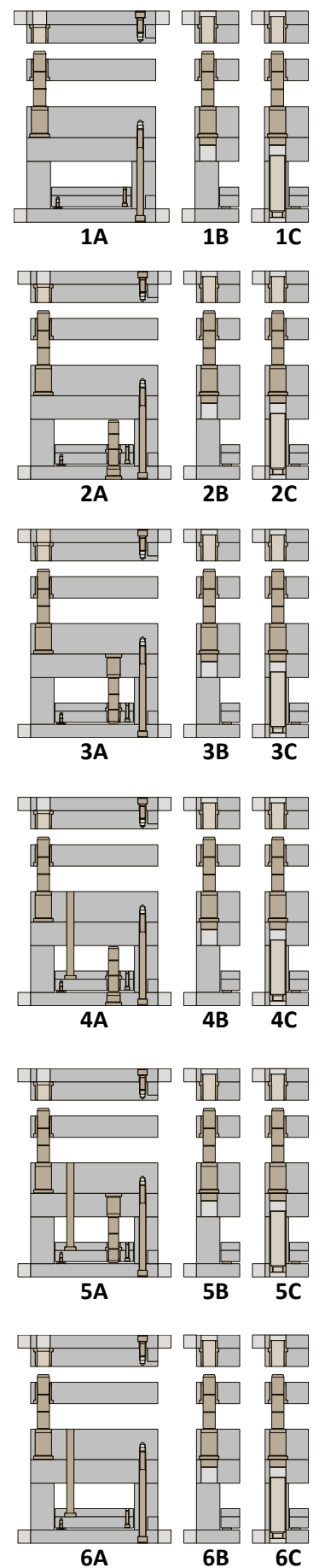
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #add8e6; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



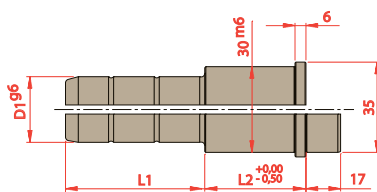
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

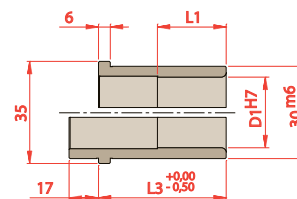
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20036056	BEX 2029	BPR 24074	M12x120
2	43	76	CE 20027076	CE 20036076	BEX 2029	BPR 24094	M12x140
3	63	96	CE 20027096	CE 20036096	BEX 2029	BPR 24114	M12x160

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

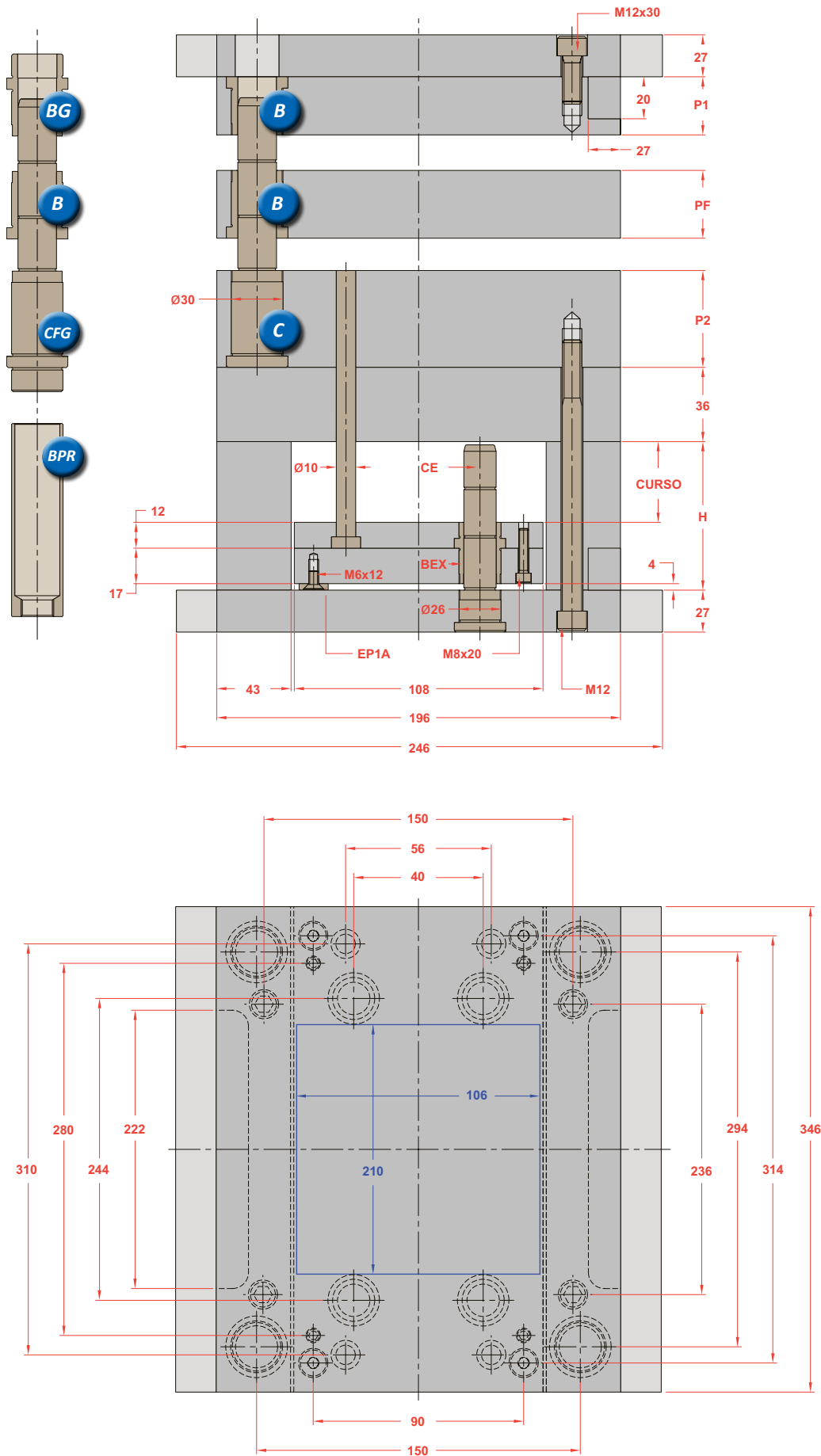
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

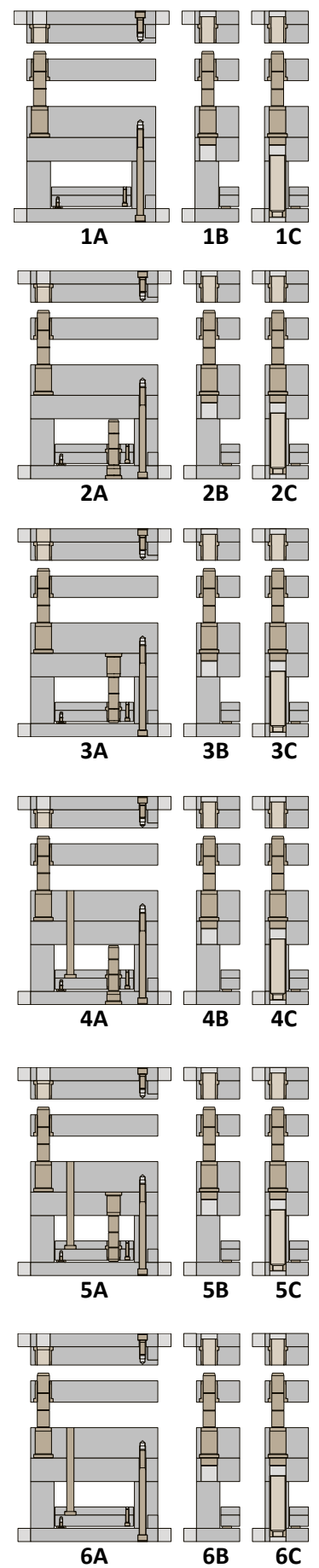
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



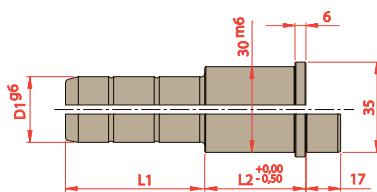
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

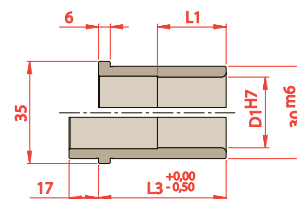
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20036056	BEX 2029	BPR 24074	M12x120
2	43	76	CE 20027076	CE 20036076	BEX 2029	BPR 24094	M12x140
3	63	96	CE 20027096	CE 20036096	BEX 2029	BPR 24114	M12x160

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

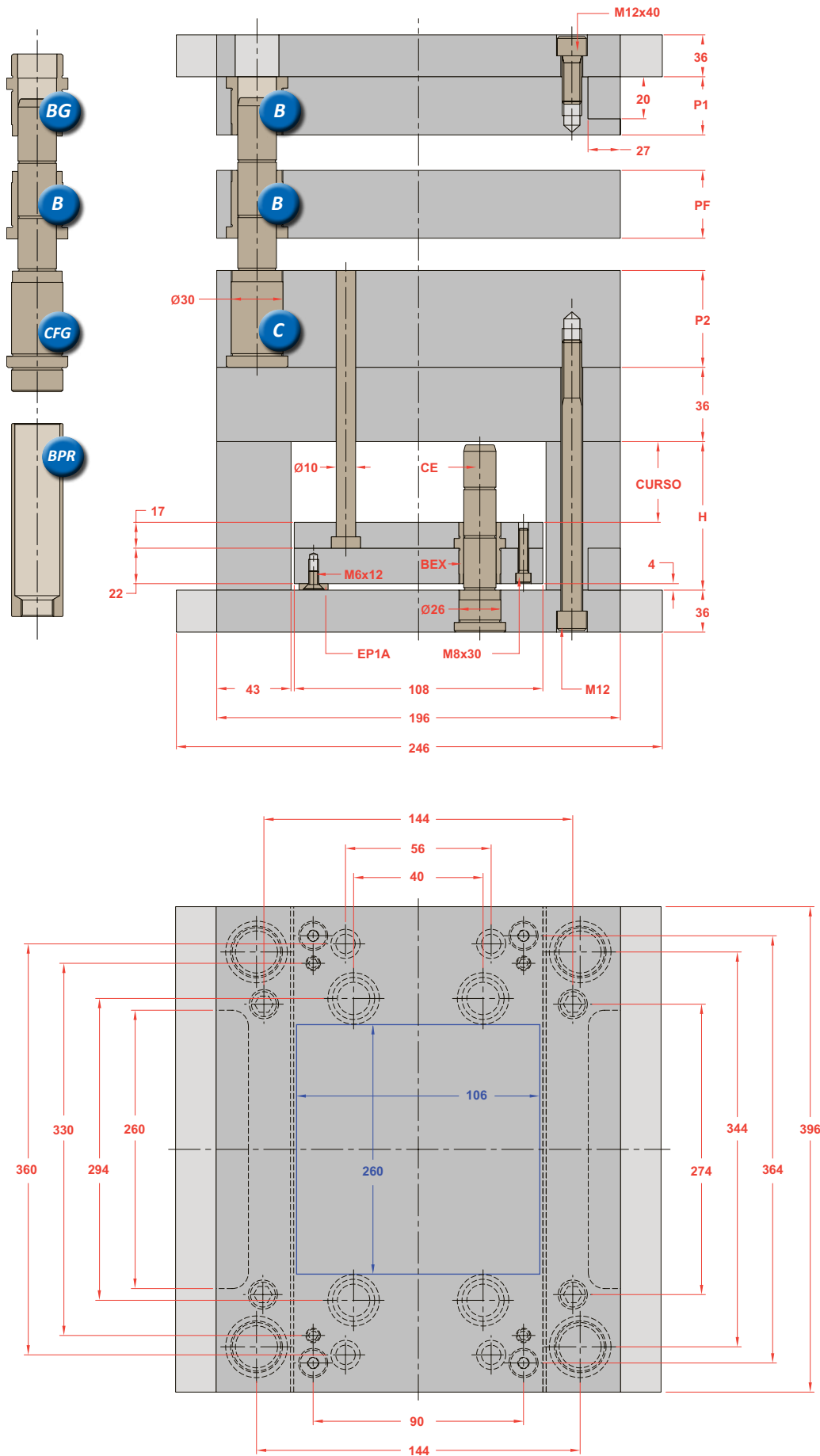
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

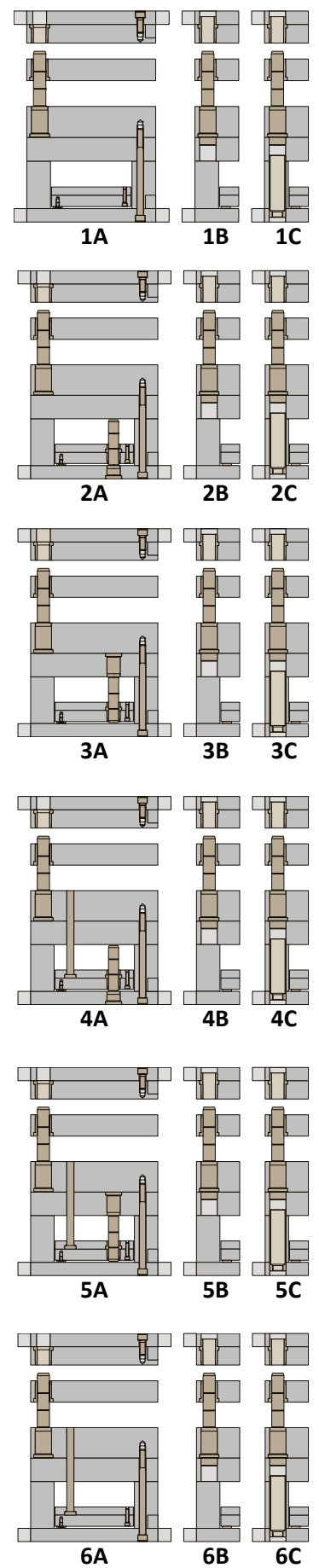
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



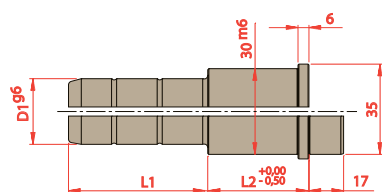
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

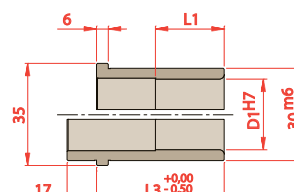
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20036056	BEX 2039	BPR 24074	M12x130
2	33	76	CE 20036076	CE 20036076	BEX 2039	BPR 24094	M12x150
3	53	96	CE 20036096	CE 20036096	BEX 2039	BPR 24114	M12x170

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

### Para solicitar Colunas

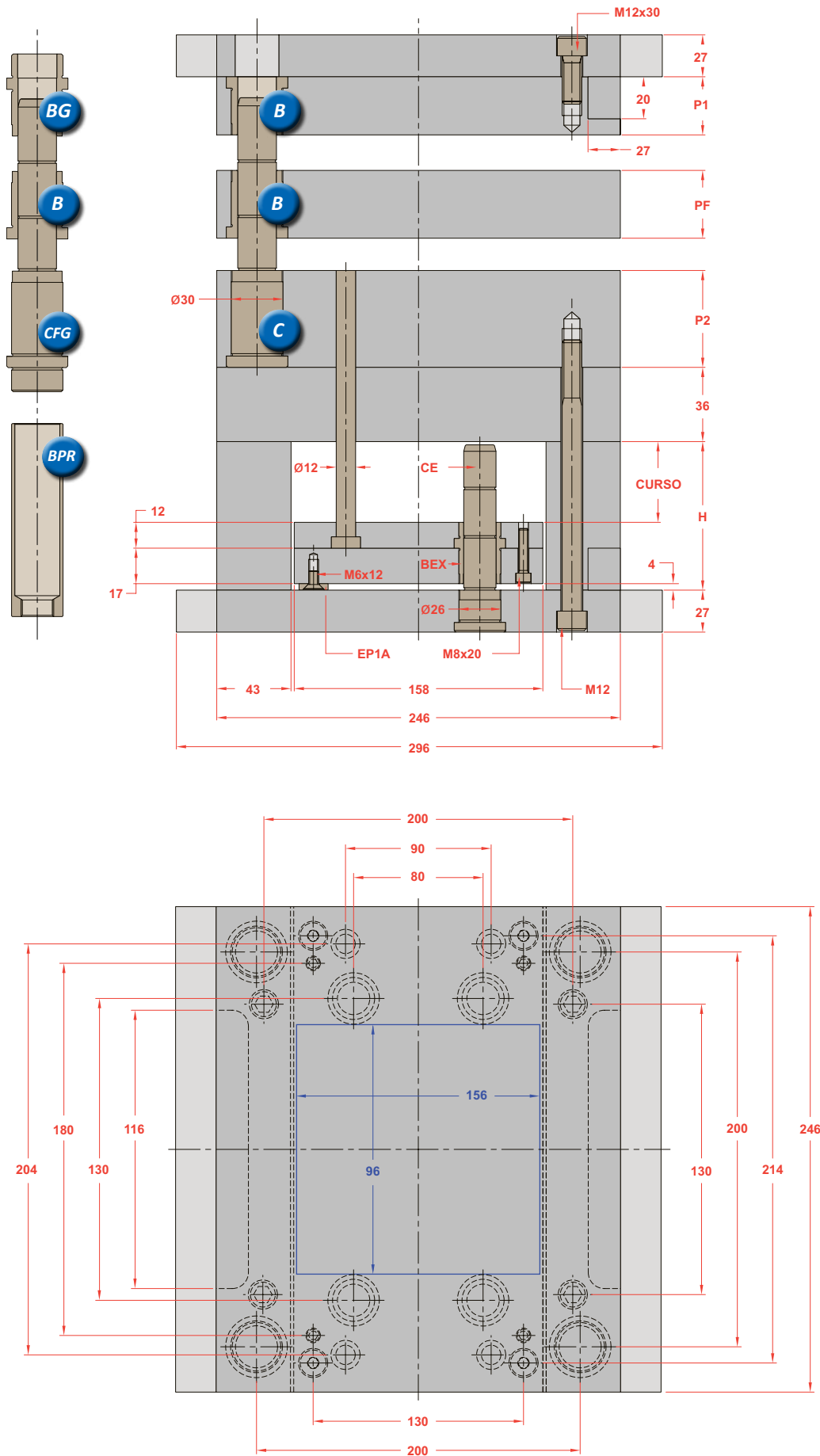
Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

### Para solicitar Buchas

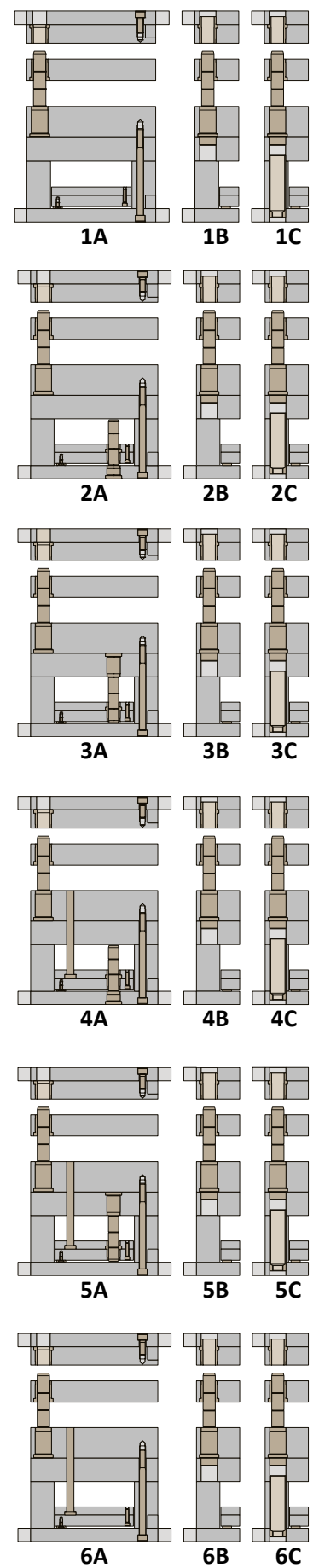
Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>



## Vista Com Dimensões



## Opções na Montagem



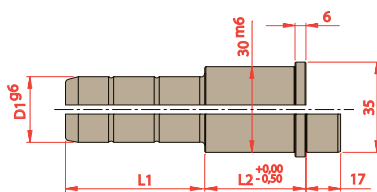
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

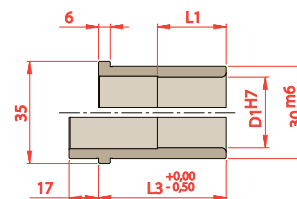
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20036056	BEX 2029	BPR 24074	M12x120
2	43	76	CE 20027076	CE 20036076	BEX 2029	BPR 24094	M12x140
3	63	96	CE 20027096	CE 20036096	BEX 2029	BPR 24114	M12x160

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

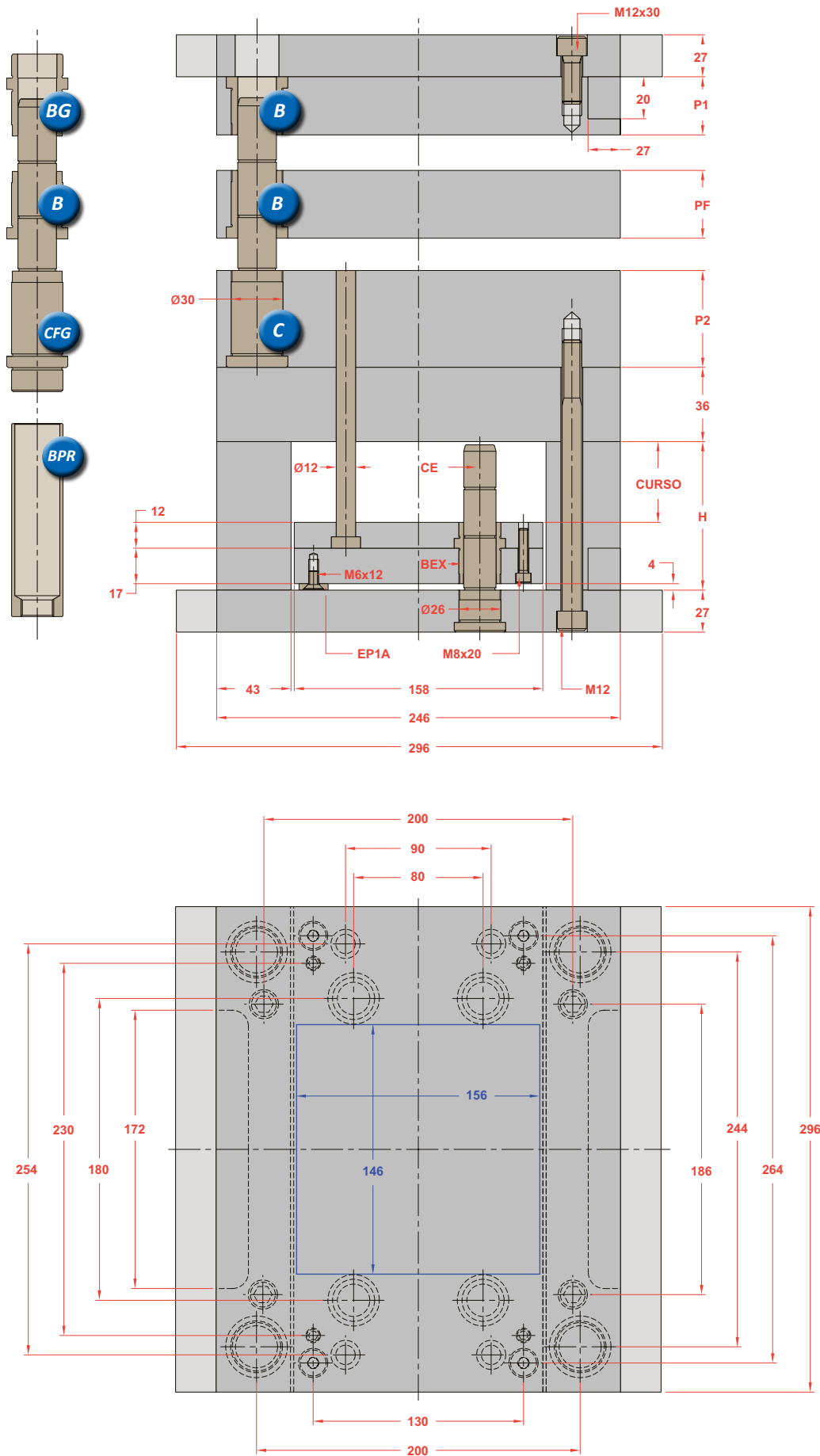
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

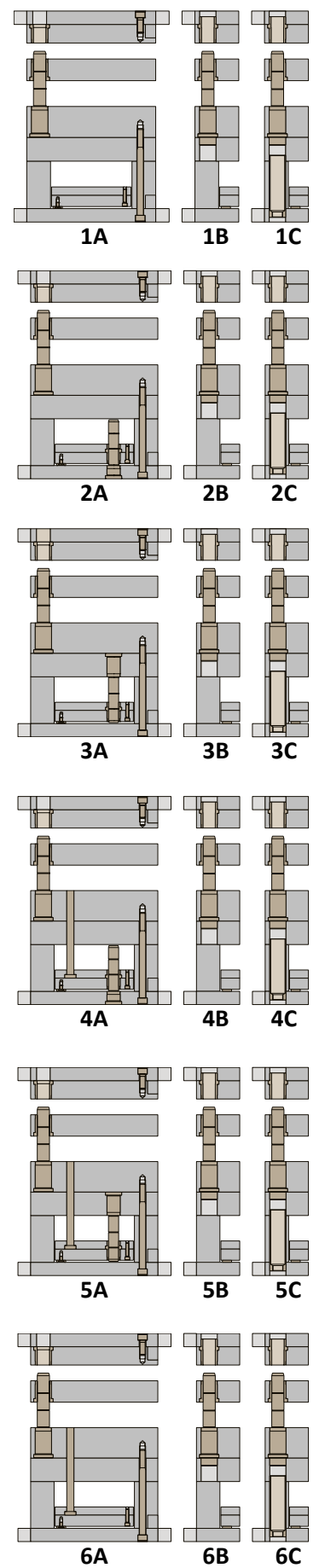
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



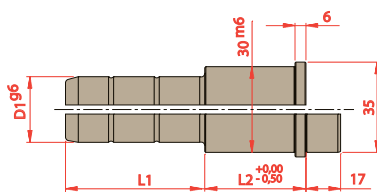
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

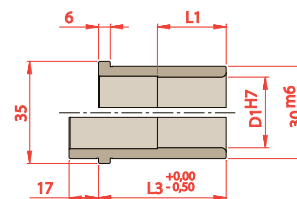
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20036056	BEX 2029	BPR 24074	M12x120
2	43	76	CE 20027076	CE 20036076	BEX 2029	BPR 24094	M12x140
3	63	96	CE 20027096	CE 20036096	BEX 2029	BPR 24114	M12x160

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

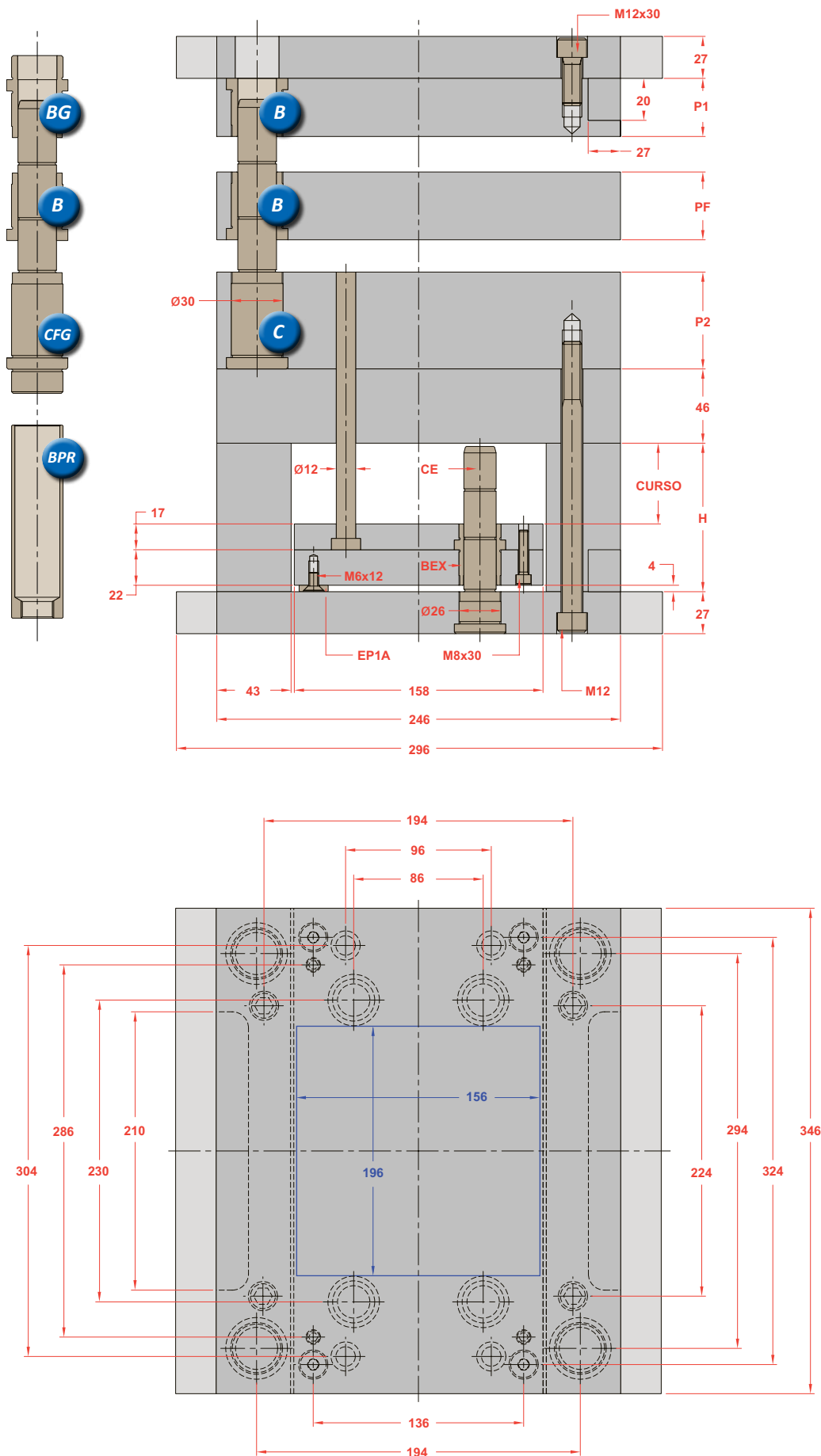
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

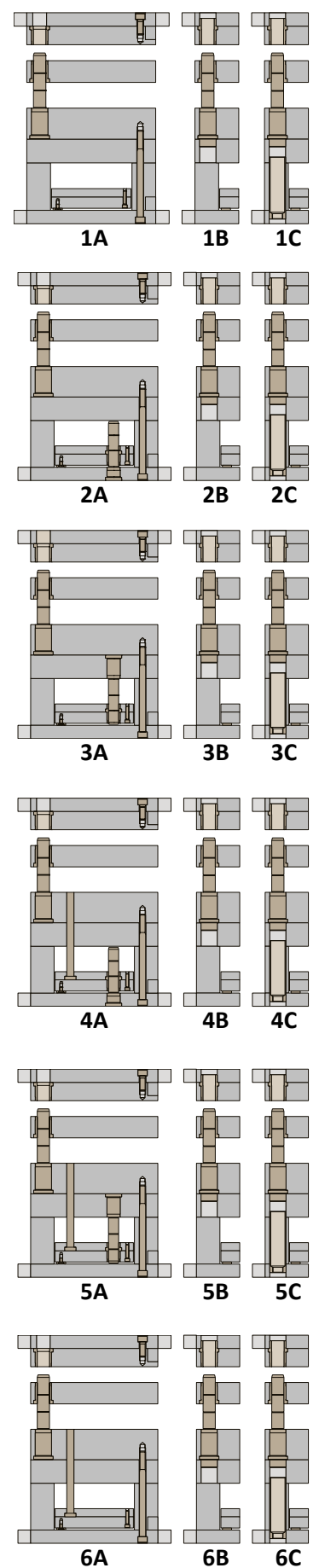
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



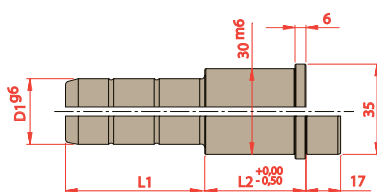
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

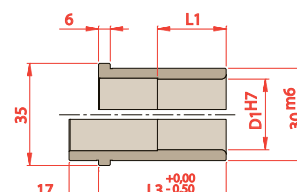
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20027056	CE 20046056	BEX 2039	BPR 24074	M12x130
2	33	76	CE 20027076	CE 20046076	BEX 2039	BPR 24094	M12x150
3	53	96	CE 20027096	CE 20046096	BEX 2039	BPR 24114	M12x170

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

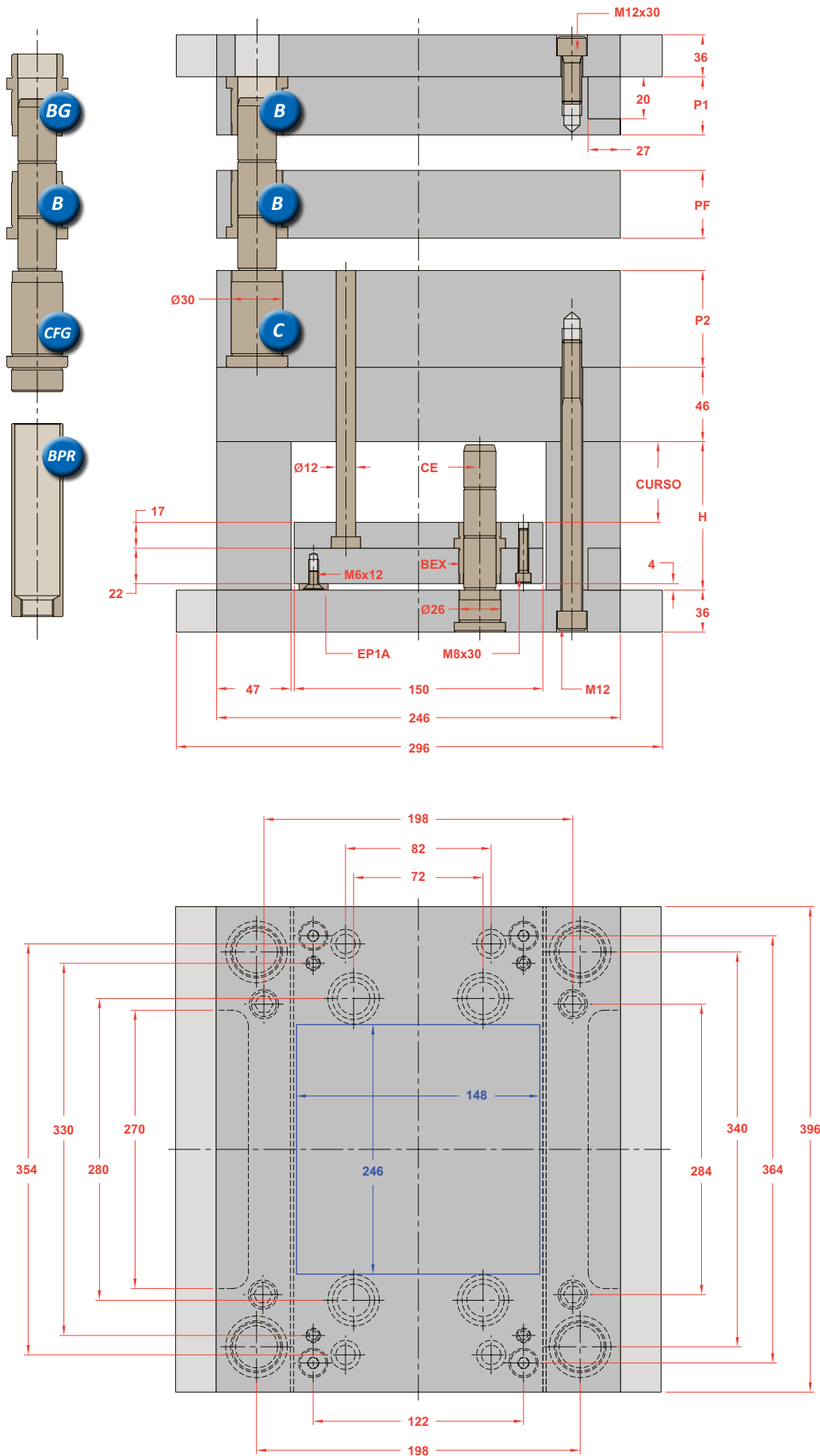
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

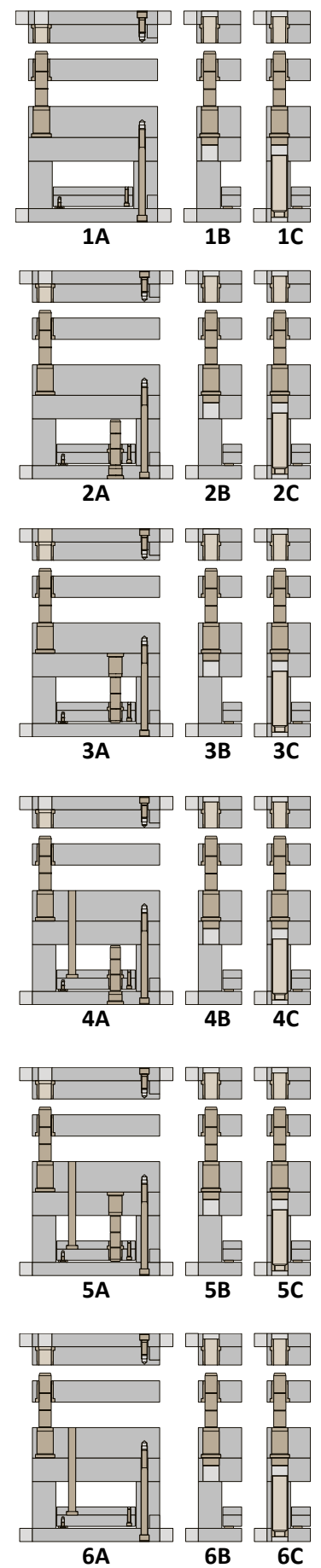
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



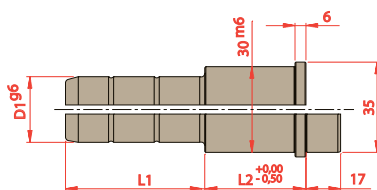
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

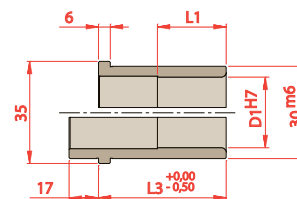
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20027056	CE 20046056	BEX 2039	BPR 24074	M12x130
2	33	76	CE 20027076	CE 20046076	BEX 2039	BPR 24094	M12x150
3	53	96	CE 20027096	CE 20046096	BEX 2039	BPR 24114	M12x170

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

### Para solicitar Colunas

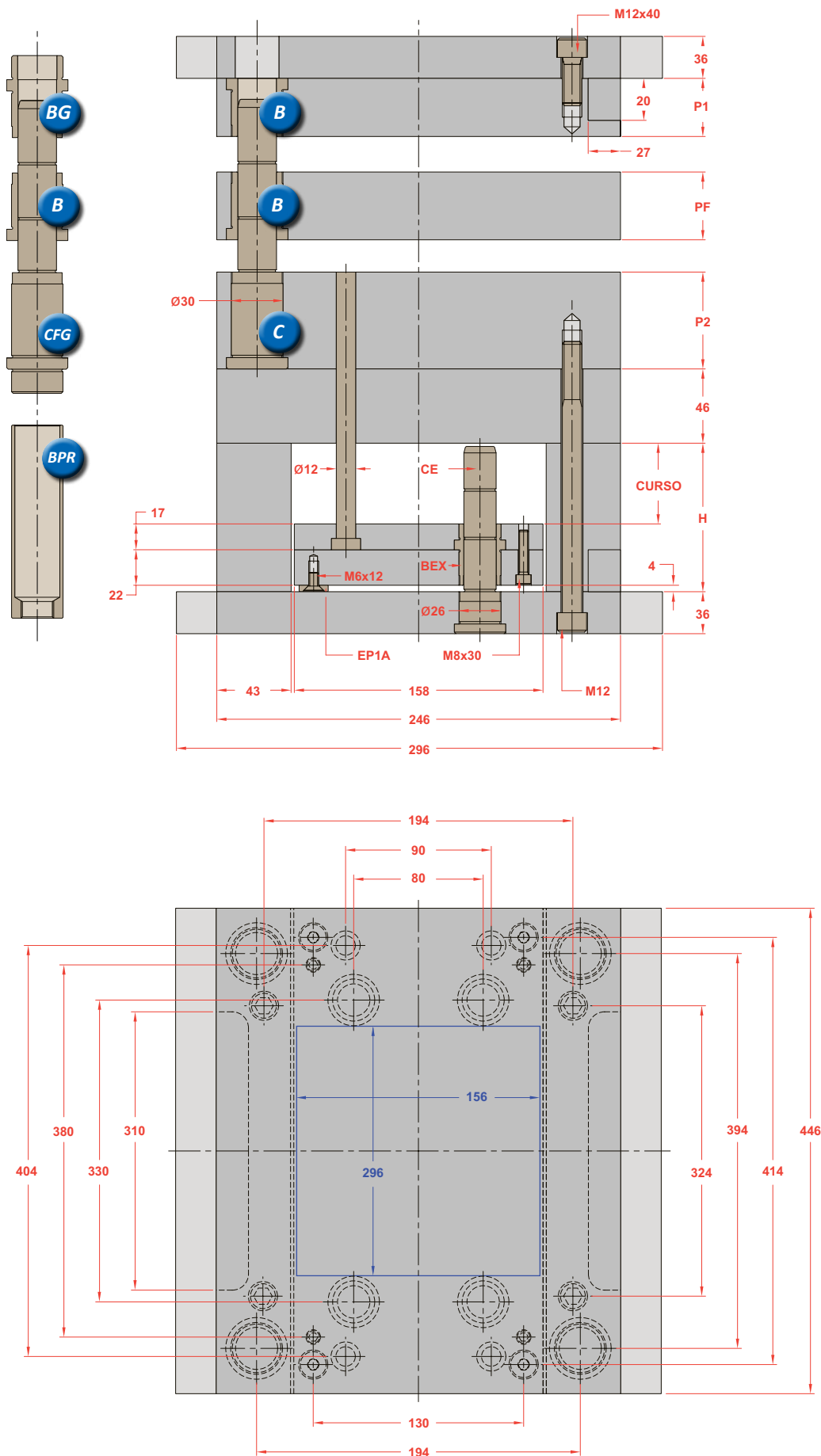
Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

### Para solicitar Buchas

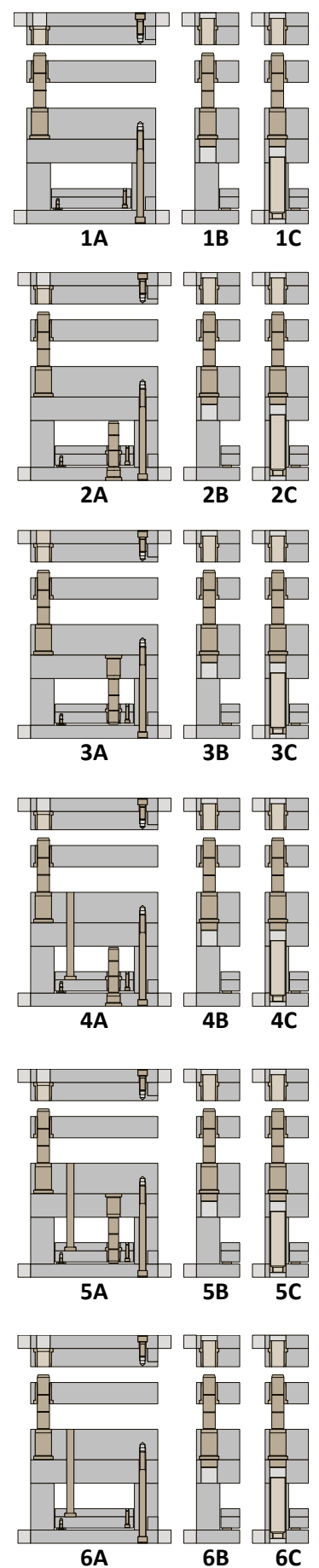
Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>



## Vista Com Dimensões



## Opções na Montagem



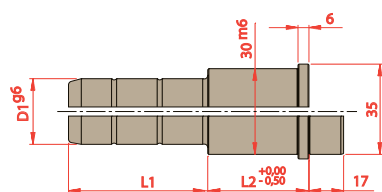
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

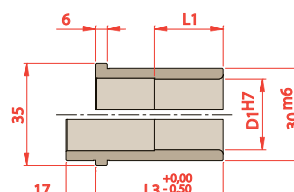
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20027056	CE 20046056	BEX 2039	BPR 24074	M12x130
2	33	76	CE 20027076	CE 20046076	BEX 2039	BPR 24094	M12x150
3	53	96	CE 20027096	CE 20046096	BEX 2039	BPR 24114	M12x170

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

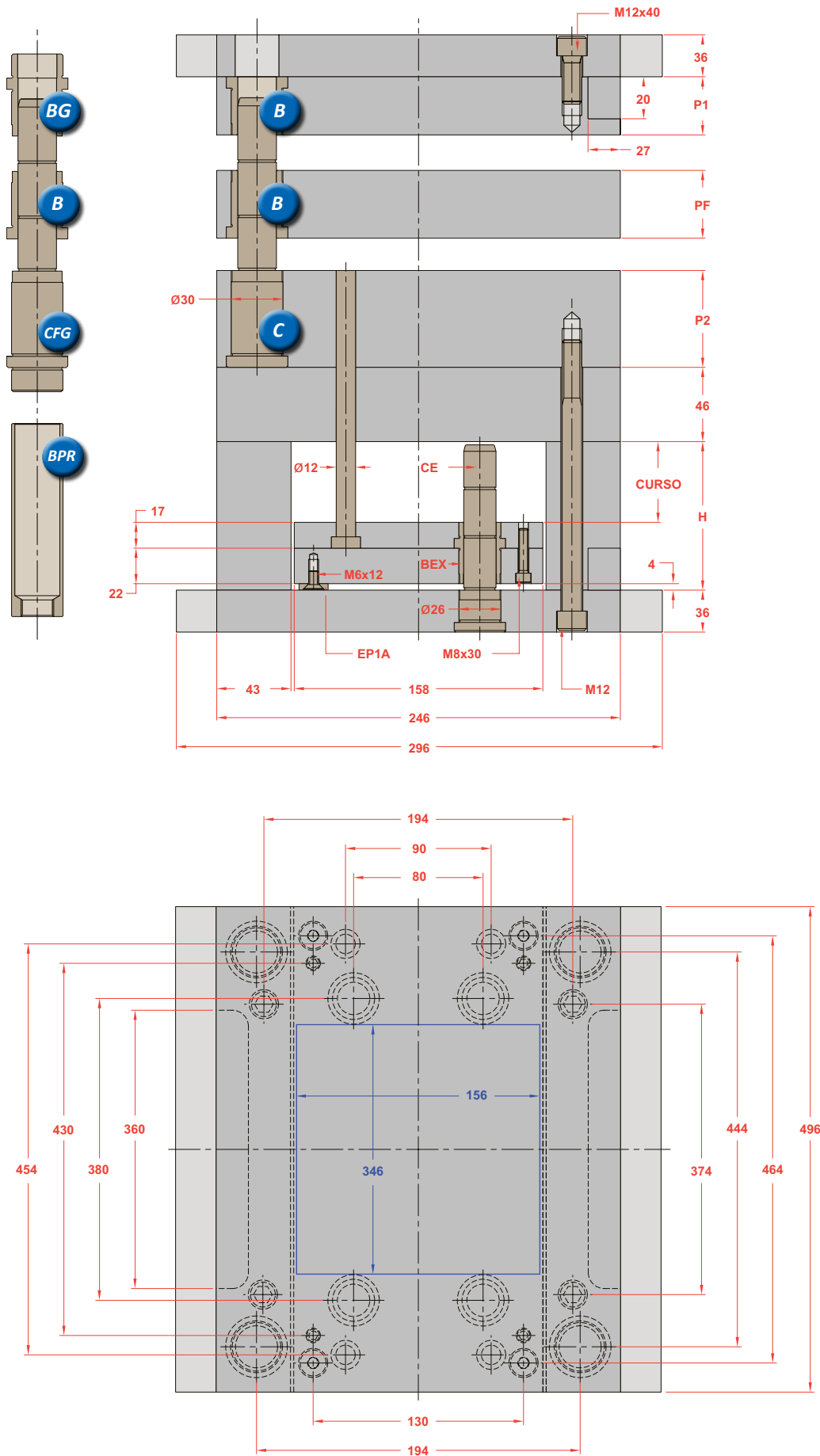
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

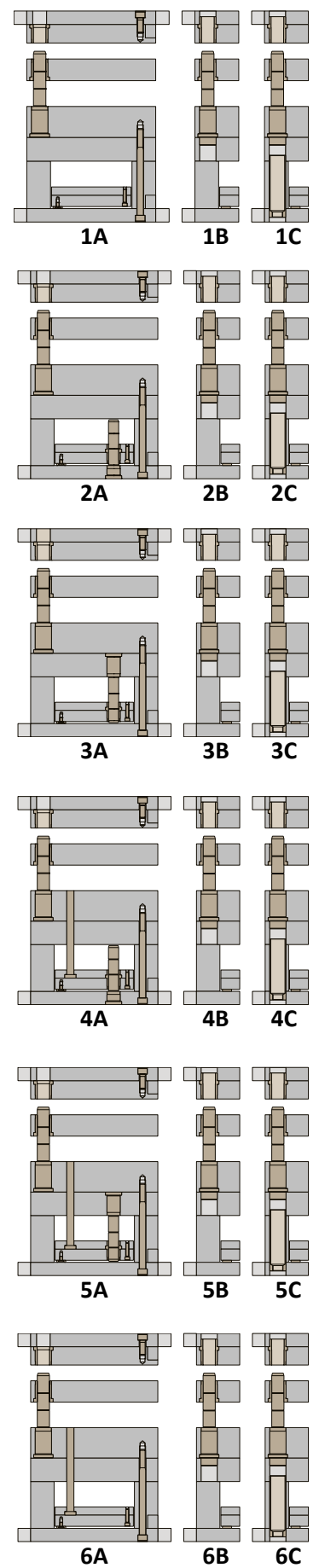
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



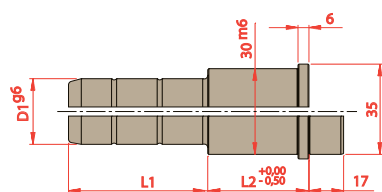
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

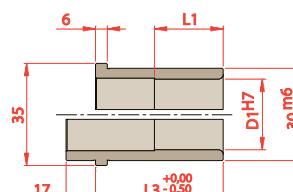
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20027056	CE 20046056	BEX 2039	BPR 24074	M12x130
2	33	76	CE 20027076	CE 20046076	BEX 2039	BPR 24094	M12x150
3	53	96	CE 20027096	CE 20046096	BEX 2039	BPR 24114	M12x170

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

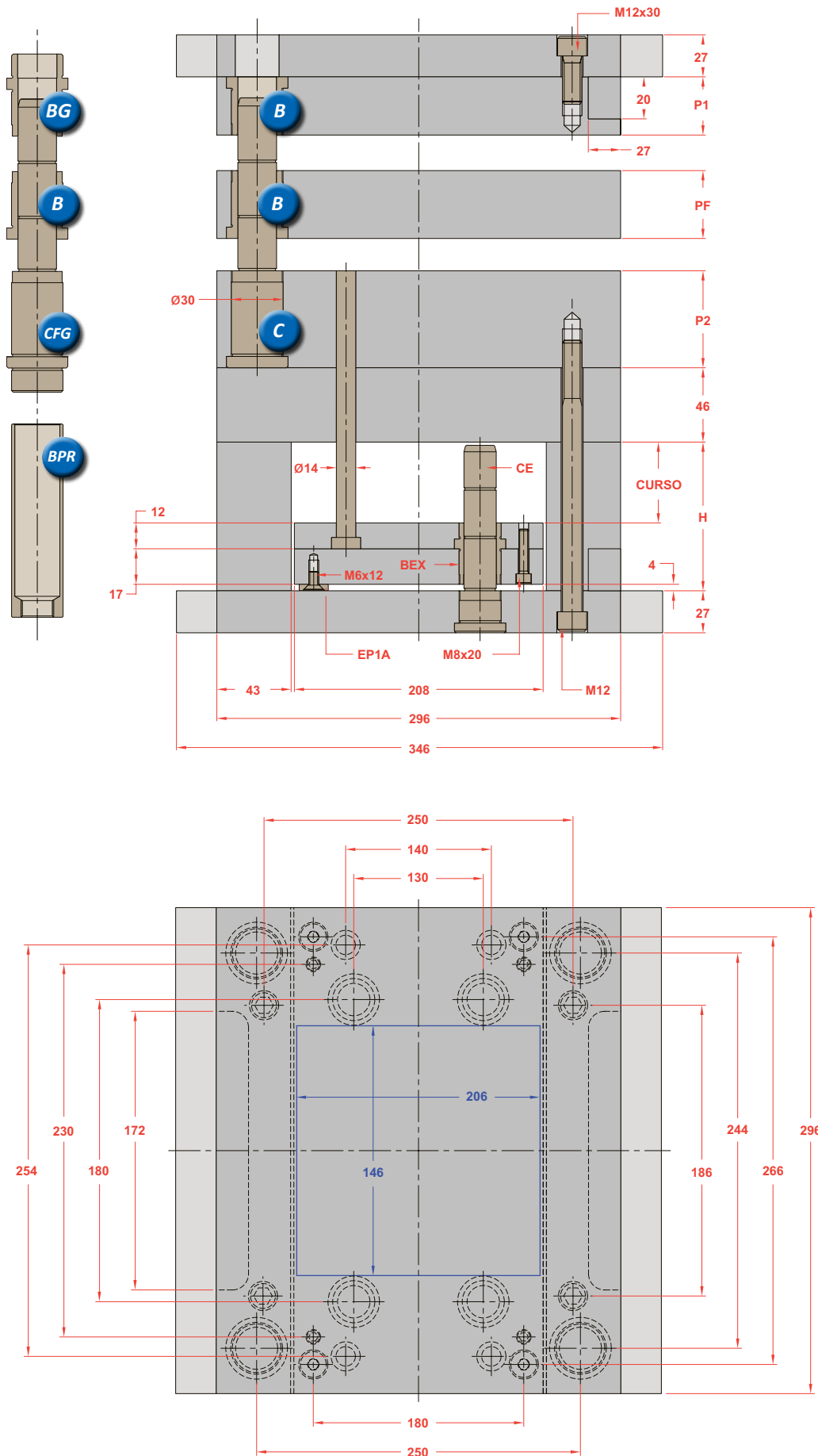
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

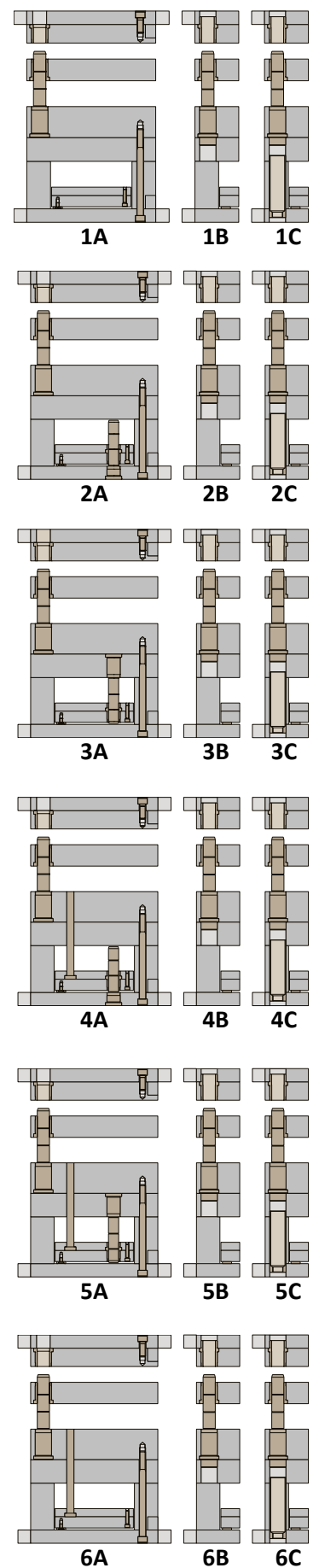
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



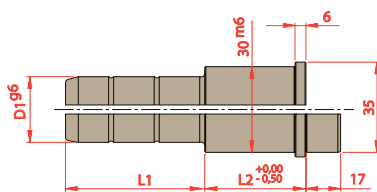
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

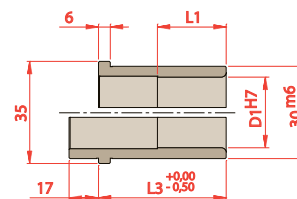
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	23	56	CE 20027056	CE 20046056	BEX 2029	BPR 24074	M12x130
2	43	76	CE 20027076	CE 20046076	BEX 2029	BPR 24094	M12x150
3	63	96	CE 20027096	CE 20046096	BEX 2029	BPR 24114	M12x170

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

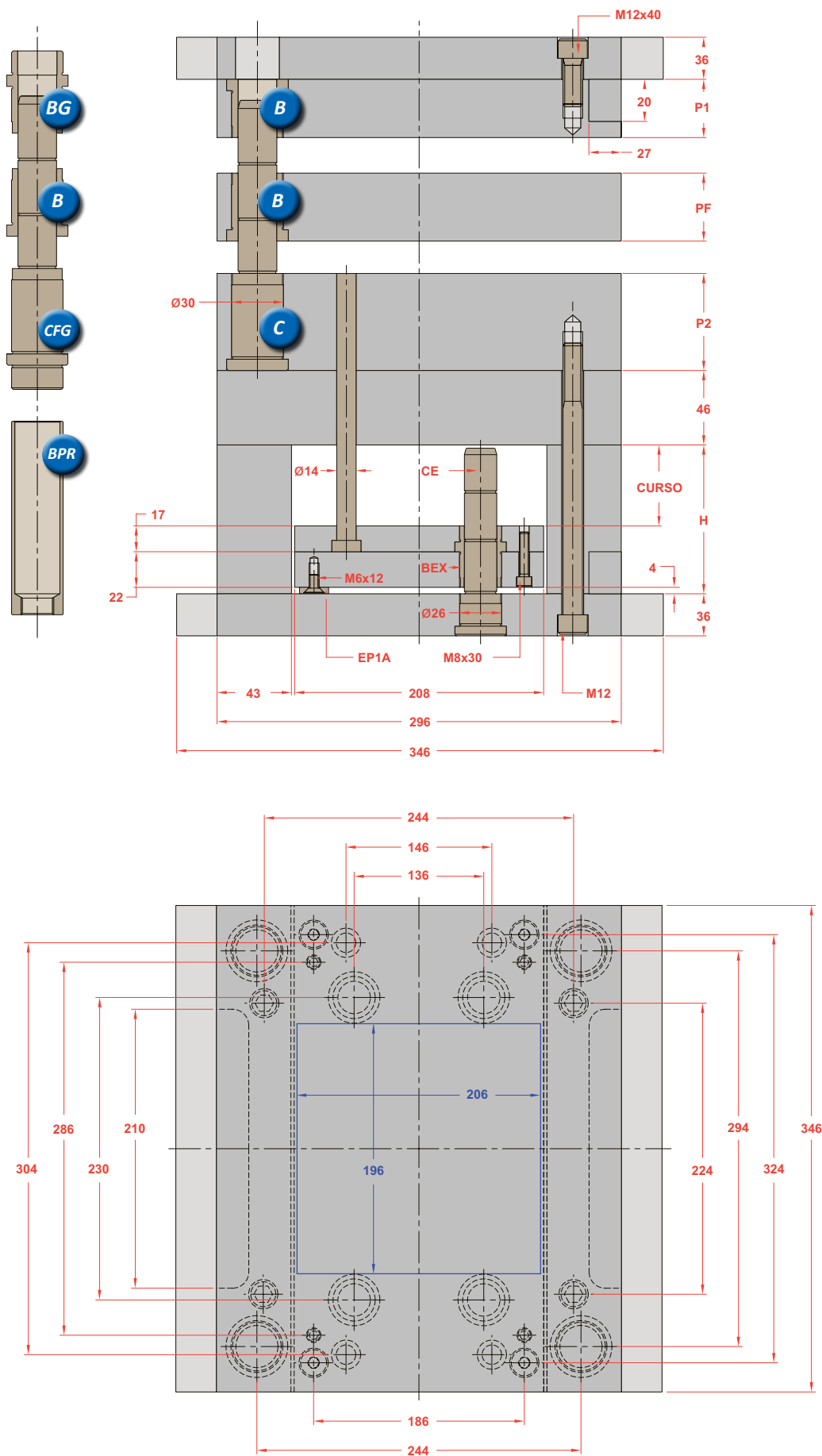
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

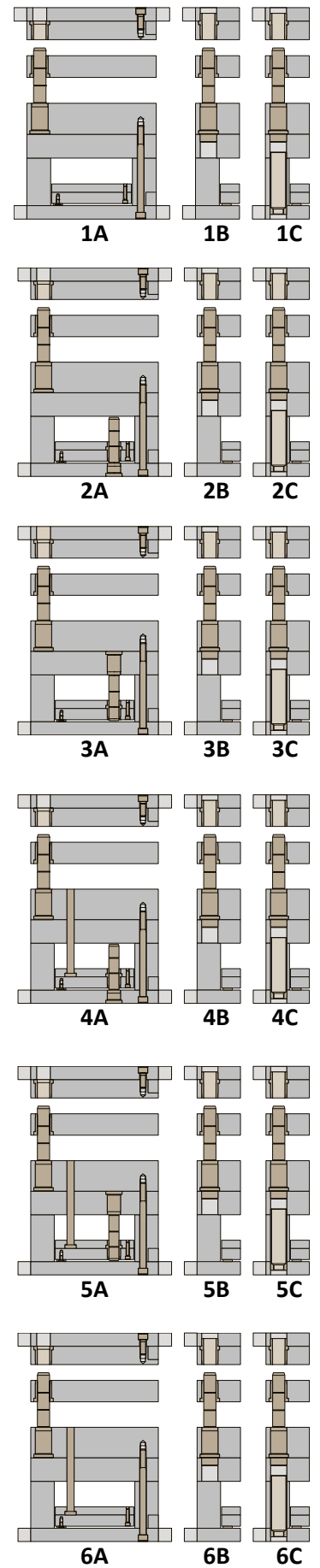
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



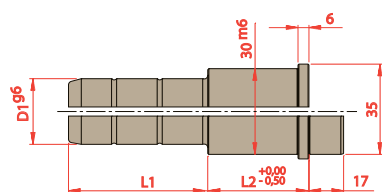
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

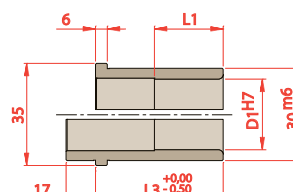
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

### Para solicitar Colunas

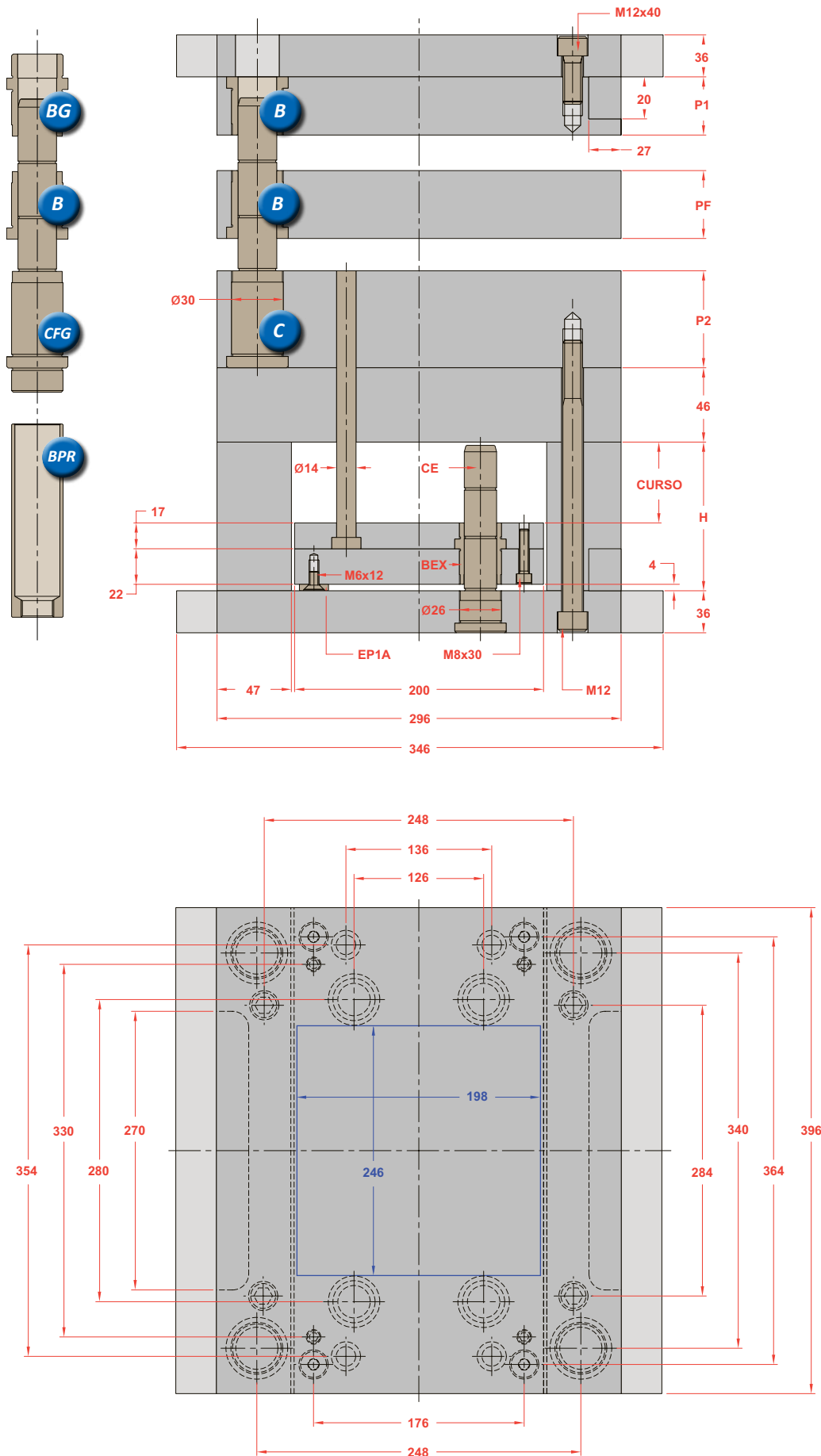
Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #add8e6; color: white;"> </span>

### Para solicitar Buchas

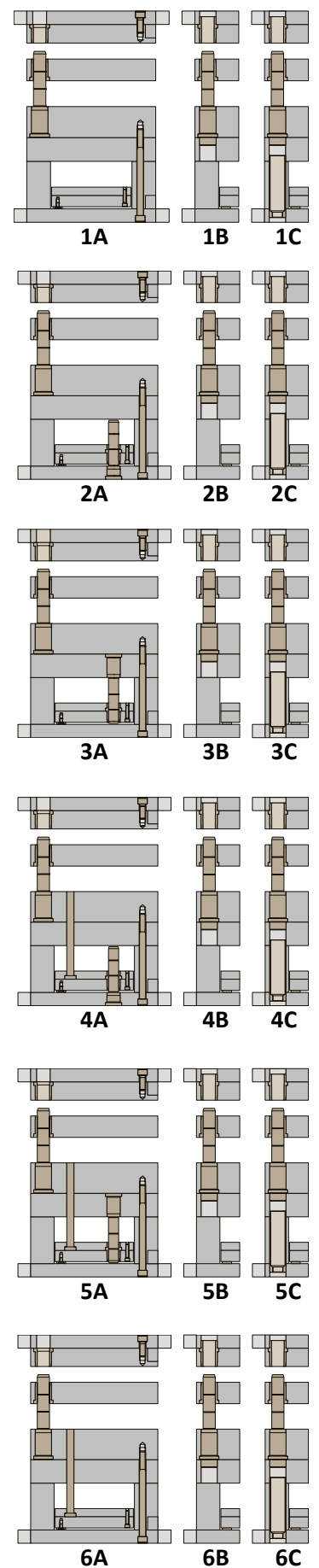
Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #add8e6; color: white;"> </span>



## Vista Com Dimensões



## Opções na Montagem



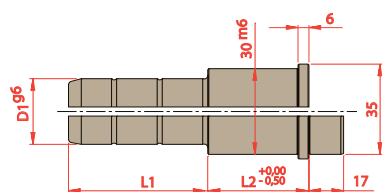
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

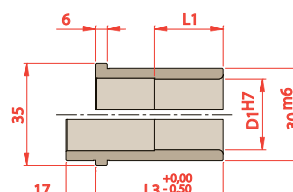
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

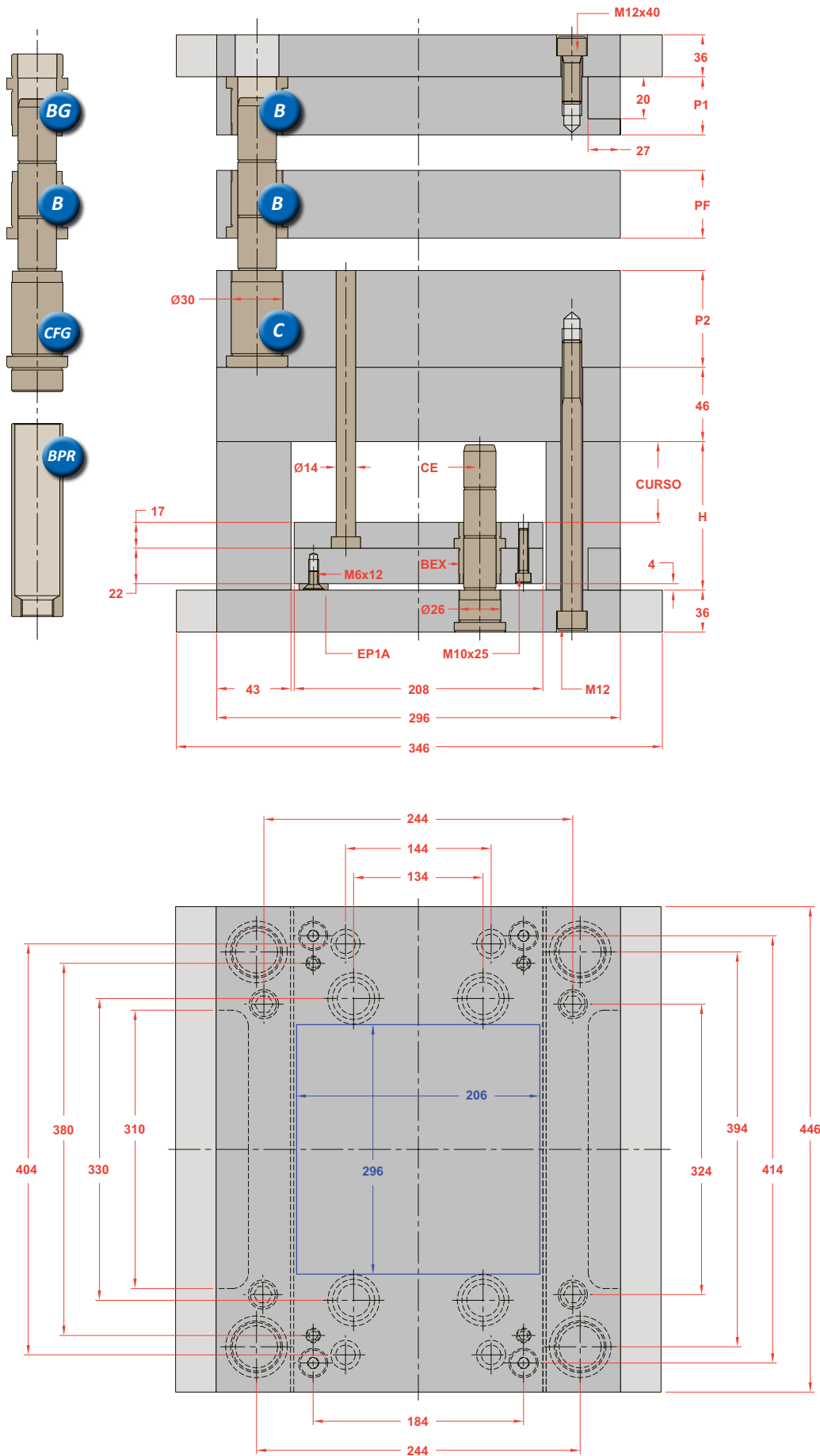
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

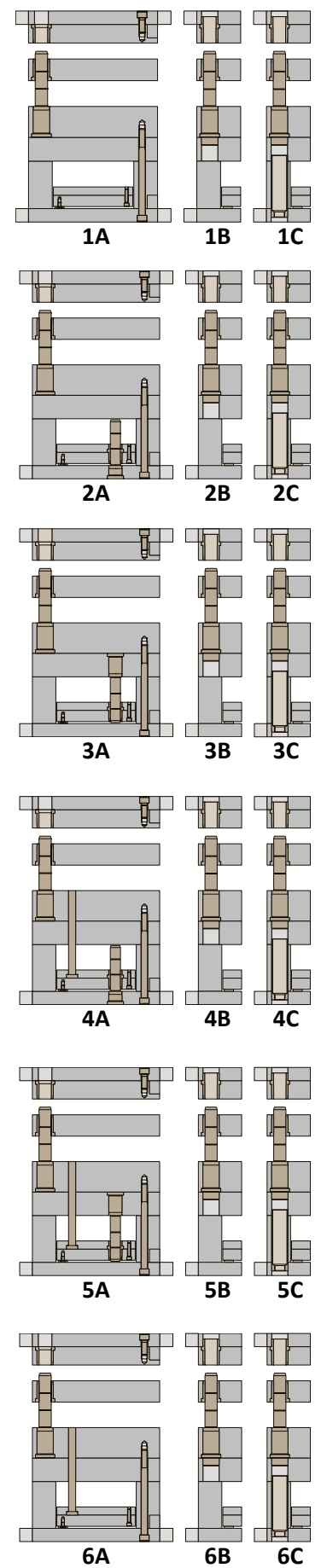
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



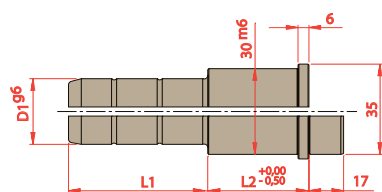
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

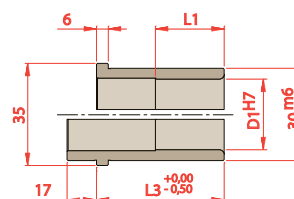
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

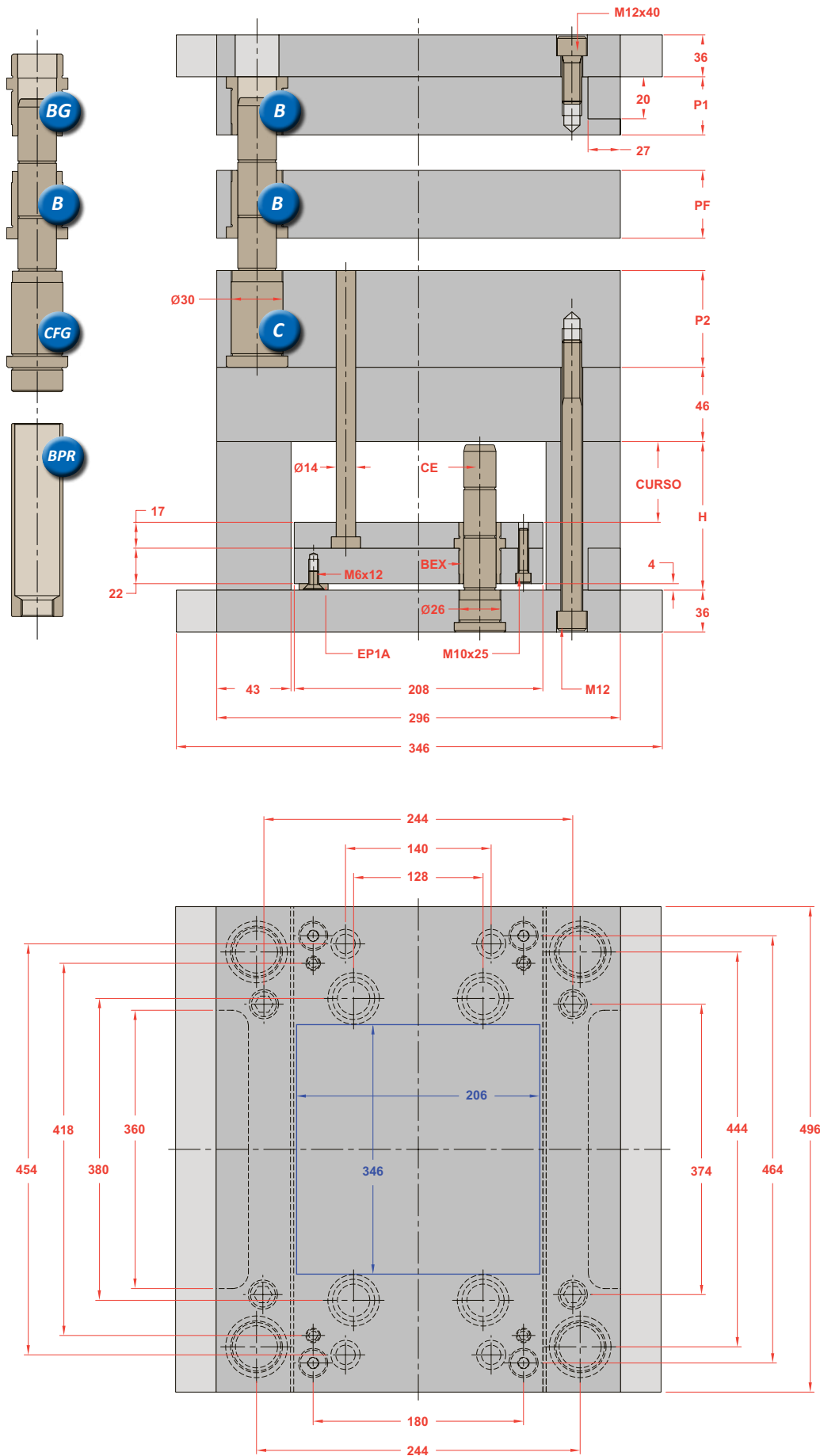
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

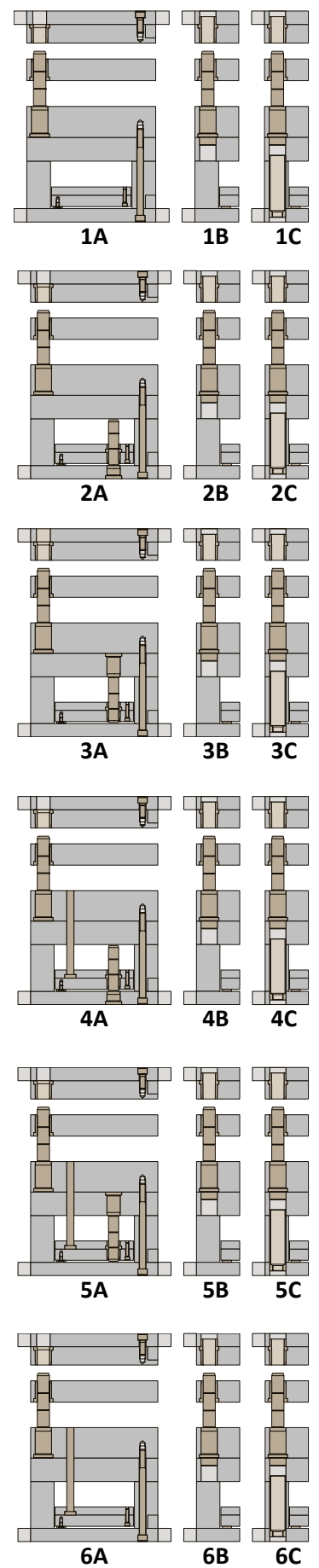
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



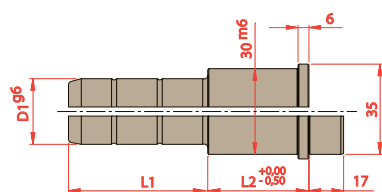
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

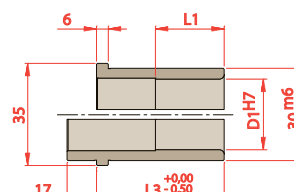
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

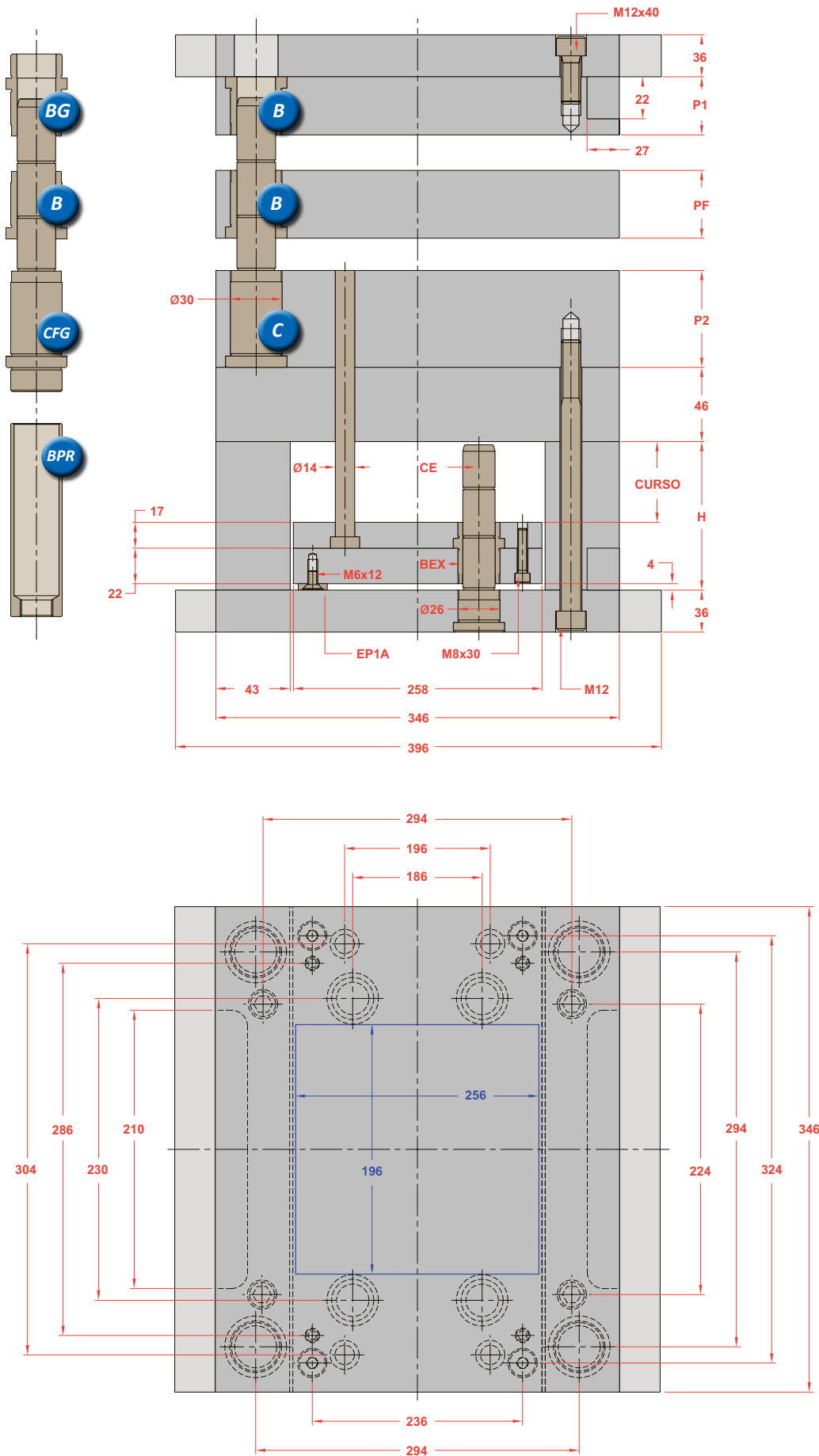
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

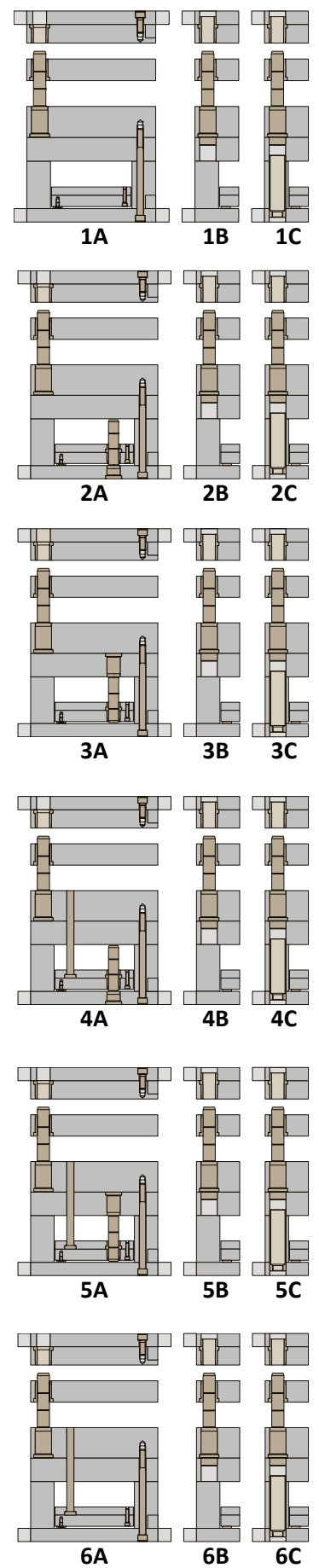
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



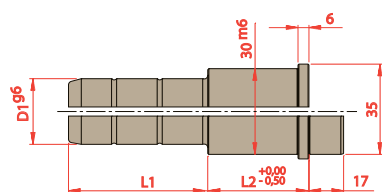
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	27	27	36	B/BG 22027	B/BG 24027	B22027	B24027	CF/CFG 22036065	CF/CFG 24036065
2	36	27	36	B/BG 22036	B/BG 24036	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
3	46	27	36	B/BG 22046	B/BG 24046	B22027	B24027	CF/CFG 22036084	CF/CFG 24036084
4	56	27	36	B/BG 22056	B/BG 24056	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
5	66	27	36	B/BG 22066	B/BG 24066	B22027	B24027	CF/CFG 22036102	CF/CFG 24036102
6	76	27	36	B/BG 22076	B/BG 24076	B22027	B24027	CF/CFG 22036122	CF/CFG 24036122
7	96	27	36	B/BG 22096	B/BG 24096	B22027	B24027	CF/CFG 22036140	CF/CFG 24036140
8	27	36	46	B/BG 22027	B/BG 24027	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
9	36	36	46	B/BG 22036	B/BG 24036	B22036	B24036	CF/CFG 22046084	CF/CFG 24046084
10	46	36	46	B/BG 22046	B/BG 24046	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
11	56	36	46	B/BG 22056	B/BG 24056	B22036	B24036	CF/CFG 22046102	CF/CFG 24046102
12	66	36	46	B/BG 22066	B/BG 24066	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
13	76	36	46	B/BG 22076	B/BG 24076	B22036	B24036	CF/CFG 22046122	CF/CFG 24046122
14	96	36	46	B/BG 22096	B/BG 24096	B22036	B24036	CF/CFG 22046140	CF/CFG 24046140
15	27	46	56	B/BG 22027	B/BG 24027	B22046	B24046	CF/CFG 22056084	CF/CFG 24056084
16	36	46	56	B/BG 22036	B/BG 24036	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
17	46	46	56	B/BG 22046	B/BG 24046	B22046	B24046	CF/CFG 22056102	CF/CFG 24056102
18	56	46	56	B/BG 22056	B/BG 24056	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
19	66	46	56	B/BG 22066	B/BG 24066	B22046	B24046	CF/CFG 22056122	CF/CFG 24056122
20	76	46	56	B/BG 22076	B/BG 24076	B22046	B24046	CF/CFG 22056140	CF/CFG 24056140
21	96	46	56	B/BG 22096	B/BG 24096	B22046	B24046	CF/CFG 22056168	CF/CFG 24056168
22	27	56	66	B/BG 22027	B/BG 24027	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
23	36	56	66	B/BG 22036	B/BG 24036	B22056	B24056	CF/CFG 22066102	CF/CFG 24066102
24	46	56	66	B/BG 22046	B/BG 24046	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
25	56	56	66	B/BG 22056	B/BG 24056	B22056	B24056	CF/CFG 22066122	CF/CFG 24066122
26	66	56	66	B/BG 22066	B/BG 24066	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
27	76	56	66	B/BG 22076	B/BG 24076	B22056	B24056	CF/CFG 22066140	CF/CFG 24066140
28	96	56	66	B/BG 22096	B/BG 24096	B22056	B24056	CF/CFG 22066168	CF/CFG 24066168
29	27	66	76	B/BG 22027	B/BG 24027	B22066	B24066	CF/CFG 22076102	CF/CFG 24076102
30	36	66	76	B/BG 22036	B/BG 24036	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
31	46	66	76	B/BG 22046	B/BG 24046	B22066	B24066	CF/CFG 22076122	CF/CFG 24076122
32	56	66	76	B/BG 22056	B/BG 24056	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
33	66	66	76	B/BG 22066	B/BG 24066	B22066	B24066	CF/CFG 22076140	CF/CFG 24076140
34	76	66	76	B/BG 22076	B/BG 24076	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
35	96	66	76	B/BG 22096	B/BG 24096	B22066	B24066	CF/CFG 22076168	CF/CFG 24076168
36	27	76	96	B/BG 22027	B/BG 24027	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
37	36	76	96	B/BG 22036	B/BG 24036	B22076	B24076	CF/CFG 22096122	CF/CFG 24096122
38	46	76	96	B/BG 22046	B/BG 24046	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
39	56	76	96	B/BG 22056	B/BG 24056	B22076	B24076	CF/CFG 22096140	CF/CFG 24096140
40	66	76	96	B/BG 22066	B/BG 24066	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
41	76	76	96	B/BG 22076	B/BG 24076	B22076	B24076	CF/CFG 22096168	CF/CFG 24096168
42	96	76	96	B/BG 22096	B/BG 24096	B22076	B24076	CF/CFG 22096198	CF/CFG 24096198

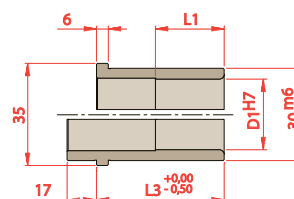
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	13	56	CE 20036056	CE 20046056	BEX 2039	BPR 24074	M12x140
2	33	76	CE 20036076	CE 20046076	BEX 2039	BPR 24094	M12x160
3	53	96	CE 20036096	CE 20046096	BEX 2039	BPR 24114	M12x180

## Componentes



D1	L2	L1						
		065	084	102	122	140	168	198
22 24	036							
	046							
	056							
	066							
	076							
	096							



D1	L1	L3
22 24	027	027
	036	036
	046	046
	055	056
	055	066
	055	076

### Para solicitar Colunas

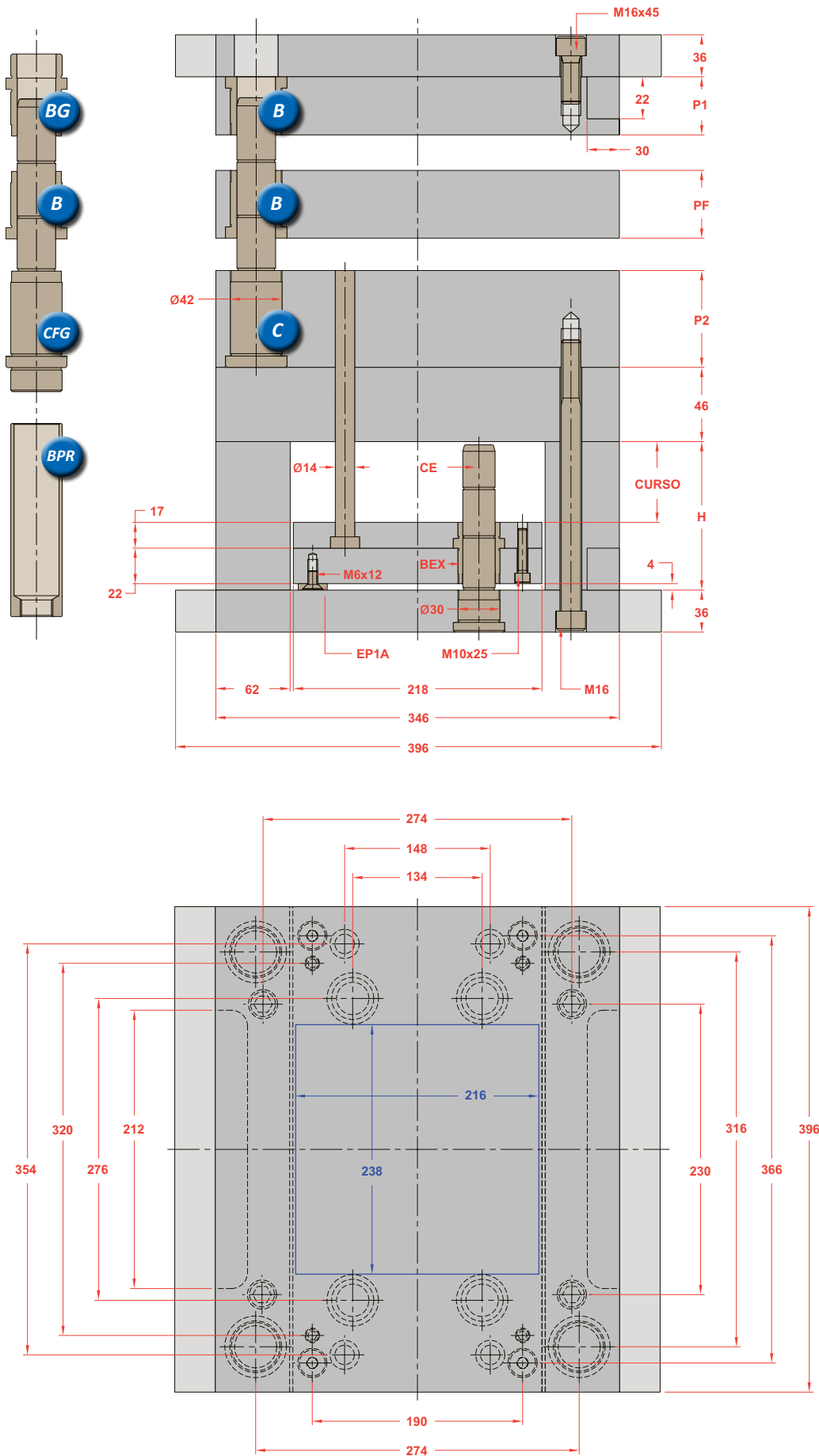
Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

### Para solicitar Buchas

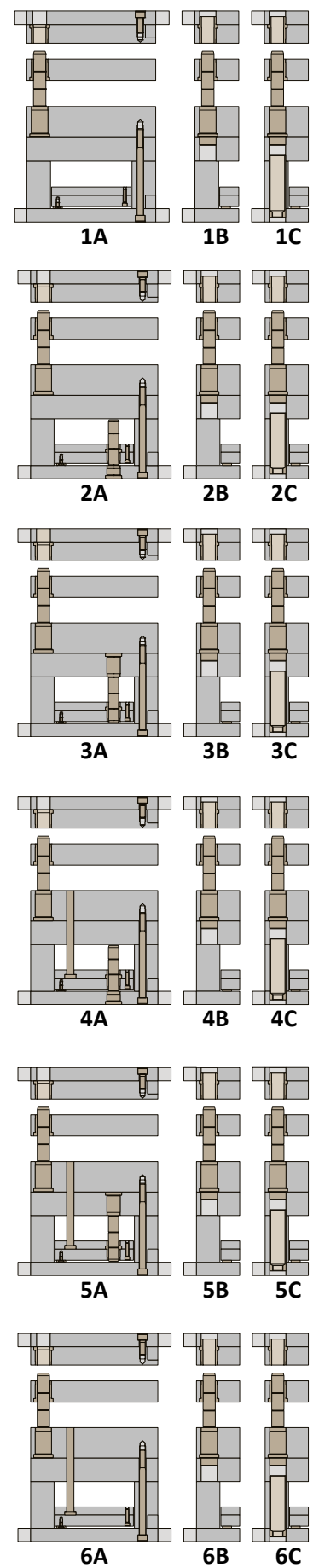
Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>



## Vista Com Dimensões



## Opções na Montagem



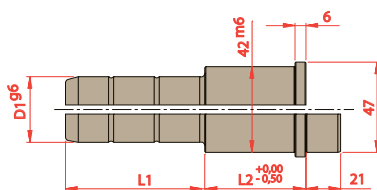
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	36	36	46	B/BG 30036	B/BG 32036	B30036	B32036	CF/CFG 30046084	CF/CFG 32046084
2	46	36	46	B/BG 30046	B/BG 32046	B30036	B32036	CF/CFG 30046102	CF/CFG 32046102
3	56	36	46	B/BG 30056	B/BG 32056	B30036	B32036	CF/CFG 30046122	CF/CFG 32046122
4	66	36	46	B/BG 30066	B/BG 32066	B30036	B32036	CF/CFG 30046140	CF/CFG 32046140
5	76	36	46	B/BG 30076	B/BG 32076	B30036	B32036	CF/CFG 30046168	CF/CFG 32046168
6	96	36	46	B/BG 30096	B/BG 32096	B30036	B32036	CF/CFG 30046198	CF/CFG 32046198
7	116	36	46	B/BG 30116	B/BG 32116	B30036	B32036	CF/CFG 30046224	CF/CFG 32046224
8	36	46	56	B/BG 30036	B/BG 32036	B30046	B32046	CF/CFG 30056102	CF/CFG 32056102
9	46	46	56	B/BG 30046	B/BG 32046	B30046	B32046	CF/CFG 30056122	CF/CFG 32056122
10	56	46	56	B/BG 30056	B/BG 32056	B30046	B32046	CF/CFG 30056140	CF/CFG 32056140
11	66	46	56	B/BG 30066	B/BG 32066	B30046	B32046	CF/CFG 30056168	CF/CFG 32056168
12	76	46	56	B/BG 30076	B/BG 32076	B30046	B32046	CF/CFG 30056198	CF/CFG 32056198
13	96	46	56	B/BG 30096	B/BG 32096	B30046	B32046	CF/CFG 30056224	CF/CFG 32056224
14	116	46	56	B/BG 30116	B/BG 32116	B30046	B32046	CF/CFG 30056250	CF/CFG 32056250
15	36	56	66	B/BG 30036	B/BG 32036	B30056	B32056	CF/CFG 30066102	CF/CFG 32066102
16	46	56	66	B/BG 30046	B/BG 32046	B30056	B32056	CF/CFG 30066122	CF/CFG 32066122
17	56	56	66	B/BG 30056	B/BG 32056	B30056	B32056	CF/CFG 30066140	CF/CFG 32066140
18	66	56	66	B/BG 30066	B/BG 32066	B30056	B32056	CF/CFG 30066168	CF/CFG 32066168
19	76	56	66	B/BG 30076	B/BG 32076	B30056	B32056	CF/CFG 30066198	CF/CFG 32066198
20	96	56	66	B/BG 30096	B/BG 32096	B30056	B32056	CF/CFG 30066224	CF/CFG 32066224
21	116	56	66	B/BG 30116	B/BG 32116	B30056	B32056	CF/CFG 30066250	CF/CFG 32066250
22	36	66	76	B/BG 30036	B/BG 32036	B30066	B32066	CF/CFG 30076102	CF/CFG 32076102
23	46	66	76	B/BG 30046	B/BG 32046	B30066	B32066	CF/CFG 30076122	CF/CFG 32076122
24	56	66	76	B/BG 30056	B/BG 32056	B30066	B32066	CF/CFG 30076140	CF/CFG 32076140
25	66	66	76	B/BG 30066	B/BG 32066	B30066	B32066	CF/CFG 30076168	CF/CFG 32076168
26	76	66	76	B/BG 30076	B/BG 32076	B30066	B32066	CF/CFG 30076198	CF/CFG 32076198
27	96	66	76	B/BG 30096	B/BG 32096	B30066	B32066	CF/CFG 30076224	CF/CFG 32076224
28	116	66	76	B/BG 30116	B/BG 32116	B30066	B32066	CF/CFG 30076250	CF/CFG 32076250
29	36	76	96	B/BG 30036	B/BG 32036	B30076	B32076	CF/CFG 30096102	CF/CFG 32096102
30	46	76	96	B/BG 30046	B/BG 32046	B30076	B32076	CF/CFG 30096122	CF/CFG 32096122
31	56	76	96	B/BG 30056	B/BG 32056	B30076	B32076	CF/CFG 30096140	CF/CFG 32096140
32	66	76	96	B/BG 30066	B/BG 32066	B30076	B32076	CF/CFG 30096168	CF/CFG 32096168
33	76	76	96	B/BG 30076	B/BG 32076	B30076	B32076	CF/CFG 30096198	CF/CFG 32096198
34	96	76	96	B/BG 30096	B/BG 32096	B30076	B32076	CF/CFG 30096224	CF/CFG 32096224
35	116	76	96	B/BG 30116	B/BG 32116	B30076	B32076	CF/CFG 30096250	CF/CFG 32096250
36	36	96	116	B/BG 30036	B/BG 32036	B30096	B32096	CF/CFG 30116102	CF/CFG 32116102
37	46	96	116	B/BG 30046	B/BG 32046	B30096	B32096	CF/CFG 30116122	CF/CFG 32116122
38	56	96	116	B/BG 30056	B/BG 32056	B30096	B32096	CF/CFG 30116140	CF/CFG 32116140
39	66	96	116	B/BG 30066	B/BG 32066	B30096	B32096	CF/CFG 30116168	CF/CFG 32116168
40	76	96	116	B/BG 30076	B/BG 32076	B30096	B32096	CF/CFG 30116198	CF/CFG 32116198
41	96	96	116	B/BG 30096	B/BG 32096	B30096	B32096	CF/CFG 30116224	CF/CFG 32116224
42	116	96	116	B/BG 30116	B/BG 32116	B30096	B32096	CF/CFG 30116250	CF/CFG 32116250

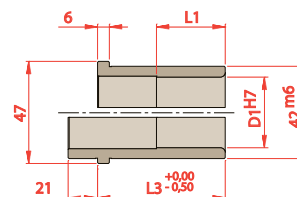
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	76	CE 24036076	CE 24046076	BEX 2439	BPR 32094	M16x170
2	53	96	CE 24036096	CE 24046096	BEX 2439	BPR 32114	M16x190
3	73	116	CE 24036116	CE 24046116	BEX 2439	BPR 32134	M16x210

## Componentes



D1	L2	L1						
		084	102	122	140	168	198	245
30 32	046							
	056							
	066							
	076							
	096							
	116							



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

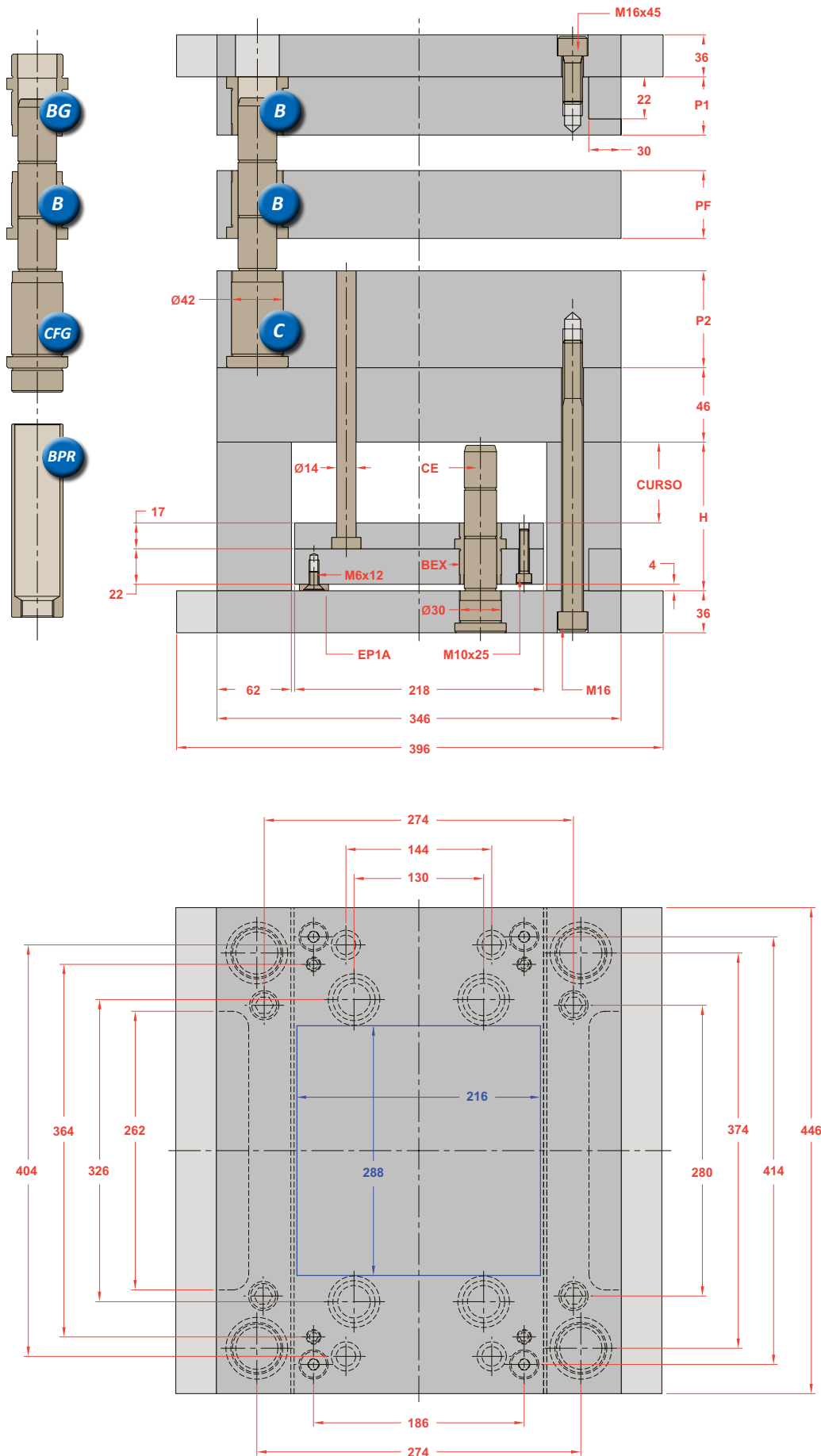
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #666666; color: white;"> </span>	<span style="background-color: #A0C0E0;"> </span>

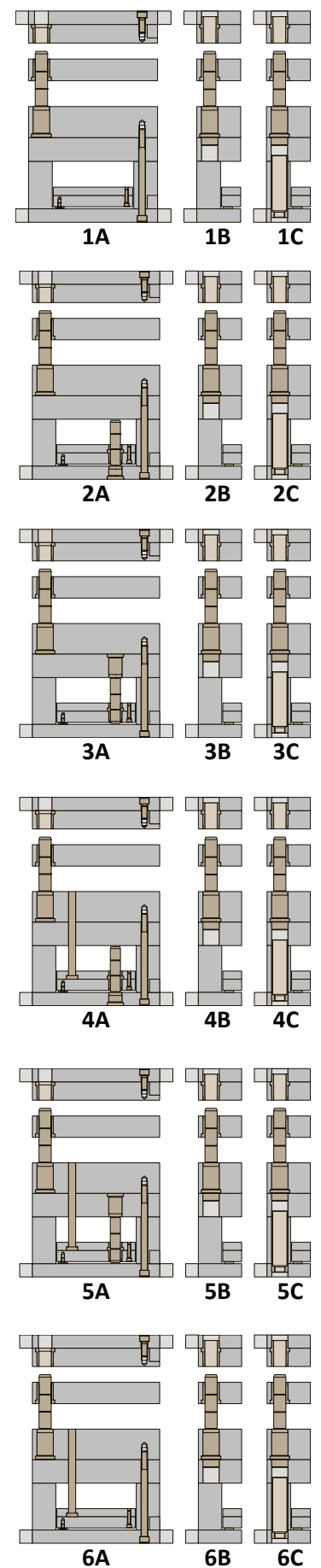
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A0C0E0;"> </span>

## Vista Com Dimensões



## Opções na Montagem



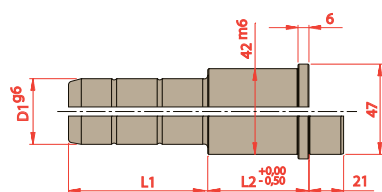
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	36	36	46	B/BG 30036	B/BG 32036	B30036	B32036	CF/CFG 30046084	CF/CFG 32046084
2	46	36	46	B/BG 30046	B/BG 32046	B30036	B32036	CF/CFG 30046102	CF/CFG 32046102
3	56	36	46	B/BG 30056	B/BG 32056	B30036	B32036	CF/CFG 30046122	CF/CFG 32046122
4	66	36	46	B/BG 30066	B/BG 32066	B30036	B32036	CF/CFG 30046140	CF/CFG 32046140
5	76	36	46	B/BG 30076	B/BG 32076	B30036	B32036	CF/CFG 30046168	CF/CFG 32046168
6	96	36	46	B/BG 30096	B/BG 32096	B30036	B32036	CF/CFG 30046198	CF/CFG 32046198
7	116	36	46	B/BG 30116	B/BG 32116	B30036	B32036	CF/CFG 30046224	CF/CFG 32046224
8	36	46	56	B/BG 30036	B/BG 32036	B30046	B32046	CF/CFG 30056102	CF/CFG 32056102
9	46	46	56	B/BG 30046	B/BG 32046	B30046	B32046	CF/CFG 30056122	CF/CFG 32056122
10	56	46	56	B/BG 30056	B/BG 32056	B30046	B32046	CF/CFG 30056140	CF/CFG 32056140
11	66	46	56	B/BG 30066	B/BG 32066	B30046	B32046	CF/CFG 30056168	CF/CFG 32056168
12	76	46	56	B/BG 30076	B/BG 32076	B30046	B32046	CF/CFG 30056198	CF/CFG 32056198
13	96	46	56	B/BG 30096	B/BG 32096	B30046	B32046	CF/CFG 30056224	CF/CFG 32056224
14	116	46	56	B/BG 30116	B/BG 32116	B30046	B32046	CF/CFG 30056250	CF/CFG 32056250
15	36	56	66	B/BG 30036	B/BG 32036	B30056	B32056	CF/CFG 30066102	CF/CFG 32066102
16	46	56	66	B/BG 30046	B/BG 32046	B30056	B32056	CF/CFG 30066122	CF/CFG 32066122
17	56	56	66	B/BG 30056	B/BG 32056	B30056	B32056	CF/CFG 30066140	CF/CFG 32066140
18	66	56	66	B/BG 30066	B/BG 32066	B30056	B32056	CF/CFG 30066168	CF/CFG 32066168
19	76	56	66	B/BG 30076	B/BG 32076	B30056	B32056	CF/CFG 30066198	CF/CFG 32066198
20	96	56	66	B/BG 30096	B/BG 32096	B30056	B32056	CF/CFG 30066224	CF/CFG 32066224
21	116	56	66	B/BG 30116	B/BG 32116	B30056	B32056	CF/CFG 30066250	CF/CFG 32066250
22	36	66	76	B/BG 30036	B/BG 32036	B30066	B32066	CF/CFG 30076102	CF/CFG 32076102
23	46	66	76	B/BG 30046	B/BG 32046	B30066	B32066	CF/CFG 30076122	CF/CFG 32076122
24	56	66	76	B/BG 30056	B/BG 32056	B30066	B32066	CF/CFG 30076140	CF/CFG 32076140
25	66	66	76	B/BG 30066	B/BG 32066	B30066	B32066	CF/CFG 30076168	CF/CFG 32076168
26	76	66	76	B/BG 30076	B/BG 32076	B30066	B32066	CF/CFG 30076198	CF/CFG 32076198
27	96	66	76	B/BG 30096	B/BG 32096	B30066	B32066	CF/CFG 30076224	CF/CFG 32076224
28	116	66	76	B/BG 30116	B/BG 32116	B30066	B32066	CF/CFG 30076250	CF/CFG 32076250
29	36	76	96	B/BG 30036	B/BG 32036	B30076	B32076	CF/CFG 30096102	CF/CFG 32096102
30	46	76	96	B/BG 30046	B/BG 32046	B30076	B32076	CF/CFG 30096122	CF/CFG 32096122
31	56	76	96	B/BG 30056	B/BG 32056	B30076	B32076	CF/CFG 30096140	CF/CFG 32096140
32	66	76	96	B/BG 30066	B/BG 32066	B30076	B32076	CF/CFG 30096168	CF/CFG 32096168
33	76	76	96	B/BG 30076	B/BG 32076	B30076	B32076	CF/CFG 30096198	CF/CFG 32096198
34	96	76	96	B/BG 30096	B/BG 32096	B30076	B32076	CF/CFG 30096224	CF/CFG 32096224
35	116	76	96	B/BG 30116	B/BG 32116	B30076	B32076	CF/CFG 30096250	CF/CFG 32096250
36	36	96	116	B/BG 30036	B/BG 32036	B30096	B32096	CF/CFG 30116102	CF/CFG 32116102
37	46	96	116	B/BG 30046	B/BG 32046	B30096	B32096	CF/CFG 30116122	CF/CFG 32116122
38	56	96	116	B/BG 30056	B/BG 32056	B30096	B32096	CF/CFG 30116140	CF/CFG 32116140
39	66	96	116	B/BG 30066	B/BG 32066	B30096	B32096	CF/CFG 30116168	CF/CFG 32116168
40	76	96	116	B/BG 30076	B/BG 32076	B30096	B32096	CF/CFG 30116198	CF/CFG 32116198
41	96	96	116	B/BG 30096	B/BG 32096	B30096	B32096	CF/CFG 30116224	CF/CFG 32116224
42	116	96	116	B/BG 30116	B/BG 32116	B30096	B32096	CF/CFG 30116250	CF/CFG 32116250

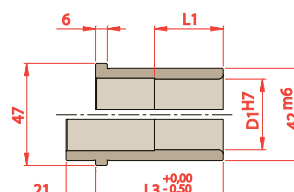
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	76	CE 24036076	CE 24046076	BEX 2439	BPR 32094	M16x170
2	53	96	CE 24036096	CE 24046096	BEX 2439	BPR 32114	M16x190
3	73	116	CE 24036116	CE 24046116	BEX 2439	BPR 32134	M16x210

## Componentes



D1	L2	L1						
		084	102	122	140	168	198	245
30 32	046							
	056							
	066							
	076							
	096							
	116							



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

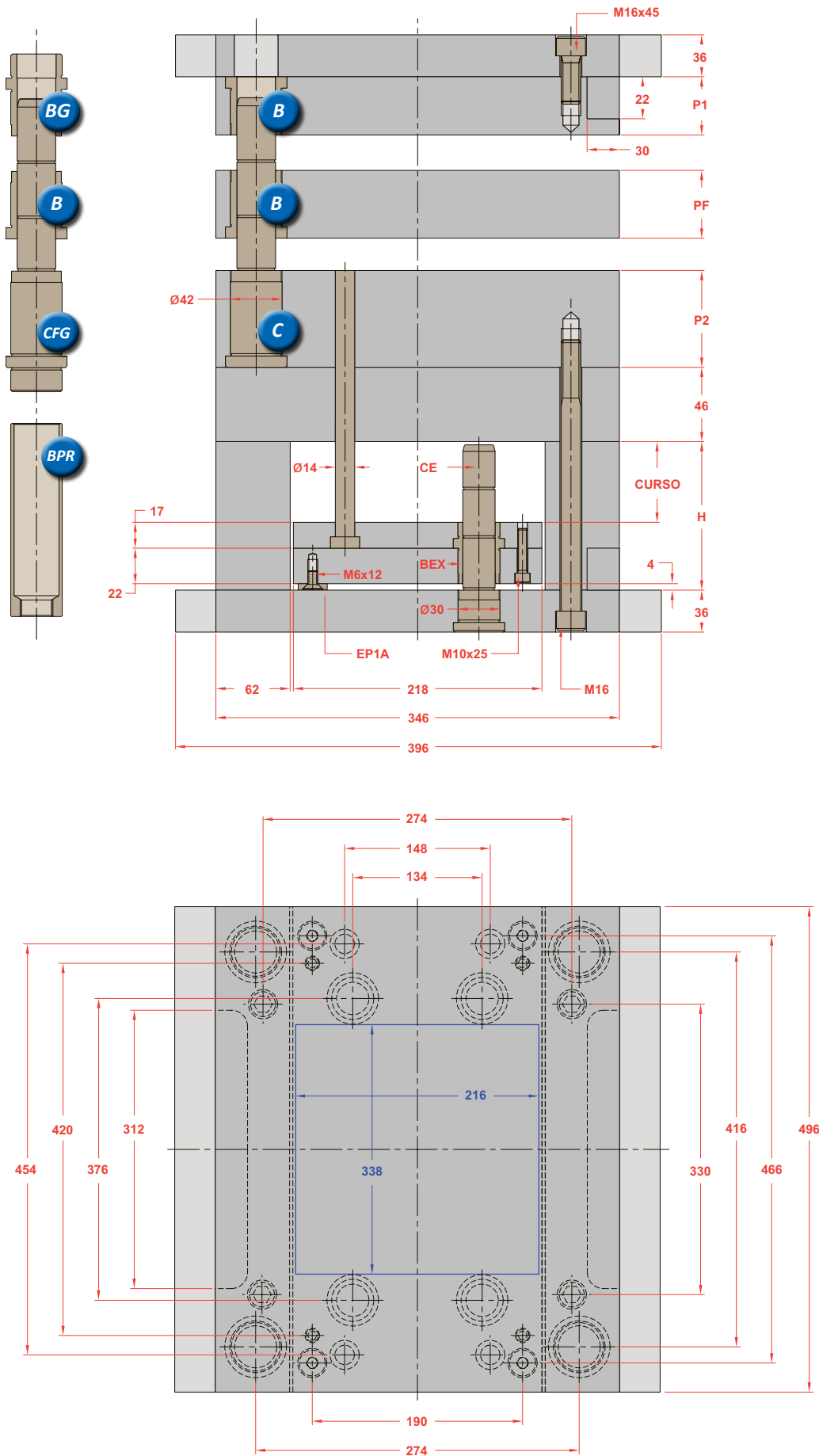
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

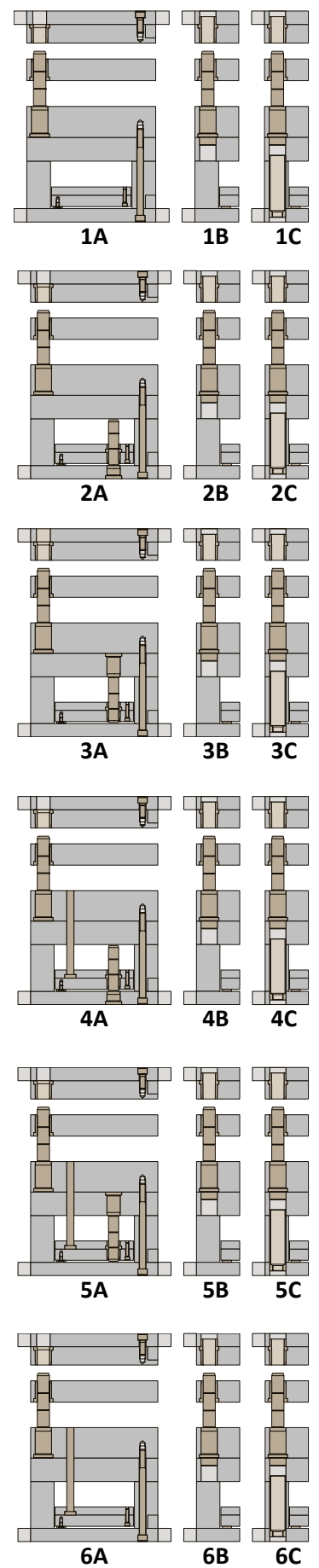
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



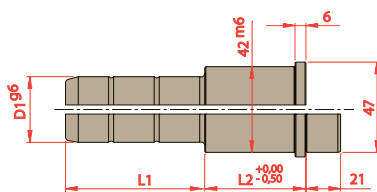
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	36	36	46	B/BG 30036	B/BG 32036	B30036	B32036	CF/CFG 30046084	CF/CFG 32046084
2	46	36	46	B/BG 30046	B/BG 32046	B30036	B32036	CF/CFG 30046102	CF/CFG 32046102
3	56	36	46	B/BG 30056	B/BG 32056	B30036	B32036	CF/CFG 30046122	CF/CFG 32046122
4	66	36	46	B/BG 30066	B/BG 32066	B30036	B32036	CF/CFG 30046140	CF/CFG 32046140
5	76	36	46	B/BG 30076	B/BG 32076	B30036	B32036	CF/CFG 30046168	CF/CFG 32046168
6	96	36	46	B/BG 30096	B/BG 32096	B30036	B32036	CF/CFG 30046198	CF/CFG 32046198
7	116	36	46	B/BG 30116	B/BG 32116	B30036	B32036	CF/CFG 30046224	CF/CFG 32046224
8	36	46	56	B/BG 30036	B/BG 32036	B30046	B32046	CF/CFG 30056102	CF/CFG 32056102
9	46	46	56	B/BG 30046	B/BG 32046	B30046	B32046	CF/CFG 30056122	CF/CFG 32056122
10	56	46	56	B/BG 30056	B/BG 32056	B30046	B32046	CF/CFG 30056140	CF/CFG 32056140
11	66	46	56	B/BG 30066	B/BG 32066	B30046	B32046	CF/CFG 30056168	CF/CFG 32056168
12	76	46	56	B/BG 30076	B/BG 32076	B30046	B32046	CF/CFG 30056198	CF/CFG 32056198
13	96	46	56	B/BG 30096	B/BG 32096	B30046	B32046	CF/CFG 30056224	CF/CFG 32056224
14	116	46	56	B/BG 30116	B/BG 32116	B30046	B32046	CF/CFG 30056250	CF/CFG 32056250
15	36	56	66	B/BG 30036	B/BG 32036	B30056	B32056	CF/CFG 30066102	CF/CFG 32066102
16	46	56	66	B/BG 30046	B/BG 32046	B30056	B32056	CF/CFG 30066122	CF/CFG 32066122
17	56	56	66	B/BG 30056	B/BG 32056	B30056	B32056	CF/CFG 30066140	CF/CFG 32066140
18	66	56	66	B/BG 30066	B/BG 32066	B30056	B32056	CF/CFG 30066168	CF/CFG 32066168
19	76	56	66	B/BG 30076	B/BG 32076	B30056	B32056	CF/CFG 30066198	CF/CFG 32066198
20	96	56	66	B/BG 30096	B/BG 32096	B30056	B32056	CF/CFG 30066224	CF/CFG 32066224
21	116	56	66	B/BG 30116	B/BG 32116	B30056	B32056	CF/CFG 30066250	CF/CFG 32066250
22	36	66	76	B/BG 30036	B/BG 32036	B30066	B32066	CF/CFG 30076102	CF/CFG 32076102
23	46	66	76	B/BG 30046	B/BG 32046	B30066	B32066	CF/CFG 30076122	CF/CFG 32076122
24	56	66	76	B/BG 30056	B/BG 32056	B30066	B32066	CF/CFG 30076140	CF/CFG 32076140
25	66	66	76	B/BG 30066	B/BG 32066	B30066	B32066	CF/CFG 30076168	CF/CFG 32076168
26	76	66	76	B/BG 30076	B/BG 32076	B30066	B32066	CF/CFG 30076198	CF/CFG 32076198
27	96	66	76	B/BG 30096	B/BG 32096	B30066	B32066	CF/CFG 30076224	CF/CFG 32076224
28	116	66	76	B/BG 30116	B/BG 32116	B30066	B32066	CF/CFG 30076250	CF/CFG 32076250
29	36	76	96	B/BG 30036	B/BG 32036	B30076	B32076	CF/CFG 30096102	CF/CFG 32096102
30	46	76	96	B/BG 30046	B/BG 32046	B30076	B32076	CF/CFG 30096122	CF/CFG 32096122
31	56	76	96	B/BG 30056	B/BG 32056	B30076	B32076	CF/CFG 30096140	CF/CFG 32096140
32	66	76	96	B/BG 30066	B/BG 32066	B30076	B32076	CF/CFG 30096168	CF/CFG 32096168
33	76	76	96	B/BG 30076	B/BG 32076	B30076	B32076	CF/CFG 30096198	CF/CFG 32096198
34	96	76	96	B/BG 30096	B/BG 32096	B30076	B32076	CF/CFG 30096224	CF/CFG 32096224
35	116	76	96	B/BG 30116	B/BG 32116	B30076	B32076	CF/CFG 30096250	CF/CFG 32096250
36	36	96	116	B/BG 30036	B/BG 32036	B30096	B32096	CF/CFG 30116102	CF/CFG 32116102
37	46	96	116	B/BG 30046	B/BG 32046	B30096	B32096	CF/CFG 30116122	CF/CFG 32116122
38	56	96	116	B/BG 30056	B/BG 32056	B30096	B32096	CF/CFG 30116140	CF/CFG 32116140
39	66	96	116	B/BG 30066	B/BG 32066	B30096	B32096	CF/CFG 30116168	CF/CFG 32116168
40	76	96	116	B/BG 30076	B/BG 32076	B30096	B32096	CF/CFG 30116198	CF/CFG 32116198
41	96	96	116	B/BG 30096	B/BG 32096	B30096	B32096	CF/CFG 30116224	CF/CFG 32116224
42	116	96	116	B/BG 30116	B/BG 32116	B30096	B32096	CF/CFG 30116250	CF/CFG 32116250

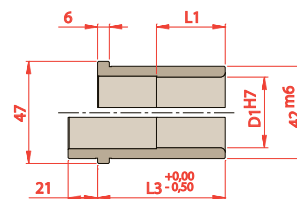
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	76	CE 24036076	CE 24046076	BEX 2439	BPR 32094	M16x170
2	53	96	CE 24036096	CE 24046096	BEX 2439	BPR 32114	M16x190
3	73	116	CE 24036116	CE 24046116	BEX 2439	BPR 32134	M16x210

## Componentes



D1	L2	L1						
		084	102	122	140	168	198	245
30 32	046							
	056							
	066							
	076							
	096							
	116							



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

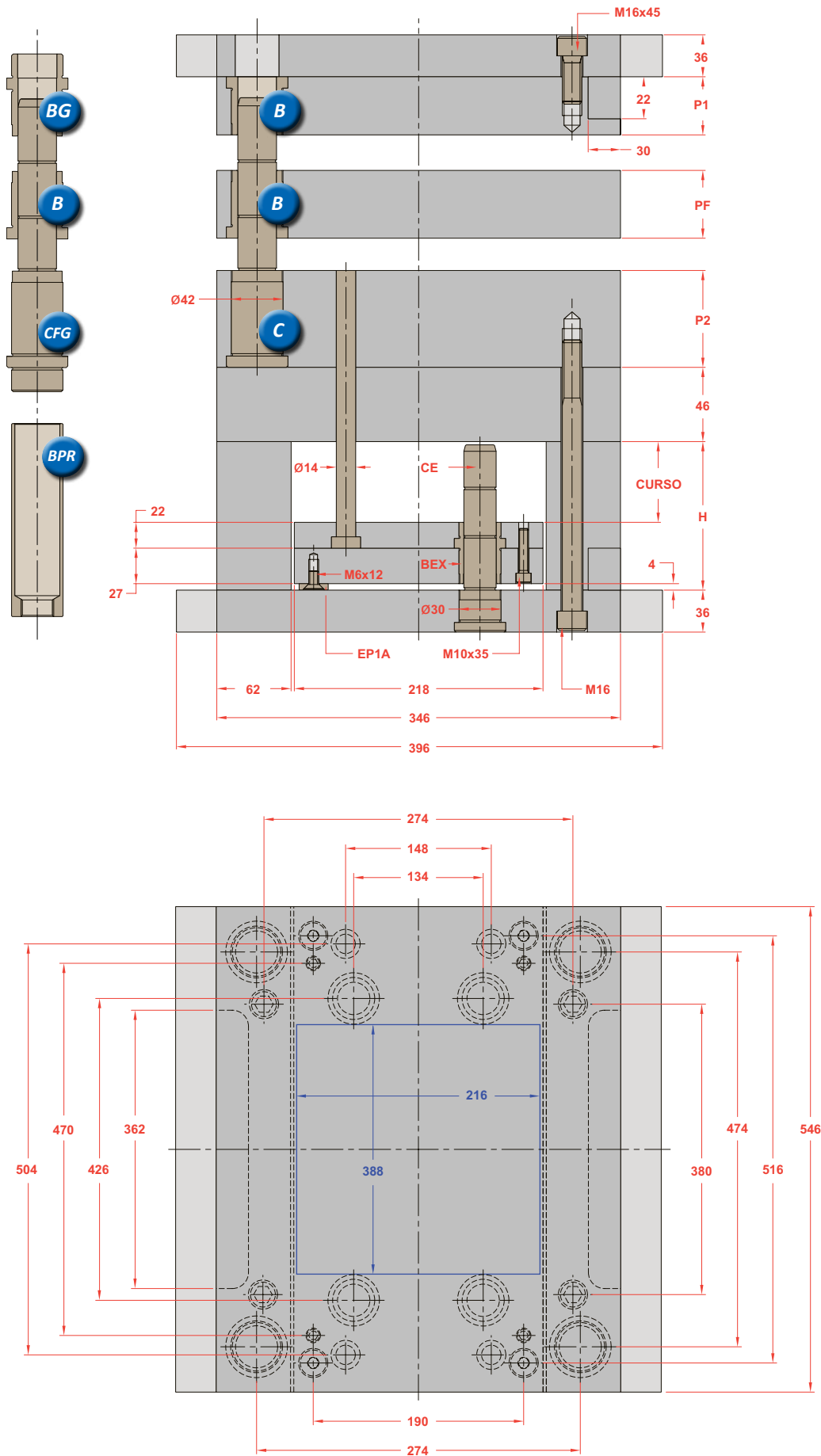
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A9C94A; color: white;"> </span>

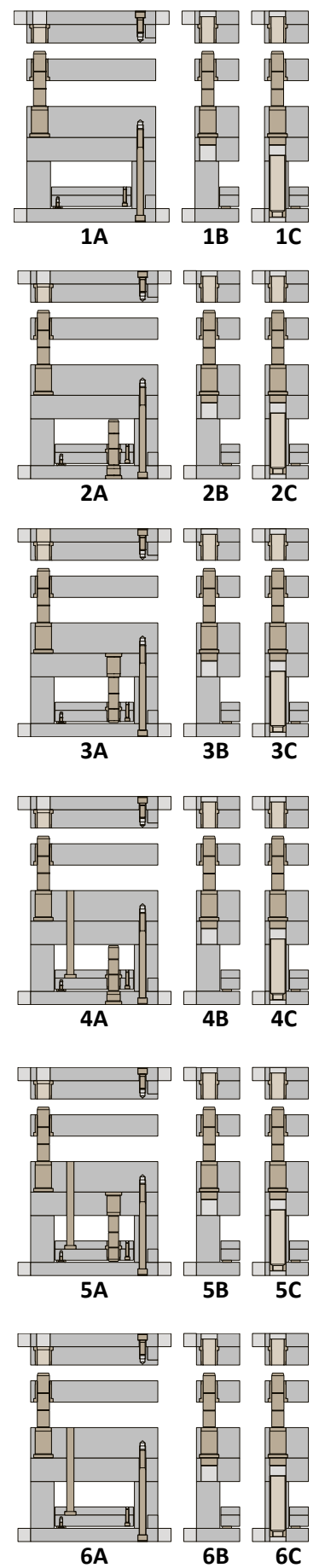
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A9C94A; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



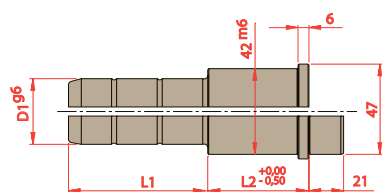
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	36	36	46	B/BG 30036	B/BG 32036	B30036	B32036	CF/CFG 30046084	CF/CFG 32046084
2	46	36	46	B/BG 30046	B/BG 32046	B30036	B32036	CF/CFG 30046102	CF/CFG 32046102
3	56	36	46	B/BG 30056	B/BG 32056	B30036	B32036	CF/CFG 30046122	CF/CFG 32046122
4	66	36	46	B/BG 30066	B/BG 32066	B30036	B32036	CF/CFG 30046140	CF/CFG 32046140
5	76	36	46	B/BG 30076	B/BG 32076	B30036	B32036	CF/CFG 30046168	CF/CFG 32046168
6	96	36	46	B/BG 30096	B/BG 32096	B30036	B32036	CF/CFG 30046198	CF/CFG 32046198
7	116	36	46	B/BG 30116	B/BG 32116	B30036	B32036	CF/CFG 30046224	CF/CFG 32046224
8	36	46	56	B/BG 30036	B/BG 32036	B30046	B32046	CF/CFG 30056102	CF/CFG 32056102
9	46	46	56	B/BG 30046	B/BG 32046	B30046	B32046	CF/CFG 30056122	CF/CFG 32056122
10	56	46	56	B/BG 30056	B/BG 32056	B30046	B32046	CF/CFG 30056140	CF/CFG 32056140
11	66	46	56	B/BG 30066	B/BG 32066	B30046	B32046	CF/CFG 30056168	CF/CFG 32056168
12	76	46	56	B/BG 30076	B/BG 32076	B30046	B32046	CF/CFG 30056198	CF/CFG 32056198
13	96	46	56	B/BG 30096	B/BG 32096	B30046	B32046	CF/CFG 30056224	CF/CFG 32056224
14	116	46	56	B/BG 30116	B/BG 32116	B30046	B32046	CF/CFG 30056250	CF/CFG 32056250
15	36	56	66	B/BG 30036	B/BG 32036	B30056	B32056	CF/CFG 30066102	CF/CFG 32066102
16	46	56	66	B/BG 30046	B/BG 32046	B30056	B32056	CF/CFG 30066122	CF/CFG 32066122
17	56	56	66	B/BG 30056	B/BG 32056	B30056	B32056	CF/CFG 30066140	CF/CFG 32066140
18	66	56	66	B/BG 30066	B/BG 32066	B30056	B32056	CF/CFG 30066168	CF/CFG 32066168
19	76	56	66	B/BG 30076	B/BG 32076	B30056	B32056	CF/CFG 30066198	CF/CFG 32066198
20	96	56	66	B/BG 30096	B/BG 32096	B30056	B32056	CF/CFG 30066224	CF/CFG 32066224
21	116	56	66	B/BG 30116	B/BG 32116	B30056	B32056	CF/CFG 30066250	CF/CFG 32066250
22	36	66	76	B/BG 30036	B/BG 32036	B30066	B32066	CF/CFG 30076102	CF/CFG 32076102
23	46	66	76	B/BG 30046	B/BG 32046	B30066	B32066	CF/CFG 30076122	CF/CFG 32076122
24	56	66	76	B/BG 30056	B/BG 32056	B30066	B32066	CF/CFG 30076140	CF/CFG 32076140
25	66	66	76	B/BG 30066	B/BG 32066	B30066	B32066	CF/CFG 30076168	CF/CFG 32076168
26	76	66	76	B/BG 30076	B/BG 32076	B30066	B32066	CF/CFG 30076198	CF/CFG 32076198
27	96	66	76	B/BG 30096	B/BG 32096	B30066	B32066	CF/CFG 30076224	CF/CFG 32076224
28	116	66	76	B/BG 30116	B/BG 32116	B30066	B32066	CF/CFG 30076250	CF/CFG 32076250
29	36	76	96	B/BG 30036	B/BG 32036	B30076	B32076	CF/CFG 30096102	CF/CFG 32096102
30	46	76	96	B/BG 30046	B/BG 32046	B30076	B32076	CF/CFG 30096122	CF/CFG 32096122
31	56	76	96	B/BG 30056	B/BG 32056	B30076	B32076	CF/CFG 30096140	CF/CFG 32096140
32	66	76	96	B/BG 30066	B/BG 32066	B30076	B32076	CF/CFG 30096168	CF/CFG 32096168
33	76	76	96	B/BG 30076	B/BG 32076	B30076	B32076	CF/CFG 30096198	CF/CFG 32096198
34	96	76	96	B/BG 30096	B/BG 32096	B30076	B32076	CF/CFG 30096224	CF/CFG 32096224
35	116	76	96	B/BG 30116	B/BG 32116	B30076	B32076	CF/CFG 30096250	CF/CFG 32096250
36	36	96	116	B/BG 30036	B/BG 32036	B30096	B32096	CF/CFG 30116102	CF/CFG 32116102
37	46	96	116	B/BG 30046	B/BG 32046	B30096	B32096	CF/CFG 30116122	CF/CFG 32116122
38	56	96	116	B/BG 30056	B/BG 32056	B30096	B32096	CF/CFG 30116140	CF/CFG 32116140
39	66	96	116	B/BG 30066	B/BG 32066	B30096	B32096	CF/CFG 30116168	CF/CFG 32116168
40	76	96	116	B/BG 30076	B/BG 32076	B30096	B32096	CF/CFG 30116198	CF/CFG 32116198
41	96	96	116	B/BG 30096	B/BG 32096	B30096	B32096	CF/CFG 30116224	CF/CFG 32116224
42	116	96	116	B/BG 30116	B/BG 32116	B30096	B32096	CF/CFG 30116250	CF/CFG 32116250

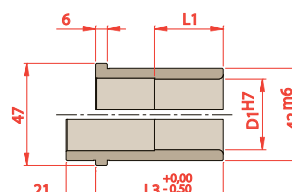
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	86	CE 24036086	CE 24046086	BEX 2449	BPR 32104	M16x180
2	63	116	CE 24036116	CE 24046116	BEX 2449	BPR 32134	M16x210
3	83	136	CE 24036136	CE 24046136	BEX 2449	BPR 32154	M16x230

## Componentes



D1	L2	L1						
		084	102	122	140	168	198	245
30 32	046							
	056							
	066							
	076							
	096							
	116							



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

### Para solicitar Colunas

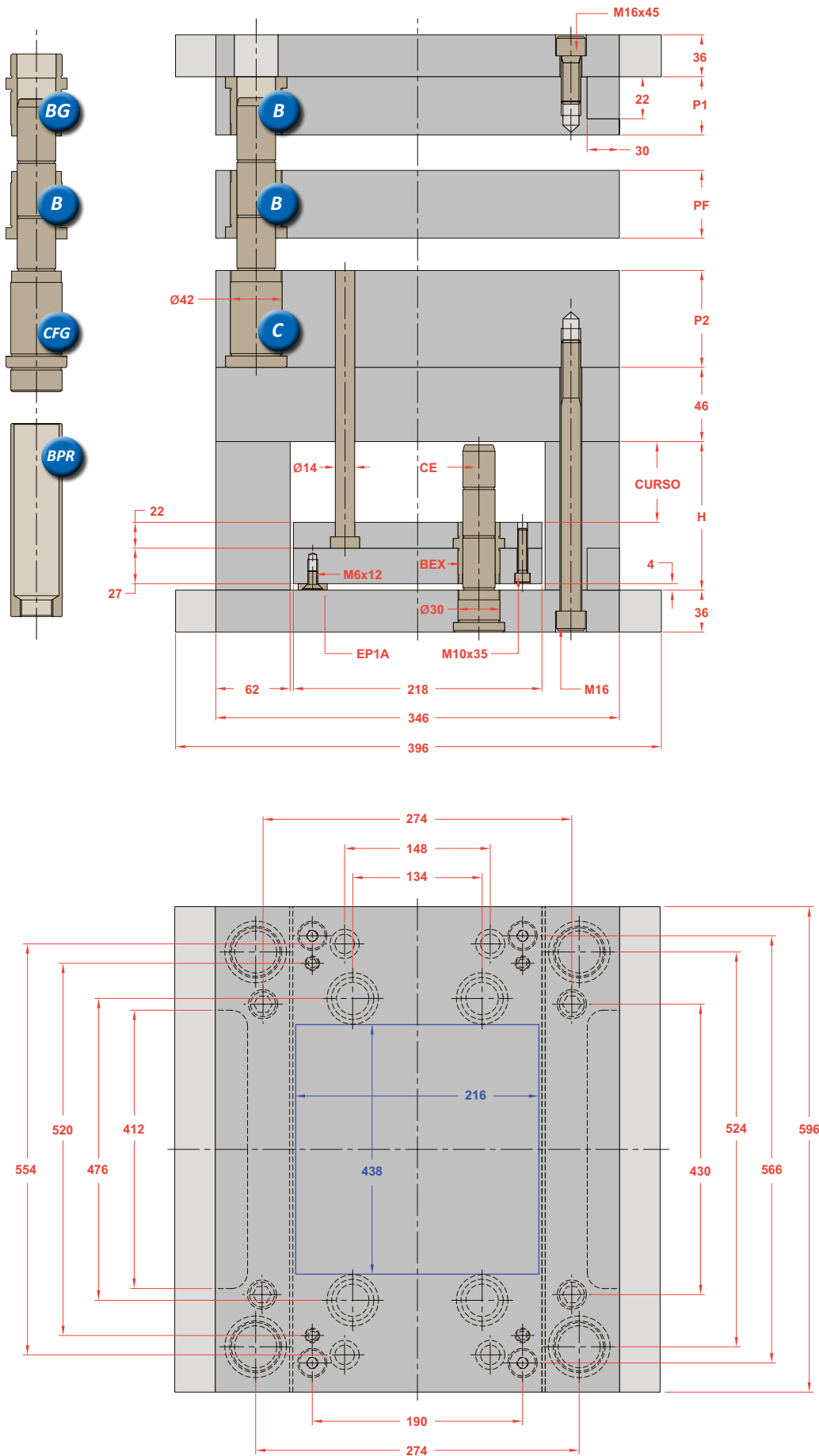
Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A9C9E9; color: white;"> </span>

### Para solicitar Buchas

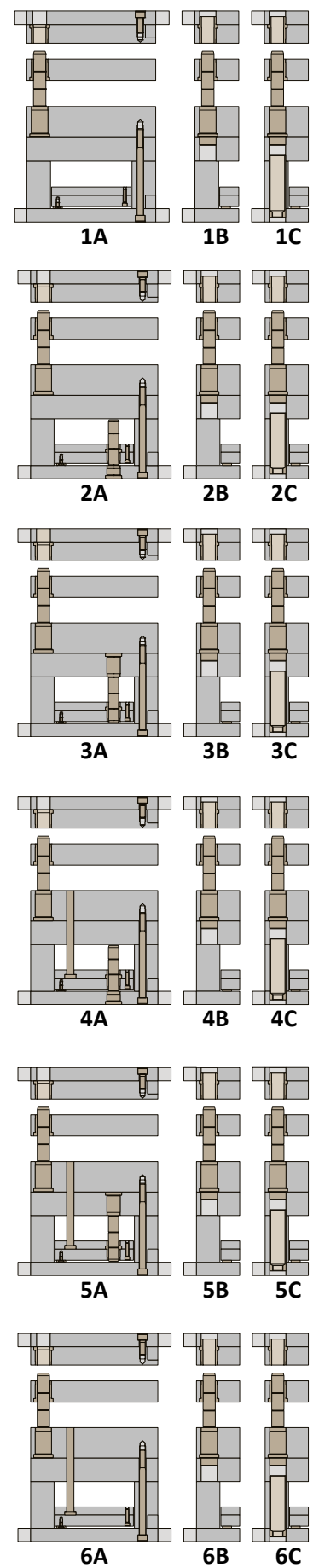
Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A9C9E9; color: white;"> </span>



## Vista Com Dimensões



## Opções na Montagem



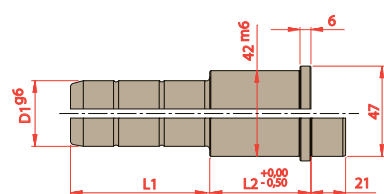
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	36	36	46	B/BG 30036	B/BG 32036	B30036	B32036	CF/CFG 30046084	CF/CFG 32046084
2	46	36	46	B/BG 30046	B/BG 32046	B30036	B32036	CF/CFG 30046102	CF/CFG 32046102
3	56	36	46	B/BG 30056	B/BG 32056	B30036	B32036	CF/CFG 30046122	CF/CFG 32046122
4	66	36	46	B/BG 30066	B/BG 32066	B30036	B32036	CF/CFG 30046140	CF/CFG 32046140
5	76	36	46	B/BG 30076	B/BG 32076	B30036	B32036	CF/CFG 30046168	CF/CFG 32046168
6	96	36	46	B/BG 30096	B/BG 32096	B30036	B32036	CF/CFG 30046198	CF/CFG 32046198
7	116	36	46	B/BG 30116	B/BG 32116	B30036	B32036	CF/CFG 30046224	CF/CFG 32046224
8	36	46	56	B/BG 30036	B/BG 32036	B30046	B32046	CF/CFG 30056102	CF/CFG 32056102
9	46	46	56	B/BG 30046	B/BG 32046	B30046	B32046	CF/CFG 30056122	CF/CFG 32056122
10	56	46	56	B/BG 30056	B/BG 32056	B30046	B32046	CF/CFG 30056140	CF/CFG 32056140
11	66	46	56	B/BG 30066	B/BG 32066	B30046	B32046	CF/CFG 30056168	CF/CFG 32056168
12	76	46	56	B/BG 30076	B/BG 32076	B30046	B32046	CF/CFG 30056198	CF/CFG 32056198
13	96	46	56	B/BG 30096	B/BG 32096	B30046	B32046	CF/CFG 30056224	CF/CFG 32056224
14	116	46	56	B/BG 30116	B/BG 32116	B30046	B32046	CF/CFG 30056250	CF/CFG 32056250
15	36	56	66	B/BG 30036	B/BG 32036	B30056	B32056	CF/CFG 30066102	CF/CFG 32066102
16	46	56	66	B/BG 30046	B/BG 32046	B30056	B32056	CF/CFG 30066122	CF/CFG 32066122
17	56	56	66	B/BG 30056	B/BG 32056	B30056	B32056	CF/CFG 30066140	CF/CFG 32066140
18	66	56	66	B/BG 30066	B/BG 32066	B30056	B32056	CF/CFG 30066168	CF/CFG 32066168
19	76	56	66	B/BG 30076	B/BG 32076	B30056	B32056	CF/CFG 30066198	CF/CFG 32066198
20	96	56	66	B/BG 30096	B/BG 32096	B30056	B32056	CF/CFG 30066224	CF/CFG 32066224
21	116	56	66	B/BG 30116	B/BG 32116	B30056	B32056	CF/CFG 30066250	CF/CFG 32066250
22	36	66	76	B/BG 30036	B/BG 32036	B30066	B32066	CF/CFG 30076102	CF/CFG 32076102
23	46	66	76	B/BG 30046	B/BG 32046	B30066	B32066	CF/CFG 30076122	CF/CFG 32076122
24	56	66	76	B/BG 30056	B/BG 32056	B30066	B32066	CF/CFG 30076140	CF/CFG 32076140
25	66	66	76	B/BG 30066	B/BG 32066	B30066	B32066	CF/CFG 30076168	CF/CFG 32076168
26	76	66	76	B/BG 30076	B/BG 32076	B30066	B32066	CF/CFG 30076198	CF/CFG 32076198
27	96	66	76	B/BG 30096	B/BG 32096	B30066	B32066	CF/CFG 30076224	CF/CFG 32076224
28	116	66	76	B/BG 30116	B/BG 32116	B30066	B32066	CF/CFG 30076250	CF/CFG 32076250
29	36	76	96	B/BG 30036	B/BG 32036	B30076	B32076	CF/CFG 30096102	CF/CFG 32096102
30	46	76	96	B/BG 30046	B/BG 32046	B30076	B32076	CF/CFG 30096122	CF/CFG 32096122
31	56	76	96	B/BG 30056	B/BG 32056	B30076	B32076	CF/CFG 30096140	CF/CFG 32096140
32	66	76	96	B/BG 30066	B/BG 32066	B30076	B32076	CF/CFG 30096168	CF/CFG 32096168
33	76	76	96	B/BG 30076	B/BG 32076	B30076	B32076	CF/CFG 30096198	CF/CFG 32096198
34	96	76	96	B/BG 30096	B/BG 32096	B30076	B32076	CF/CFG 30096224	CF/CFG 32096224
35	116	76	96	B/BG 30116	B/BG 32116	B30076	B32076	CF/CFG 30096250	CF/CFG 32096250
36	36	96	116	B/BG 30036	B/BG 32036	B30096	B32096	CF/CFG 30116102	CF/CFG 32116102
37	46	96	116	B/BG 30046	B/BG 32046	B30096	B32096	CF/CFG 30116122	CF/CFG 32116122
38	56	96	116	B/BG 30056	B/BG 32056	B30096	B32096	CF/CFG 30116140	CF/CFG 32116140
39	66	96	116	B/BG 30066	B/BG 32066	B30096	B32096	CF/CFG 30116168	CF/CFG 32116168
40	76	96	116	B/BG 30076	B/BG 32076	B30096	B32096	CF/CFG 30116198	CF/CFG 32116198
41	96	96	116	B/BG 30096	B/BG 32096	B30096	B32096	CF/CFG 30116224	CF/CFG 32116224
42	116	96	116	B/BG 30116	B/BG 32116	B30096	B32096	CF/CFG 30116250	CF/CFG 32116250

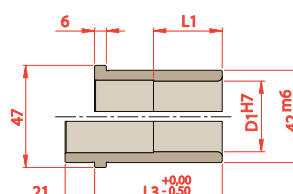
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	86	CE 24036086	CE 24046086	BEX 2449	BPR 32104	M16x180
2	63	116	CE 24036116	CE 24046116	BEX 2449	BPR 32134	M16x210
3	83	136	CE 24036136	CE 24046136	BEX 2449	BPR 32154	M16x230

## Componentes



D1	L2	L1						
		084	102	122	140	168	198	245
30 32	046							
	056							
	066							
	076							
	096							
	116							



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

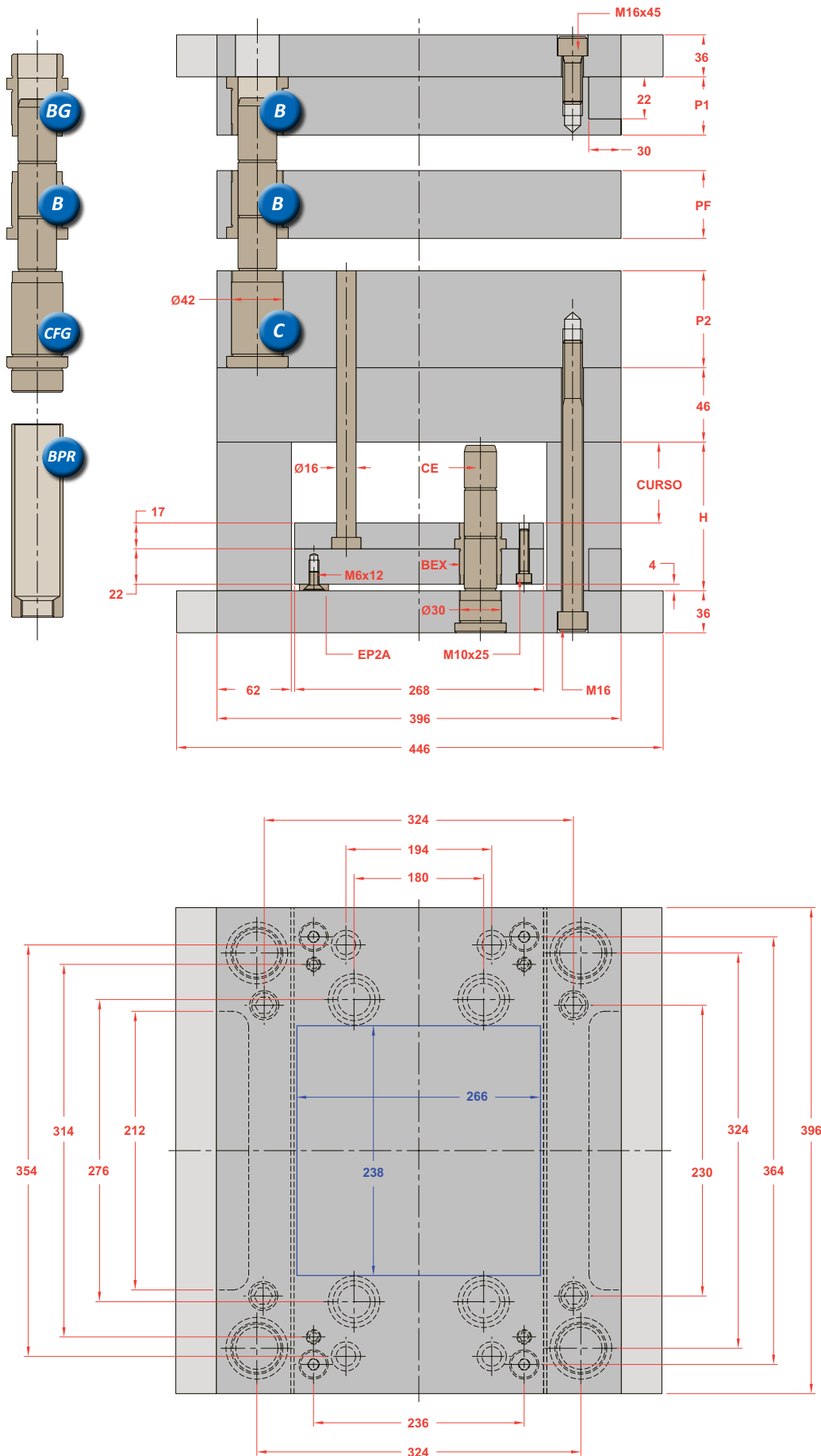
### Para solicitar Colunas

Prefixo D1 L2 L1  
 CF ou CFG

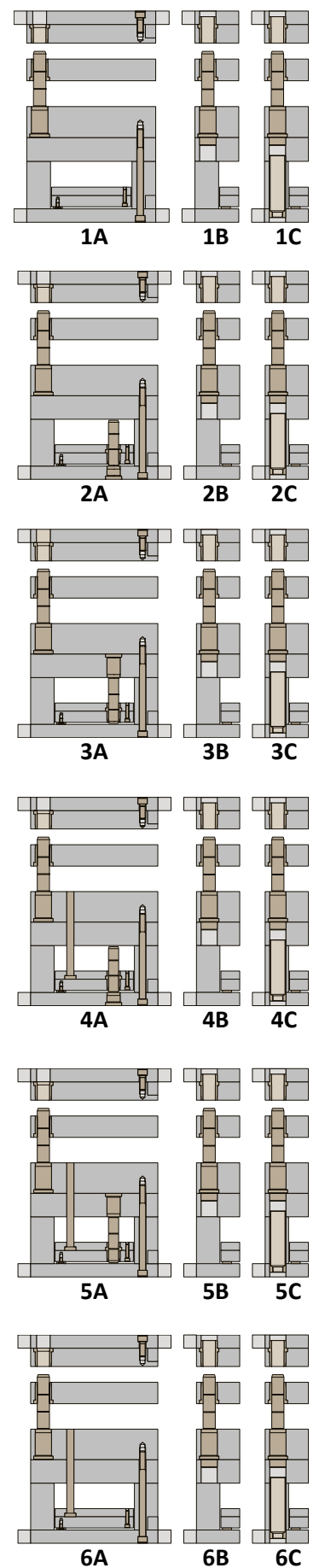
### Para solicitar Buchas

Prefixo D1 L3  
 B ou BG

## Vista Com Dimensões



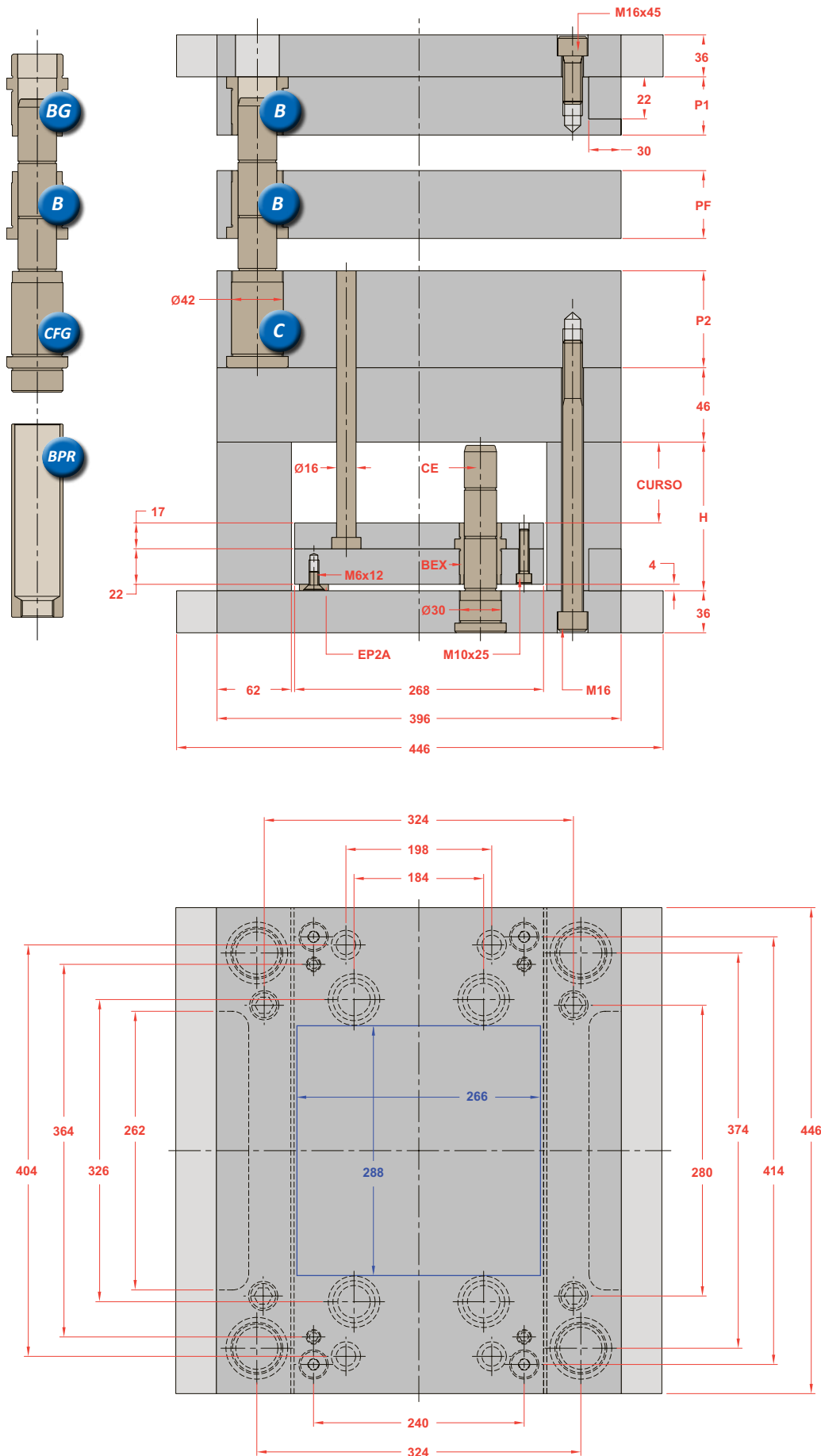
## Opções na Montagem



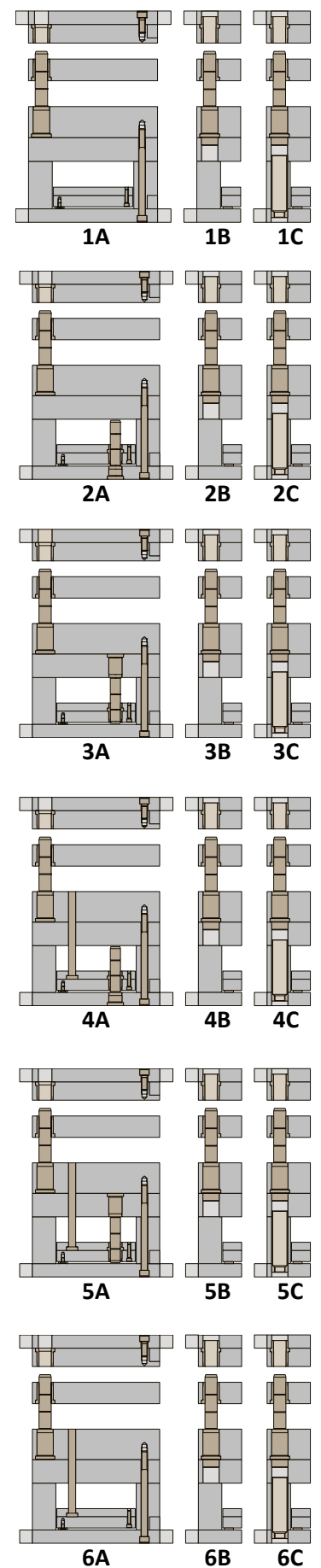
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



## Vista Com Dimensões



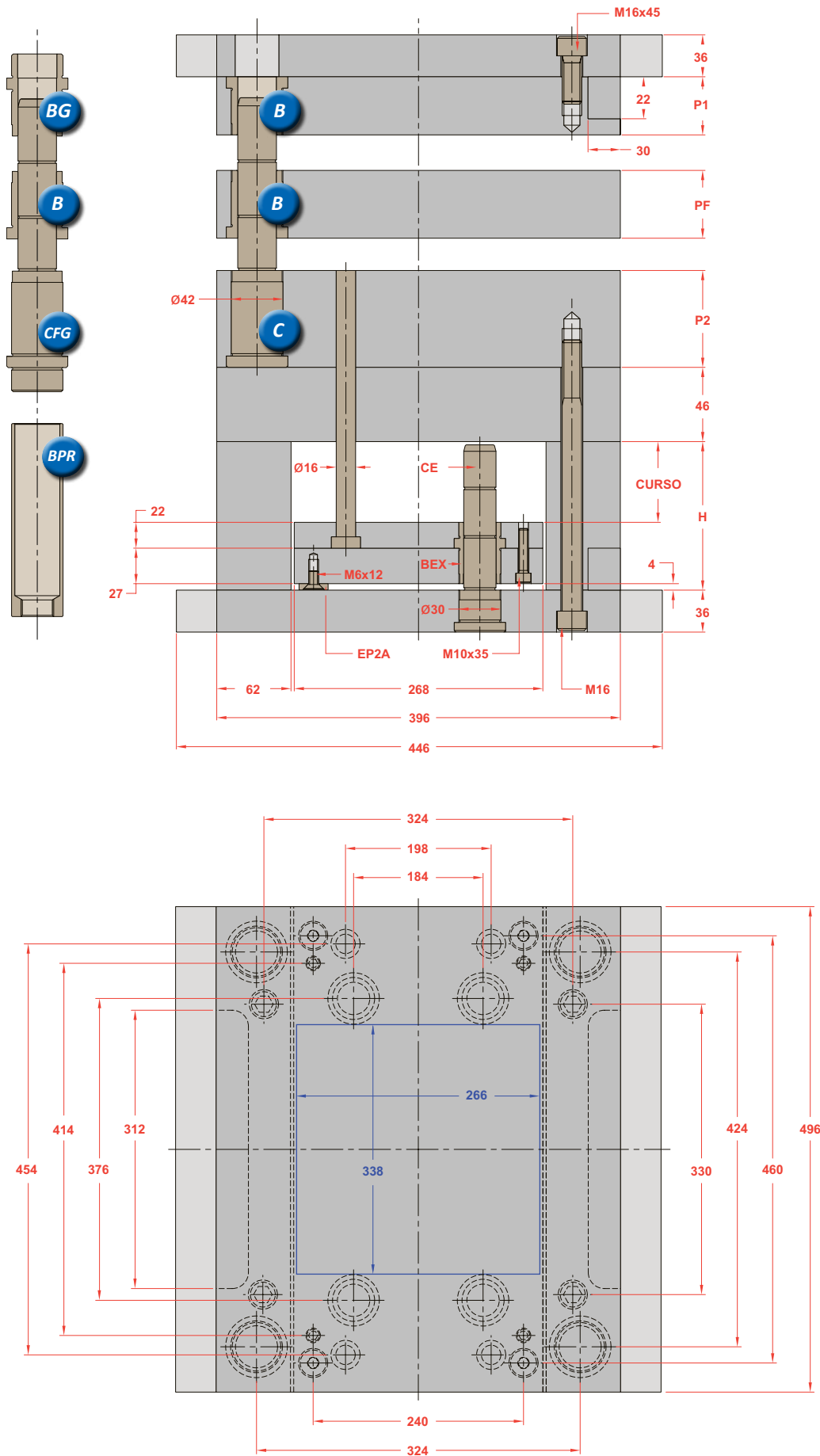
## Opções na Montagem



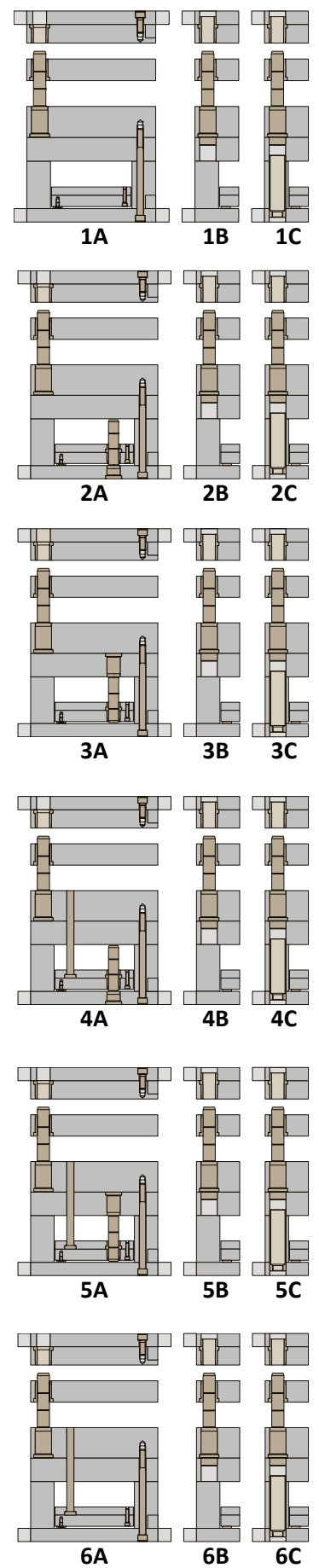
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado



## Vista Com Dimensões



## Opções na Montagem



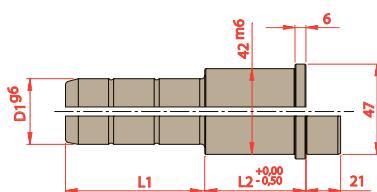
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	36	36	46	B/BG 30036	B/BG 32036	B30036	B32036	CF/CFG 30046084	CF/CFG 32046084
2	46	36	46	B/BG 30046	B/BG 32046	B30036	B32036	CF/CFG 30046102	CF/CFG 32046102
3	56	36	46	B/BG 30056	B/BG 32056	B30036	B32036	CF/CFG 30046122	CF/CFG 32046122
4	66	36	46	B/BG 30066	B/BG 32066	B30036	B32036	CF/CFG 30046140	CF/CFG 32046140
5	76	36	46	B/BG 30076	B/BG 32076	B30036	B32036	CF/CFG 30046168	CF/CFG 32046168
6	96	36	46	B/BG 30096	B/BG 32096	B30036	B32036	CF/CFG 30046198	CF/CFG 32046198
7	116	36	46	B/BG 30116	B/BG 32116	B30036	B32036	CF/CFG 30046224	CF/CFG 32046224
8	36	46	56	B/BG 30036	B/BG 32036	B30046	B32046	CF/CFG 30056102	CF/CFG 32056102
9	46	46	56	B/BG 30046	B/BG 32046	B30046	B32046	CF/CFG 30056122	CF/CFG 32056122
10	56	46	56	B/BG 30056	B/BG 32056	B30046	B32046	CF/CFG 30056140	CF/CFG 32056140
11	66	46	56	B/BG 30066	B/BG 32066	B30046	B32046	CF/CFG 30056168	CF/CFG 32056168
12	76	46	56	B/BG 30076	B/BG 32076	B30046	B32046	CF/CFG 30056198	CF/CFG 32056198
13	96	46	56	B/BG 30096	B/BG 32096	B30046	B32046	CF/CFG 30056224	CF/CFG 32056224
14	116	46	56	B/BG 30116	B/BG 32116	B30046	B32046	CF/CFG 30056250	CF/CFG 32056250
15	36	56	66	B/BG 30036	B/BG 32036	B30056	B32056	CF/CFG 30066102	CF/CFG 32066102
16	46	56	66	B/BG 30046	B/BG 32046	B30056	B32056	CF/CFG 30066122	CF/CFG 32066122
17	56	56	66	B/BG 30056	B/BG 32056	B30056	B32056	CF/CFG 30066140	CF/CFG 32066140
18	66	56	66	B/BG 30066	B/BG 32066	B30056	B32056	CF/CFG 30066168	CF/CFG 32066168
19	76	56	66	B/BG 30076	B/BG 32076	B30056	B32056	CF/CFG 30066198	CF/CFG 32066198
20	96	56	66	B/BG 30096	B/BG 32096	B30056	B32056	CF/CFG 30066224	CF/CFG 32066224
21	116	56	66	B/BG 30116	B/BG 32116	B30056	B32056	CF/CFG 30066250	CF/CFG 32066250
22	36	66	76	B/BG 30036	B/BG 32036	B30066	B32066	CF/CFG 30076102	CF/CFG 32076102
23	46	66	76	B/BG 30046	B/BG 32046	B30066	B32066	CF/CFG 30076122	CF/CFG 32076122
24	56	66	76	B/BG 30056	B/BG 32056	B30066	B32066	CF/CFG 30076140	CF/CFG 32076140
25	66	66	76	B/BG 30066	B/BG 32066	B30066	B32066	CF/CFG 30076168	CF/CFG 32076168
26	76	66	76	B/BG 30076	B/BG 32076	B30066	B32066	CF/CFG 30076198	CF/CFG 32076198
27	96	66	76	B/BG 30096	B/BG 32096	B30066	B32066	CF/CFG 30076224	CF/CFG 32076224
28	116	66	76	B/BG 30116	B/BG 32116	B30066	B32066	CF/CFG 30076250	CF/CFG 32076250
29	36	76	96	B/BG 30036	B/BG 32036	B30076	B32076	CF/CFG 30096102	CF/CFG 32096102
30	46	76	96	B/BG 30046	B/BG 32046	B30076	B32076	CF/CFG 30096122	CF/CFG 32096122
31	56	76	96	B/BG 30056	B/BG 32056	B30076	B32076	CF/CFG 30096140	CF/CFG 32096140
32	66	76	96	B/BG 30066	B/BG 32066	B30076	B32076	CF/CFG 30096168	CF/CFG 32096168
33	76	76	96	B/BG 30076	B/BG 32076	B30076	B32076	CF/CFG 30096198	CF/CFG 32096198
34	96	76	96	B/BG 30096	B/BG 32096	B30076	B32076	CF/CFG 30096224	CF/CFG 32096224
35	116	76	96	B/BG 30116	B/BG 32116	B30076	B32076	CF/CFG 30096250	CF/CFG 32096250
36	36	96	116	B/BG 30036	B/BG 32036	B30096	B32096	CF/CFG 30116102	CF/CFG 32116102
37	46	96	116	B/BG 30046	B/BG 32046	B30096	B32096	CF/CFG 30116122	CF/CFG 32116122
38	56	96	116	B/BG 30056	B/BG 32056	B30096	B32096	CF/CFG 30116140	CF/CFG 32116140
39	66	96	116	B/BG 30066	B/BG 32066	B30096	B32096	CF/CFG 30116168	CF/CFG 32116168
40	76	96	116	B/BG 30076	B/BG 32076	B30096	B32096	CF/CFG 30116198	CF/CFG 32116198
41	96	96	116	B/BG 30096	B/BG 32096	B30096	B32096	CF/CFG 30116224	CF/CFG 32116224
42	116	96	116	B/BG 30116	B/BG 32116	B30096	B32096	CF/CFG 30116250	CF/CFG 32116250

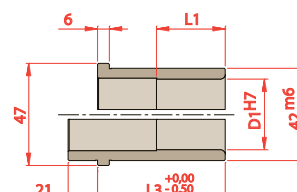
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	86	CE 24036086	CE 24046086	BEX 2449	BPR 32104	M16x180
2	63	116	CE 24036116	CE 24046116	BEX 2449	BPR 32134	M16x210
3	83	136	CE 24036136	CE 24046136	BEX 2449	BPR 32154	M16x230

## Componentes



D1	L2	L1						
		084	102	122	140	168	198	245
30 32	046							
	056							
	066							
	076							
	096							
	116							



D1	L1	L3
	036	036
	046	046
30	056	056
32	066	066
	075	076
	075	096
	075	116

### Para solicitar Colunas

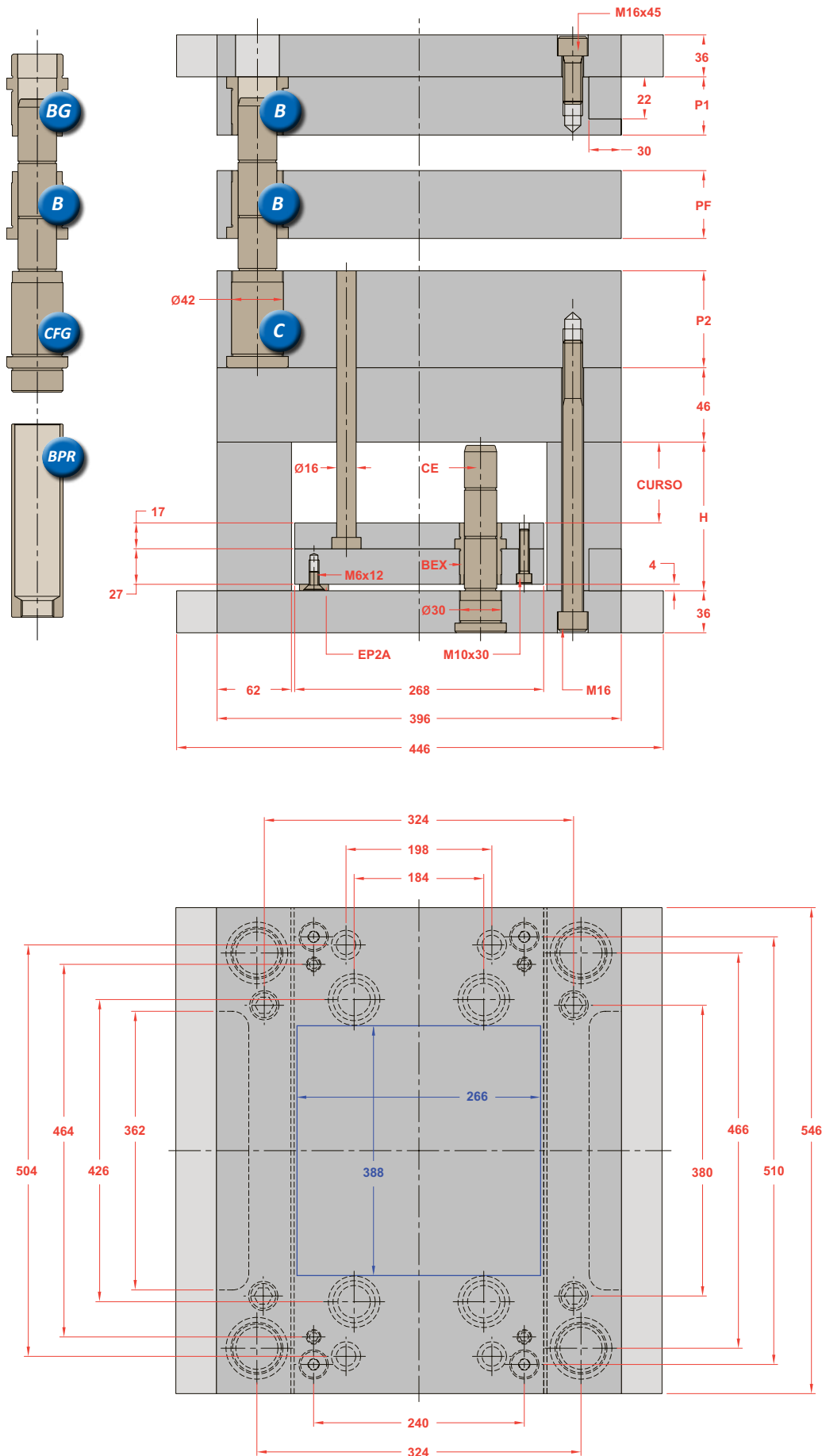
Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #A9C94A; color: white;"> </span>

### Para solicitar Buchas

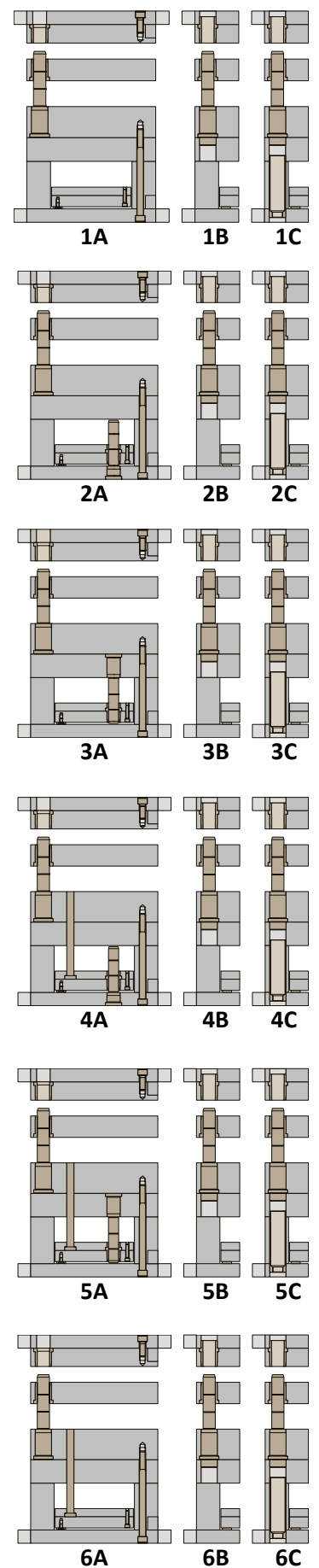
Prefixo	D1	L3
B ou BG	<span style="background-color: #0070C0; color: white;"> </span>	<span style="background-color: #A9C94A; color: white;"> </span>



## Vista Com Dimensões



## Opções na Montagem



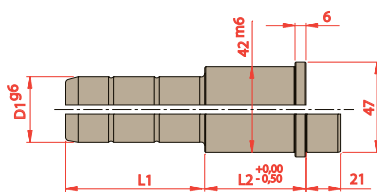
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	36	36	46	B/BG 30036	B/BG 32036	B30036	B32036	CF/CFG 30046084	CF/CFG 32046084
2	46	36	46	B/BG 30046	B/BG 32046	B30036	B32036	CF/CFG 30046102	CF/CFG 32046102
3	56	36	46	B/BG 30056	B/BG 32056	B30036	B32036	CF/CFG 30046122	CF/CFG 32046122
4	66	36	46	B/BG 30066	B/BG 32066	B30036	B32036	CF/CFG 30046140	CF/CFG 32046140
5	76	36	46	B/BG 30076	B/BG 32076	B30036	B32036	CF/CFG 30046168	CF/CFG 32046168
6	96	36	46	B/BG 30096	B/BG 32096	B30036	B32036	CF/CFG 30046198	CF/CFG 32046198
7	116	36	46	B/BG 30116	B/BG 32116	B30036	B32036	CF/CFG 30046224	CF/CFG 32046224
8	36	46	56	B/BG 30036	B/BG 32036	B30046	B32046	CF/CFG 30056102	CF/CFG 32056102
9	46	46	56	B/BG 30046	B/BG 32046	B30046	B32046	CF/CFG 30056122	CF/CFG 32056122
10	56	46	56	B/BG 30056	B/BG 32056	B30046	B32046	CF/CFG 30056140	CF/CFG 32056140
11	66	46	56	B/BG 30066	B/BG 32066	B30046	B32046	CF/CFG 30056168	CF/CFG 32056168
12	76	46	56	B/BG 30076	B/BG 32076	B30046	B32046	CF/CFG 30056198	CF/CFG 32056198
13	96	46	56	B/BG 30096	B/BG 32096	B30046	B32046	CF/CFG 30056224	CF/CFG 32056224
14	116	46	56	B/BG 30116	B/BG 32116	B30046	B32046	CF/CFG 30056250	CF/CFG 32056250
15	36	56	66	B/BG 30036	B/BG 32036	B30056	B32056	CF/CFG 30066102	CF/CFG 32066102
16	46	56	66	B/BG 30046	B/BG 32046	B30056	B32056	CF/CFG 30066122	CF/CFG 32066122
17	56	56	66	B/BG 30056	B/BG 32056	B30056	B32056	CF/CFG 30066140	CF/CFG 32066140
18	66	56	66	B/BG 30066	B/BG 32066	B30056	B32056	CF/CFG 30066168	CF/CFG 32066168
19	76	56	66	B/BG 30076	B/BG 32076	B30056	B32056	CF/CFG 30066198	CF/CFG 32066198
20	96	56	66	B/BG 30096	B/BG 32096	B30056	B32056	CF/CFG 30066224	CF/CFG 32066224
21	116	56	66	B/BG 30116	B/BG 32116	B30056	B32056	CF/CFG 30066250	CF/CFG 32066250
22	36	66	76	B/BG 30036	B/BG 32036	B30066	B32066	CF/CFG 30076102	CF/CFG 32076102
23	46	66	76	B/BG 30046	B/BG 32046	B30066	B32066	CF/CFG 30076122	CF/CFG 32076122
24	56	66	76	B/BG 30056	B/BG 32056	B30066	B32066	CF/CFG 30076140	CF/CFG 32076140
25	66	66	76	B/BG 30066	B/BG 32066	B30066	B32066	CF/CFG 30076168	CF/CFG 32076168
26	76	66	76	B/BG 30076	B/BG 32076	B30066	B32066	CF/CFG 30076198	CF/CFG 32076198
27	96	66	76	B/BG 30096	B/BG 32096	B30066	B32066	CF/CFG 30076224	CF/CFG 32076224
28	116	66	76	B/BG 30116	B/BG 32116	B30066	B32066	CF/CFG 30076250	CF/CFG 32076250
29	36	76	96	B/BG 30036	B/BG 32036	B30076	B32076	CF/CFG 30096102	CF/CFG 32096102
30	46	76	96	B/BG 30046	B/BG 32046	B30076	B32076	CF/CFG 30096122	CF/CFG 32096122
31	56	76	96	B/BG 30056	B/BG 32056	B30076	B32076	CF/CFG 30096140	CF/CFG 32096140
32	66	76	96	B/BG 30066	B/BG 32066	B30076	B32076	CF/CFG 30096168	CF/CFG 32096168
33	76	76	96	B/BG 30076	B/BG 32076	B30076	B32076	CF/CFG 30096198	CF/CFG 32096198
34	96	76	96	B/BG 30096	B/BG 32096	B30076	B32076	CF/CFG 30096224	CF/CFG 32096224
35	116	76	96	B/BG 30116	B/BG 32116	B30076	B32076	CF/CFG 30096250	CF/CFG 32096250
36	36	96	116	B/BG 30036	B/BG 32036	B30096	B32096	CF/CFG 30116102	CF/CFG 32116102
37	46	96	116	B/BG 30046	B/BG 32046	B30096	B32096	CF/CFG 30116122	CF/CFG 32116122
38	56	96	116	B/BG 30056	B/BG 32056	B30096	B32096	CF/CFG 30116140	CF/CFG 32116140
39	66	96	116	B/BG 30066	B/BG 32066	B30096	B32096	CF/CFG 30116168	CF/CFG 32116168
40	76	96	116	B/BG 30076	B/BG 32076	B30096	B32096	CF/CFG 30116198	CF/CFG 32116198
41	96	96	116	B/BG 30096	B/BG 32096	B30096	B32096	CF/CFG 30116224	CF/CFG 32116224
42	116	96	116	B/BG 30116	B/BG 32116	B30096	B32096	CF/CFG 30116250	CF/CFG 32116250

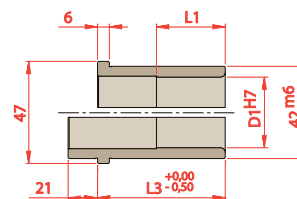
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	38	86	CE 24036086	CE 24046086	BEX 2444	BPR 32104	M16x180
2	68	116	CE 24036116	CE 24046116	BEX 2444	BPR 32134	M16x210
3	88	136	CE 24036136	CE 24046136	BEX 2444	BPR 32154	M16x230

## Componentes



D1	L2	L1						
		084	102	122	140	168	198	245
30 32	046							
	056							
	066							
	076							
	096							
	116							



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

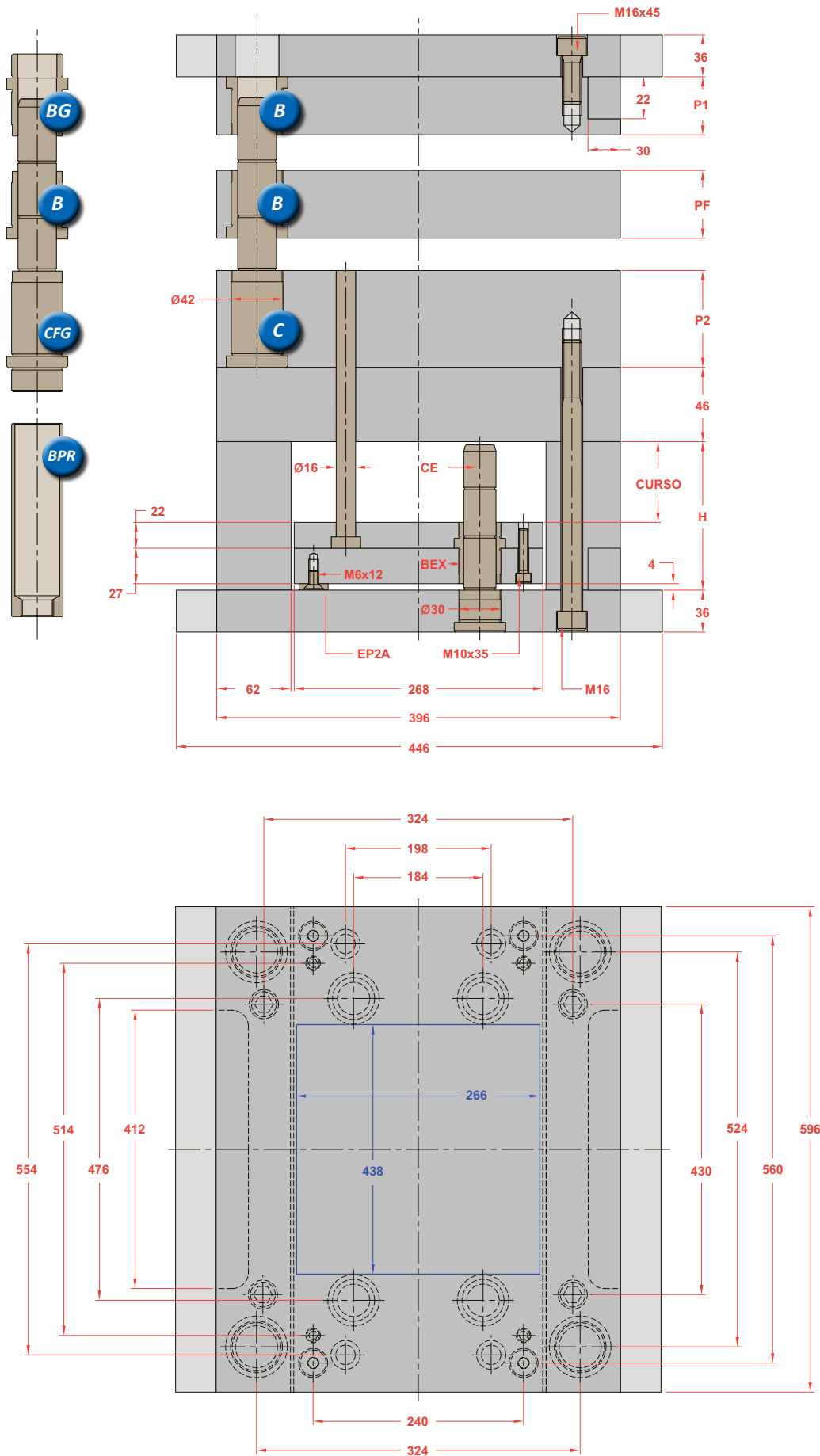
### Para solicitar Colunas

Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

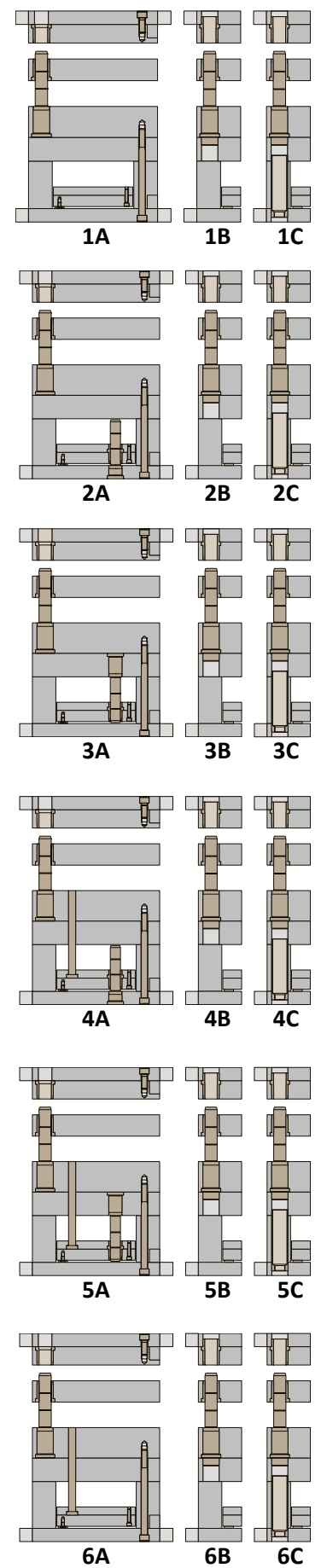
### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

## Vista Com Dimensões



## Opções na Montagem



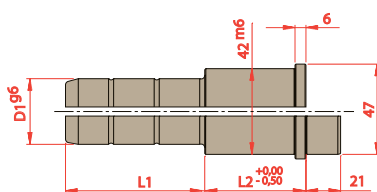
\*Os novos Polimolds são fornecidos com uma coluna de diâmetro menor na ponta em substituição ao furo deslocado

Sub Série	Placas Cavidades			Componentes das Placas Cavidades					
	P1	PF	P2	Bucha P1 (1 pç)	Bucha P1 (1 pç)	Bucha PF (1 pç)	Bucha PF (3 pç)	Coluna (1 pç)	Coluna (3 pç)
1	36	36	46	B/BG 30036	B/BG 32036	B30036	B32036	CF/CFG 30046084	CF/CFG 32046084
2	46	36	46	B/BG 30046	B/BG 32046	B30036	B32036	CF/CFG 30046102	CF/CFG 32046102
3	56	36	46	B/BG 30056	B/BG 32056	B30036	B32036	CF/CFG 30046122	CF/CFG 32046122
4	66	36	46	B/BG 30066	B/BG 32066	B30036	B32036	CF/CFG 30046140	CF/CFG 32046140
5	76	36	46	B/BG 30076	B/BG 32076	B30036	B32036	CF/CFG 30046168	CF/CFG 32046168
6	96	36	46	B/BG 30096	B/BG 32096	B30036	B32036	CF/CFG 30046198	CF/CFG 32046198
7	116	36	46	B/BG 30116	B/BG 32116	B30036	B32036	CF/CFG 30046224	CF/CFG 32046224
8	36	46	56	B/BG 30036	B/BG 32036	B30046	B32046	CF/CFG 30056102	CF/CFG 32056102
9	46	46	56	B/BG 30046	B/BG 32046	B30046	B32046	CF/CFG 30056122	CF/CFG 32056122
10	56	46	56	B/BG 30056	B/BG 32056	B30046	B32046	CF/CFG 30056140	CF/CFG 32056140
11	66	46	56	B/BG 30066	B/BG 32066	B30046	B32046	CF/CFG 30056168	CF/CFG 32056168
12	76	46	56	B/BG 30076	B/BG 32076	B30046	B32046	CF/CFG 30056198	CF/CFG 32056198
13	96	46	56	B/BG 30096	B/BG 32096	B30046	B32046	CF/CFG 30056224	CF/CFG 32056224
14	116	46	56	B/BG 30116	B/BG 32116	B30046	B32046	CF/CFG 30056250	CF/CFG 32056250
15	36	56	66	B/BG 30036	B/BG 32036	B30056	B32056	CF/CFG 30066102	CF/CFG 32066102
16	46	56	66	B/BG 30046	B/BG 32046	B30056	B32056	CF/CFG 30066122	CF/CFG 32066122
17	56	56	66	B/BG 30056	B/BG 32056	B30056	B32056	CF/CFG 30066140	CF/CFG 32066140
18	66	56	66	B/BG 30066	B/BG 32066	B30056	B32056	CF/CFG 30066168	CF/CFG 32066168
19	76	56	66	B/BG 30076	B/BG 32076	B30056	B32056	CF/CFG 30066198	CF/CFG 32066198
20	96	56	66	B/BG 30096	B/BG 32096	B30056	B32056	CF/CFG 30066224	CF/CFG 32066224
21	116	56	66	B/BG 30116	B/BG 32116	B30056	B32056	CF/CFG 30066250	CF/CFG 32066250
22	36	66	76	B/BG 30036	B/BG 32036	B30066	B32066	CF/CFG 30076102	CF/CFG 32076102
23	46	66	76	B/BG 30046	B/BG 32046	B30066	B32066	CF/CFG 30076122	CF/CFG 32076122
24	56	66	76	B/BG 30056	B/BG 32056	B30066	B32066	CF/CFG 30076140	CF/CFG 32076140
25	66	66	76	B/BG 30066	B/BG 32066	B30066	B32066	CF/CFG 30076168	CF/CFG 32076168
26	76	66	76	B/BG 30076	B/BG 32076	B30066	B32066	CF/CFG 30076198	CF/CFG 32076198
27	96	66	76	B/BG 30096	B/BG 32096	B30066	B32066	CF/CFG 30076224	CF/CFG 32076224
28	116	66	76	B/BG 30116	B/BG 32116	B30066	B32066	CF/CFG 30076250	CF/CFG 32076250
29	36	76	96	B/BG 30036	B/BG 32036	B30076	B32076	CF/CFG 30096102	CF/CFG 32096102
30	46	76	96	B/BG 30046	B/BG 32046	B30076	B32076	CF/CFG 30096122	CF/CFG 32096122
31	56	76	96	B/BG 30056	B/BG 32056	B30076	B32076	CF/CFG 30096140	CF/CFG 32096140
32	66	76	96	B/BG 30066	B/BG 32066	B30076	B32076	CF/CFG 30096168	CF/CFG 32096168
33	76	76	96	B/BG 30076	B/BG 32076	B30076	B32076	CF/CFG 30096198	CF/CFG 32096198
34	96	76	96	B/BG 30096	B/BG 32096	B30076	B32076	CF/CFG 30096224	CF/CFG 32096224
35	116	76	96	B/BG 30116	B/BG 32116	B30076	B32076	CF/CFG 30096250	CF/CFG 32096250
36	36	96	116	B/BG 30036	B/BG 32036	B30096	B32096	CF/CFG 30116102	CF/CFG 32116102
37	46	96	116	B/BG 30046	B/BG 32046	B30096	B32096	CF/CFG 30116122	CF/CFG 32116122
38	56	96	116	B/BG 30056	B/BG 32056	B30096	B32096	CF/CFG 30116140	CF/CFG 32116140
39	66	96	116	B/BG 30066	B/BG 32066	B30096	B32096	CF/CFG 30116168	CF/CFG 32116168
40	76	96	116	B/BG 30076	B/BG 32076	B30096	B32096	CF/CFG 30116198	CF/CFG 32116198
41	96	96	116	B/BG 30096	B/BG 32096	B30096	B32096	CF/CFG 30116224	CF/CFG 32116224
42	116	96	116	B/BG 30116	B/BG 32116	B30096	B32096	CF/CFG 30116250	CF/CFG 32116250

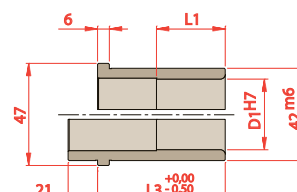
## Especificação do Conjunto Extrator

Dimensões de Curso			Componentes do Conjunto Extrator				
Curso	Dim.	H	Coluna (PBI)	Coluna (PS)	Bucha	Bucha Guia	Parafuso
1	33	86	CE 24036086	CE 24046086	BEX 2449	BPR 32104	M16x180
2	63	116	CE 24036116	CE 24046116	BEX 2449	BPR 32134	M16x210
3	83	136	CE 24036136	CE 24046136	BEX 2449	BPR 32154	M16x230

## Componentes



D1	L2	L1						
		084	102	122	140	168	198	245
30 32	046							
	056							
	066							
	076							
	096							
	116							



D1	L1	L3
30 32	036	036
	046	046
	056	056
	066	066
	075	076
	075	096
	075	116

### Para solicitar Colunas

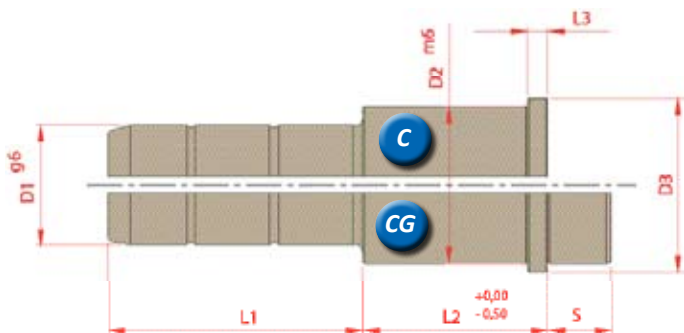
Prefixo	D1	L2	L1
CF ou CFG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #808080; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>

### Para solicitar Buchas

Prefixo	D1	L3
B ou BG	<span style="background-color: #0056b3; color: white;"> </span>	<span style="background-color: #a6c9ec; color: white;"> </span>



**Catálogo de Componentes de Moldes**



### Legenda:

- D1** = Diâmetro Principal de Encaixe
- D2** = Diâmetro do Corpo
- D3** = Diâmetro da Cabeça
- L1** = Comprimento da Ponta
- L2** = Comprimento do Corpo
- L3** = Altura da Cabeça
- S** = Comprimento de Guia
- Material** = 8620 - Temperado
- Dureza** = 58-64 HRC



D1	D2	D3	S	L3	L2	L1																				
						022	027	036	046	056	065	066	076	084	086	096	102	116	122	136	140	156	168	196	198	245
14 15	20	25	12	6	022																					
					027																					
					036																					
					046																					
					056																					
					066																					
18 20	26	31	17	6	027																					
					036																					
					046																					
					056																					
					066																					
					076																					
22 24	30	35	17	6	027																					
					036																					
					046																					
					056																					
					066																					
					076																					
30 32	42	47	21	6	036																					
					046																					
					056																					
					066																					
					076																					
					096																					
					116																					
					136																					
					156																					
					196																					
40 42	54	60	21	10	056																					
					066																					
					076																					
					096																					
					116																					
					136																					

Itens disponíveis somente na opção do maior diâmetro D1 e no modelo tipo "C"

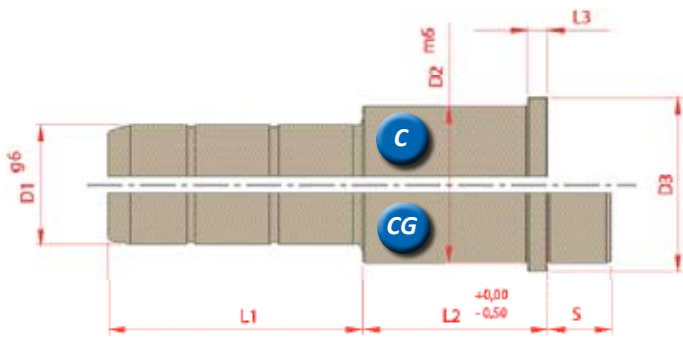
### Para Solicitar Orçamentos e Produtos:

Especifique o item com o prefixo, diâmetro D1, comprimento L2 e comprimento L1. Itens com dimensões especiais podem ser solicitados com o mesmo critério.

### Exemplo:

Prefixo    D1    L2    L1  
 C ou CG           

C 24 046 096



### Legenda:

- D1** = Diâmetro Principal de Encaixe
- D2** = Diâmetro do Corpo
- D3** = Diâmetro da Cabeça
- L1** = Comprimento da Ponta
- L2** = Comprimento do Corpo
- L3** = Altura da Cabeça
- S** = Comprimento de Guia
- Material** = 8620 - Temperado
- Dureza** = 58-64 HRC



D1	D2	D3	S	L3	L2	L1										
						022	027	036	046	056	066	076	096	116	156	196
14 15	20	25	12	6	022											
					027											
					036											
					046											
					056											
					066											
18 20	26	31	17	6	027											
					036											
					046											
					056											
					066											
					076											
22 24	30	35	17	6	096											
					036											
					046											
					056											
					066											
					076											
30 32	42	47	21	6	096											
					116											
					136											
					156											
					196											
					056											
					066											
					076											
					096											
40 42	54	60	21	10	066											
					076											
					096											
48 50	60	70	21	12	116											
					136											
					156											
58 60	70	80	21	12	196											

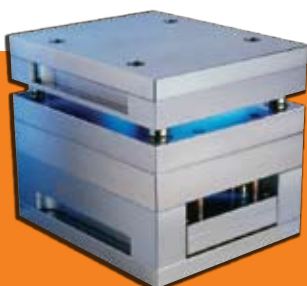
### Para Solicitar Orçamentos e Produtos:

Especifique o item com o prefixo, diâmetro D1, comprimento L2 e comprimento L1. Itens com dimensões especiais podem ser solicitados com o mesmo critério.

### Exemplo:

Prefixo D1 L2 L1  
C ou CG

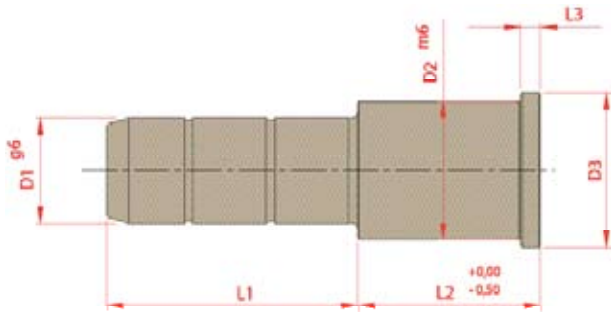
C 24 046 096



### Conheça Também toda a linha de Porta Moldes

A linha de Porta Moldes Polimold foi desenvolvida com toda a tecnologia de padronização, permitindo que você possa escolher entre diversas opções de tamanhos facilitando seu projeto.

Saiba mais em <http://www.polimold.com.br/portamoldes>



### Legenda:

- D1** = Diâmetro Principal de Encaixe
- D2** = Diâmetro do Corpo
- D3** = Diâmetro da Cabeça
- L1** = Comprimento da Ponta
- L2** = Comprimento do Corpo
- L3** = Altura da Cabeça
- Material** = 8620 - Temperado
- Dureza** = 58-64 HRC



D1	D2	D3	L3	L2	L1								
					046	056	076	086	096	116	136	156	
15	20	25	6	022									
				027									
				036									
20	26	31	6	027									
				036									
				046									
24	30	35	6	036									
				046									
				056									
32	42	47	6	046									
				056									
				076									

### Para Solicitar Orçamentos e Produtos:

Especifique o item com o prefixo, diâmetro D1, comprimento L2 e comprimento L1. Itens com dimensões especiais podem ser solicitados com o mesmo critério.

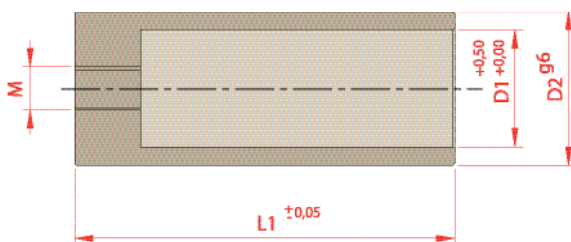
### Exemplo:

Prefixo    D1    L2    L1  
 CE               

CE 32 046 116

# Bucha Guia

# BPR



### Legenda:

- D1** = Diâmetro Interno
- D2** = Diâmetro Principal de Encaixe
- L1** = Comprimento Total
- M** = Rosca
- Material** = 8620 Temperado
- Dureza** = 58-64 HRC



D1	D2	M	L1							
			064	074	094	104	114	134	154	174
15	20	M10								
20	26	M10								
24	30	M12								
32	42	M12								
42	54	M20								
50	50	M16								
		M20								

### Para Solicitar Orçamentos e Produtos:

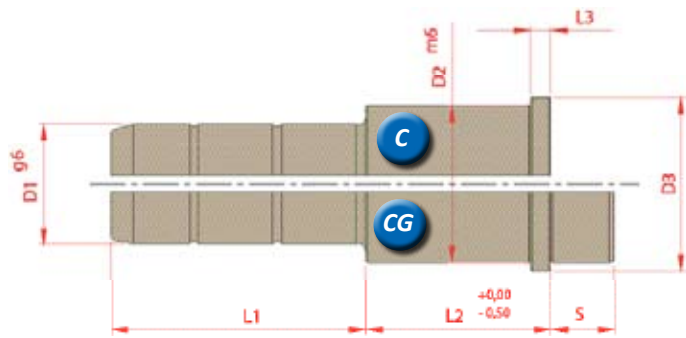
Especifique o item com o prefixo, diâmetro D1 e comprimento L1. Itens com dimensões especiais podem ser solicitados com o mesmo critério.

### Exemplo:

Prefixo    D1    L1  
 BPR          

BPR 24 094





### Legenda:

- D1** = Diâmetro Principal de Encaixe
- D2** = Diâmetro do Corpo
- D3** = Diâmetro da Cabeça
- L1** = Comprimento da Ponta
- L2** = Comprimento do Corpo
- L3** = Altura da Cabeça
- S** = Comprimento de Guia
- Material** = 8620 - Temperado
- Dureza** = 58-64 HRC



D1	D2	D3	S	L3	L2	L1							
						065	084	102	122	140	168	198	245
14 15	20	25	12	6	027								
					036								
					046								
					056								
					066								
18 20	26	31	17	6	036								
					046								
					056								
					066								
22 24	30	35		6	076								
					096								
30 32	42	47	21	6	046								
					056								
					066								
					076								
					096								
					116								

### Para Solicitar Orçamentos e Produtos:

Especifique o item com o prefixo, diâmetro D1, comprimento L2 e comprimento L1. Itens com dimensões especiais podem ser solicitados com o mesmo critério.

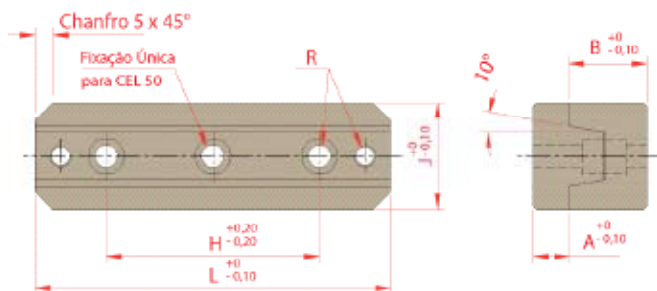
### Exemplo:

Prefixo      D1      L2      L1  
 CF ou CFG               

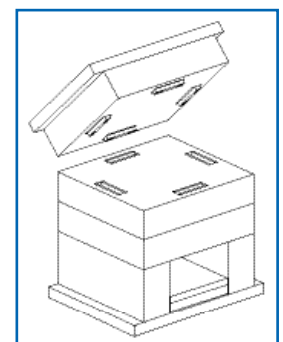
CF 32 046 084

# Centralizador Frontal

# CER



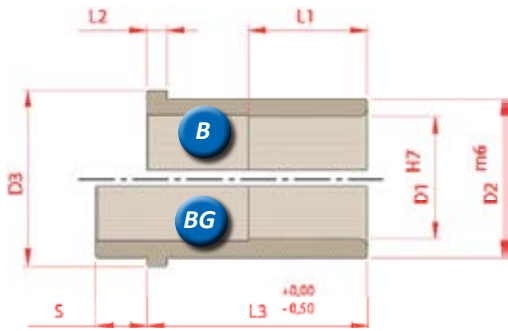
Dureza = 52-54 HRC



Referência	Dimensões					
	L	H	J	A	B	R
CER 50	50	-	25	8	17,5	M5
CER 100	100	60	30	10	22	M6
CER 150	150	100	40	13	25	M8

# Bucha Guia

# B - BG



### Legenda:

- D1 = Diâmetro Principal de Encaixe
- D2 = Diâmetro do Corpo
- D3 = Diâmetro da Cabeça
- L1 = Comprimento do Ajuste
- L2 = Altura da Cabeça
- L3 = Comprimento do Corpo
- S = Comprimento de Guia
- Material = 8620 - Temperado
- Dureza = 58-64 HRC



D1	D2	D3	S	L2	L3											
					022	027	036	046	056	066	076	096	116	136	156	196
14 15	20	25	12	6	L1=22	L1=27	L1=36	L1=46	L1=50	L1=50						
18 20	26	31	17	6		L1=27	L1=36	L1=46	L1=50	L1=50	L1=50	L1=50				
22 24	30	35	17	6		L1=27	L1=36	L1=46	L1=55	L1=55	L1=55	L1=55	L1=55			
30 32	42	47	21	6			L1=36	L1=46	L1=56	L1=66	L1=75	L1=75	L1=75	L1=75	L1=75	L1=75
40 42	54	60	21	10					L1=56	L1=66	L1=76	L1=96	L1=100	L1=100	L1=100	L1=100
48 50	60	70	21	12					L1=56	L1=66	L1=76	L1=96	L1=100	L1=100	L1=100	L1=100
58 60	70	80	21	12					L1=56	L1=66	L1=76	L1=96	L1=100	L1=100	L1=100	L1=100

### Para Solicitar Orçamentos e Produtos:

Especifique o item com o prefixo, diâmetro D1 e comprimento L3. Itens com dimensões especiais podem ser solicitados com o mesmo critério.

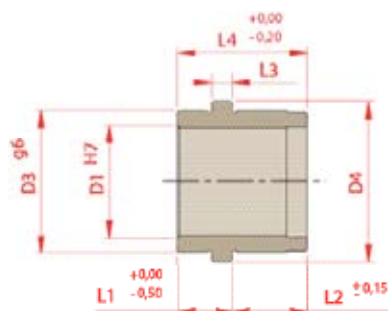
### Exemplo:

Prefixo D1 L3  
B ou BG

BG 24 066

# Bucha do Conjunto Extrator

# BEX



### Legenda:

- D1 = Diâmetro de Encaixe
- D3 = Diâmetro Externo
- D4 = Diâmetro da Cabeça
- L1 = Comprimento Superior
- L2 = Comprimento Inferior
- L3 = Altura da Cabeça
- L4 = Comprimento Total
- Material = 8620 Temperado
- Dureza = 58-64 HRC



D1	D3	D4	L2	L3	L4	L1				
						9	12	17	22	27
15	20	25	17	4	26					
					29					
20	26	31	22	6	29					
					39					
24	30	35	22	6	39					
			27		44					
			36		49					
32	42	47	36	6	63					

### Para Solicitar Orçamentos e Produtos:

Especifique o item com o prefixo, diâmetro D1 e comprimento L4. Itens com dimensões especiais podem ser solicitados com o mesmo critério.

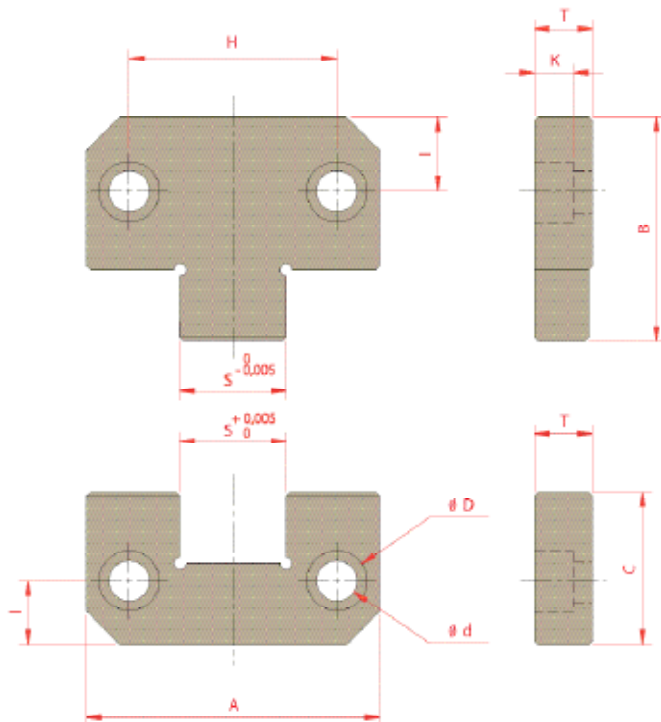
### Exemplo:

Prefixo D1 L4  
BEX

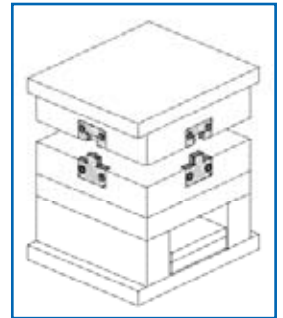
BEX 15 29

# Centralizador Lateral

SSI



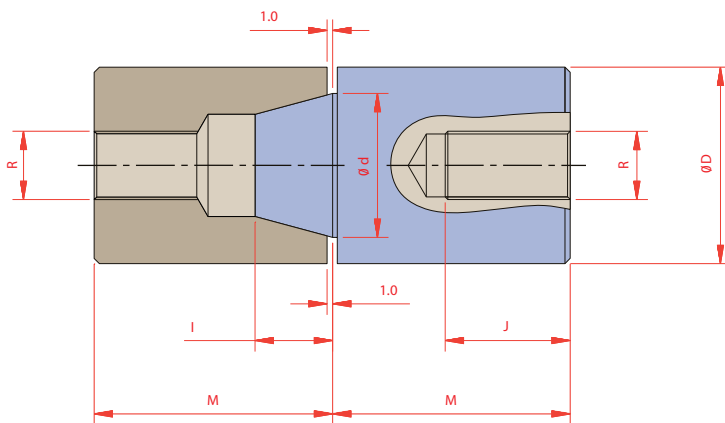
Dureza = 52 - 54 HRC



Referência	Dimensões									
	A	B	C	T	S	H	I	D	d	K
SSI 50	50	30	21,5	16	17	34	11	10,5	6,5	8
SSI 75	75	50	36	19	25	50	18	16,5	10,5	12
SSI 100	100	65	45	19,36	70	22	22	16,5	10,5	12
SSI 125	125	65	45	25	45	84	22	16,5	10,5	12

# Centralizador Redondo

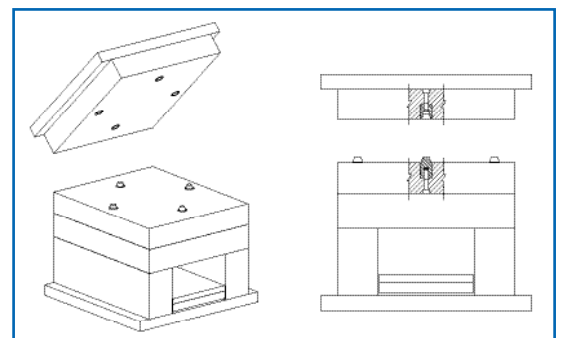
UC

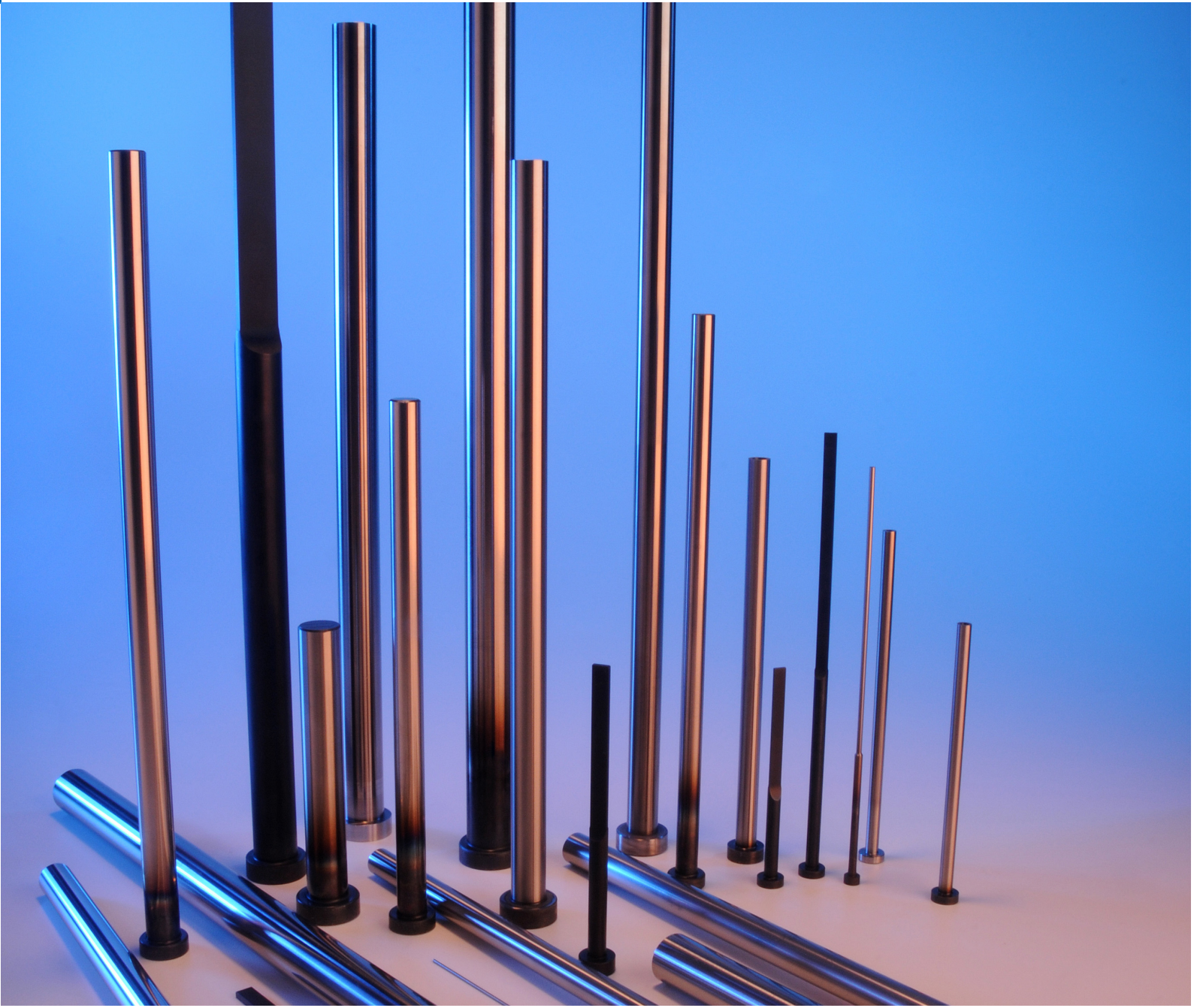


Dureza = 52-54 HRC

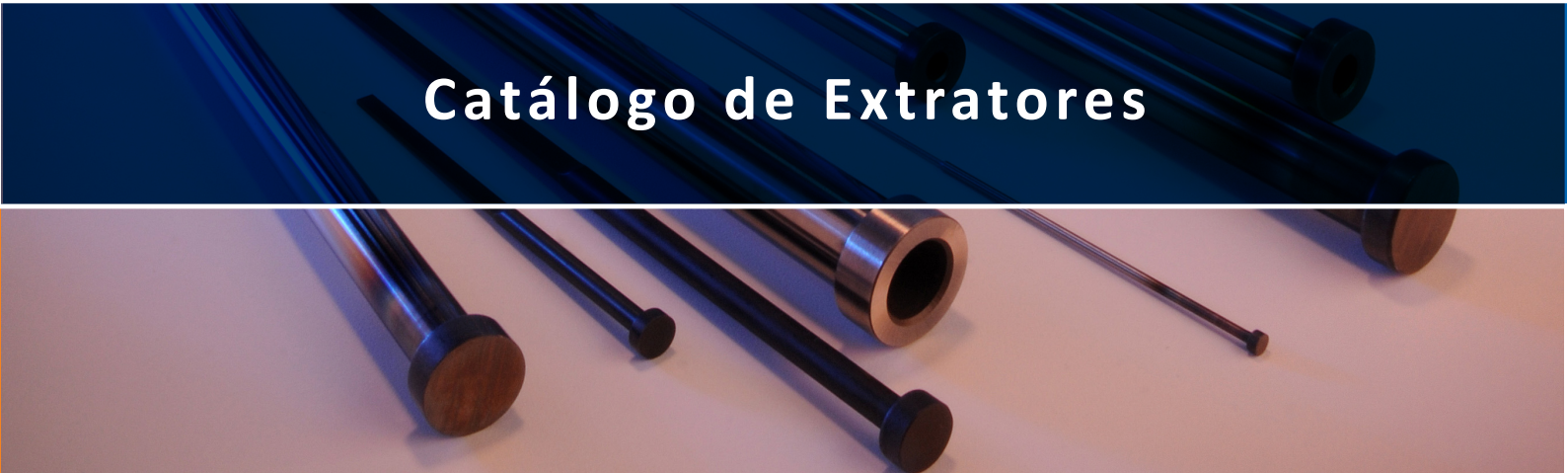


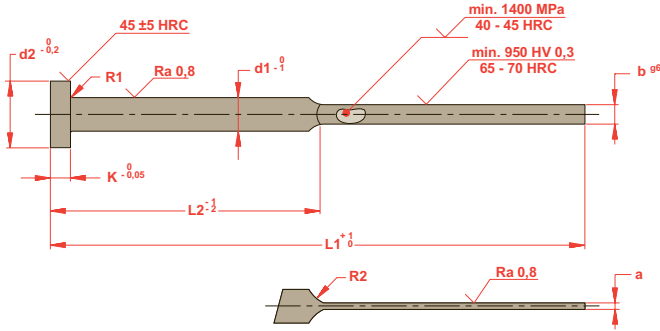
Referência	Dimensões					
	D	d	R	I	J	M
UC 3036	30	22	M10	14	18	36
UC 4046	40	30	M12	18	20	46
UC 5056	50	40	M14	25	25	56





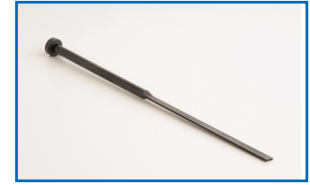
## Catálogo de Extratores





### Legenda:

**d1** = Diâmetro do Corpo  
**d2** = Diâmetro da Cabeça  
**a** = Altura da Lâmina  
**b** = Largura da Lâmina  
**R1** = Raio da Cabeça  
**R2** = Raio de Junção  
**K** = Altura da Cabeça  
**L1** = Comprimento do Corpo  
**Material** = H13 - Temperado  
**Norma** = ISO 6751  
**Tratamento** = Nitretado



d1	d2	a	b	R1	R2	K	L1								
							80	100	125	160	200	250	315	400	
4	8	1	3.5	0.3	5	3	L2=40		L2=63						
4	8	0.8	3.8	0.3	10	3	L2=40		L2=63						
4.2	8	1	3.8	0.3	5	3	L2=40	L2=50	L2=63	L2=80					
4.2	8	1.2	3.8	0.3	5	3	L2=40	L2=50	L2=63	L2=80					
5	10	1	4.5	0.3	5	3	L2=40	L2=50	L2=63	L2=80	L2=100				
5	10	1.2	4.5	0.3	5	3	L2=40	L2=50	L2=63	L2=80	L2=100				
5	10	1.5	4.5	0.3	5	3	L2=40	L2=50	L2=63	L2=80	L2=100				
6	12	1	5.5	0.5	5	5			L2=63	L2=80	L2=100				
6	12	1.2	5.5	0.5	5	5			L2=63	L2=80	L2=100				
6	12	1.5	5.5	0.5	5	5		L2=50	L2=63	L2=80	L2=100				
6	12	2	5.5	0.5	5	5		L2=50	L2=63	L2=80	L2=100				
8	14	1.2	7.5	0.5	5	5		L2=50	L2=63	L2=80	L2=100				
8	14	1.5	7.5	0.5	5	5			L2=63	L2=80	L2=100	L2=125			
8	14	2	7.5	0.5	5	5			L2=80	L2=100	L2=125	L2=160			
10	16	1.5	9.5	0.5	5	5				L2=100	L2=125	L2=160			
10	16	2	9.5	0.5	5	5				L2=100	L2=125	L2=160	L2=200		
12	20	2	11.5	0.8	5	7				L2=100	L2=125	L2=160	L2=200		
12	20	2.5	11.5	0.8	5	7				L2=100	L2=125	L2=160	L2=200		
16	22	2	15.5	0.8	10	7				L2=100	L2=125	L2=160	L2=200		
16	22	2.5	15.5	0.8	10	7					L2=125	L2=160	L2=200		

### Para Solicitar Orçamentos e Produtos:

Especifique o item indicando as dimensões da lâmina "a" e "b", seguido pelo comprimento L1.

### Exemplo:

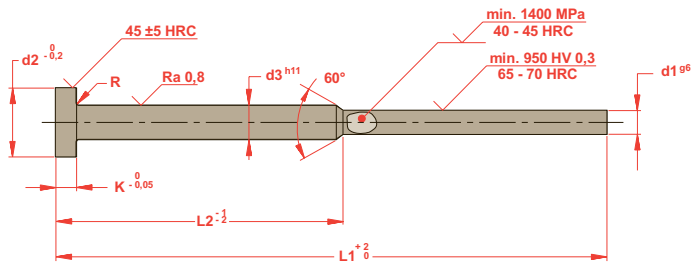
a      b      L1      **1.2 x 4.5 x 125**



### Conheça Também toda a linha de Molas

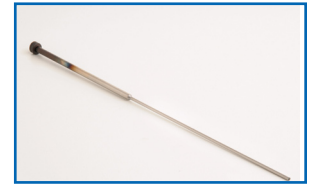
A linha de Molas da Polimold é completa e com uma grande diversidade de diâmetros e comprimentos possibilitando o uso para as mais diversas aplicações mecânicas. Acesse e conheça !

Saiba mais em <http://www.polimold.com.br/molos>



### Legenda:

**d1** = Diâmetro da Ponta  
**d2** = Diâmetro da Cabeça  
**d3** = Diâmetro do Corpo  
**R** = Raio da Cabeça  
**K** = Altura da Cabeça  
**L1** = Comprimento do Total  
**L2** = Comprimento do Corpo  
**Material** = 1.2344 (H13)  
**Norma** = ISO 8694  
**Tratamento** = Nitretado



Demais dimensões conforme norma DIN 1530

d1	d2	d3	K	R	L2	L1				
						100	125	150	175	200
1	4	2	2	0.2	050					
					075					
1.5	6	3	3	0.3	050					
					075					
2	6	3	3	0.3	050					
					075					
2.5	6	3	3	0.3	050					
					075					

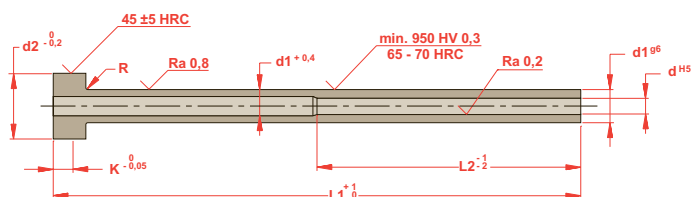
### Para Solicitar Orçamentos e Produtos:

Especifique o item com o diâmetro d1 e comprimento L1, seguido pelo prefixo "C".

### Exemplo:

d1
L1
Prefixo
1,5 x 150 C

# Bucha Extratora



### Legenda:

**d** = Diâmetro do Furo Ajustado  
**d1** = Diâmetro do Corpo  
**d2** = Diâmetro da Cabeça  
**R** = Raio da Cabeça  
**K** = Altura da Cabeça  
**L1** = Comprimento Total do Corpo  
**L2** = Comprimento Diâmetro Ajustado  
**Material** = H13 - Temperado  
**Norma** = ISO 8405 / DIN 16756  
**Tratamento** = Nitretado  
**Temperatura Máx. Trabalho** = 500° - 550°



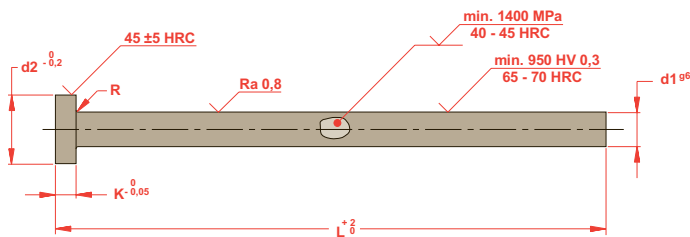
d	d1	d2	K	R	L2	L1							
						75	100	125	150	175	200	250	
2	4	8	3	0.3	035								
2.5	5	10	3	0.3	035								
3	5	10	3	0.3	045								
3.5	6	12	5	0.5	045								
4	6	12	5	0.5	045								
5	8	14	5	0.5	045								
6	10	16	5	0.5	045								
8	12	20	7	0.8	045								
10	14	22	7	0.8	045								
12	16	22	7	0.8	045								

### Para Solicitar Orçamentos e Produtos:

Especifique o item com o prefixo, diâmetro d, diâmetro d1 e comprimento L1, seguido pelo prefixo "S".

### Exemplo:

d
d1
L1
Prefixo
2.5 x 5 x 150 S



### Legenda:

- d1** = Diâmetro do Corpo
- d2** = Diâmetro da Cabeça
- R** = Raio da Cabeça
- K** = Altura da Cabeça
- L1** = Comprimento do Corpo
- Material** = 1.2344 (H13)
- Norma** = ISO 6751
- Tratamento** = Nitretado
- Temperatura Máx. Trabalho** = 500° - 550°



Demais dimensões conforme norma DIN 1530

d1	d2	R	K	L																	
				100	125	150	160	175	200	250	300	315	350	400	500	600	630	800	900	1600	2000
1.5	3	0.2	1.5																		
2	4	0.2	2																		
2.2	4	0.2	2																		
2.5	5	0.3	2																		
2.7	5	0.3	2																		
3	6	0.3	3																		
3.2	6	0.3	3																		
3.5	7	0.3	3																		
3.7	7	0.3	3																		
4	8	0.3	3																		
4.2	8	0.3	3																		
4.5	8	0.3	3																		
5	10	0.3	3																		
5.2	10	0.3	3																		
5.5	10	0.3	3																		
6	12	0.5	5																		
6.2	12	0.5	5																		
6.5	12	0.5	5																		
7	12	0.5	5																		
8	14	0.5	5																		
8.2	14	0.5	5																		
8.5	14	0.5	5																		
9	14	0.5	5																		
10	16	0.5	5																		
10.2	16	0.5	5																		
10.5	16	0.5	5																		
11	16	0.5	5																		
12	18	0.8	7																		
12.2	18	0.8	7																		
12.5	18	0.8	7																		
14	22	0.8	7																		
16	22	0.8	7																		
18	24	1	7																		
20	26	1	8																		
25	32	1	10																		
32	40	1	10																		

Itens sujeitos a disponibilidade de estoque

### Para Solicitar Orçamentos e Produtos:

Especifique o item com o prefixo, diâmetro d1 e comprimento L1, seguido pelo prefixo "A".

### Exemplo:

**D1**      **L**      **Prefixo**  
        A

10 x 400 A

# Os sistemas Polimold vão deixar marcas em seu produto

(Ainda que sejam imperceptíveis)



Modelo CCMA08  
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